



## SHORT COMMUNICATION

# Development of Pretreatment Method for Analysis of Vitamin B<sub>12</sub> in Cereal Infant Formula using Immunoaffinity Chromatography and High-Performance Liquid Chromatography

Jung Min Park<sup>1</sup>, Jong Ho Koh<sup>2</sup>, and Jin Man Kim<sup>1,\*</sup>

<sup>1</sup>Department of Food Marketing and Safety, Konkuk University, Seoul 05029, Korea

<sup>2</sup>Department of Bio-Food Analysis, Bio-Campus, Korea Polytechnic College, Nonsan 32940, Korea

OPEN ACCESS

Received September 3, 2020

Revised November 5, 2020

Accepted November 16, 2020

\*Corresponding author : Jin Man Kim  
Department of Food Marketing and Safety, Konkuk University, Seoul 05029, Korea  
Tel: +82-2-450-3688  
Fax: +82-2-455-1044  
E-mail: [jinmkim@konkuk.ac.kr](mailto:jinmkim@konkuk.ac.kr)

\*ORCID  
Jung Min Park  
<https://orcid.org/0000-0002-8817-2856>  
Jong ho Koh  
<https://orcid.org/0000-0002-9727-8273>  
Jin Man Kim  
<https://orcid.org/0000-0002-2887-8195>

**Abstract** Vitamin B<sub>12</sub> deficiency may lead to serious health issues in both infants and adults. A simple analytical method involving sample pretreatment with enzyme, followed by cyanide addition under acidic conditions; separation on an immunoaffinity column; and high-performance liquid chromatography (HPLC) was developed for the rapid detection and quantitation of vitamin B<sub>12</sub> in powdered milk. Detection limit and powdered milk recovery were determined by quantitative analysis. The limits of detection and quantitation were 2.71 and 8.21 µg/L, respectively. Relative standard deviations of the intra-day and inter-day precisions varied in the ranges of 0.98%–5.31% and 2.16%–3.90%, respectively. Recovery of the analysis varied in the range of 83.41%–106.57%, suggesting that the values were acceptable. Additionally, vitamin B<sub>12</sub> content and recovery in SRM 1849a were 54.10 µg/kg and 112.24%, respectively. Our results suggested that the analytical method, including the sample pretreatment step, was valid. This analytical method can be implemented in many laboratory-scale experiments that seek to save time and labor. Therefore, this study shows that immunoaffinity–HPLC/ultraviolet is an acceptable technique for constructing a reliable database on vitamin B<sub>12</sub> in powdered milk containing starch as well as protein and/or fat in high amounts.

**Keywords** vitamin B<sub>12</sub>, powdered milk, high-performance liquid chromatography (HPLC), analytical method

## Introduction

Vitamin B<sub>12</sub> is a water-soluble vitamin belonging to a family of compounds called cobalamins. Amongst the cobalamins, cyanocobalamin, hydroxycobalamin, adenosylcobalamin, and methylcobalamin are the major forms of vitamin B<sub>12</sub> (Anatol et al., 2019; Cho et al., 2019; Pakin et al., 2005). Vitamins are produced by microorganisms and are accumulated in the liver. Thus, they are found in animal

products such as meat, fish, egg, and milk products but are present in vegetables in very low concentrations (ng/g). The recommended daily intake of vitamin B<sub>12</sub> is 2.4 kg/day for a Korean adult and 2.6 kg/day for pregnant and lactating women (Choi et al., 2008; Jang et al., 2014; Moon et al., 2018). Although the recommended value is very low, vitamin B<sub>12</sub> deficiencies have been shown to affect neurodevelopment in infants. Additionally, vitamin B<sub>12</sub> deficiency may lead to megaloblastic anemia, nervous system disorders, and/or improper synthesis of DNA (Cho et al., 2019).

The recent advances in this field have drawn the consumers' attention to minor nutrients, such as vitamins. However, there are only limited reliable databases for vitamin B<sub>12</sub> for the evaluation of national nutrition in Korea. The complex structure and multiple possible vitamers render the analysis of vitamin B<sub>12</sub> particularly challenging (Fang et al., 2017).

Vitamin B<sub>12</sub> has been analyzed using several methods, including spectrophotometry, microbiological methods, and high-performance liquid chromatography (HPLC) (Esteve et al., 2002; Guggisberg et al., 2012). Microbiological assays and chromatographic approaches are the most suitable methods for determining the vitamin B<sub>12</sub> content in food (Szterk et al., 2012). Microbiological assays are the oldest assay method and the most commonly used technique for vitamin B<sub>12</sub> detection. Although such assays are highly sensitive, they lack specificity as inactive cobalamins in some food matrices may interfere with the microorganism growth. These methods are also time-consuming, as they involve steps such as tissue culture and preservation of strain. Moreover, these methods lack sensitivity and have low precision (O'Broin and Kelleher, 1992).

Numerous methods for the analysis of vitamin B<sub>12</sub> have been described by Karimi et al. (2011). Among them, HPLC–mass spectrometry is probably the most frequently used technique for determining vitamin B<sub>12</sub> in food and biological samples. To overcome the low sensitivity of the existing techniques, which is a limitation, an attempt was made to obtain food samples with low concentrations of vitamin and analyze them through pretreatment methods such as sample concentration using solid phase extraction or immunoaffinity columns (Heudi et al., 2006; Iwase and Ono, 1997; Sun et al., 2016; Xie et al., 2019). Vitamin B<sub>12</sub> exists in free and bound forms in foods. It can be extracted from protein-rich foods using proteolytic enzymes. However, information on the extraction of vitamin B<sub>12</sub> from powdered milk is very limited. Especially, powdered milk add starch as well as protein and/or fat to improve its nutrition value (Seo et al., 2018). The presence of these additional components renders the analysis of vitamin B<sub>12</sub> extremely difficult (Bito et al., 2016; Lee et al., 2015). Hence, the analysis of vitamin B<sub>12</sub> in powder milk must include a pretreatment step. Currently, the methods validated by the Ministry of Food and Drug Safety (MFDS) apply to infant formula, baby formula diet, and milk formulas; however, powdered milk containing starch is not included in this list. In this study, a chromatographic approach involving a pretreatment step and immunoaffinity column purification during the sample preparation of powdered milk containing starch was adopted to remove interfering matrix components and enrich the sample with the target analyte to ease quantitation. This analytical method involving a pretreatment step coupled with immunoaffinity purification and HPLC/Ultraviolet (UV) was validated and applied for the determination of total vitamin B<sub>12</sub> content in powdered milk containing starch.

## Materials and Methods

### Standard, sample, and reagent

The powdered milk used in this study was purchased from a local market and kept at 4°C for further use. An powdered milk standard reference material, SRM 1849a (National Institute of Standard and Technology, Gaithersburg, MD, USA), which is a certified reference material, was used in the recovery tests. Vitamin B<sub>12</sub> content in SRM 1849a was 48.2±8.5 µg/kg. Sodium acetate was purchased from Junsei Chemical (Tokyo, Japan), while the enzyme, amylase, was purchased from

ANKOM (catalogue TAHTL-NC24). HPLC grade water and acetonitrile were purchased from Merck (Darmstadt, Germany).

### Preparation of standards

Vitamin B<sub>12</sub> in the form of cyanocobalamin (Cat. No. 1152009), with a purity of 1.04% (10.4 µg/mg), was bought from US Pharmacopeial Convention (USP, North Bethesda, MD, USA) to be used as the reference standard. The standard material (100 mg) was dissolved in water in a 100 mL volumetric flask to prepare a 10 mg/L stock solution. This stock solution was serially diluted with water to prepare 25, 50, 100, 250, and 500 µg/L working solutions.

### Development of sample preparation

A previously reported sample preparation method (Kirchner et al., 2012; Moon et al., 2018) was used to remove protein, fat, and starch from the sample, after a slight modification of the method. Five grams of the cereal infant formula sample was placed on a 55 mL screw cap tube and dissolved in 49 mL of 0.2 M sodium acetate. The pH of the sample solution was adjusted to 4.0 to remove casein, which comprises ~80% of the milk protein fraction. Lowering the pH beyond 4.0 (isoelectric point of casein) resulted in isoelectric precipitation. Following this, 0.5 mL of 1% sodium cyanide was added and mixed, and the sample was extracted ultrasonically at 25°C for 10 min. After the addition of 0.5 mL of α-amylase, the sample was incubated for 30 min at 40°C and then for 30 min at 100°C in an incubator to initiate the reaction. Next, 20 mL of the above solution was filtered by a Whatman paper and transferred to an immunoaffinity column (Easi-Ex-tract Vitamin B<sub>12</sub>, r-Biopharm, Glasgow, UK). The column was washed with 10 mL water and injected with 40 mL of air by syringe to dry it. The loaded sample was eluted with 3 mL of methanol. The eluate was volatilized to dryness and then reconstituted in 0.5 mL of water. This was used as the test sample.

### Chromatography parameters

Chromatographic conditions were determined based on previously reported analogous methods that used LC–UV. A Shimadzu HPLC system (Shimadzu, Kyoto, Japan) equipped with a Shiseido Capcell Pak C18 UG 120 column (4.6 mm×250 mm, 5 µm) was used for the analysis of vitamin B<sub>12</sub>. Water and acetonitrile were used as the mobile phases for gradient elution. A flow rate of 1.0 mL/min and a column temperature of 35°C were maintained, and the injection volume was 50 µL. HPLC grade solvents were filtered through a 0.45-µm membrane and ultrasonically degassed prior to use. The specific chromatography conditions are A (water): B (acetonitrile) gradient system 0–3.4 min (100:0), 3.5–10.9 min (75:25), 11.0–18.9 (65:35), 19–20 min (90:10), and 20–26 min (100:0) (Table 1).

### Method validation

Selectivity for vitamin B<sub>12</sub> detection was determined by comparing the chromatographic peaks of the test sample with those of the standard solutions. Linearity was assessed by injecting 25 to 500 µg/L of vitamin B<sub>12</sub> solutions in duplicate. Qualitative parameters were determined by comparing the retention times of the standard solution with those of the samples. The analyte was quantified from the calibration plot equations calculated by the least-squares method. Precision was calculated in terms of intra-day (n=3) and inter-day repeatabilities (n=3) by analyzing spiked cereal infant formula samples and was evaluated by calculating the relative standard deviation (RSD). Accuracy of the method was determined by calculating the recovery and appropriate standard deviation (SD) in cereal infant formula samples spiked with different

**Table 1. Liquid chromatography (LC) conditions for vitamin B<sub>12</sub>**

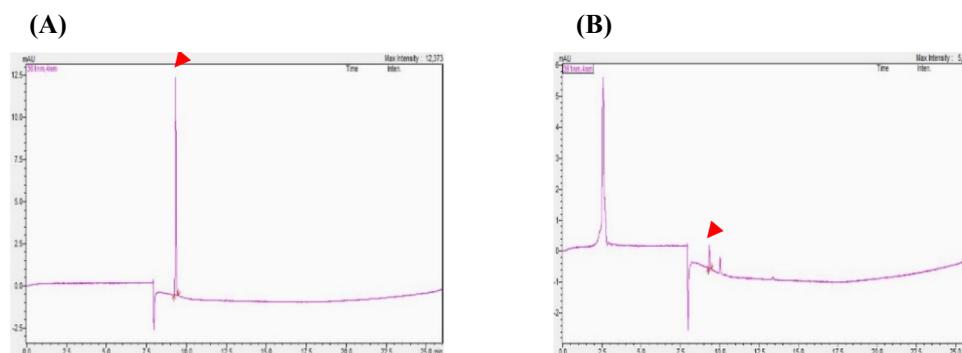
Parameter		Condition		
Column		UG 120 C18 4.6×250 nm, 5 μm, Shimadzu		
Detector		UV 361 nm		
Mobile phase	A: water B: Acetonitrile gradient system	Time (min)	Solvent (A) %	Solvent (B) %
		0	100	0
		3.5	75	25
		11.0	65	35
		19.0	90	10
		20.0	100	0
		26.0	100	0
Flow rate		1.0 mL/min		
Column temperature		35°C		
Run time		25 min		
Injection volume		50 μL		

amounts of vitamin B<sub>12</sub>. Detection limits were assessed in terms of limit of detection [LOD, signal-to-noise ratio (S/N)=3] and limit of quantitation (LOQ, S/N=10).

## Results and Discussion

### Development of pretreatment method

Analysis using the current method proposed by the MFDS is complex; moreover, it does not yield a desirable peak resolution in the analysis of powdered milk samples. In addition, the MFDS has not yet provided an appropriate method for the analysis of powder milk containing starch. Although the reason for the low peak resolution is not clear, the unstable nature of starch, proteins, and fats during sample treatment has been assumed to be a limitation in this conventional method. In addition, it is difficult to detect vitamin B<sub>12</sub> in some food samples using only one pretreatment method ([http://foodsafetykorea.go.kr/foodcode/01\\_03.jsp?idx=324](http://foodsafetykorea.go.kr/foodcode/01_03.jsp?idx=324)). Since vitamin B<sub>12</sub> exists in different forms at very low concentrations in powdered milk containing cereal, the sample preparation methodology is extremely crucial (Lee et al., 2015). In this study, individual pretreatment methods were developed by modifying the Association of Official Analytical Chemists (AOAC, 2002) method to detect vitamin B<sub>12</sub> in powdered milk containing starch in high amounts. In the modified AOAC method, samples were purified using an immunoaffinity column and then subjected to HPLC to quantitate vitamin B<sub>12</sub> in the samples. Sodium cyanide and α-amylase were used to remove starch, as mentioned in the experimental section. The pre-treatment involving clean-up and concentration using an immunoaffinity column enabled the efficient separation of trace amounts of vitamin B<sub>12</sub> from powdered milk samples. As a result of the sample pretreatment, vitamin B<sub>12</sub> was eluted at 9.3 min in the HPLC run, suggesting its efficient separation from the degradation products. This method allowed the separation and detection of vitamin B<sub>12</sub> within 10 min (Fig. 1). Detection using this approach under the described experimental conditions was slightly more rapid compared to that under the experimental conditions employed in a previous study (Heudi et al., 2006).



**Fig. 1. Chromatogram of vitamin B<sub>12</sub>.** (A) Standard of vitamin B<sub>12</sub>, (B) Powdered milk containing starch.

### Method validation

The specificity of the proposed technique was ensured by employing the well-established method of using highly selective immunoaffinity column for sample preparation (Anatol et al., 2019; Nakos et al., 2017). Detection limit and powdered milk containing starch recovery were determined by quantitative analysis, and certified reference material, SRM 1849a, was used to validate our analytical HPLC method. The amount of vitamin B<sub>12</sub> recovered in the SRM 1849a reference was 54.10 µg/kg. Compared with value of 48.20 µg/kg (given SRM 1843a certified value), the test represented recovery of the authentication value of 112.24%. The external calibration curve of vitamin B<sub>12</sub> standard solutions was linear in the range of 25–500 µg/L, with  $r^2 > 0.9999$ . The equation of the calibration curve was  $y = 53.806x - 150.44$ , where  $y$  represents the peak area of the curve obtained through UV detection, and  $x$  is the concentration (µg/L) of vitamin B<sub>12</sub>. It is evident that the correlation coefficients were greater than 0.9999, which indicated a good correlation between the concentration and peak area of the investigated compounds. The LOD and LOQ were 2.71 and 8.21 µg/L, respectively (Table 2). Accuracy was assessed by adding a known amount of the analyte, followed by calculating the recovery using standards. Accuracy of the method was satisfactory, ranging from 83.41% to 106.57%, which was well within the recovery range reported for other food matrices (Chamlagain et al., 2015; Zironi et al., 2013). Intra-day and inter day variations were used to determine the precision of the established method. As shown Table 3, RSD of intra-day and inter-day variations for compound was less than 5.31% and 3.90%, respectively. These results suggest that the HPLC method involving sample pretreatment, immunoaffinity column separation is precise, accurate and sensitive for quantitative determination of active compounds in powdered milk containing starch.

**Table 2. Validation factors and monitoring test for vitamin B<sub>12</sub> in certified reference material (SRM 1849a)**

	Tested value (µg/kg)		RSD (%)	Recovery (%)
SRM 1849a	54.10±0.84		1.88	112.24±2.11
Samples	Tested value (µg/kg)			
Cereal infant formula	T-1	T-2	T-3	T-4
	11.93±2.08	11.03±0.16	42.18±1.57	16.65±1.18
$r^2$	0.999	Linear regression		$y=53.806x-150.44$
LOD	2.71 µg/L	Range		25–500 µg/L
LOQ	8.21 µg/L			

All values are mean±SD of three replicates.

RSD, relative standard deviation; LOD, limit of detection; LOQ, limit of quantitation.

**Table 3. Inter-day and inter-day precision of vitamin B<sub>12</sub>**

Precision	Recovery (%)	SD	RSD (%)
Intra-day precision	103.72	5.51	5.31
	98.96	5.08	5.13
	93.61	3.94	4.21
	84.69	0.83	0.98
Inter-day precision	106.57	2.53	2.37
	95.02	2.05	2.16
	89.59	3.49	3.90
	83.41	2.01	2.40

All values are mean±SD of three replicates.  
RSD, relative standard deviation.

### Monitoring test cereal infant formulas

Four different powdered milk containing starch samples, of which two were manufactured in Korea and two were manufactured in USA, were analyzed using the method developed in this study. The sample pre-treatment was repeated three times for each sample; the results are presented in Table 2. It is evident from Table 2 that the vitamin B<sub>12</sub> content in powdered milk products was in the range of 11.03–42.18 µg/kg. As determined from the HPLC analysis, all the products contained trace nutrients that were higher than those displayed on the content labels. Therefore, the vitamin B<sub>12</sub> content displayed in powdered milk packaging available in the Korean markets was well verified.

## Conclusion

The nutrition labeling system of foods is being strengthened to provide appropriate information to consumers while choosing a food product. Therefore, there is an increasing need for scientifically established analytical techniques to strengthen the national management of foods with high nutritional components. In this work, sample pretreatment, immunoaffinity column separation, and HPLC were employed in combination to develop an analytical method for the extraction of vitamin B<sub>12</sub>. In the proposed method, starch was removed using a small quantity of  $\alpha$ -amylase, unlike the traditional methods. The validation results indicated high sensitivity and good accuracy and precision. The recovery and RSDs were in the acceptable range. Additionally, the value obtained for the certified reference material (SRM 1849a) was within the range of certificated values. The developed method based on HPLC and sample pretreatment for the detection of vitamin B<sub>12</sub> could reduce the analysis time and manual labor, thereby proving to be an appropriate alternative to conventional analytical methods. Although, there are several methods for the detection of vitamin B<sub>12</sub> in dairy products, powdered milk etc., this is the first study to attempt the rapid detection of vitamin B<sub>12</sub> in powdered milk containing starch. Moreover, a beginner can be expected to easily perform this analytical procedure because of its simplicity. This method for the analysis of vitamin B<sub>12</sub> may be utilized in industries for micronutrient analysis in dairy products, functional foods, as well as powdered milk.

## Conflicts of Interest

The authors declare no potential conflicts of interest.

## Acknowledgements

This research was supported by Basic Science Research Program through the National Research Foundation of Korea (NRF) grant funded by the Korea government (MSIT) (2017R1C1B5076153).

## Author Contributions

Conceptualization: Kim JM. Methodology: Park JM. Investigation: Park JM. Writing - original draft: Park JM. Writing - review & editing: Park JM, Koh JH, Kim JM.

## Ethics Approval

This article does not require IRB/IACUC approval because there are no human and animal participants.

## References

- Anatol S, Lisa-Maria C, Lukas M, Mayer HK. 2019. Determination of vitamin B<sub>12</sub> in four edible insect species by immunoaffinity and ultra-high performance liquid chromatography. *Food Chem* 281:124-129.
- AOAC. 2002. AOAC guidelines for single laboratory validation of chemical methods for dietary supplements and botanicals. AOAC International, Gaithersburg, MD, USA.
- Bito T, Bito M, Asai Y, Takenaka S, Yabuta Y, Tago K, Ohnishi M, Mizoguchi T, Watanabe F. 2016. Characterization and quantitation of vitamin B<sub>12</sub> compounds in various chlorella supplements. *J Agric Food Chem* 64:8516-8542.
- Chamlagain B, Edelmann M, Kariluoto S, Olliainen V, Piironen V. 2015. Ultra high performance liquid chromatographic and mass spectrometric analysis of active vitamin B<sub>12</sub> in cells of *Propionibacterium* and fermented cereal matrices. *Food Chem* 166:630-638.
- Cho JJ, Hong SJ, Boo CG, Jeong YR, Jeong CH, Shin EC. 2019. Investigation of water-soluble vitamin (B<sub>1</sub>, B<sub>2</sub>, and B<sub>3</sub>) contents in various roasted, steamed, stir-fried, and braised foods produced in Korea. *J Food Hyg Saf* 34:454-462.
- Choi YJ, Kim JY, Lee HS, Kim CI, Hwang IK, Park HK, Kim TH, Oh CH. 2008. Analysis of vitamin B<sub>12</sub> in the Korean representative foods and dietary intake assessment for Koreans. *Food Sci Biotechnol* 17:262-266.
- Esteve MJ, Farré R, Frígola A, Pilamunga C. 2002. Contents of vitamin B<sub>1</sub>, B<sub>2</sub>, B<sub>6</sub>, and B<sub>12</sub> in pork and meat products. *Meat Sci* 62:73-78.
- Fang H, Kang J, Zhang D. 2017. Microbial production of vitamin B<sub>12</sub>: A review and future perspectives. *Microb Cell Factories* 16:15.
- Guggisberg D, Risse MC, Hadorn R. 2012. Determination of vitamin B<sub>12</sub> in meat products by RP-HPLC after enrichment and purification on an immunoaffinity column. *Meat Sci* 90:279-283.
- Heudi O, Kilinç T, Fontannaz P, Marley E. 2006. Determination of vitamin B<sub>12</sub> in food products and in premixes by reversed-phase high performance liquid chromatography and immunoaffinity extraction. *J Chromatogr A* 1101:63-68.
- Iwase H, Ono I. 1997. Determination of cyanocobalamin in foods by high-performance liquid chromatography with visible detection after solid-phase extraction and membrane filtration for the precolumn separation of lipophilic species. *J Chromatogr A* 771:127-134.

- Jang DE, Choung MG, Chun J. 2014. Immunoaffinity-HPLC/DAD assay and validation for vitamin B<sub>12</sub> in snacks and cereals. *J Agric Life Sci* 48:351-364.
- Karmi O, Zayed A, Baraghehi S, Qadi M, Ghanem R. 2011. Measurement of vitamin B<sub>12</sub> concentration: A review on available methods. *IIOAB J* 2:23-32.
- Kirchner U, Degenhardt K, Raffler G. 2012. Determination of vitamin B<sub>12</sub> in infant formula and adult nutritionals using HPLC after purification on an immunoaffinity column: First Action 2011.09. *J AOAC Int* 95:933-936.
- Lee JH, Shin JH, Park JM, Kim HJ, Ahn JH, Kwak BM, Kim JM. 2015. Analytical determination of vitamin B<sub>12</sub> content in infant and toddler milk formulas by liquid chromatography tandem mass spectrometry (LC-MS/MS). *Korean J Food Sci Anim Resour* 35:765-771.
- Ministry of Food and Drug Safety [MFDS]. Food codex: vitamin B<sub>12</sub>. Available at: [http://www.foodsafetykorea.go.kr/foodcode/01\\_03.jsp?idx=324](http://www.foodsafetykorea.go.kr/foodcode/01_03.jsp?idx=324)
- Moon G, Choi Y, Chun J. 2018. Validation of pepsin-assisted extraction and immunoaffinity-HPLC/ DAD analysis for vitamin B<sub>12</sub> in Seafood. *J Korean Soc Food Sci Nutr* 47:168-175.
- Nakos M, Pepelanova I, Beutel S, Krings U, Berger RG, Scheper T. 2017. Isolation and analysis of vitamin B<sub>12</sub> from plant samples. *Food Chem* 216:301-308.
- O'Broin S, Kelleher B. 1992. Microbiological assay on microtiter plates of folate in serum and red cells. *J Clin Pathol* 45:344-347.
- Pakin C, Bergaentzlé M, Aoudé-Werner D, Hasselmann C. 2005.  $\alpha$ -Ribazole, a fluorescent marker for the liquid chromatographic determination of vitamin B<sub>12</sub> in food stuffs. *J Chromatogr A* 1081:182-189.
- Seo CW, Hong S, Shin YK, Kang SH. 2018. Physicochemical properties of liquid infant formula stored at different temperatures. *Korean J Food Sci Anim Resour* 38:995-1007.
- Sun L, Mei L, Yang H, Zhao K, Li J, Jiang D, Li M, Deng A. 2016. Development and application of immunoaffinity column for the simultaneous determination of norfloxacin, pefloxacin, lomefloxacin, and enrofloxacin in swine and chicken meat samples. *Food Anal Methods* 9:342-352.
- Szterk A, Roszko M, Małek K, Czerwonka M, Waszkiewicz-Robak B. 2012. Application of the SPE reversed phase HPLC/MS technique to determine vitamin B<sub>12</sub> bio-active forms in beef. *Meat Sci* 91: 408-413.
- Xie J, Zeng W, Gong X, Zhai R, Huang Z, Liu M, Shi G, Jiang Y, Dai X, Fang X. 2019. A "Two-in-One" tandem immunoaffinity column for the sensitive and selective purification and determination of trace/ultra-trace olaquinox and its major metabolite in fish tissues by LC-MS/MS. *Food Anal Methods* 12:2665-2674.
- Zironi E, Gazzotti T, Barbarossa A, Devicienti C, Scardilli M, Pagliuca G. 2013. Technical note: Development and validation of a method using ultra performance liquid chromatography coupled with tandem mass spectrometry for determination of vitamin B<sub>12</sub> concentration in milk and dairy products. *J Dairy Sci* 96:2832-2836.