

TITLE PAGE
- Food Science of Animal Resources -
Upload this completed form to website with submission

1
2
3
4

ARTICLE INFORMATION	Fill in information in each box below
Article Type	Research article
Article Title	Effects of Feeding Mandarin and Poultry By-products on Growth Performance and Physicochemical Properties of Black Soldier Fly (<i>Hermetia illucens</i>) Larvae
Running Title (within 10 words)	Effects of by-product on growth-performance of black soldier fly larvae
Author	Jung-Hyun Nam ¹ , Ji-Yong Hyun ¹ , Byoung Kon Lee ² , Ji-Yeon Chun
Affiliation	1 Department of Food Bioengineering, Jeju National University, Jeju, Korea 2 CHERRYBRO Co., Ltd., Jincheon, Korea
Special remarks – if authors have additional information to inform the editorial office	Jung-Hyun Nam and Ji-Yong Hyun contributed equally
ORCID (All authors must have ORCID) https://orcid.org	Jung-Hyun Nam (https://orcid.org/0000-0001-5939-6482) Ji-Yong Hyun (https://orcid.org/0000-0002-7566-0447) Byoung Kon Lee (https://orcid.org/0000-0001-9749-8455) Ji-Yeon Chun (https://orcid.org/0000-0002-4336-3595)
Conflicts of interest List any present or potential conflicts of interest for all authors. (This field may be published.)	The authors declare no potential conflict of interest.
Acknowledgements State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available. (This field may be published.)	This work was supported by Korea Institute of Planning and Evaluation for Technology in Food, Agriculture and Forestry (IPET) through Livestock Industrialization Technology Development Program, funded by Ministry of Agriculture, Food and Rural Affairs (MAFRA) (321079031SB010)
Author contributions (This field may be published.)	Conceptualization: Lee BK, Chun JY. Data curation: Nam JH, Hyun JY, Lee BK, Chun JY. Formal analysis: Nam JH, Hyun JY, Lee BK. Methodology: Nam JH, Hyun JY, Lee BK, Chun JY. Validation: Nam JH, Hyun JY. Investigation: Nam JH, Hyun JY, Chun JY. Writing - original draft: Nam JH, Hyun JY. Writing - review & editing: Nam JH, Hyun JY, Lee BK, Chun JY. (This field must list all authors)
Ethics approval (IRB/IACUC) (This field may be published.)	This article does not require IRB/IACUC approval because there are no human and animal participants.

5
6

CORRESPONDING AUTHOR CONTACT INFORMATION

For the corresponding author (responsible for correspondence, proofreading, and reprints)	Fill in information in each box below
First name, middle initial, last name	Ji-Yeon Chun
Email address – this is where your proofs will be sent	chunjyeon@jejunu.ac.kr
Secondary Email address	Jiyeonchun0708@gmail.com
Postal address	Department of Food Bioengineering, Jeju National University, 102, Jejudaehak-ro, Jeju, 63243, Korea
Cell phone number	+82-10-8707-4494
Office phone number	+82-64-754-3615
Fax number	

7

8

Abstract

9 Black soldier fly larvae (BSFL) are polyphagous insects, and their growth, nutritional
10 composition, and life cycle are influenced by rearing substrates. This study examined
11 the effects of different rearing substrates on the growth performance, antioxidant
12 activity, and physicochemical properties of BSFL. Mandarin (M) and poultry (P) by-
13 products were mixed at varying ratios (M10P0–M5P5) and used as rearing substrates.
14 Larval length, width, and weight increased with a higher proportion of poultry by-
15 products in the substrate. Notably, the weight of larvae reared on M5P5 was
16 approximately twice that of those reared on M10P0. The highest protein content was
17 observed in M5P5. Antioxidant activities, including 2,2-diphenyl-1-picrylhydrazyl
18 (DPPH) radical scavenging ability, ferric reducing antioxidant power (FRAP), hydroxyl
19 radical scavenging activity, and total phenolic content, were also highest in M5P5. The
20 highest acid value was recorded in M5P5 for unrefined samples and in M6P4 for refined
21 samples. Amino acid content increased with a higher proportion of poultry by-products,
22 whereas unsaturated fatty acid content was highest in M9P1. These findings
23 demonstrate that incorporating animal-based by-products into rearing substrates
24 enhances BSFL growth performance. Moreover, the use of BSFL for waste valorization
25 offers a sustainable approach to resource utilization and waste management.

26

27

28 Keywords: Black soldier fly larvae; Insects; By-product; Growth performance; Feed
29 industry

30

31

32

33

Introduction

34 The global population has been continuously increasing, and it will increase to 9
35 billion people by 2050. Therefore, it is estimated that food production will need to be
36 greater than it currently is to sustain this (van Huis et al., 2013). Additionally, as income
37 levels increase, food consumption changes, which increases meat, fish, and poultry
38 intake. The consumption of animal products is expected to increase by 60–70%
39 (Lalander et al., 2019; Makkar et al., 2014); therefore, a large amount of animal feed is
40 required. Animal feed components include oil, cornmeal, vitamin premixes, minerals,
41 and other ingredients; notably, soybean and fish meal serve as major protein sources.
42 (Taufek et al., 2021). However, land availability for soybean cultivation is declining
43 globally, and small pelagic fish, which are used to derive fish meal and oil, are reducing
44 owing to marine overexploitation (Onsongo et al., 2018); therefore, their price is
45 dramatically increasing every year. For these reasons, alternative protein sources are
46 required in the feed industry.

47 Insects that have been recently introduced as future superfoods in the food industry
48 have a high level of vitamins, amino acids, zinc, iron, and polyunsaturated fatty acids,
49 and are thus suggested as a novel source of alternative high-quality protein that can play
50 an important role in increasing current food production methods (Nowakowski et al.,
51 2021; Nyakeri et al., 2017). In the insect industry, black soldier fly (*Hermetia illucens*
52 L.) larvae (BSFL) are reported to be rich in lipids, proteins, and minerals (Caligiani et
53 al., 2018), and after partial removal of lipids, may have a 55–65% protein content (Gold
54 et al., 2018). BSFL are highly useful as feed insects and can be used as a substitute for
55 soybeans, corn, and fish meal feed. Research is actively being conducted to use them as
56 a substitute, such as feeding them to pig feed and feeding them to broiler chicken feed
57 (Kim et al., 2023; Crosbie et al., 2021, Dabbou et al., 2017). Also, Finland has adjusted

58 EU regulations to allow the sale of insect feed as human food, a representative thing of
59 which is BSFL. Additionally, there have been reports of the Kadazan-Dusun people
60 consuming BSFL as food (Mikkola, 2019; Chung et al., 2002). These countries have an
61 interest in BSFL, and the use of BSFL as food is legally supported or regulated in
62 various ways. However, the legal allowance of insects for human consumption differs
63 from country to country, it is important to check the current regulations of a specific
64 country.

65 Generally, the nutritional value of insects differs among life stages, species, and
66 substrates (dos Santos Aguilar, 2021) and the nutritional composition of BSFL are also
67 influenced by the life cycle rearing substrate. BSFL are polyphagous and grows and
68 feeds on an extensive range of substrates such as by-products and food waste (Lalander
69 et al., 2019). Therefore, they are environmentally friendly because they can grow by
70 ingesting a wide range of waste such as manure, by-products (agriculture and livestock),
71 and carrion (Nyakeri et al., 2017, Meneguz et al., 2018).

72 On Jeju Island, mandarin is an important industry and a significant source of local
73 income (Kim et al., 2011), and more than 600,000 tons are produced annually (Korean
74 Statistical Information Service, 2022). However, a considerable quantity of mandarin is
75 disposed of because of overproduction, and 30,000–80,000 tons of by-products are
76 produced by juice manufacturing annually (Yang, 2016). Moreover, mandarin wastes
77 are difficult to landfill and incinerate because of the regional properties and
78 environmental problems on Jeju Island, and disposal costs are high (Ahn et al., 2019).
79 Therefore, mandarin by-products are major agricultural wastes on Jeju Island and cause
80 local environmental issues. Recycling mandarin by-products into useful resources such
81 as animal feed and functional materials can be beneficial in Jeju Island and can be
82 expected to facilitate an enormous reduction in waste (Choi et al., 2011). Recently,

83 many studies have tried to convert wastes such as by-products (agriculture and
84 livestock), food waste, manure, and faeces into useful resources using BSFL, which are
85 known to eat those wastes (Spranghers et al., 2017; Kinasih et al., 2018; Shumo et al.,
86 2019; da Silva and Hesselberg, 2020). Some studies have pointed out that BSFL have
87 high protein content and growth performance, especially when reared on animal-based
88 substrates (e.g., animal slaughter by-products) (Pamintuan et al., 2019; Gold et al.,
89 2020; Lopes et al., 2020).

90 Overall, the aim of this study was to evaluate the effects of mandarin and poultry
91 slaughter by-products from Jeju Island on the growth performance, physicochemical
92 properties, and antioxidant activities of BSFL.

93

94

Materials and Methods

95

Reagents and Chemicals

96

ABTS (2,2'-azino-bis(3-ethylbenzothiazoline-6-sulfonic acid) diammonium salt),

97

FeCl₃ (Iron(III) chloride), Folin-Ciocalteu's phenol reagent, gallic acid, sodium

98

hydroxide, hydrogen peroxide solution, Trolox (6-hydroxyl-2,5,7,8-

99

tetramethylchroman-2-carboxylic acid), TPTZ (2,4,6-Tris(2-pyridyl)-s-triazine) and

100

peroxidase (from horseradish) were from Sigma-Aldrich (St. Louis, MO, USA). DPPH

101

(2,2-diphenyl-1-picrylhydrazyl) was from Alfa Aesar (Haverhill, MA, USA). Sodium

102

carbonate was from DC Chemical (Shanghai, China). Acetic acid was from Samchun

103

Chemicals (Pyeongtaek, Korea). Potassium hydroxide, ethyl ether, phenolphthalein,

104

citric acid, hydrochloric acid and ethanol were from Daejung Chemicals and Materials

105

(Siheung, Korea). Sodium acetate was from Kanto Chemical (Tokyo, Japan). FeSO₄

106 (ferrous sulfate) was from Wako Pure Chemical Industries (Osaka, Japan). Phosphate-
107 buffered saline was from Welgene Inc (Gyeongsan Korea).

108

109 **Rearing of black soldier fly larvae**

110 Mandarin (M) by-products were compressed to remove moisture, and the remaining
111 residue was used as feed. Poultry (P) by-products were steamed and pressed using a screw
112 press to extract oil and remove moisture, then ground into a powder. Mandarin and poultry
113 by-products were mixed at different ratios (10:0, 9:1, 8:2, 7:3, 6:4, and 5:5, w/w) and used
114 as rearing substrates. The substrates were provided at a rate of 25 g per larva. Black soldier
115 fly larvae (BSFL) used in this study were obtained from Real Nature Farm (Jeju, Korea).
116 The larvae were not fed during the first seven days post-hatching. Beginning on day 8,
117 feeding commenced and continued for a duration of 10 days. After a total rearing period
118 of 17 days, the larvae were killed and used as experimental samples (Table 1). The reared
119 larvae were killed using a freezing method and subsequently evaluated for growth
120 performance. Ten larvae were randomly sampled from each group to measure length (mm),
121 width (mm), and weight (g).

122

123 **Sample preparation**

124 The BSFL were washed under running water for two cycles, then blanched in water
125 (1:4, w/w) at 100°C for 40 s. After that, cooled in the flowing water and hot-air dried at
126 70°C for 7 h. Dried samples were defatted at 90°C for 1 cycle by using a screw-type oil
127 press machine (Oil love premium, National Eng Co. Ltd., Seoul, Korea), and separated
128 into unrefined BSFL oil and defatted BSFL cake. The unrefined BSFL oil was used for
129 oil refining experiment, and defatted BSFL cake was pulverized using an electric

130 grinder for 1 min and used as defatted BSFL. The defatted BSFL was kept in vacuum-
131 packed for future experiments.

132

133 **Proximate composition**

134 The proximate composition of defatted BSFL samples was analyzed according to
135 AOAC method (2005). Moisture content (AOAC 950.46) was evaluated by drying a 3 g
136 sample at 105°C for 24 h using a dry oven (HB-502S, Hanbaek Scientific Co., Bucheon,
137 Korea). Crude fat content was determined by Soxhlet extraction method (AOAC
138 960.39). Crude protein content (AOAC 928.08) was measured using standard Kjeldahl
139 procedure. Crude ash content (AOAC 920.153) was measured after burning in a furnace
140 (C-FMD2, Changshin Science, Seoul, Korea) at 550°C.

141

142 **Color value & pH value**

143 The color of sample was determined in petri-dish on a whiteboard using colorimeter
144 (TCR-200, TIME High Technology, Beijing, China) and L* (lightness), a* (redness),
145 and b* (yellowness) values were recorded on CIE scale. Before measurement, the device
146 was calibrated using its own white calibration plate (D65, L*=93.90, a*=3.94, b*=-9.55).

147 The sample was mixed with distilled water (1:9, w/w) using a homogenizer (T 25
148 Ultra-Turrax, IKA, Staufen, Germany) for 1 min at 6,000 rpm. Then, the pH value was
149 measured using a pH-meter (FiveEasy Plus F20, Mettler-Toledo, Schwerzenbach,
150 Switzerland).

151

152

153 **Total phenolic content (TPC)**

154 The total phenolic content of sample was evaluated Folin and Denis (1912) method,
155 with a slight modification. 100 mg samples were mixed with 10 mL distilled water and
156 mixture was centrifuged (LaboGene 1248R, GRYOZEN, Daejeon, Korea) at 4,000 rpm
157 for 20 min. Then, 10 μ L Folin-Ciocalteu's phenol reagent added in the 10 μ L of
158 supernatant and stand for 3 min at room temperature. After that, 70 μ L of distilled water
159 and 2 M sodium carbonate was added in the mixture. The mixture was incubated in dark
160 at 25°C for 1 h, then absorbance was measured at 725 nm wavelength using
161 spectrophotometer (Epoch, BioTek Instruments Inc., Vermont, USA). The total
162 phenolic content of sample was calculated using standard curves (0, 62.5, 125, 250, 500,
163 1,000 μ g/mL) of gallic acid. Result was expressed as gallic acid equivalent (μ g
164 GAE/mg).

166 **DPPH radical scavenging ability**

167 The DPPH radical scavenging ability was determined Blois (1958) method, with a
168 slight modification. 100 mg sample was mixed with 10 mL distilled water and mixture
169 was centrifuged at 4,000 rpm for 20 min. 0.4 mL supernatant and 0.4 mM DPPH
170 solution (in 95% ethanol) was mixed. The mixture was incubated in dark at 25°C for 30
171 min, after that, centrifuged at 10,000 rpm for 3 min. Then, absorbance was measured at
172 517 nm wavelength against a blank (distilled water) by using spectrophotometer
173 (BioTek, USA). Scavenging rate was expressed as follows:

174 **DPPH radical scavenging ability (%) = $(1 - \frac{\text{Sample absorbance}}{\text{blank absorbance}}) \times 100$**

175

176 **Ferric ion reducing antioxidant power (FRAP)**

177 The ferric ion reducing antioxidant power was determined as described by Di Mattia
178 et al. (2019). The FRAP reagent was prepared by mixing 300 mM acetate buffer (pH
179 3.6), 20mM FeCl₃·6H₂O, and 10 mM TPTZ (solubilized in 40 mM HCl), ratio of
180 10:1:1, respectively. 100 mg sample was mixed with 10 mL distilled water and mixture
181 was centrifuged at 4,000 rpm for 20 min. 40 μL supernatant, 40 μL distilled water, and
182 FRAP reagent was mixed. The mixture was incubated at 37°C for 4 min, then
183 absorbance was measured at 593 nm wavelength using spectrophotometer (BioTek,
184 USA). The Ferric ion reducing antioxidant power was determined as FeSO₄ equivalents
185 compared to a calibration curve of FeSO₄ at 0–500 μM.

186

187 **Hydrogen peroxide (H₂O₂) scavenging activity**

188 The hydrogen peroxide scavenging activity was determined as described by Müller
189 (1985). 100 mg sample was mixed with 10 mL distilled water and mixture was
190 centrifuged at 4,000 rpm for 20 min. 20 μL supernatant, 100 μL phosphate-buffered
191 saline (pH 7.4), and 20 μL 1 mM hydrogen peroxide was mixed. The mixture was
192 incubated at 37°C for 5 min. After that, 30 μL 1.25 mM ABTS and 30 μL 1 unit/mL
193 peroxidase was added in the mixture. The mixture was incubated at 37°C for 10 min,
194 then absorbance was measured at 405 nm wavelength using spectrophotometer (BioTek,
195 USA). The hydrogen peroxide scavenging activity was determined as Trolox
196 equivalents compared to a calibration curve of Trolox at 0–50 mM.

197

198

199 **Amino acid composition**

200 Amino acid composition of sample was determined using an amino acid analyzer (L-
201 8900, Hitachi, Ibaraki, Japan). 5 g sample was mixed with 40 mL of 6 N hydrochloric
202 acid and mixture was hydrolyzed at 110°C for 24 h. Thereafter, excess acid was
203 removed using a vacuum rotary evaporator at 50°C and 50 mL of 0.2 N sodium citrate
204 buffer (pH 2.2) was added. The sample was filtered using a 0.45 µm membrane filter,
205 and amino acid composition was determined by analyzing the 30 µL of filtrate. 30 µL of
206 filtrate was analyzed for determined amino acid composition.

207

208 **Oil refining process**

209 The oil refining procedure was conducted in accordance with the methodology
210 outlined by Jang et al. (2018), with minor modifications. Initially, the unrefined BSFL
211 oil underwent centrifugation at 4,000 rpm for 20 minutes to eliminate natural sediment.
212 The refining process was executed in a sequential manner, encompassing degumming,
213 neutralization, and washing stages. To initiate degumming, distilled water (2%, w/w)
214 was incorporated into the unrefined BSFL oil, followed by stirring at 120 rpm and a
215 temperature of 50°C for 1 hour. Hydrated phospholipids were subsequently isolated
216 through centrifugation at 3,500 rpm for 15 minutes. The non-hydratable phospholipids
217 were then converted into hydratable phospholipids by treating the resultant oil with a
218 20% citric acid solution (2%, w/w) and stirring at 60°C for 15 minutes, after which the
219 resulting gums were separated via centrifugation at 3,000 rpm for 15 minutes.

220 For the neutralization phase, a 3 M NaOH solution (1%, w/w) was applied to the
221 degummed oil and stirred at 120 rpm at 50°C for 30 minutes. Following neutralization,
222 the oil was subjected to centrifugation at 3,500 rpm for 15 minutes.

223 The washing process involved the addition of 15% water relative to the mass of the
224 oil, conducted at 95°C with stirring at 120 rpm for a contact duration of 30 minutes,
225 while maintaining the oil temperature at 50°C. The oil from this first washing cycle was
226 obtained through centrifugation at 3,500 rpm for 15 minutes. A second washing cycle
227 was performed by adding 10% water relative to the mass of the oil from the first
228 washing cycle, at 95°C with stirring 120 rpm, for 20 minutes, again maintaining the oil
229 temperature at 50°C. The oil obtained from this second washing cycle was centrifuged
230 at 3,500 rpm for 15 minutes and was designated as refined BSFL oil.

231

232 **Acid value**

233 The acid value of refined and unrefined oil extracted from BSFL was measured by
234 AOAC method. The oil samples (5 g) were dissolved in 100 mL of ethanol-ether (1:2,
235 v/v) mixture and addition of 1% phenolphthalein indicator, then, titrated with 0.1 N
236 potassium hydroxide (KOH) solution until pale red color persists for 30 s. The acid
237 value was calculated using the following Equation:

$$238 \quad \text{Acid Value (mg KOH/g)} = \frac{5.611 \times (a-b) \times f}{s}$$

239 where.

240 a = volume of KOH solution of sample titration

241 b = volume of KOH solution of blank titration

242 f = titer of 0.1 N KOH solution

243 s = sample weight (g)

244

245 **Fatty acid composition**

246 The fatty acid composition of refined BSFL oils was measured as described by Lee et
247 al. (2017). The fatty acid composition was analyzed using an Agilent GC equipped with
248 an SP-2560 (Supelco) fused silica capillary column (30 m × 0.25 mm i.d., film
249 thickness 0.25 μm). Helium served as the carrier gas (0.75 mL/min), with a split ratio of
250 200:1 and an injector temperature of 225°C. Fatty acid methyl esters were prepared by
251 methylation, using triundecanoin (C11:00) as the internal standard and Supelco 37
252 Component FAME Mix (Supelco) as the reference. The final isooctane extract was
253 dried over anhydrous MgSO₄ and analyzed by GC-MS. Results were expressed as the
254 percentage of the total fatty acid detected based on the total peak area.

255

256 **Statistical processing**

257 All experiments were performed in triplicate. Result was presented Means±SD. The
258 statistical analysis of treatments was performed with the analysis of variance (ANOVA)
259 in Minitab 18 (Minitab Inc., State College, PA, USA) software. Tukey's test (p<0.05)
260 was used to detect significant among mean values of samples in all test intervals.
261 Pearson's correlation heatmap diagram was performed with software package of
262 heatmap.2 in R software 4.2.1 (<https://www.r-project.org/>).

263

264 **Results and discussion**

265 **Growth performance**

266 The effects of the mandarin and poultry waste ratio on the length, width, weight, and
267 appearance of the BSFL are shown in Fig. 1. The length, width, and weight of the
268 M10P0 fed group were significantly (p<0.05) lower than those of the other groups. In

269 particular, the body weights of M10P0 and M5P5 were 0.091 ± 0.027 g and 0.203 ± 0.035
270 g, respectively, which is approximately a twofold difference. In other words, growth
271 performance was influenced by the poultry by-product ratio. Barragan-Fonseca et al.
272 (2017) explained the same results in their study in which the weights of BSFL fed on
273 vegetable and meat waste were 0.13 g and 0.158 g, respectively. Generally, rearing
274 substrates are known to affect the growth performance of larvae, including body weight,
275 body size, and nutrient composition (El-Dakar et al., 2021). In particular, Amrul et al.
276 (2022) reported that BSFL reared on organic wastes with higher protein content
277 exhibited superior growth performance, which aligns with our findings. Given that
278 poultry by-products have a higher protein content than mandarin by-products, our
279 results confirm that the M5P5 group, which consumed the highest proportion of poultry
280 by-products, achieved the greatest body weight.

281 **Proximate composition**

282 The proximate composition of the defatted BSFL fed with various mixing ratios of
283 mandarin and poultry by-products is shown in Table 2. M10P0 was found to have
284 significantly ($p<0.05$) higher crude fat and crude ash contents and a lower crude protein
285 content than the other groups ($18.31\pm 0.17\%$, $11.58\pm 0.06\%$, and $50.29\pm 0.13\%$,
286 respectively). As the poultry by-product ratio in the substrate increased, crude fat and
287 ash decreased, and the content of protein tended to increase. Furthermore, M5P5 had
288 significantly ($p<0.05$) lower crude fat and higher protein content than the other groups
289 ($8.09 \pm 0.22\%$ and $64.30 \pm 0.04 \%$, respectively). The crude protein content of mandarin
290 by-products is 5–8%, the crude fiber content is 13–20% (Ministry of Agriculture Food
291 and Rural Affairs, 2022).

292 Song (2015) reported that the crude protein, crude fat, and crude ash contents of dried
293 mandarin by-products were 8.2%, 3.2%, and 1.5%, respectively. Also, Alnaimy et al.
294 (2017) reported that crude protein, crude fat, crude fiber, and crude ash contents were
295 8.25%, 3.78%, 10.82%, and 3.17% in fresh citrus pulp, respectively, and 9.66%, 4.43%,
296 12.68%, and 3.71% in dried form. The protein and fat content of poultry by-products
297 are 13–26% and 1–34%, respectively (Henry et al., 2019). Lee (1997a) reported that the
298 nutritional composition of poultry by-products included crude protein contents of
299 49.51% in the head, 58.76% in the feet, 64.67% in the viscera, 82.99% in the blood, and
300 86.71% in the feathers, while crude fat contents were 26.19%, 13.73%, 23.96%, 6.96%,
301 and 2.96%, respectively, and crude ash contents were 20.38%, 21.69%, 8.62%, 3.56%,
302 and 0.96%, respectively. Additionally, the author reported that the crude protein, crude
303 fat, and crude ash contents of their mixtures were 71.32%, 14.09%, and 9.99%,
304 respectively (Lee, 2017b).

305 Our results indicate that various substrates affect proximate composition, and similar
306 findings were also obtained by Ewald et al. (2020) and Lopes et al. (2020) in their study
307 on BSFL fed with bread and mussels (*Mytilus edulis*) and bread and rainbow trout
308 (*Oncorhynchus mykiss*) by-products, respectively. Ewald et al. (2020) reported that
309 when larvae were fed bread and mussel mixtures, the higher the mussel content, the
310 lower the fat and higher the protein content of the larvae. Furthermore, Lopes et al.
311 (2020) reported that a higher protein content (aquaculture by-product) and lower non-
312 fiber carbohydrate (bread) content in substrates resulted in the larvae having a higher
313 protein content, weight, and growth rate. However, those studies used bread with
314 aquaculture by-products as BSFL-rearing substrates, whereas this study used fruit and
315 poultry by-products. Many researchers have reported that the rearing substrate affects
316 the nutrient composition of insects (Mancini et al., 2019; Dreassi et al., 2017, Barragan-

317 Fonseca et al., 2018). Additionally, plant by-products of fruits, vegetables, and grain
318 products are known to have high carbohydrate content, and animal-based by-products of
319 poultry and aquaculture are known to have high protein and lipid content (Jucker et al.,
320 2017; Nguyen et al., 2015; Gold et al., 2020). This study demonstrated that animal-
321 based by-product substrates (poultry by-product) were effective in increasing the growth
322 performance and protein content of BSFL. Although the various feeds were not evaluate
323 proximate composition the results of this study also supported that the type of feed
324 affects nutrient composition and influences the growth performance of various living
325 things.

326

327 **Color and pH value**

328 Table 3 shows the effect of rearing substrates on the color and pH value of defatted
329 BSFL. The L^* , a^* , and b^* values of defatted BSFL according to the ratio of mandarin to
330 poultry by-products exhibited a similar tendency. The group fed solely on mandarin
331 waste had the lowest L^* , a^* , and b^* values ($p < 0.05$) compared to the other groups, with
332 values of 47.70 ± 0.22 , 0.38 ± 0.07 , and 4.85 ± 0.34 , respectively. The L^* , a^* , and b^* values
333 increased when mandarin and poultry by-products were fed at a ratio of 9:1; however,
334 they decreased as the ratio of poultry by-products increased. The color value increased
335 at a ratio of 6:4 (M:P), and the highest L^* , a^* , and b^* values were observed in the M5P5
336 group (52.91 ± 0.10 , 1.48 ± 0.12 , and 6.42 ± 0.16 , respectively). The color of BSFL is an
337 important factor as it can influence its application in various industries, including
338 animal feed and food processing. Larouche et al. (2019) reported that BSFL tend to
339 darken during processing, and color can vary significantly depending on the feeding
340 substrate and processing methods. In particular, lighter-colored BSFL are often
341 preferred in certain applications, such as protein extraction for animal feed or human

342 food, as darker coloration may be perceived as less desirable. Therefore, maintaining a
343 consistent color through controlled feeding conditions is essential to ensure the quality
344 and acceptability of BSFL-based products.

345 The pH impacts microbial spoilage, proliferation, and metabolism and is an important
346 parameter to consider when estimating product shelf life (Nam and Chun, 2021;
347 Larouche et al., 2019). The pH value of M10P0 (8.52 ± 0.03) was significantly higher
348 than that of the other samples ($p<0.05$). The pH value significantly decreased as the
349 ratio of poultry by-products increased; moreover, M5P5 (8.07 ± 0.01) had the lowest pH
350 value in defatted BSFL fed on different substrates ($p<0.05$). According to Larouche et
351 al. (2019), the pH of BSFL ranged from 6.1 to 8.7 when killed by different methods
352 (mechanical disruption, heating, freezing, and asphyxiation). Saucier et al. (2022)
353 reported that the pH value of BSFL after scalding and hot air drying ranged from 7.4 to
354 7.7.

355

356 **Total phenolic content and antioxidant capacity**

357 The phenolic hydroxyl group of phenolic compounds tends to combine with proteins
358 and has potential anticancer, antimicrobial, and antioxidant activities (Lee et al., 2012).
359 The total phenolic content (TPC) and antioxidant capacity of defatted BSFL are shown
360 in Fig. 2. The TPC of M10P0 was 3.74 ± 0.21 $\mu\text{g GAE/mg}$, which was significantly
361 ($p<0.05$) lower than that of the other groups. The TPC of M9P1, M8P2, and M7P3 were
362 significantly ($p<0.05$) higher than that of M10P0; however, there was no significant
363 ($p>0.05$) difference between these groups. The M6P4 and M5P5 groups were
364 significantly ($p<0.05$) higher than the other groups, at 5.10 ± 0.13 $\mu\text{g GAE/mg}$ and
365 5.12 ± 0.13 $\mu\text{g GAE/mg}$, respectively.

366 The FRAP assay is a convenient and reproducible way of evaluating antioxidant
367 capacity, and the ability of a compound to transform from Fe^{3+} /ferricyanide complex to
368 Fe^{2+} /ferrous serves as an indicator of antioxidant capacity (Aryal et al., 2019). The
369 lowest ($p < 0.05$) value of FRAP was obtained from M10P0 ($12.40 \pm 0.52 \mu\text{M FeSO}_4/\text{mg}$).
370 The FRAP values of BSFL were enhanced by increasing the poultry by-product in the
371 substrate mixture, and M6P4 and M5P5 were significantly ($p < 0.05$) higher than the
372 other groups, at 36.15 ± 1.16 and $36.49 \pm 0.61 \mu\text{M FeSO}_4/\text{mg}$, respectively.

373 DPPH assay is a facile and fast method of antioxidant measurement. DPPH is a stable
374 free radical that produces violet solution in ethanol; moreover, it is reduced by the
375 extinction of an antioxidant material to produce a colorless ethanol solution (Mensor et
376 al., 2001). The DPPH radical scavenging ability of M10P0 was $25.45 \pm 2.91\%$, which
377 was significantly ($p < 0.05$) lower than that of the other groups. Meanwhile, M9P1,
378 M8P2, and M7P3 had DPPH radical scavenging abilities of $30.80 \sim 32.87\%$. However,
379 no DPPH radical scavenging ability difference ($p > 0.05$) was observed between these
380 group. The DPPH radical scavenging abilities of M6P4 and M5P5 ranged from 37.18 to
381 40.05% , which were significantly ($p < 0.05$) higher than those of the other groups.

382 Hydrogen peroxide is a reactive oxygen species (ROS) that is produced endogenously
383 as a consequence of normal cell function or derived from external sources, and causes
384 protein, DNA, and lipid damage (Martindale and Holbrook, 2002). The H_2O_2
385 scavenging activity exhibited a similar tendency to the DPPH radical scavenging ability.
386 The H_2O_2 scavenging activity of M10P0 ($254.07 \pm 2.38 \mu\text{M TE}/\text{mg}$) was significantly
387 ($p < 0.05$) lower than that of other groups. The H_2O_2 scavenging activity was
388 significantly increased when the mandarin and poultry by-products were fed at a ratio of
389 9:1. Furthermore, M6P4 and M5P5 (284.05 ± 2.41 and $285.40 \pm 5.09 \mu\text{M TE}/\text{mg}$) had

390 significantly higher H₂O₂ scavenging activities than M9P1, M8P2, and M7P3 (272.21–
391 276.46 μM TE/mg).

392 Studies analyzing the antioxidant activities of BSFL fed on different substrates have
393 rarely been reported. In this study, higher animal-based substrate (poultry by-product)
394 ratios in the substrate mixture were found to enhance the antioxidant activity of BSFL.
395 The overall antioxidant activities (DPPH radical scavenging ability, FRAP value, and
396 H₂O₂ scavenging activity) and total phenolic content were lowest for M10P0 and
397 enhanced by increasing the poultry by-product ratio in the substrate mixture.
398 Furthermore, M6P4 and M5P5 exhibited the highest antioxidant activities. Zhou et al.
399 (2019) when comparing the basal feed and feeds containing 100 mg/kg and 200 mg/kg
400 of baicalein, a flavonoid compound with antioxidant activity, the group fed 200 mg/kg
401 of baicalein showed the best growth overall. Therefore, in this study, it is thought that
402 the group fed 6:4 and 5:5, which have high antioxidant activity, will show good effects
403 on weight gain and average body weight.

404

405 **Amino acid composition**

406 Amino acids are necessary for the growth and development of livestock; in particular,
407 essential amino acids cannot be synthesized by livestock and must be supplied through
408 the diet (Choi et al., 2021; Craig et al., 2002). Table 4 shows the effect of the rearing
409 substrates on the amino acid composition of defatted BSFL. Aspartate, glutamate,
410 valine, leucine, and lysine levels were higher than those of other amino acids. Liland et
411 al. (2017) reported that aspartate and glutamate were the predominant amino acids in
412 BSFL. According to Hopkins et al. (2021), leucine and glutamate are the most abundant
413 essential amino acids and non-essential amino acids in BSFL. Among the amino acids,

414 glutamate had the highest content, ranging from 56.9 to 69.2 g/kg, followed by
415 aspartate, valine, leucine, and lysine, which were 47.1~63.8 g/kg, 29.3~37.7 g/kg,
416 32.9~43.1 g/kg, and 32.0~40.7 g/kg, respectively. Furthermore, the M6P4 and M5P5
417 groups had significantly ($p<0.05$) higher contents of all amino acids, and the total amino
418 acid contents were 566.0 g/kg and 576.4 g/kg, respectively. However, these high levels
419 of amino acids were expected because of the higher crude protein content in M6P4 and
420 M5P5 than in the other samples. According to Lalander et al. (2019), rearing substrates
421 influence the amino acid composition of BSFL; however, they reported that this
422 influence does not appear to be significant.

423

424 **Acid value**

425 The acid values of the unrefined and refined BSFL oils are shown in Fig. 3. The
426 acid value is used as a quality standard to measure the degree of acidification by
427 measuring the free fatty acids contained in oil. The acid value of unrefined BSFL oils
428 ranged from 2.76 to 13.96 KOH mg/g and refined BSFL oils ranged from 0.35 to 10.27
429 KOH mg/g. The acid value of BSFL oils was lowest in M10P0, highest in M6P4 and
430 M5P5, and the acid values were decreased significantly ($p<0.05$) after the oil refining
431 process. In Korea, the Ministry of Agriculture Food and Rural Affairs (MAFRA, 2021)
432 stipulated the acid value of animal oils to be 30 mg KOH/g or less according to the
433 standards and specifications for each item of raw materials of feedstuff; both oils before
434 and after refining were within the acceptable range. A similar result was obtained by
435 Mai et al. (2019), who reported that the acid value of crude BSFL oil was 11.876 mg
436 KOH/g oil, and it decreased to 0.9 mg KOH/g oil after refining. According to Park et al.
437 (2020), during the refining process of *Berryteuthis magister viscera* oil, the acid value

438 decreased with the amount of NaOH solution used in the neutralization process. Based
439 on these results, to reduce the acid value of BSFL oil, the amount of NaOH solution
440 used in the neutralization process should be increased.

441

442 **Fatty acid composition**

443 The fatty acid composition of the refined BSFL oils is shown in Table 5. The
444 saturated fatty acid content of the BSFL oils is higher than that of unsaturated fatty
445 acids, and this composition is similar to that of beef tallow (Park et al., 2019). The
446 refined BSFL oils had 53.69~58.97% saturated fatty acids and 41.04~46.35%
447 unsaturated fatty acids. The predominant saturated fatty acid in the refined BSFL oils
448 was lauric acid (28.34~29.31%), followed by palmitic acid (17.21~19.65%). In BSFL
449 oils, lauric acid has the highest content among the saturated fatty acids (St-Hilaire et al.,
450 2007). Lauric acid is a medium-chain fatty acid and is abundant in coconut oil.
451 Medium-chain fatty acids have antibacterial properties that kill bacteria and can be used
452 as natural antibiotics (Nakatsuji et al., 2009). Lauric acid reduces total serum cholesterol
453 and improves the synthesis of high-density lipoprotein cholesterol (Sheela et al., 2016).
454 The predominant unsaturated fatty acid in the refined BSFL oils was oleic acid
455 (21.17~26.42%), followed by linoleic acid (9.53~12.16%). Oleic acid lowers systolic
456 blood pressure in the cardiovascular system and inhibits platelet aggregation (Karacor
457 and Cam, 2015). Linoleic acid and linolenic acid are essential fatty acids that cannot be
458 made and should be consumed in the diet of all mammals (Simopoulos, 2008)

459

460

461 **Correlation between rearing substrates and growth performance, physicochemical**
462 **properties, and antioxidant activities**

463

464 To better understand the effects of rearing substrates (mandarin and poultry by-products)
465 on growth performance, physicochemical properties, and antioxidant activities of BSFL,
466 a correlation matrix was generated using Pearson's correlation coefficient (Fig. 4). While
467 a strong positive correlation was observed between the poultry by-product ratio and
468 various traits, it is more critical to evaluate the independent effects of each factor
469 (mandarin and poultry by-products) and their interaction rather than focusing solely on
470 overall correlations.

471 A higher proportion of poultry by-products significantly enhanced insect growth
472 performance, as indicated by positive correlations with length ($r = 0.784$) and weight ($r =$
473 0.778). Similarly, antioxidant activities (TPC, FRAP, DPPH radical scavenging ability,
474 H_2O_2 scavenging activity) were strongly correlated with poultry by-product content ($r =$
475 0.863 – 0.907), and crude protein ($r = 0.875$) and amino acids ($r = 0.688$ – 0.910) also
476 exhibited positive relationships. However, these trends may vary depending on the specific
477 interactions between different substrate components.

478 Moving forward, future research should focus on evaluating the distinct contributions
479 of mandarin and poultry by-products, as well as their synergistic or antagonistic effects.
480 Understanding these interactions will provide deeper insights into how substrate
481 composition influences BSFL metabolism and physiology, ultimately optimizing
482 production efficiency and product quality.

483

484

485 **Conclusion**

486 This study highlights the potential of Black Soldier Fly Larvae (BSFL) as a
487 sustainable bioconversion tool for upcycling poultry by-products into valuable protein
488 and bioactive compounds. By utilizing food waste, particularly protein-rich animal by-
489 products, BSFL can contribute to reducing environmental burdens while enhancing the
490 efficiency of alternative protein production. ~~One of the key takeaways from this research~~
491 ~~is the importance of substrate composition in optimizing BSFL growth and nutritional~~
492 ~~quality.~~ The findings suggest that tailoring rearing conditions can improve protein
493 content, antioxidant properties, and overall insect biomass yield. ~~This reinforces the need~~
494 ~~for further exploration of substrate optimization strategies to maximize both economic~~
495 ~~and environmental benefits.~~ Moving forward, future studies should delve deeper into the
496 metabolic mechanisms underlying BSFL's ability to convert waste into high-value
497 nutrients. Additionally, investigating the scalability and industrial feasibility of using
498 BSFL for waste valorization will be essential for bridging the gap between laboratory
499 research and real-world applications. Ultimately, this study contributes to the growing
500 body of research supporting insect-based bioconversion as a circular economy approach,
501 paving the way for more sustainable food systems and waste management solutions.
502 Furthermore, BSFL are currently not recognized as edible insects in Korea. However, if
503 their nutritional value and safety are established and recognized as food ingredients, they
504 could become an environmentally friendly future protein source that contributes to
505 carbon neutrality.

506

507 **References**

- 508 1. Ahn S, Kim D, Nam JS, Jung CD, Kim H, Myung S. 2019. Sustainable eco-friendly
509 process for the value-added products from citrus pomaces as agricultural waste. 2019

- 510 KSBB Fall Meeting and International Symposium. Daegu, Korea. pp 292.
- 511 2. Alnaimy A, Gad AE, Mustafa MM, Atta MAA, Basuony HAM. 2017. Using of citrus
512 by-products in farm animals feeding. Open Access J Sci 1:58-67.
- 513 3. AOAC. 2005. Official Methods of Analysis. Association of Official Agricultural
514 Chemists, Washington, D.C.
- 515 4. Amrul NF, Ahmad IK, Ezlin N, Basri A, Suja F, Ain N, Jalil A, Azman NA. 2022.
516 A review of Organic Waste Treatment Using Black Soldier Fly (*Hermetia illucens*).
517 Sustainability 14:4565.
- 518 5. Aryal S, Baniya MK, Danekhu K, Kunwar P, Gurung R, Koirala N. 2019. Total
519 phenolic content, flavonoid content and antioxidant potential of wild vegetables from
520 Western Nepal. Plants 8: 96.
- 521 6. Bajpai VK, Sharma A, Baek KH. 2013. Antibacterial mode of action of *Cudrania*
522 *tricuspidata* fruit essential oil, affecting membrane permeability and surface
523 characteristics of food-borne pathogens. Food Control 32: 582-590.
- 524 7. Barragan-Fonseca KB, Dicke M, van Loon JJA. 2017. Nutritional value of the black
525 soldier fly (*Hermetia illucens* L.) and its suitability as animal feed - a review. J Insects
526 Food Feed 3: 105-120.
- 527 8. Barragan-Fonseca KB, Dicke M, van Loon JJA. 2018. Influence of larval density and
528 dietary nutrient concentration on performance, body protein, and fat contents of black
529 soldier fly larvae (*Hermetia illucens*). Entomol Exp Appl 166: 761-770.
- 530 9. Blois MS. 1958. Antioxidant determinations by the use of a stable free radical. Nature
531 181: 1199-1200.
- 532 10. Caligiani A, Marseglia A, Leni G, Baldassarre S, Maistrello L, Dossena A, Sforza

- 533 S. 2018. Composition of black soldier fly prepupae and systematic approaches for
534 extraction and fractionation of proteins, lipids and chitin. *Food Res Int* 105: 812-820.
- 535 11. Choi JY, Park AR, Kim YJ, Kim JJ, Cha CJ, Yoon JJ. 2011. Purification and
536 characterization of an extracellular β -glucosidase produced by *Phoma* sp.
537 KCTC11825BP isolated from rotten mandarin peel. *J Microbiol Biotechnol* 21: 503-
538 508.
- 539 12. Choi YH, Jeong YD, Kim DW, Kim JE, Cho ES, Sa SJ, Jung HJ, Jin HJ, Min YJ.
540 2021. Effects of different dietary lysine levels on growth performance, nutrient
541 digestibility, blood metabolites and economic efficiency in growing pigs. *J Korea*
542 *Academia-Industrial Coop Soc* 22: 366-373.
- 543 13. Chung AYC, Khen CV, Unchi S, Binti M. 2002. Edible insects and entomophagy
544 in Sabah, Malaysia. *Malay Nat J* 56: 131-144.
- 545 14. Craig S, Helfrich LA, Kuhn DD, Schwarz MH. 2017. Understanding fish nutrition,
546 feeds, and feeding. *Virginia Coop Ext* 4: 420-256.
- 547 15. Crosbie M, Zhu C, Karrow NA, Huner LA. 2021. The effects of partially replacing
548 animal protein sources with full fat black soldier fly larvae meal (*Hermetia illucens*)
549 in nursery diets on growth performance, gut morphology, and immune response of
550 pig. *Transl Anim Sci* 5: 1-11.
- 551 16. Dabbou S, Gai F, Biasato I, Capucchio MT, Biasibetti E, Dezzutto D, Meneguz
552 M, Placha I, Gasco L, Schiavone A. 2018. Black soldier fly defatted meal as a dietary
553 protein source for broiler chickens: Effect on growth performance, blood traits, gut
554 morphology and histological features. *J Anim Sci Biotechnol* 9: 1-10.
- 555 17. da Silva GDP, Hesselberg T. 2020. A review of the use of black soldier fly larvae,

- 556 *Hermetia illucens* (Diptera: Stratiomyidae), to compost organic waste in tropical
557 regions. Neotrop Entomol 49: 151-162.
- 558 18. Di Mattia C, Battista N, Sacchetti G, Serafini M. 2019. Antioxidant activities in
559 vitro of water and liposoluble extracts obtained by different species of edible insects
560 and invertebrates. Front Nutr 6: 106.
- 561 19. dos Santos Aguilar JG. 2021. An overview of lipids from insects. Biocatal Agric
562 Biotechnol 33: 101967.
- 563 20. Dreassi E, Cito A, Zanfini A, Materozzi L, Botta M, Francardi V. 2017. Dietary
564 fatty acids influence the growth and fatty acid composition of the yellow mealworm
565 *Tenebrio molitor* (Coleoptera: Tenebrionidae). Lipids 52: 285-294.
- 566 21. El-Dakar M, Ramzy R, Ji H. 2021. Influence of substrate inclusion of quail
567 manure on the growth performance, body composition, fatty acid and amino acid
568 profiles of black soldier fly larvae (*Hermetia illucens*). Sci Total Environ 772:
569 145528.
- 570 22. Ewald N, Vidakovic A, Langeland M, Kiessling A, Samples S, Lalander C. 2020.
571 Fatty acid composition of black soldier fly larvae (*Hermetia illucens*) – Possibilities
572 and limitations for modification through diet. Waste Manag 102: 40-47.
- 573 23. Folin O, Denis W. 1912. On phosphotungstic-phosphomolybdic compounds as
574 color reagents. J Biol Chem 12: 239-243.
- 575 24. Gold M, Cassar CM, Zurbrügg C, Kreuzer M, Boulos S, Diener S, Mathys A.
576 2020. Biowaste treatment with black soldier fly larvae: increasing performance
577 through the formulation of biowastes based on protein and carbohydrates. Waste
578 Manag 102: 319-329.

- 579 25. Gold M, Tomberlin JK, Diener S, Zurbrügg C, Mathys A. 2018. Decomposition
580 of biowaste macronutrients, microbes, and chemicals in black soldier fly larval
581 treatment: a review. *Waste Manag.* 82, 302-318.
- 582 26. Henry SGM, Darwish SMI, Saleh ASM, Khalifa AHA. 2019. Carcass
583 characteristics and nutritional composition of some edible chicken by-products.
584 *Egypt J Food Sci* 47: 81-90.
- 585 27. Hopkins I, Newman LP, Gill H, Danaher J. 2019. The influence of food waste
586 rearing substrates on black soldier fly larvae protein composition: A systematic
587 review. *Insects* 12: 608.
- 588 28. Jang HW, Choi SY, Park SY, Jeong ST, Yeo SH, Park BR. 2018. Quality
589 characteristics of oil and defatted powder from *Allomyrina dichotoma* larvae. *J*
590 *Korean Soc Food Sci Nutr* 47: 1153-1158.
- 591 29. Jucker C, Erba D, Leonardi MG, Lupi D, Savoldelli S. 2017. Assessment of
592 vegetable and fruit substrates as potential rearing media for *Hermetia illucens*
593 (Diptera: Stratiomyidae) larvae. *Environ Entomol* 46: 1415-1423.
- 594 30. Karacor K, Cam M. 2015. Effects of oleic acid. *Med Sci Discov* 2: 125-132.
- 595 31. Kim JT, Kurniawan H, Akbar FM, Kim GW, Lee HS, Kim MS, Baek IS, Cho BK.
596 2023. Proximate Content Monitoring of Black Soldier Fly Larval (*Hermetia illucens*)
597 Dry Matter for Feed Material using Short-Wave Infrared Hyperspectral Imaging.
598 *Food Sci Anim Resour* 43: 1150-1169.
- 599 32. Kim JW, Lee SH, Kim SS, Park SH, Jeon JK, Park YK. 2011. The pyrolysis of
600 waste mandarin residue using thermogravimetric analysis and a batch reactor.
601 *Korean J Chem Eng* 28: 1867-1872.

- 602 33. Kinasih I, Putra RE, Permana AD, Gusmara FF, Nurhadi MY, Anitasari RA. 2018.
603 Growth performance of black soldier fly larvae (*Hermetia illucens*) fed on some plant
604 based organic wastes. HAYATI J Biosci 25: 79-84.
- 605 34. Korean Statistical Information Service. 2021. Agriculture statistics. Available
606 from:
607 [https://kosis.kr/statHtml/statHtml.do?orgId=101&tblId=DT_1ET0296&conn_path=](https://kosis.kr/statHtml/statHtml.do?orgId=101&tblId=DT_1ET0296&conn_path=I2)
608 I2. Accessed at Nov 24, 2024.
- 609 35. Lalander C, Diener S, Zurbrügg C, Vinneras B. 2019. Effects of feedstock on
610 larval development and process efficiency in waste treatment with black soldier fly
611 (*Hermetia illucens*). J Clean Prod 208: 211-219.
- 612 36. Larouche J, Deschamps MH, Saucier L, Lebeuf Y, Doyen A, Vandenberg GW.
613 2019. Effects of killing methods on lipid oxidation, colour and microbial load of
614 black soldier fly (*Hermetia illucens*) larvae. Animals 9: 182.
- 615 37. Lee JH, Kim YG, Park JG, Lee JT. 2017. Supercritical fluid extracts of *Moringa*
616 *oleifera* and their unsaturated fatty acid components inhibit biofilm formation by
617 *Staphylococcus aureus*. Food Control 80: 74-82.
- 618 38. Lee KH. 1997a. Chemical composition and biological feed value of autoclaved
619 poultry by-products for poultry. Korean J Poult Sci 24:185-191.
- 620 39. Lee KH. 1997b. Effects of feeding autoclaved poultry by-product and hatchery
621 by-product meals on laying hen performances. Korean J Poult Sci 24:199-206.
- 622 40. Lee MY, Yoo MS, Whang YJ, Jin YJ, Hong MH, Pyo YH. 2012. Vitamin C, total
623 polyphenol, flavonoid contents and antioxidant capacity of several fruit peels.
624 Korean J Food Sci Technol 44: 540-544.

- 625 41. Liland NS, Biancarosa I, Araujo P, Biemans D, Bruckner CG, Waagbø R,
626 Torstensen BE, Lock EJ. 2017. Modulation of nutrient composition of black soldier
627 fly (*Hermetia illucens*) larvae by feeding seaweed-enriched media. PLoS ONE 12:
628 e0183188.
- 629 42. Lopes IG, Lalander C, Vidotti RM, Vinnerås B. 2020. Using *Hermetia illucens*
630 larvae to process biowaste from aquaculture production. J Clean Prod 251: 119753.
- 631 43. Makkar HPS, Tran G, Heuzé V, Ankers P. 2014. State-of-the-art on use of insects
632 as animal feed. Anim Feed Sci Technol 197: 1-33.
- 633 44. Mancini S, Fratini F, Turchi B, Mattioli S, Dal Bosco A, Tuccinardi T, Nozic S,
634 Paci G. 2019. Former foodstuff products in *Tenebrio molitor* rearing: Effects on
635 growth, chemical composition, microbiological load, and antioxidant status. Animals
636 9: 484.
- 637 45. Martindale JL, Holbrook NJ. 2002. Cellular response to oxidative stress: signaling
638 for suicide and survival. J Cell Physiol 192: 1-15.
- 639 46. Meneguz M, Schiavone A, Gai F, Dama A, Lussiana C, Renna M, Gasco L. 2018.
640 Effect of rearing substrate on growth performance, waste reduction efficiency and
641 chemical composition of black soldier fly (*Hermetia illucens*) larvae. J Sci Food
642 Agric 98: 5776-5784.
- 643 47. Mensor LL, Menezes FS, Leitão GG, Reis AS, dos Santos TC, Coube CS, Leitão
644 SG. 2001. Screening of Brazilian plant extracts for antioxidant activity by the use of
645 DPPH free radical method. Phytother Res 15: 127-130.
- 646 48. Mikkola H. 2020. Introductory chapter: is the insect food boom over or when it
647 will start?. Edible Insects. IntechOpen, London, United Kingdom. pp 1-4.

- 648 49. Ministry of Agriculture, Food and Rural Affairs. 2022. Insect Industry Promotion
649 and Support Act. Available from: <http://www.law.go.kr/행정규칙/사료 등의 기준>
650 및 규격/(2022-28,20220311). Accessed at Nov 24, 2024.
- 651 50. Ministry of Agriculture, Food and Rural Affairs. 2022. Available from:
652 <https://www.law.go.kr/LSW//admRulBylInfoPLinkR.do?admRulSeq=2100000213>
653 203&admRulNm=%EC%82%AC%EB%A3%8C%20%EB%93%B1%EC%9D%98
654 %20%EA%B8%B0%EC%A4%80%20%EB%B0%8F%20%EA%B7%9C%EA%B
655 2%A9&bylNo=0005&bylBrNo=00&bylCls=BE&bylClsCd=BE&joEfYd=&bylEf
656 Yd=. Accessed at Nov 24, 2024.
- 657 51. Müller HE. 1985. Detection of hydrogen peroxide produced by microorganisms
658 on an ABTS peroxidase medium. Zentralbl Bakteriolog Mikrobiol Hyg Med Microbiol
659 Infect Dis Virol Paras 259: 151-154.
- 660 52. Nakatsuji T, Kao MC, Fang JY, Zouboulis CC, Zhang L, Gallo RL, Huang CM.
661 2009. Antimicrobial property of lauric acid against *Propionibacterium acnes*: its
662 therapeutic potential for inflammatory acne vulgaris. J Invest Dermatol 129: 2480-
663 2488.
- 664 53. Nam JH, Chun JY. 2021. Quality characteristics of hot air dried potato flakes
665 according to storage conditions of high relative humidity and various temperature
666 conditions. Food Eng Prog 25: 384-390.
- 667 54. Nguyen TTX, Tomberlin JK, Vanlaerhoven S. 2015. Ability of black soldier fly
668 (Diptera: Stratiomyidae) larvae to recycle food waste. Environ Entomol 44: 406-410.
- 669 55. Nowakowski AC, Miller AC, Miller ME, Xiao H, Wu X. 2021. Potential health
670 benefits of edible insects. Crit. Rev. Food Sci Nutr 19: 1-10.

- 671 56. Nyakeri EM, Ogola HJO, Ayieko MA, Amimo FA. 2017. Valorisation of organic
672 waste material: growth performance of wild black soldier fly larvae (*Hermetia*
673 *illucens*) reared on different organic waste. J Insects Food Feed 3: 193-202.
- 674 57. Onsongo VO, Osuga IM, Gachuri CK, Wachira AM, Miano DM, Tanga CM.,
675 Ekesi S, Nakimbugwe D, Fiaboe KKM. 2018. Insects for income generation through
676 animal feed: effect of dietary replacement of soybean and fish meal with black soldier
677 fly meal on broiler growth and economic performance. J Econ Entomol 111: 1966-
678 1973.
- 679 58. Pamintuan KRS, Cajayon JAB, Dableo GB. 2019. Growth characteristics and
680 lipid content of black soldier fly (*Hermetia illucens*) larva reared in milkfish offal
681 and mixed vegetable waste. 2019 6th International Conference on Biomedical and
682 Bioinformatics Engineering, Shanghai, China. pp 163-168.
- 683 59. Park JI, Kwak WJ, Shim KB, Kim PH, Jang MS. 2020. Characterization and
684 refining of *Berryteuthis magister* viscera oil. Korean J Food Preserv 27: 906-914.
- 685 60. Park YH, Cho MJ, Kim HJ. 2019. Comparison of physicochemical characteristics
686 of horse fat, lard, and beef-tallow. Korean J Food Sci Technol 51: 1-6.
- 687 61. Saucier L, M'ballou C, Ratti C, Deschamps MH, Lebeuf Y, Vandenberg GW.
688 2022. Comparison of black soldier fly larvae pre-treatments and drying techniques
689 on the microbial load and physico-chemical characteristics. J Insects Food Feed 8:
690 45-64.
- 691 62. Sheela DL, Nazeem PA, Narayanankutty A, Manalil JJ, Raghavamenon AC. 2016.
692 In silico and wet lab studies reveal the cholesterol lowering efficacy of lauric acid, a
693 medium chain fat of coconut oil. Plant Foods Hum Nutr 71: 410-415.

- 694 63. Shumo M, Osuga IM, Khamis FM, Tanga CM, Fiaboe KKM, Subramanian S,
695 Ekesi S, van Huis A, Borgemeister C. 2019. The nutritive value of black soldier fly
696 larvae reared on common organic waste streams in Kenya. *Sci Rep* 9: 1-13.
- 697 64. Simopoulos AP. 2008. The importance of the omega-6/omega-3 fatty acid ratio in
698 cardiovascular disease and other chronic diseases. *Exp Biol Med* 233: 674-688.
- 699 65. Song JW. 2015. Study on the utilization of citrus by-product as an alternative to
700 vitamin C for marine fishes. Ph. D. thesis, Jeju National Univ. Jeju, Korea.
- 701 66. Spranghers T, Ottoboni M, Klootwijk C, Obyn A, Deboosere S, Meulenaer BD,
702 Michiels J, Eeckhout M, Clercq PD, Smet SD. 2017. Nutritional composition of
703 black soldier fly (*Hermetia illucens*) prepupae reared on different organic waste
704 substrates. *J Sci Food Agric* 97: 2594-2600.
- 705 67. St-Hilaire S, Cranfill K, McGuire MA, Mosely EE, Tomberlin JK, Newton L,
706 Sealey W, Sheppard C, Irving S. 2007. Fish offal recycling by the black soldier fly
707 produces a foodstuff high in omega-3 fatty acids. *J World Aquacult Soc* 38: 309-313.
- 708 68. Taufek NM, Lim JZY, Bakar NHA. 2021. Comparative evaluation of *Hermetia*
709 *illucens* larvae reared on different substrates for red tilapia diet: effect on growth and
710 body composition. *J Insects Food Feed* 7: 79-88.
- 711 69. van Huis A, Van Isterbeeck J, Klunder H, Mertens E, Halloran A, Muir G,
712 Vantomme P. 2013. Edible insects: future prospects for food and feed security. FAO
713 Forestry Paper 171.
- 714 70. Yang SJ. 2016. Feeding value of mandarin peel and effect of diet in major
715 livestock. *Korean Feed Association* 79: 62-69. Available from:
716 <http://www.kofeed.org/menu/firstLink.do?menuNo=6000000>. Accessed at Nov

717 24,2024.

718 71. Zhou Y, Mao S, Zhou M. 2019. Effect of the flavonoid baicalein as a feed additive
719 on the growth performance, immunity, and antioxidant capacity of broiler chickens.
720 Poult Sci. 98: 2790-2799.

721

722

723

ACCEPTED

725
726

Table 1. Rearing information of black soldier fly larvae

Rearing information					
Non-feeding period	Feeding period	Total rearing period	Substrates ¹⁾	Feeding rate	Killing method
7 days	10 days	17 days	Mandarin and poultry by-products	25 g per larvae	Freezing

727
728
729

¹⁾ Mandarin and poultry by-products were mixed at different ratios (10:0, 9:1, 8:2, 7:3, 6:4, and 5:5, w/w) and used as rearing substrates.

ACCEPTED

730
731

Table 2. The proximate composition of defatted black soldier fly larvae fed with various mix ratios of mandarin and poultry by-product

Parameter (%)	M10P0	M9P1	M8P2	M7P3	M6P4	M5P5
Moisture	8.64±0.15 ^c	8.72±0.15 ^c	10.08±0.21 ^b	13.09±0.24 ^a	6.12±0.37 ^e	7.73±0.18 ^d
Crude fat	18.31±0.17 ^a	10.01±0.09 ^d	13.75±0.42 ^b	11.71±0.53 ^c	10.31±0.06 ^d	8.09±0.22 ^e
Crude protein	50.29±0.13 ^e	58.21±0.31 ^c	55.63±0.17 ^d	55.95±0.28 ^d	62.97±0.31 ^b	64.30±0.04 ^a
Crude ash	11.58±0.06 ^a	11.44±0.00 ^a	9.65±0.01 ^b	9.66±0.04 ^b	9.32±0.04 ^c	9.45±0.04 ^c

732
733
734
735
736
737
738

^{a-c}Means±SD within same row with different superscript letters different significantly at p<0.05.

M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.

ACCEPTED

739
740

Table 3. Color and pH value of defatted black soldier fly larvae fed with various mix ratios of mandarin and poultry by-product

Parameter	M10P0	M9P1	M8P2	M7P3	M6P4	M5P5
L*	47.70±0.22 ^c	52.69±0.03 ^a	52.04±0.08 ^b	50.94±0.44 ^d	51.71±0.19 ^c	52.91±0.10 ^a
a*	0.38±0.07 ^c	0.93±0.05 ^b	0.74±0.07 ^c	0.54±0.11 ^d	1.37±0.07 ^a	1.48±0.12 ^a
b*	4.85±0.34 ^d	6.06±0.19 ^{bc}	5.80±0.13 ^c	5.07±0.14 ^d	6.27±0.12 ^{ab}	6.42±0.16 ^a
pH	8.52±0.03 ^a	8.38±0.03 ^b	8.30±0.07 ^c	8.25±0.02 ^c	8.17±0.03 ^d	8.07±0.01 ^e

741
742
743
744
745
746
747

^{a-e}Means±SD within same row with different superscript letters different significantly at p<0.05.

M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.

ACCEPTED

748
749

Table 4. Amino acid compositions (g/kg) of defatted black soldier fly larvae fed with various mix ratios of mandarin and poultry by-product

Amino acid	M10P0	M9P1	M8P2	M7P3	M6P4	M5P5
Aspartate	47.1±0.6 ^c	57.0±0.7 ^b	56.7±0.7 ^b	56.7±0.2 ^b	62.6±0.8 ^a	63.8±0.4 ^a
Threonine	20.2±0.3 ^c	23.5±0.2 ^b	22.9±0.2 ^b	23.1±0.1 ^b	25.6±0.4 ^a	26.1±0.1 ^a
Serine	21.1±0.3 ^c	23.5±0.1 ^b	22.6±0.0 ^b	22.0±0.2 ^b	25.3±0.4 ^a	25.6±0.3 ^a
Glutamate	56.9±0.6 ^e	64.1±0.3 ^c	59.8±0.3 ^d	60.0±0.4 ^d	67.3±0.5 ^b	69.2±0.3 ^a
Glycine	25.7±0.3 ^c	29.1±0.1 ^b	28.0±0.3 ^b	28.7±0.2 ^b	32.3±0.5 ^a	32.9±0.1 ^a
Alanine	31.0±0.4 ^d	34.8±0.0 ^b	31.4±0.4 ^d	33.1±0.1 ^c	36.6±0.6 ^a	37.1±0.1 ^a
Valine	29.3±0.3 ^c	33.8±0.1 ^b	32.6±0.4 ^b	33.3±0.2 ^b	37.1±0.6 ^a	37.7±0.1 ^a
Isoleucine	20.2±0.1 ^d	23.5±0.6 ^b	22.7±0.1 ^{cd}	23.0±0.6 ^c	26.7±1.3 ^a	25.9±0.3 ^{ab}
Leucine	32.9±0.5 ^c	38.5±0.1 ^b	37.5±0.4 ^b	37.9±0.2 ^b	42.2±0.6 ^a	43.1±0.0 ^a
Tyrosine	31.3±0.7 ^c	38.2±1.4 ^b	38.8±0.4 ^{ab}	38.5±0.1 ^b	40.2±2.0 ^{ab}	42.7±0.1 ^a
Phenylalanine	20.4±0.6 ^c	25.3±0.0 ^b	24.9±0.3 ^b	24.9±0.3 ^b	27.5±0.6 ^a	28.2±0.1 ^a
Lysine	32.0±0.4 ^d	37.2±0.1 ^b	36.2±0.5 ^{bc}	35.8±0.0 ^c	39.7±0.4 ^a	40.7±0.1 ^a
Histidine	15.5±0.1 ^d	19.2±0.1 ^b	17.9±0.4 ^c	18.0±0.1 ^c	20.5±0.1 ^a	20.2±0.0 ^a
Arginine	26.2±0.2 ^d	29.2±0.1 ^b	28.1±0.2 ^c	28.0±0.2 ^c	30.7±0.4 ^a	31.4±0.1 ^a
Cysteine	14.6±0.0 ^b	04.9±0.1 ^b	04.8±0.1 ^b	04.5±0.0 ^c	05.3±0.0 ^a	05.3±0.1 ^a
Methionine	08.6±0.8 ^b	10.3±0.3 ^a	10.4±0.1 ^a	10.2±0.0 ^a	11.2±0.1 ^a	11.5±0.1 ^a
Proline	28.1±0.1 ^d	32.2±0.0 ^b	30.4±0.9 ^c	30.8±0.1 ^{bc}	35.5±0.0 ^a	35.2±0.0 ^a
Total	450.8±3.8 ^d	524.0±3.3 ^b	505.5±4.9 ^c	508.7±3.0 ^b	566.0±6.6 ^a	576.4±1.6 ^a

^{a-c}Means±SD within same row with different superscript letters different significantly at p<0.05.

M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.

750
751
752
753
754
755

756

Table 5. Fatty acid compositions of defatted black soldier fly larvae refined oil fed with various mix ratios of mandarin and poultry by-product

Fatty acids	M10P0	M9P1	M8P2	M7P3	M6P4	M5P5
Capric (C10:0)	1.12±0.01 ^b	1.13±0.01 ^b	1.24±0.04 ^a	1.24±0.01 ^a	1.30±0.01 ^a	1.26±0.01 ^a
Lauric (C12:0)	28.34±0.27 ^b	25.54±0.22 ^c	28.86±0.01 ^{ab}	28.86±0.06 ^{ab}	28.92±0.01 ^{ab}	29.31±0.06 ^a
Myristic (C14:0)	5.96±0.08 ^a	5.22±0.01 ^c	5.40±0.13 ^b	5.40±0.02 ^{bc}	5.14±0.01 ^c	5.21±0.01 ^c
Palmitic (C16:0)	19.65±0.03 ^a	18.94±0.09 ^b	17.34±0.02 ^c	17.34±0.04 ^{cd}	17.21±0.03 ^d	17.23±0.03 ^d
Stearic (C18:0)	3.66±0.03 ^a	2.86±0.05 ^{bc}	2.83±0.01 ^c	2.83±0.01 ^{bc}	2.92±0.01 ^b	2.67±0.01 ^d
Other saturated fatty acids	0.24±0.01 ^a	ND ^b	ND ^b	ND ^b	ND ^b	ND ^b
Total saturated fatty acids (%)	58.97	53.69	55.67	55.67	55.49	55.68
Palmitoleic (C16:1)	4.96±0.01 ^a	4.97±0.03 ^a	4.58±0.01 ^d	4.58±0.02 ^d	4.85±0.01 ^b	4.73±0.01 ^c
Oleic (C18:1)	21.17±0.06 ^d	25.92±0.12 ^b	25.55±0.04 ^c	25.55±0.14 ^c	26.42±0.06 ^a	25.86±0.03 ^{bc}
Linoleic (C18:2)	9.53±0.03 ^e	12.16±0.11 ^a	10.81±0.08 ^b	10.81±0.04 ^b	10.13±0.09 ^d	10.45±0.01 ^c
Linolenic (C18:3)	0.89±0.01 ^b	0.94±0.02 ^a	0.77±0.01 ^c	0.77±0.01 ^c	0.58±0.01 ^c	0.65±0.01 ^d
Stearodonic (C18:4n3)	2.47±0.07 ^a	0.83±0.01 ^b	0.64±0.01 ^c	0.64±0.01 ^c	0.64±0.01 ^c	0.68±0.02 ^c
Other unsaturated fatty acids	2.02±0.03 ^a	1.53±0.01 ^b	1.58±0.16 ^b	2.01±0.11 ^a	1.92±0.01 ^a	1.97±0.01 ^a
Total unsaturated fatty acids (%)	41.04	46.35	43.93	44.36	44.54	44.34
Total fatty acids (%)	100	100	100	100	100	100

^{a-e}Means±SD within same row with different superscript letters different significantly at p<0.05.

ND: Not detected.

M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.

757

758

759

760

761

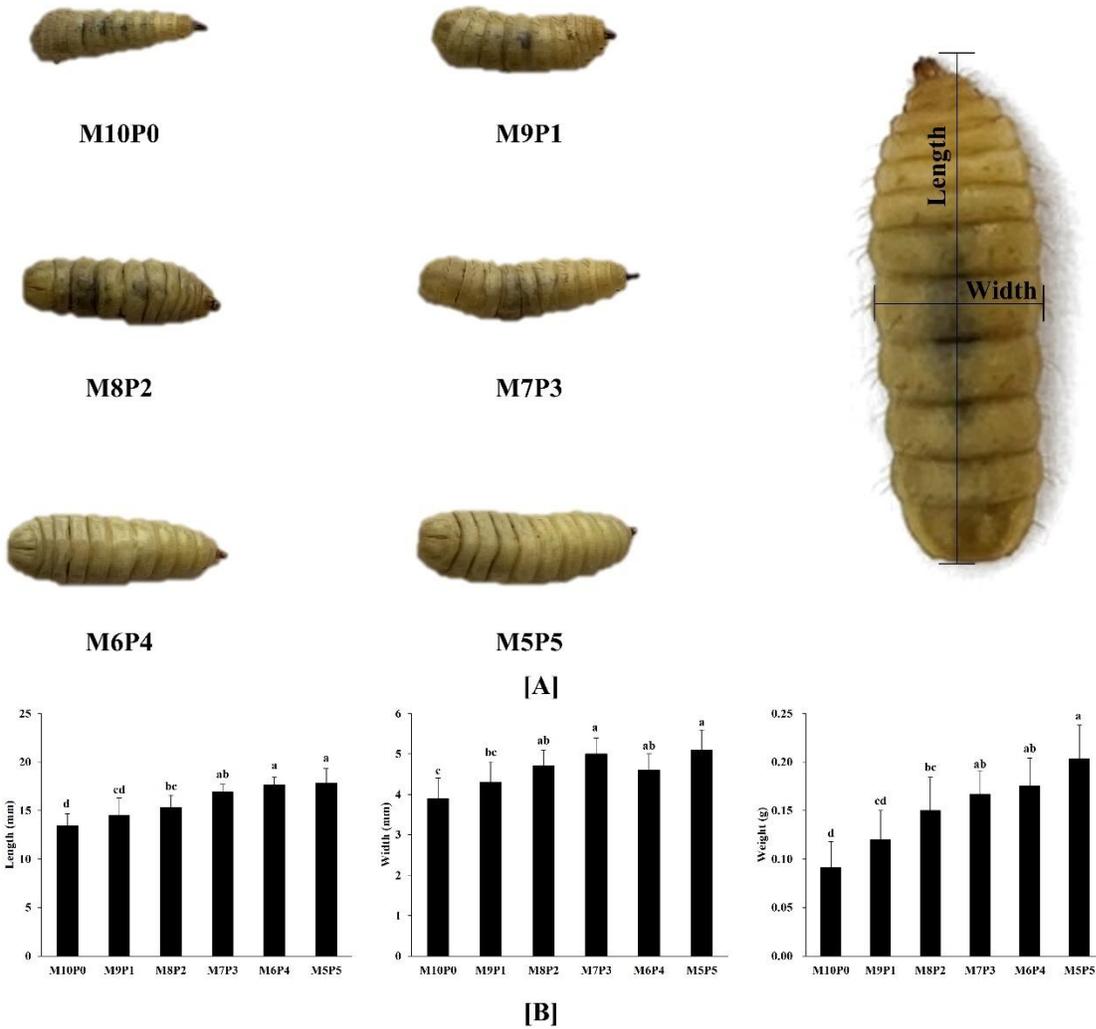


Fig. 1. Growth performance (A: appearance; B: length, width, and weight) on black soldier fly larvae with various mix ratios of mandarin and poultry by-product.

Means with different letters (a-d) above the bars are significantly different ($p < 0.05$). M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.

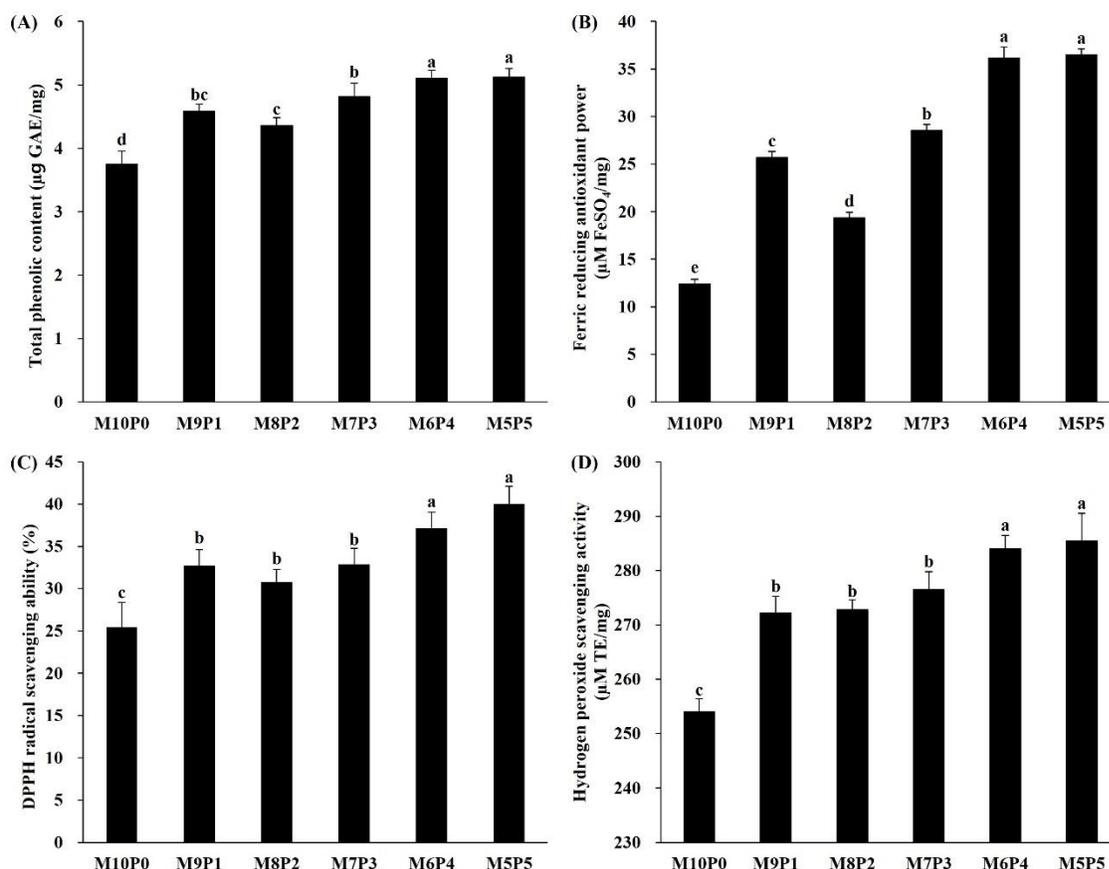


Fig. 2. Total phenolic content (A) and antioxidant capacity (B: Ferric reducing antioxidant power; C: DPPH radical scavenging ability; D: Hydrogen peroxide scavenging activity) of defatted black soldier fly larvae fed with various mix ratios of mandarin and poultry by-product.

Means with different letters (a-e) above the bars are significantly different ($p < 0.05$). M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.

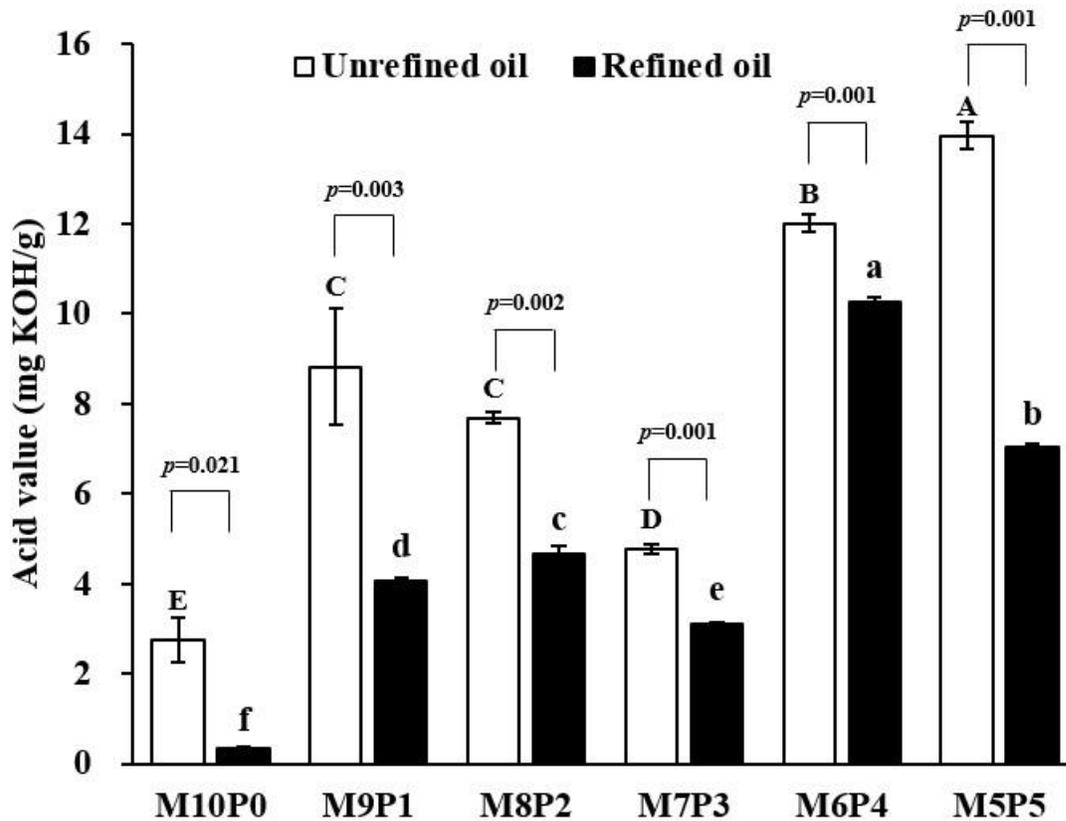


Fig. 3. Acid value of black soldier fly larvae oil fed with various mix ratios of mandarin and poultry by-product. Means with different letters (A-E, a-f) above the same color bars are significantly different ($p < 0.05$). M10P0, reared on substrates containing 100% mandarin by-product; M9P1, reared on substrates containing 90% mandarin by-product and 10% poultry by-product; M8P2, reared on substrates containing 80% mandarin by-product and 20% poultry by-product; M7P3, reared on substrates containing 70% mandarin by-product and 30% poultry by-product; M6P4, reared on substrates containing 60% mandarin by-product and 40% poultry by-product; M5P5, reared on substrates containing 50% mandarin by-product and 50% poultry by-product.



Fig. 4. Visualization of the Pearson correlation coefficient heatmap (physicochemical properties and antioxidant activities) obtained by different mandarin (M) and poultry (P) by-product ratios. Red indicates a positive correlation, and blue indicates a negative correlation