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62 **Effects of Mustard Seed Extract on Physicochemical and Storage Characteristics of**
63 **Dry-aged Pork Loin Ham**

64
65 **Abstract**

66 This study investigated the effects of mustard seed extracts on physicochemical and storage
67 characteristics of dry-aged pork loin ham during the aging period. In experiment 1, antioxidant
68 activity was assessed for mustard seed extracted with varying ethanol concentrations and the
69 results showed high antioxidant activity at 25%, 50%, and 75% ethanol concentrations. In
70 experiment 2, pork loin was treated with mustard seed extracts obtained using different ethanol
71 concentrations: not treated (control), 25% (MS25), 50% (MS50), and 75% (MS75).
72 Physicochemical and storage characteristics of pork loin ham were measured in wk 0, 2, 4, and
73 6. The pH, a_w , yellowness, thiobarbituric acid reactive substances and volatile basic nitrogen
74 values were lower in treated samples compared to the control ($p < 0.05$). In conclusion, applying
75 mustard seed extracts, particularly MS75, in the dry-aged pork loin ham production process
76 could enhance storage stability and improve color attributes without having negative impacts
77 on product quality.

78
79 **Keywords:** Mustard seed · Natural antioxidant · Pork loin ham · Dry-aging · Storage
80 characteristics

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Introduction

During the production of dry-aged pork loin ham, proteins and lipids that make up the meat are broken down into free amino acids and free fatty acids by the action of enzymes such as calpain, cathepsin, and lipase (Toldrá et al., 1997). The oxidation of these fatty acids contributes to the flavor formation of meat products. On the other hand, if oxidation occurs in an environment where appropriate temperature and humidity conditions are not met, the risk of meat spoilage and rancidity increases (Morrissey et al., 1998). To ensure storage stability of dried meat products, manufacturers are using oxidation prevention (butylated hydroxytoluene: BHT, butylated hydroxyanisole: BHA) called synthetic antioxidants (Oswell et al., 2018).

Recently, consumer awareness of the potential carcinogenicity of synthetic antioxidants has led to an increase in research to replace BHT and BHA (Karre et al., 2013). Natural additives with antioxidant activity, such as rosemary, berries, and cruciferous plants, have been identified as having antioxidative effects (Lorenzo et al., 2018; Ramirez et al., 2020; Sebranek et al., 2005). In particular, the high phenol and flavonoid content of cruciferous plants has led to research on the possibility of replacing synthetic antioxidants (Ramirez et al., 2020).

Mustard (*Brassica juncea*), which belongs to the cruciferous, has been reported to have high contents of glucosinolates and phenolic compounds (Nicácio et al., 2021; Sharma et al., 2018). And the plant enzyme myrosinase hydrolyzes the glucosinolates to isothiocyanates (ITC; Barba et al., 2016). ITC, which contribute to the pungency of mustard, are functional additives with anticancer and antimicrobial properties (Lin et al., 2000). The antimicrobial and antioxidant activities of these glucosinolates and phenolic compounds are greatly influenced by the ratio of water to ethanol during the extraction process for additives (Moudache et al., 2016).

109 Mustard seeds have been widely researched as natural antioxidants due to their proven
110 efficacy. However, studies comparing the storage enhancement effects of different extraction
111 solvents in dried meat products are difficult to find. Therefore, we compared the antioxidant
112 capacities of various ethanol concentrations extracted from ground mustard seeds and
113 selected the treatment group with superior antioxidant capacity for addition during the curing
114 process of dry-aged pork loin ham. Subsequently, we analyzed the storage characteristics of
115 the dry-aged pork loin ham during 6 wk of drying. This research aimed to provide
116 foundational data for understanding the changes in antioxidant capacities of the substances
117 contained in mustard seeds depending on the extraction solvent and their functions within
118 meat.

119

120

Materials and Methods

121 Experiment I: Antioxidant activity of mustard seed extract

122 Mustard seed extraction

123 Yellow mustard seeds (*Brassica juncea*, bb Royal, India) were ground by grinder (DP-
124 5800BL, Guangdong Xinbao Electrical Appliances Holdings Co., Ltd., China) for 5 min at
125 room temperature (23°C). The solvents which used for extraction were distilled water (DW)
126 and ethanol, 5 different ratios (DW:ethanol; 0:100, 25:75, 50:50, 75:25, 100:0, v/v). The
127 ground seeds were mixed with each solvent separately at a ratio of 1:10 and stirred for 24 h at
128 room temperature. After centrifugation at 5000 rpm for 30 min (Supra R22, Hanil, Daejeon,
129 Korea), the filtrate of supernatant was stored at -80°C to freeze it before being freeze-dried by
130 a freeze-dryer (FD12008, ilShinBioBase, Dongducheon, Korea). The 5 groups of freeze-dried
131 extracts were dissolved in each solvent to make a stock (20%, w/v) used for experiments and
132 loin ham manufacturing.

133

134 **Extraction yield measurement**

135 The ground seeds were weighed before extraction (initial weight), and the freeze-dried
136 extracts were weighed again (final weight). The extraction yield percentage was calculated
137 using the following formula:

138
$$\text{Extraction yield} = \frac{\text{final weight}}{\text{initial weight}} \times 100$$

139

140 **Antioxidant activity measurement**

141 **Sample preparation**

142 The 5 groups of stocks were used in the antioxidant experiment, which were made from
143 extracts of mustard seeds that had been extracted with 25%, 50%, 75%, 100% ethanol, and
144 100% DW (0% ethanol). The most suitable dilution factor was determined through
145 preliminary experiments conducted in this study, and each extract was finally diluted 100
146 times and used for experiments (Amarowicz et al, 1996).

147

148 **Total phenolic contents (TPC)**

149 To determine total phenolic contents (TPC), a method using the Folin-Ciocalteu reagent
150 was adapted from Choi et al. (2022). Each stock (40 μL) and 80 μL of 2 N Folin-Ciocalteu
151 reagent were mixed by vortex mixer (SVM-10, SciLab Korea, Seoul, Korea) and incubated
152 for 3 min. Then, 800 μL of 20% Na_2CO_3 (w/v) was added to the mixture, and incubated for
153 30 min at 37°C in the dark. The absorbance was measured at 765 nm using multi-mode
154 microplate reader (SpectraMax iD3, Molecular Devices, San Jose, CA, USA). Gallic acid
155 solutions (0-150 $\mu\text{g}/\text{mL}$) were used for the standard curve and the results were expressed as
156 mg GAE (gallic acid equivalents)/g.

157

158 **Total flavonoid contents (TFC)**

159 The method proposed by Woisky and Salatino (1998) was chosen for measuring the total
160 flavonoid contents (TFC). In this process, 100 μL of 1 N NaOH and 1 mL of diethylene
161 glycol were mixed with 100 μL of each stock respectively. The mixture was then vortexed
162 using a vortex mixer (SVM-10, SciLab Korea) and incubated in a darkroom at 37°C for 1 h.
163 The absorbance was measured at 420 nm (SpectraMax iD3, Molecular Devices). The
164 standard curve was generated using naringin (0-150 $\mu\text{L}/\text{mL}$), and the results were expressed
165 as mg NE (naringin acid equivalents)/g.

166

167 **2, 2-Diphenyl-1-picrylhydrazyl (DPPH) free radical scavenging activity**

168 The method described by Choi et al. (2022) was chosen for measuring the DPPH free
169 radical scavenging activity. This involved mixing each stock (500 μL) with an equal volume
170 of DW, followed by the addition of 1 mL of 0.2 mM DPPH solution. And reacted the mixture
171 in a darkroom for 30 min at 23°C. The absorbance was measured at 517 nm (SpectraMax
172 iD3, Molecular Devices). For the standard curve, Trolox (0-600 $\mu\text{g}/\text{mL}$) was used, and the
173 results were expressed as mg TE (Trolox equivalents)/g

174

175 **Experiment II: Effects on dry-aged pork loin ham of mustard seed extract**

176 **Sample preparation**

177 Pork loin (*M. longissimus dorsi*) was obtained 24 h after slaughter from I-homemeat
178 (Seoul, Korea). The excess fat and connective tissues of the pork loins were removed, and the
179 loins were cut into portions of approximately 500 g each. The portions were then randomly
180 divided into 4 groups. For each group, 1% (w/v) of mustard seed extract stock, extracted
181 using different ethanol concentrations (25%, 50%, 75%), was added to the curing solution to
182 create the experimental groups (MS25, MS50, MS75). Pork loins cured without added

183 antioxidants served as the control. Each pork loin was weighed and packed in a polyethylene
184 bag (WJpackage, Seoul, Korea) before being immersed in a 100% curing solution (w/w)
185 containing 3.5% salt and 2% sugar (Table 1). After 7 d of curing at 4°C, the pork loins were
186 placed on a tray to allow for a 2 h period of exudate release. To ensure uniform distribution
187 of the curing solution, the polyethylene bags containing the loins were flipped once a day
188 during the curing process. Finally, pork loins were dried in a dry-aging refrigerator (DA-45,
189 Korea Alesso, Seoul, Korea) for 6 wk at 12°C with a relative humidity of 60-70%.

190

191 **Microbial analysis**

192 Aerobic bacteria (AB), *Staphylococcus* spp. (ST), and *E. coli* (EC) were selected to
193 evaluate the microbial population. Dry-aged pork loin ham sample (25 g) was mixed with 50
194 mL of sterile saline in a sterile bag and then homogenized. This homogenate was diluted by
195 adding 1 mL of it to 9 mL of sterile saline, and further dilutions were made as required. The
196 diluted solution was then plated onto Tryptic Soy Agar (TSA) for AB, Mannitol Salt Agar
197 (MSA) for ST, and 3M™ Petrifilm (3M, Saint Paul, MN, USA) for EC and incubated (37°C,
198 24 h). Cultured colonies were counted and their numbers were expressed as Log CFU/g.

199

200 **Color**

201 The dry-aged pork loin ham samples were cut in half and allowed to bloom for 30 min
202 prior to color measurement. The measurements were performed using a colorimeter (CR-10,
203 Minolta, Tokyo, Japan), calibrated with a white standard plate (CIE L*: +97.83, CIE a*: –
204 0.43, and CIE b*: +1.98) under an 8-lx illumination angle.

205

206 **Proximate compositions**

207 The proximate compositions of dry-aged pork loin ham samples were analyzed as per the
208 guidelines set forth by association of official analytical chemists (AOAC, 2010). Each
209 content was measured through the following methods:

- 210 ▪ The moisture content: oven-drying at 105°C (AOAC 950.46)
- 211 ▪ The protein content: Kjeldahl method (AOAC 928.08)
- 212 ▪ The fat content: Soxhlet method (AOAC 991.36)
- 213 ▪ The ash content: dry ashing method at 550°C (AOAC 920.153)

214

215 **Aging loss**

216 Each dry-aged pork loin ham sample was weighed following the respective aging periods
217 (wk 2, 4, 6). All aging loss measurements were expressed as a percentage of the weight
218 before aging (wk 0), and the percentage was calculated using the following formula:

$$219 \quad \text{Aging loss (\%)} = \frac{\text{weight before aging (g)} - \text{weight after aging (g)}}{\text{weight before aging (g)}} \times 100$$

220

221 **pH**

222 For the pH analysis, dry-aged pork loin ham samples were mixed with DW (1:4, v/v). The
223 mixture was then homogenized. After homogenization, a pH meter (Model S220, Mettler-
224 Toledo, Schwerzenbach, Switzerland) was utilized to determine the pH of the samples.

225

226 **Water activity (a_w)**

227 The a_w was carried out at 25°C with a LabMaster-aw neo instrument (Novasina AG,
228 Lachen, Switzerland). Measurement results are expressed in terms of %

229

230 **Thiobarbituric acid reactive substances (TBARS)**

231 TBARS were measured by the method described by Jeong et al. (2022). Dry-aged pork
232 loin ham sample (10 g) was homogenized with 97.5 mL of DW and 200 μ L of 0.3% BHT.
233 The homogenized sample was then transferred into a round-bottom flask and 2.5 mL of 4N
234 HCl, 1 mL of anti-foaming agent, 3 boiling stones were added and the homogenized sample
235 was steam-distilled. Following this, the distillate was combined with an equal volume of 0.02
236 M TBA solution and then heated at 100°C for 35 min. The absorbance was measured at 538
237 nm. 1,1,3,3-Trethoxypropane was used for preparing a standard curve to calculate the amount
238 of malondialdehyde (MDA). The TBARS value was expressed as mg MDA/kg.

239

240 **Volatile basic nitrogen (VBN)**

241 VBN was determined using the method of Choi et al. (2018). Dry-aged pork loin ham
242 sample (10 g) and 30 mL of DW were homogenized. Then, brought to a final volume of 100
243 mL with DW and filtered, and 1 mL of filtrate was filled to the outer compartment of the
244 Conway dish and 1 mL of 0.01 N H_3BO_3 was filled to the inner compartment. Then the inner
245 compartment was added with 100 μ L of Conway reagent, while the outer compartment added
246 1 mL of 50% K_2CO_3 and the Conway dish was sealed. The sealed dish was incubated at a
247 temperature of 37°C for 2 h. After incubation, H_3BO_3 in the inner compartment underwent
248 titration with 0.02 N H_2SO_4 and the resulting data was then processed by the subsequent
249 formula:

$$250 \quad \text{VBN (mg \%)} = (X - Y) \times (f \times 0.02N \times 0.14 \times 100 \times d) / S$$

251 X, Volume of sulfuric acid consumed for the sample titration (μ L); Y, Volume of sulfuric
252 acid consumed for the blank titration (μ L); f, factor of reagent; N, normality; d, dilution
253 factor; S, sample weight (g).

254

255 **Statistical analysis**

256 Each experiment was conducted a minimum of 3 times to collect the data. All data were
257 presented as the mean value and standard deviation (SD), and processed using the General
258 Linear Models procedure for one-way analysis of variance (ANOVA) in the SAS software
259 (version 9.4 for Windows, SAS Institute, Cary, NC, USA). One-way ANOVA was performed
260 separately for each of the two factors: the presence of mustard seed extract and the dry-aging
261 period. To discern significant differences among the data, Duncan's multiple range test was
262 utilized with a significance level of $p < 0.05$.

263

264 **Results and Discussion**

265 **Experiment I: Antioxidant activity of mustard seed extract**

266 **Extraction yield and antioxidant activity**

267 Table 2 shows the extraction yield, TPC, TFC, and DPPH free radical-scavenging activity
268 of mustard seed extracts with different extraction solvents. The highest extraction yield of the
269 mustard seed was in 0% ethanol (100% DW) at 24.28% ($p < 0.05$), and the yield then
270 decreased significantly with an increase in ethanol concentration in the solvent. The lowest
271 extraction yield was 11.43% in 100% ethanol ($p < 0.05$). The extraction yield of mustard seed
272 depends upon the polarity of its constituents (Nawaz et al., 2020). Mustard seeds contain a
273 variety of substances such as glucosinolates, phenolic compounds, and other polar
274 compounds (Szydłowska-Czerniak et al., 2015). The high extraction yield observed in 100%
275 DW is owing to the increased solubility of these polar substances in DW, which is a highly
276 polar solvent. This indicates that mustard seeds contain a high proportion of hydrophilic
277 substances.

278 The TPC, TFC and DPPH free radical scavenging activity of the mustard seed extracts
279 increased with an increase in ethanol concentration in the extraction solvent from 0% to 75%
280 ($p < 0.05$), but the lowest phenol and flavonoid content and DPPH radical-scavenging capacity

281 was obtained at 100% ethanol concentration ($p < 0.05$). DW and ethanol are mainly used to
282 extract antioxidants such as phenol and flavonoids (Hikmawanti et al., 2021). We believe that
283 higher TPCs obtained in mixed solvents as phenolic compounds are generally hydrophilic but
284 the main phenolic compound in mustard seeds is sinapic acid (Nicácio et al., 2021), which is
285 soluble in both water and ethanol (Shakeel et al., 2016). Flavonoids are known to exhibit a
286 higher extraction efficacy in mixed solvents than in pure ethanol or DW, indicating that they
287 are both hydrophilic and hydrophobic (Moudache et al., 2016). The DPPH is proportional to
288 TPC (Muzolf-Panek and Wańkiewicz, 2022), and we observed similar results in this
289 experiment. Therefore, the antioxidant capacity of the extract does not always match the
290 extraction yield, and the extraction efficacy of antioxidants can be reduced when DW is used
291 for extraction (Moudache et al., 2016). Szydłowska-Czerniak et al. (2015) reported that
292 mustard seed's antioxidants showed a high extraction efficacy in mixed solvents, as observed
293 in this study. We observed that mustard seed extracts in 25%, 50%, and 75% ethanol had a
294 higher antioxidant capacity than those in 0% and 100% ethanol. Therefore, we selected 25%,
295 50%, and 75% ethanolic extracts in the pork loin-manufacturing process in the current study.

296

297 **Experiment II: Effects on dry-aged pork loin ham of mustard seed extract**

298 **Microbial analysis and color**

299 Table 3 shows the AB and ST as well as color measurement results at 0, 2, 4, and 6 wk.
300 We did not detect EC in both mustard seed extract-treated and control samples. AB and ST
301 increased significantly in the control samples during the dry-aging period ($p < 0.05$). The
302 mustard seed extract-treated samples showed a significant increase in AB and ST until wk 4
303 ($p < 0.05$) but no significant change between wks 4 and 6. We observed significantly higher
304 levels of AB and ST at all wk in control samples compared to those in treated samples, except
305 at wk 0 ($p < 0.05$). At wk 6, MS50 and MS75 had lower AB levels than MS25. ST was lower

306 in MS50 and MS75 than in MS25 from wk 4 onwards ($p < 0.05$). When the cell membrane of
307 mustard seed collapses due to physical shock, glucosinolates are released, which are
308 hydrolyzed into ITC by myrosinase (Barba et al., 2016). ITC is known to inhibit the growth
309 of pathogenic microorganisms, including *S. aureus* and EC, by disrupting cellular respiration,
310 collapsing cell membranes, and inhibiting enzymatic activity (Lin et al., 2000). Mustard has a
311 high glucosinolate content that can be useful for producing ITC (Sharma et al., 2018). The
312 polarity of the extraction solvent influences the extraction efficiency of glucosinolates
313 (Nawaz et al., 2020), as these have a higher extraction efficacy in mixed solvents (i.e.,
314 solvents with higher ethanol ratio) (Doheny-Adams et al., 2017). Therefore, MS50 and MS75
315 exhibited a superior bactericidal capacity compared to MS25 owing to their higher extraction
316 efficacy.

317 Across all samples, there was a significant decrease in lightness, redness, and yellowness
318 during the dry-aging period ($p < 0.05$). However, no significant difference was observed in
319 lightness between control and the mustard seed extract-treated samples throughout the dry-
320 aging period. The decrease in lightness, seen during the dry-aging process, was owing to
321 reduced light scattered by the meat surface due to a decrease in moisture (Hughes et al.,
322 2020). Redness and yellowness did not differ significantly between the control and treated
323 samples at wk 0. However, when compared to the control, a higher redness value in all
324 treated samples after wk 2 and a lower yellowness value in all treated samples after wk 4
325 ($p < 0.05$) were observed. Reduction in redness is associated with the production of
326 metmyoglobin, which exhibits brownness due to oxidation of myoglobin (Wang et al., 2021).
327 Myoglobin is known to form ferrylmyoglobin, which appears green, due to ferryl oxidation
328 and reaction with hydrogen peroxide, causing a decrease in redness but increase in
329 yellowness (Reeder et al., 2002). This result suggests that the more modest decline in redness
330 within the treatment groups, as compared to the control groups, results from the enhanced

331 antioxidant activity by the addition of mustard seed extract. This increased activity is thought
332 to have decelerated the redness reduction and impeded the yellowness increase. Furthermore,
333 green sulfmyoglobin produced by the reaction of myoglobin and hydrogen sulfide generated
334 during proteolysis by microorganisms increases the yellowness of meat (Liu et al., 2022). The
335 increased bacterial count seen in the control groups, compared to that in treatment groups, is
336 consistent with the above observations. The addition of mustard seed extract improves pork
337 colors, such as increasing redness of dry-aged pork loin ham and decreasing yellowness, by
338 promoting antioxidant and antibacterial activity.

339

340 **Proximate compositions and aging loss**

341 Table 4 shows the proximate compositions of dry-aged pork loin ham at wk 0, 2, 4, and 6.
342 All the samples demonstrated a significant decrease in moisture content ($p < 0.05$), while their
343 protein, fat, and ash content displayed a significant increase during the dry-aging period
344 ($p < 0.05$). We did not observe any significant differences between treated and control samples
345 over the dry-aging period. Moisture content was negatively correlated with protein, fat, and
346 ash content. This is mostly due to a relative increase in the dry-matter content resulting from
347 decreased moisture content (Seong et al., 2015). Kim and Lee (2003) demonstrated that fat
348 and water contents of meat are inversely proportional, as observed in the present study as
349 well.

350 Figure 1 illustrates the aging loss of dry-aged pork loin ham samples at wk 2, 4, and 6
351 compared to the wk 0. The amount of aging loss increased significantly in all the samples
352 throughout the dry-aging period ($p < 0.05$), and the primary reason for this is believed to be the
353 reduction in moisture content. Over the dry-aging period, the control and the mustard seed
354 extract-treated samples showed no significant difference in the amount of aging loss. Similar
355 to the results of the present study, Andrés et al. (2017) reported that adding pomegranate,

356 grape, and tomato extract did not affect the weight loss in lamb patties
357 (*Longissimus thoracis*). While manufacturing dry-aged pork loin ham, high reduction of
358 weight during aging can lead to economic loss and decline in quality (Bonfatti and Carnier,
359 2020). In this study, mustard seed extracts did not affect the composition change or yield
360 during the dry-aging of pork loin ham. Therefore, we believe that the addition of mustard
361 seed extracts can improve storage without any decline in quality of dry-aged pork loin ham.

362

363 **pH and a_w**

364 Table 5 shows the pH and a_w of dry-aged pork loin ham samples at wk 0, 2, 4, and 6. The
365 pH of the control and MS25 samples tended to increase with the passage of the dry-aging
366 period, and the highest pH value was measured at wk 6 ($p<0.05$). MS50 and MS75 showed
367 no significant change in pH over all wk. The mustard seed extract-treated samples and
368 control samples did not show a significant difference in pH at wk 0, but significantly higher
369 pH values were observed in control starting from wk 2 ($p<0.05$). The lowest pH was
370 observed in MS50 and MS75 samples at wk 4 and 6 ($p<0.05$). Increased pH in meat products
371 signifies decay or growth of pathogenic microorganisms (Sujiwo et al., 2018), which is
372 consistent with the microbial content trends observed in the control and MS25 samples.
373 Conversely, AB tended to increase in MS50 and MS75 over the dry-aging period even
374 though pH decreased. This might be due to the inhibition of pathogenic microorganisms and
375 delayed changes in pH because of the lactic acid produced by lactic acid bacteria (Leroy and
376 De Vuyst, 2004). The curing solution used for preparing the dry-aged pork loin ham in this
377 experiment (Table 1) contained sugar. The lactic acid bacteria present in meat might have
378 used this sugar for metabolism (Gänzle, 2015).

379 The a_w of dry-aged pork loin ham samples were decreased significantly during the dry-
380 aging period ($p<0.05$). The samples did not show a significant difference in a_w at wk 0. But at

381 wk 6, significantly lower a_w was measured in the mustard seed extract-treated samples
382 compared to the control sample ($p < 0.05$). In the proximate composition analysis, all the
383 samples had 73-74% moisture at wk 0 and this significantly decreased over time to 26–27%
384 at wk 6, indicating that the major factor in a_w reduction was the dry-aging process.
385 Furthermore, the mustard seed extract was added to the pork loin in the form of a stock
386 dissolved in a solvent, including ethanol. Ethanol has been reported to potentially influence
387 microbial metabolism inhibition and the reduction of a_w (Hallsworth and Nomura, 1999).
388 This could have had an impact on the a_w measurements in this study. a_w is an indicator of the
389 moisture level that can be used for growth of microorganisms. Maintaining the a_w of the final
390 dried meat product below 70% effectively inhibits the proliferation of harmful bacteria and
391 ensures stability during storage (Syamaladevi et al., 2016). We observed that addition of the
392 mustard seed extracts in dry-aged pork loin ham reduced microorganisms and a_w .

393

394 **TBARS and VBN**

395 Table 6 shows the TBARS and VBN of dry-aged pork loin ham samples at wk 0, 2, 4, and
396 6. All the samples had significantly higher levels of TBARS at wk 6 than at wk 0 ($p < 0.05$),
397 but there was no significant change in TBARS after wk 2. While there was no significant
398 difference in TBARS between the mustard seed extract-treated samples, they consistently
399 exhibited lower TBARS than the control every wk ($p < 0.05$). Continuous exposure of lipids to
400 oxygen results in accumulation of malondialdehyde in meat due to an oxidative reaction,
401 which is assessed by measuring TBARS levels (Zhao et al., 2020). The lack of significant
402 difference in TBARS levels, observed in the different treatment samples during the
403 experimental duration, is most likely due to the low-fat content of the meat (Fuentes et al.,
404 2014). All the treated samples had lower TBARS levels than the control sample owing to the
405 antioxidant activity of the mustard seed extracts (Nicácio et al., 2021).

406 VBN increased continuously in all the samples throughout the dry-aging period ($p < 0.05$).
407 The control sample showed significantly higher VBN than all the treated samples
408 continuously from wk 0 to 6 ($p < 0.05$). We observed the lowest VBN in MS50 from wk 0 to 2
409 ($p < 0.05$). MS50 and MS75 samples had significantly lower VBN compared to the control
410 sample and MS25 from wk 4 onwards ($p < 0.05$). During the dry-aging period, the level of
411 VBN increases due to protein degradation and metabolism of microorganisms (Sujiwo et al.,
412 2018). Mustard seed extract-treated samples had significantly lower VBN levels due to the
413 inhibitory action of mustard seeds against microorganisms (Kanemaru and Miyamoto, 1990).
414 Therefore, levels of VBN tended to be consistent with the results of microbial analysis. In
415 summary, the mustard seed extracts effectively inhibited lipid oxidation and protein
416 deterioration during the dry-aging process of the pork loin, and the greatest effect was
417 observed in MS50 and MS75.

418

419

Conclusion

420 This study evaluated the effects of mustard seed extracts on storage characteristics of dry-
421 aged pork loin ham during the aging period. Based on the study conducted, mustard seed
422 extracts, especially those obtained from 50% and 75% ethanol, positively influenced the
423 physicochemical and storage characteristics of dry-aged pork loin ham. These extracts
424 significantly inhibited bacterial growth, stabilized pH levels, and reduced water activity,
425 contributing to overall improved storage stability. In terms of color attributes, treatments with
426 mustard seed extracts resulted in higher redness and lower yellowness compared to the
427 control. Additionally, the levels of TBARS and VBN were lower in samples treated with
428 mustard seed extracts. Therefore, these extracts could serve as an effective natural alternative
429 to synthetic antioxidants, promoting enhanced safety, color, and storage longevity of dry-

430 aged pork loin ham. This contributes towards the development of healthier and more
431 naturally preserved dry-aged pork products.

432

433 **Conflicts of interest**

434 The authors declare no potential conflict of interest.

435

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439 **Ethics approval**

440 Given that no human or animal subjects were involved in this study, IRB/IACUC approval
441 was not necessary for this article.

442 **Author contributions**

443 Conceptualization: Kim HY

444 Data curation: Cho HG

445 Formal analysis: Kim HY, Cho HG

446 Methodology: Kim HY

447 Software: Cho HG, Kim HY

448 Validation: Cho HG

449 Investigation: Cho HG, Kim HY

450 Writing - original draft: Cho HG

451 Writing - review & editing: Kim HY, Cho HG

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559 **Table 1.** Formulation of dry-aged pork loin with mustard extracts stock

Ingredients (%)		Treatment			
		Control	MS25	MS50	MS75
Main	Meat	100	100	100	100
	Water	100	100	100	100
	Salt	3.5	3.5	3.5	3.5
	Sugar	2.0	2.0	2.0	2.0
Curing solution	BHT	-	-	-	-
	Et25 ¹⁾	-	1	-	-
	Et50 ²⁾	-	-	1	-
	Et75 ³⁾	-	-	-	1

560 ¹⁾ Et25, mustard extract with 25% ethanol.

561 ²⁾ Et50, mustard extract with 50% ethanol.

562 ³⁾ Et75, mustard extract with 75% ethanol.

563 Control, pork loin without mustard extract; MS25, pork loin with mustard seed extract with
 564 25% ethanol; MS50, pork loin with mustard seed extract with 50% ethanol; MS75, pork loin
 565 with mustard seed extract with 75% ethanol.

566

567 **Table 2.** Extraction yield and antioxidant measurements of mustard extracts with various
 568 levels of ethanol concentrations

Traits ¹⁾	Ethanol (%)				
	0	25	50	75	100
Extraction yield (%)	24.28±0.28 ^a	17.72±0.40 ^b	16.18±0.50 ^c	13.46±0.79 ^d	11.43±0.36 ^e
TPC (mg GAE/g)	18.87±1.49 ^c	19.85±0.56 ^{bc}	21.06±0.36 ^b	26.84±0.81 ^a	16.18±1.16 ^d
TFC (mg NE/g)	113.47±9.96 ^b	142.18±18.36 ^b	324.80±25.18 ^a	334.66±27.43 ^a	16.98±6.04 ^c
DPPH (%)	49.75±1.93 ^d	56.93±1.28 ^c	83.23±0.12 ^b	86.60±0.25 ^a	17.32±2.72 ^e

569 All values represented as mean±SD.

570 ¹⁾ TPC, total phenolic contents; TFC, total flavonoids contents; DPPH, 2, 2-Diphenyl-1-
 571 picrylhydrazy free radical scavenging activity.

572 ^{a-c} Means in the same row marked with different letters denote significant differences
 573 (p<0.05).

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Table 3. Microbial analysis (Log CFU/g) and color of dry-aged pork loin ham treated with mustard extract at different ethanol concentrations

Traits ¹⁾	Treatments	Aging period (wk)			
		0	2	4	6
AB (Log CFU/g)	Control	4.34±0.08 ^{dA}	5.15±0.13 ^{cA}	6.19±0.16 ^{bA}	6.55±0.12 ^{aA}
	MS25	4.28±0.17 ^{cA}	4.53±0.49 ^{bB}	5.33±0.46 ^{aB}	5.50±0.20 ^{aB}
	MS50	4.28±0.13 ^{cA}	4.64±0.11 ^{bB}	5.14±0.29 ^{aB}	5.19±0.20 ^{aC}
	MS75	4.23±0.15 ^{cA}	4.68±0.15 ^{bB}	5.26±0.23 ^{aB}	5.25±0.20 ^{aC}
ST (Log CFU/g)	Control	1.70±0.15 ^{cA}	3.70±0.20 ^{bA}	4.37±0.11 ^{aA}	4.33±0.17 ^{aA}
	MS25	1.69±0.21 ^{dA}	3.11±0.12 ^{cB}	3.71±0.1 ^{bB}	3.99±0.16 ^{aB}
	MS50	1.70±0.15 ^{cA}	2.83±0.23 ^{bC}	3.18±0.13 ^{aC}	3.24±0.19 ^{aC}
	MS75	1.67±0.24 ^{cA}	2.83±0.32 ^{bC}	3.23±0.27 ^{aC}	3.26±0.29 ^{aC}
EC (Log CFU/g)	Control	-	-	-	-
	MS25	-	-	-	-
	MS50	-	-	-	-
	MS75	-	-	-	-
CIE L*	Control	50.16±1.85 ^{aA}	47.33±1.19 ^{bA}	45.98±0.58 ^{cA}	44.18±1.08 ^{dA}
	MS25	50.11±1.48 ^{aA}	47.02±1.21 ^{bA}	46.37±0.87 ^{cA}	44.01±0.53 ^{dA}
	MS50	49.79±0.90 ^{aA}	46.92±0.94 ^{bA}	46.06±0.32 ^{cA}	43.66±0.47 ^{dA}
	MS75	49.65±0.62 ^{aA}	47.27±0.64 ^{bA}	45.99±0.36 ^{cA}	44.42±0.92 ^{dA}
CIE a*	Control	7.25±0.38 ^{aA}	5.93±0.39 ^{bB}	5.53±0.10 ^{cB}	4.34±0.29 ^{dB}
	MS25	7.41±0.27 ^{aA}	6.97±0.20 ^{bA}	6.28±0.39 ^{cA}	5.22±0.31 ^{dA}
	MS50	7.28±0.23 ^{aA}	6.91±0.15 ^{bA}	6.11±0.44 ^{cA}	5.10±0.28 ^{dA}
	MS75	7.34±0.18 ^{aA}	6.88±0.19 ^{bA}	6.19±0.43 ^{cA}	5.17±0.34 ^{dA}
CIE b*	Control	9.91±0.97 ^{aA}	8.57±0.23 ^{bA}	6.93±0.42 ^{cA}	5.93±0.33 ^{dA}
	MS25	9.63±0.61 ^{aA}	8.63±0.26 ^{bA}	5.73±0.30 ^{cB}	4.96±0.44 ^{dB}
	MS50	9.74±0.59 ^{aA}	8.48±0.43 ^{bA}	5.62±0.75 ^{cB}	4.81±0.23 ^{dB}
	MS75	9.81±0.57 ^{aA}	8.66±0.29 ^{bA}	5.87±0.40 ^{cB}	4.90±0.47 ^{dB}

577 All values represented as mean±SD.

578 ¹⁾ AB, total aerobic bacteria; ST, *Staphylococcus* spp.; EC, *E. coli*.

579 ^{a-d} Means in the same row marked with different letters denote significant differences
580 (p<0.05).

581 ^{A-C} Means in the same column marked with different letters denote significant differences
582 (p<0.05).

583 Control, dry-aged pork loin ham without mustard extract; MS25, dry-aged pork loin ham with
584 mustard seed extract with 25% ethanol; MS50, dry-aged pork loin ham with mustard seed
585 extract with 50% ethanol; MS75, dry-aged pork loin ham with mustard seed extract with 75%
586 ethanol.
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Table 4. Proximate compositions of dry-aged pork loin ham treated with mustard extract at different ethanol concentrations

Traits (%)	Treatments	Dry-aging periods (wk)			
		0	2	4	6
Moisture	Control	73.94±1.19 ^a	60.59±0.55 ^b	35.57±0.85 ^c	26.48±1.32 ^d
	MS25	73.77±0.54 ^a	60.78±0.77 ^b	34.84±1.42 ^c	26.12±1.04 ^d
	MS50	74.04±0.42 ^a	59.68±1.22 ^b	35.30±1.67 ^c	26.53±0.49 ^d
	MS75	74.13±0.48 ^a	60.24±1.02 ^b	34.57±1.66 ^c	26.20±0.46 ^d
Protein	Control	21.63±1.12 ^d	35.20±1.02 ^c	56.15±0.63 ^b	65.62±1.15 ^a
	MS25	21.61±0.65 ^d	34.92±1.78 ^c	55.74±0.77 ^b	64.95±0.77 ^a
	MS50	21.57±0.50 ^d	35.34±1.40 ^c	56.05±1.27 ^b	65.16±1.74 ^a
	MS75	21.47±1.03 ^d	34.29±1.23 ^c	55.86±0.90 ^b	65.26±1.73 ^a
Fat	Control	1.52±0.03 ^d	2.72±0.05 ^c	4.11±0.03 ^b	5.79±0.74 ^a
	MS25	1.49±0.05 ^d	2.71±0.04 ^c	4.07±0.27 ^b	5.71±0.88 ^a
	MS50	1.54±0.06 ^d	2.70±0.08 ^c	4.10±0.06 ^b	5.65±0.97 ^a
	MS75	1.50±0.03 ^d	2.73±0.04 ^c	4.08±0.07 ^b	5.41±1.23 ^a
Ash	Control	0.85±0.01 ^d	1.98±0.08 ^c	3.81±0.13 ^b	5.98±0.40 ^a
	MS25	0.85±0.02 ^d	2.02±0.05 ^c	3.82±0.09 ^b	5.88±0.28 ^a
	MS50	0.86±0.03 ^d	2.04±0.06 ^c	3.85±0.19 ^b	5.82±0.19 ^a
	MS75	0.83±0.04 ^d	2.03±0.07 ^c	3.78±0.07 ^b	5.93±0.18 ^a

590 All values represented as mean±SD.

591 ^{a-d} Means in the same row marked with different letters denote significant differences

592 (p<0.05).

593 No significant differences were observed between the means in the same column.

594 Control, dry-aged pork loin ham without mustard extracts; MS25, dry-aged pork loin ham

595 with mustard seed extracts with 25% ethanol; MS50, dry-aged pork loin ham with mustard

596 seed extracts with 50% ethanol; MS75, dry-aged pork loin ham with mustard seed extracts

597 with 75% ethanol.

598

599 **Table 5.** pH and a_w of dry-aged pork loin ham treated with mustard extract at different ethanol
600 concentrations

Traits	Treatments	Dry-aging periods (wk)			
		0	2	4	6
pH	Control	5.76±0.06 ^{caA}	5.82±0.02 ^{baA}	5.83±0.00 ^{baA}	5.96±0.04 ^{aaA}
	MS25	5.76±0.05 ^{caA}	5.75±0.04 ^{cbB}	5.81±0.01 ^{bbB}	5.85±0.01 ^{abB}
	MS50	5.75±0.03 ^{aaA}	5.75±0.02 ^{abB}	5.75±0.02 ^{acC}	5.76±0.02 ^{acC}
	MS75	5.76±0.04 ^{aaA}	5.75±0.03 ^{abB}	5.75±0.02 ^{acC}	5.75±0.02 ^{acC}
a_w	Control	0.97±0.00 ^{aaA}	0.92±0.00 ^{baA}	0.85±0.00 ^{caA}	0.77±0.00 ^{daA}
	MS25	0.97±0.00 ^{aaA}	0.90±0.01 ^{bbB}	0.84±0.00 ^{cbB}	0.74±0.00 ^{dbB}
	MS50	0.97±0.00 ^{aaA}	0.90±0.00 ^{ccC}	0.80±0.00 ^{ccC}	0.74±0.00 ^{dbB}
	MS75	0.97±0.00 ^{aaA}	0.93±0.01 ^{baA}	0.84±0.00 ^{cbB}	0.74±0.00 ^{dbB}

601 All values represented as mean±SD.

602 ^{a-d} Means in the same row marked with different letters denote significant differences
603 (p<0.05).

604 ^{A-C} Means in the same column marked with different letters denote significant differences
605 (p<0.05).

606 Control, dry-aged pork loin ham without mustard extracts; MS25, dry-aged pork loin ham
607 with mustard seed extracts with 25% ethanol; MS50, dry-aged pork loin ham with mustard
608 seed extracts with 50% ethanol; MS75, dry-aged pork loin ham with mustard seed extracts
609 with 75% ethanol.

610

611 **Table 6.** Thiobarbituric acid reactive substances and volatile basic nitrogen of dry-aged pork
 612 loin ham treated with mustard extract at different ethanol concentrations

Traits ¹⁾	Treatments	Dry-aging periods (wk)			
		0	2	4	6
TBARS (mg MDA/kg)	Control	0.51±0.02 ^{bA}	0.67±0.04 ^{aA}	0.65±0.00 ^{aA}	0.66±0.03 ^{aA}
	MS25	0.43±0.02 ^{bB}	0.51±0.01 ^{aB}	0.50±0.00 ^{aB}	0.51±0.02 ^{aB}
	MS50	0.40±0.00 ^{bB}	0.49±0.04 ^{aB}	0.49±0.02 ^{aB}	0.48±0.02 ^{aB}
	MS75	0.40±0.02 ^{bB}	0.49±0.02 ^{aB}	0.49±0.04 ^{aB}	0.49±0.01 ^{aB}
VBN (mg %)	Control	9.18±0.81 ^{cA}	10.38±0.13 ^{bA}	14.90±0.43 ^{aA}	15.79±0.56 ^{aA}
	MS25	8.74±0.22 ^{dB}	9.58±0.21 ^{cB}	12.04±0.38 ^{bB}	12.99±0.18 ^{aB}
	MS50	6.72±0.22 ^{dD}	7.54±0.13 ^{cD}	11.14±0.28 ^{bC}	12.26±0.21 ^{aC}
	MS75	7.62±0.39 ^{dC}	8.59±0.26 ^{cC}	11.59±0.21 ^{bC}	12.60±0.38 ^{aBC}

613 All values represented as mean±SD.

614 ¹⁾ TBARS, Thiobarbituric acid reactive substances; VBN, volatile basic nitrogen.

615 ^{a-d} Means in the same row marked with different letters denote significant differences
 616 (p<0.05).

617 ^{A-D} Means in the same column marked with different letters denote significant differences
 618 (p<0.05).

619 Control, dry-aged pork loin ham without mustard extracts; MS25, dry-aged pork loin ham
 620 with mustard seed extracts with 25% ethanol; MS50, dry-aged pork loin ham with mustard
 621 seed extracts with 50% ethanol; MS75, dry-aged pork loin ham with mustard seed extracts
 622 with 75% ethanol.

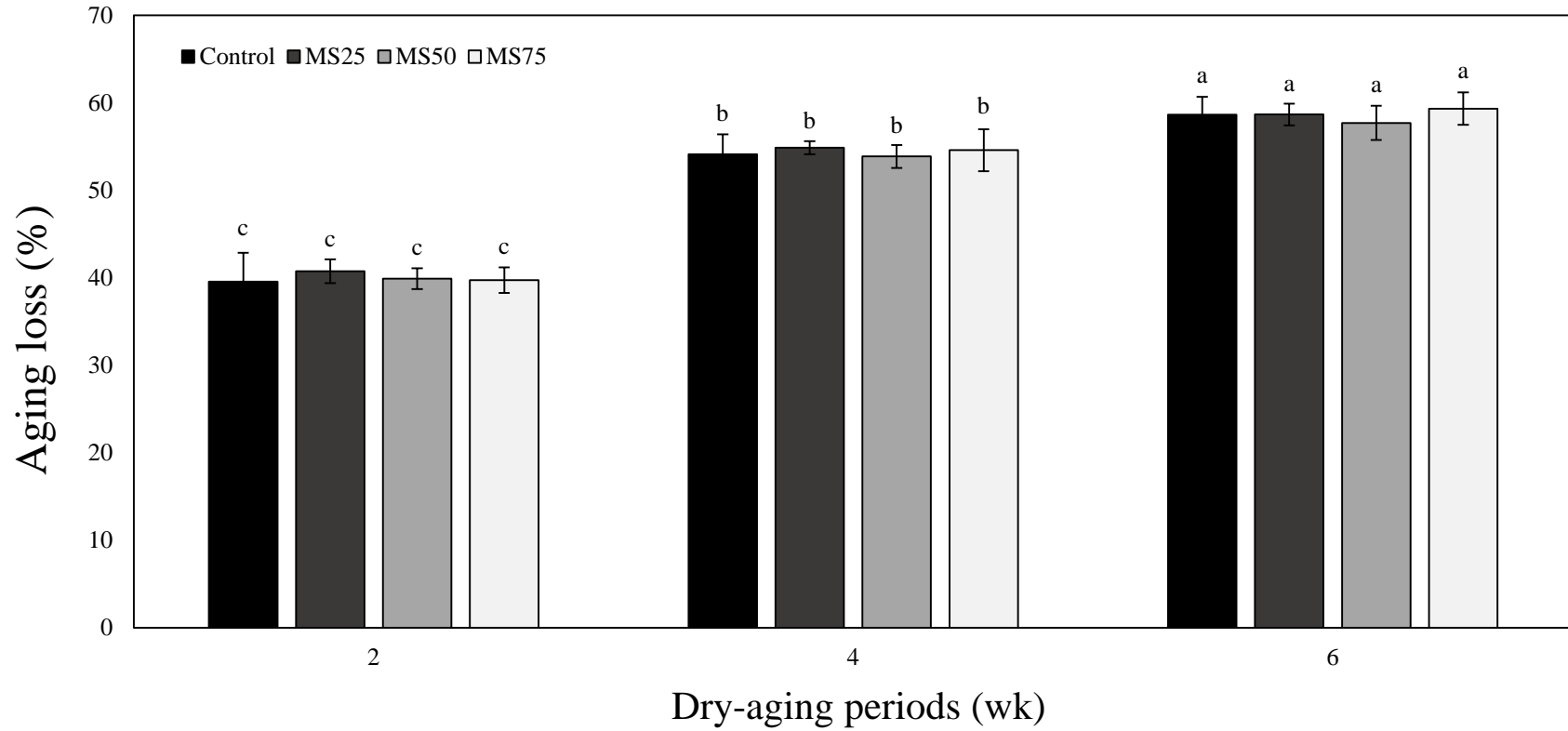


Figure 1. Aging loss of dry-aged pork loin ham treated with mustard extracts at different ethanol concentrations. ^{a-c} Means in the same color with different numbers are significantly different ($p < 0.05$). No significant differences were observed between the means in the same wk. Control, dry-aged pork loin ham without mustard extracts; MS25, dry-aged pork loin ham with mustard seed extracts with 25% ethanol; MS50, dry-aged pork loin ham with mustard seed extracts with 50% ethanol; MS75, dry-aged pork loin ham with mustard seed extracts with 75% ethanol.