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- 11

Abstract

Xinjiang province is the main camel feeding area in China with a large square, and 12 camel milk from different areas have different qualities. By now, there are few reports 13 about the quality of camel milk from different areas of Xinjiang province in China. In 14 15 this study, seven batches of camel milk and one batch of cow milk were collected, and the contents of fat, protein, lactose, total solid, and nonfat milk solid of these milk 16 samples were determined, as well as the contents of lysozyme and vitamin C. All 17 18 samples were scored and compared by principal component analysis score and comprehensive weighted multi-index score. As the results, camel milk from different 19 areas showed different contents of fat (4.62-7.02%), protein (3.34-3.95%), lactose 20 21 (3.85-4.79%), total solid (13.59-17.00%), nonfat milk solid (8.55-9.73%), vitamin C (12.10-41.25 µg/mL), and lysozyme (8.70-22.80 µg/mL), as well as different qualities. 22 23 This variation would help people to know more about quanlity of camel milk in Xinjiang province. Camel milk from Jeminay showed the best quality, and then 24 followed by camel milk from Fukang, Changji, and Fuhai, while cow milk showed the 25 26 lowest score. Therefore, Jeminay is the most suitable place for grazing camels. Our findings show the different qualities of camel milk in different distribution areas of 27 Xinjiang province, and provide an insight for the evaluation of camel milk. In the 28 present study, only seven components in camel milk were determined, many other 29 factors, such as cfu, mineral, and other vitamins, have not been considered. 30 **Keywords:** 31

Camel milk, Comprehensive quality, Nutritional components, Lysozyme, Jeminay
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34 Introduction

35 Milk of the Bactrian camel has been referred to as a traditional Chinese medicine in Compendium of Materia Medica with functions of tonifying middle-Jiao and Qi and 36 strengthening bone and musculature. Also, camel milk has been considered as a 37 medicinal food to treat with cough by Uyghur and Kazakh people living in Xinjiang of 38 China due to its rich nutritional and functional ingredients. According to Kazakh 39 Medical Record, camel milk has the functions of nourishing, calming, nourishing yin, 40 and detoxifying, which can restore the weak body after various diseases. Also, 41 according to Common Medicinal Herbs in Uyghur Medicine, camel milk has the affects 42 of tonifying and remedying symptom-complex of excessive eating. Furthermore, many 43 papers have reported camel milk with many bioactivities, such as the treatments for 44 diabetes (Arshida et al., 2021; Kilari et al., 2020), platelet activity (Sultan, 2022), 45 46 inflammatory, low immunity, and gut microbiota disorders (He et al., 2022; Wang et al., 2018). 47

By now, more and more people have realized the benefits of camel milk, and 48 consumption of camel milk raised rapidly. Meanwhile, the population of Bactrian 49 camels increased, especially in China. Xinjiang province is one of the main breeding 50 51 areas of Bactrian camels in China, and feeding areas of Bactrian camel are mainly distributed in Urumqi city, Changji city, Hami city, Altay city, Hotan city, Kashgar city, 52 and so on, while all camel are grazed in the desert and can freely consume plants that 53 growing on deserts feeding. Camel milk contains many varieties of nutritional 54 components, including fat, protein, and lactose. Fat is an important active component of 55 camel milk to supply energy for people, and is composed of triglycerides and 56 phospholipids (Ali et al., 2019). And for people with traditional diets high in 57 carbohydrates, camel milk also can provide plenty of essential fatty acids to meet their 58

59	daily nutritional needs, as well as vitamins (Fayed et al., 2017). Moreover, a large
60	number of conjugated linoleic acids in camel milk can help to reduce inflammation,
61	lower blood sugar, and reduce the incidence of lipid-related cardiovascular disease
62	(O'Shea et al., 2004). High content of protein is one of the main characteristics of camel
63	milk, and it can be hydrolyzed into bioactive peptides with many beneficial effects on
64	humans by enzymes (Redha et al., 2022). Apart from casein, camel milk contains many
65	protective proteins for human, such as lactoferrin, lactoperoxidase, lysozyme, and
66	immunoglobulin (Anahita et al., 2019). Lysozyme is a natural enzyme present in animal
67	tissues with bactericidal properties by lysing the cell wall of bacteria (Chandrima et al.,
68	2015). As one of the key whey proteins in camel milk, it can inhibit the growth of gram-
69	positive growth (Fratini et al., 2015), and can kill or inhibit a large spectrum of
70	pathogens (Zhang et al., 2008). Also, along with other factors including
71	immunoglobulins, lactoferrin, and lactoperoxidase, lysozyme can limit the migration of
72	neutrophils into a damaged tissue as an anti-inflammatory agent (Nidia et al., 2006). In
73	addition, as one of the main carbohydrate components, camel milk contents about
74	4.37% lactose, which is lower than that in cow milk (Ismaili et al., 2017) and can avoid
75	the untoward reactions of patients with lactose intolerance (Cardoso et al., 2010).
76	Usually, the contents of nutritional components were used to evaluate the quality
77	of medicine and food. The quality of camel milk could be affected by variety, lactation
78	stage, nutritional level, feeding management, and sampling techniques (Swelum et al.,
79	2020). Therefore, the contents of nutritional components in camel milk from different
80	areas varied, and now the quality of camel milk from different areas in Xinjiang
81	province has been poorly reported and compared.
82	In the present study, the contents of fat, protein, lactose, and vitamin C in camel
0.2	

83 milk from different feeding areas were determined and compared, as well as the content

of lysozyme protein. Principal Component Analysis (PCA) score and Comprehensive
Weighted Multi-index (CWM) score were used to grade samples at a comprehensive
level based on the chemical components. By doing this, people can easily understand
the quality condition of camel milk from different production areas in Xinjiang province
of China.

89 Materials and Methods

90

Materials and Chemical reagents

Seven batches of fresh camel milk were collected from seven different regions of
Xinjiang, details were showed as Table 1, including Midong District and Dabancheng
District of Urumqi city, Changji city and Fukang city of Changji region, Yiwu county of
Hami region, Fuhai county and Jeminay county of Altay region. One batch of cow milk
was collected from Haozi Ranch in Urumqi city. These batches of raw milk were
collected from the peak lactation period of camel in July and August of 2021, and then
kept in a 4°C car-refrigerator on their return journey.

Pure lysozyme was purchased from Sigma-Aldrich Co., LLC., and freeze-dried
powder of *Micrococcus Lysodeikticus* was gained from China Food and Drug Control
Research Institute (Beijing, China), while disodium hydrogen phosphate, sodium
dihydrogen phosphate, 2,6-Dichlorophenol Indophenol, and oxalic acid with analytical

102 grade both were obtained from Tianjin Fuyu Fine Chemical Co., Ltd. (Tianjin, China).

103

Determination of Nutritional Components

Milk was poured into a clean capped centrifuge tube with a volume of 50 mL, and put into a 40°C water bath for 20 minutes. After that, the centrifuge was shaken well up and down, and filter the milk with fine gauze to make the milk well-mixed. And then, the contents of fat, protein, lactose, total solid, and nonfat solid of the milk were

determined using a milk composition analyzer (Lacto Scope FTIR), which has been 108

109 fully preheated and zeroed.

Determination of Vitamin C 110

111 The content of vitamin C was determined using the method of 2,6-Dichlorophenol Indophenol reported by Dabrowski & Hinterleitner (1989). 112

113

Determination of Lysozyme

114 The content of lysozyme was determined using the method described by Wang et al. (2021). Briefly, Micrococcus lysodeikticus was dissolved in 0.2 mol/L phosphate 115 buffer (pH=6.2) to make the substrate solution with 1 mg/mL Micrococcus lysodeikticus. 116 Lysozyme was added into 0.2 mol/L phosphate buffer (pH=6.2) to prepare a strong 117 solution of lysozyme, which can be diluted into different concentrations of 1.0, 2.0, 3.0, 118 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, and 10.0 μ g/mL. After that, 10 μ L lysozyme diluent with each 119 120 concentration was added into wells in a 96-well plate carefully together with 50 µL substrate solution. The 96-well plate was incubated at 40°C for 30 minutes before being 121 122 detected at 540 nm in a full wavelength microplate reader (MULTISKAN Sky). A standard curve was formed with concentration as the horizontal axis and absorbance as 123 the vertical axis. The content of lysozyme in milk was determined in the same method 124 125 and calculated according to the standard curve, and data were expressed as mg.

126

Comprehensive Evaluation of milk by PCA Score and CWM Score

PCA score and CWM score were used to grade samples at a comprehensive level 127

based on the chemical components. PCA was conducted according to the method 128

described by Zhang (2005), and CWM was calculated as **Table S3** in the Supplementary 129

material. 130

Statistical Analysis 131

All data were carried out by three replicates (n=3) and expressed as mean \pm 132

133	standard deviation (SD). The SPSS version 17.0 statistical software package was used
134	for all statistical analyses. The significant differences were detected by one-way
135	ANOVA followed by Tukey's test. Statistically significant was considered at p<0.05
136	level.

137 **Results**

138 Contents of Nutritional Components in Camel Milk and Cow Milk

139 Contents of five nutritional components are shown in **Table 2**, and ranges of the

140 contents of fat, protein, lactose, total solid, and solid nonfat in camel milk are 4.62%-

141 7.02%, 3.34%-3.95%, 3.85%-4.79%, 13.78%-17.00%, and 8.55%-9.73%, respectively.

142 When compared with cow milk, camel milk always contain high levels of fat, protein,

143 lactose, total solid, and solid nonfat.

144 Contents of Vitamin C in Camel Milk and Cow Milk

145 Contents of vitamin C in camel milk and cow milk are shown in **Table 2**, and 146 ranges of vitamin C in camel milk is 12.10-41.25 μ g/mL, while content of vitamin C in 147 cow milk is 6.60 μ g/mL.

148 Contents of Lysozyme in Camel Milk and Cow Milk

There was a negative linear correlation between lysozyme contents and absorbance of liquids, and the equation is y=-0.0460X + 0.8267 with a regression coefficient of $r^2=0.998$. As shown in **Fig.1**, the contents of lysozyme in different camel milk samples

- were calculated according the equation, and ranged from 8.7 μ g/mL to 22.8 μ g/mL,
- while content of lysozyme in cow milk is $10.2 \mu g/mL$.
- 154

4 Comprehensive Quality Evaluation of Camel Milk and Cow Milk

155 In this part, two methods were involved to grade samples at a comprehensive level

- based on their chemical components. PCA scores were calculated according to the
- 157 method described by Zhang (2005), while CWM scores were computed with

subjectively assigned coefficients. All calculations were added as supplementarymaterial, and higher score means better quality.

In the PCA method, based on the reduction of variables seven variances were 160 simplified to two variables, as shown in **Table S1 &S2**, and they explained 79.084% of 161 the total variance. The first principal component explained 51.143% of the total 162 variance, and contained protein, lactose, total solid, vitamin C, and lysozyme, while the 163 164 second principal component explained 27.941% of the total variance, and contained fat and solid nonfat. All samples were scored, and higher score means higher quality in a 165 comprehensive level. According to Fig. 2(A), the highest four samples are camel milk 166 from Jeminay, Fukang, and Changji, while camel milk from Midong, Hami, and 167 Dabancheng, and cow milk get negative scores. As showed Fig. 2(B), CWM scores 168 varied, and the highest four samples are camel milk from Jeminay, Fukang, Fuhai, and 169 170 Changji in turn, while camel milk from Dabancheng and Midong get lower scores, and

171 cow milk gets the lowest score.

172 Discussion

Contents of fat, protein, lactose, total solid, and solid nonfat in camel milk 173 determined in this study are similar to the previous report about camel milk in Xinjiang 174 province of China by Yi et al. (2018). According to the report, camel milk from Inner 175 Mongolia contains 3.88% fat, 4.73% protein, 5.96% lactose, 14.82% total solid, and 176 10.89% solid nonfat during 90 days postpartum (Xiao et al., 2022), and it contains less 177 fat and more fat, protein, lactose, and solid nonfat than camel milk from Xinjiang. It is 178 clear that the quality of camel milk from different areas varied significantly, and these 179 differences can be ascribed to the differences of variety, age, calving quantity, nutrition, 180 management, lactation stage, and living environment of the mother camel (Ereifej et al., 181 2011). 182

When compared with cow milk, camel milk always contain more fat, protein, 183 184 lactose, total solid, and solid nonfat than cow milk, and this result also is consistent with the former study (Yi et al., 2018), and supports that camel milk contains more 185 186 nutritional ingredients (Liu et al., 2023). Specifically, the fat content in camel milk is 2 folds that in cow milk, and the protein content in camel milk is 1.29 times that in cow 187 milk. These conditions are close to the results of Faye et al. (2008) and Zhu et al. 188 189 (2008), respectively. Furthermore, supplementing protein and energy during the peak lactation of camel can help to increase milk yield, as well as the contents of protein and 190 fat in camel milk (Dereje and Peter, 2005). In the present study, camel milk contains 191 4.48% lactose, while the content of lactose is 4.37% in camel milk from Morocco 192 (Ismaili et al., 2017). This discrimination may be mainly attributed to the different 193 cultivated varieties, because the Dromedary camel is raised in Morocco. 194 195 Camel milk contains more unsaturated fatty acid than cow milk, and proportions of oleic acid, linoleic acid, α - linolenic acid and eicosapentaenoic acid in camel milk are 196 197 higher than that in cow milk, which also make camel milk to be more healthy for people than cow milk (Paul et al., 2021). Fat in camel milk plays an important role in human 198 medicine and nutrition, and more than 92 and 107 different triglycerides have been 199 200 identified from milk of *Camelus dromedarius* and *Camelus bactrianus*, respectively. Milk fat of *Camelus bactrianus* contains higher proportion of saturated fatty acids than 201 milk fat of *Camelus dromedarius*, as well as higher melting and crystallization degrees 202 of milk fats (Bakry et al., 2020). 203 204

204 Protein is another main active component in camel milk, and proteins in camel 205 milk are mainly divided into casein, whey protein, and milk fat globular membrane 206 (MFGM) protein. Especially, camel milk has more whey protein and less casein than 207 cow milk (Baig *et al.*, 2022), and camel milk contains a large amount of functional

whey protein, such as lactoferrin, peptidoglycan recognition protein 1, osteopontin and 208 209 lactoperoxidase in summer (Zou et al., 2022a). In the past ten years, many camel milkderived peptides from fermented camel milk and camel milk protein hydrolysate have 210 211 been reported to be responsible for the antioxidant, anti-diabetic, anti-hypertensive, antibacterial, and anticancerous activities (Redha et al., 2022). Furthermore, many 212 bioactive peptides with free radical scavenging activity (Ibrahim et al., 2018) and inhibit 213 214 activity on starch digestion (Rami et al., 2023) have been identified come from whey protein and casein. 215

Lactose is the main carbohydrate in milk, and some children and adults would 216 develop lactose intolerance as a result of the high content of lactose in cow milk, which 217 could cause diarrhea and abdominal distension. People have a good tolerance to camel 218 milk, and this phenomenon always is ascribed to the low content of lactose in camel 219 220 milk (Cardoso et al., 2010; Faraz et al., 2020). In general, lactose content in cow milk is about 4.8%, and camel milk contains a little bite less lactose than cow milk (Ismaili et 221 222 al., 2017). Hence, it is possible that some components in camel milk would be beneficial to the good tolerance to camel milk by regulating gut microbiota and 223 protecting the intestine (He et al., 2022; Wang et al., 2018) 224

By now, camel milk has been considered a promising alternative protein base for human infant formula powder production due to the lack of β-lactoglobulin, high β -/ α_s casein ratio, and protective proteins (Zou *et al.*, 2022b), as well as the good tolerance to camel milk.

Higher content of vitamin C in camel milk can provide enough vitamin C to baby camel and camel milk consumer, especially to people living in deserts and lack vegetables and fruits. Camel milk contains more vitamin C than cow milk, and the content in camel milk is 3.82 times of that in cow milk, which is similar to the result of

Xu *et al.* (2014). According to the study of Jirimutu *et al.* (2005), colostrum always
contain less vitamin C than mature milk for mother camel, and content of vitamin C in
mature milk of Alxa Bactrian camel is 29.60 µg/mL, which is lower than that in mature
milk of Xinjiang Bactrian camel.

However, the contents of lysozyme in camel milk and cow milk have been 237 reported as 0.15 µg/mL and 0.07 µg/mL (Elagamy et al., 1996), separately, which are 238 239 lower than our results. This variation may be attributed to many factors, such as analytical methods, geographical area, nutrition conditions, breed, lactation stage, age, 240 and number of calvings. Also, camel milk contains more lysozyme than cow milk, and 241 this result is in agreement with the reports (Felfoul et al., 2017; Khalesi et al., 2017). 242 Lysozyme is one kind of the key protective proteins in milk, and it can kill gram-243 negative and gram-positive organisms, aerobic, and anaerobic bacteria by lysing the cell 244 245 wall of bacteria (Barbour et al., 1984). Previous studies showed that lysozyme can inhibit bacteria in the gut together with other functional proteins (Beermann and 246 247 Hartung, 2017). Therefore, camel milk is a natural antibacterial food, and lysozyme is an important component and the main antibacterial component of camel milk. However, 248 the activity of lysozyme can be affected by temperature, and low-temperature long-time 249 250 pasteurization of milk does not reduce the activity of lysozyme (Martini et al., 2019), while the activity decreases significantly when the temperature reached 80°C (Felfoul et 251 al., 2017). Particularly, fermented cow milk can be produced without boiling due to its 252 rich lysozyme, and camel milk can be further studied as a source of lysozyme additive. 253 When evaluated by the PCA score and CWM score, we can know that camel milk 254 from different areas of Xinjiang province varied greatly, and camel milk from Jeminay 255 has the highest quality with the most nutritional compositions and lysozyme. Cow milk 256 gets the lowest scores when evaluated with methods of PCA and CWM, which mean 257

that cow milk is lower than camel milk from seven different areas of Xinjiang province.

All these results also support that camel milk is more nutritious than cow milk.

Moreover, Jeminay is the key camel breeding area in Xinjiang province of China, and camel milk from Jeminay possesses the highest quality. Results in the present study also illustrate that camel milk is better than cow milk. However, camel milk is becoming an increasingly interesting product in the world, not only for its good nutritive property, but also for its interesting and medical health protection products.

Xinjiang province is the main camel feeding area in China with a large square, and 265 camel milk from different areas have different qualities. By now, there are few reports 266 about the quality of camel milk from different areas of Xinjiang province. In the present 267 study, the contents of nutritional compositions and lysozyme were determined, and two 268 comprehensive quality evaluation methods were used to distinguish these samples. As a 269 270 result, camel milk from Jeminay shows the best quality, and then followed by camel milk from Fukang, Changji, and Fuhai. Our findings would show the quality 271 272 distribution of camel milk in different areas of Xinjiang province, and provide an insight for the evaluation of camel milk. 273

Camel milk samples in this study were mainly collected from local families of nomads produced by mother camels with different ages, the number of lactations during their lifetime, and the number of calving, and they can better represent camel milk quality of regions referred in this study in some extent. Furthermore, camels living in deserts can eat plants freely, and different deserts have different plant species, climate environments, and water. Therefore, the different qualities of seven batches of camel milk can be mainly ascribed to their eating habits and living conditions.

However, only contents of fat, protein, lactose, total solid, solid nonfat, vitamin C,
and lysozyme were used for evaluating the quality of camel milk in this study, and more

- indexes involved for the evaluation of camel milk, such as determinations of cfu,
- 284 mineral, other vitamins, and many other active components, would make this kind of
- work more meaningful. Now, more and more evaluation methods have been used to
- quality of food, and they also can be available for the evaluation of camel milk, while
- 287 PCA and CWM methods were referred in the present study.

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Tables and Figures

Table 1 Details of seven batches of Camel Milk

Group	Purchasing Agency	Milking mode	latitude and longitude
Datasat	Milk mixture of 9 camels of a local family of nomads	Hand	E87.84,
Dabancheng	Mink inixture of 9 camers of a local family of nomaus	milking	N44.07
Midong	Milk mixture of 35 cample of a local family of nomede	Hand	E87.80,
Midolig	Milk mixture of 35 camels of a local family of nomads	milking	N43.42
Fuhai	Milk mixture of 21 camels of a local family of nomads	Hand	E87.46,
	With mixture of 21 camers of a local family of homads	milking	N46.84
Inminor	Milk mixture of 54 camels of a local family of nomads in	Machine	E86.22,
Jeminay	Wantuo Garden	milking	N47.68
<u>C1</u>	Milk mixture of 6 camels of a local family of nomads	Hand	E86.75,
Changji	which mixture of o camers of a local family of homads	milking	N44.29
Eulrope	Milk mixture of 103 camels of Fukang Adelibek Camel	Machine	E87.92,
Fukang	Breeding Professional Cooperative	milking	N44.19
Hami	Mills minture of 52 completes a local family of nomeda	Machine	E94.30,
Hami	Milk mixture of 52 camels of a local family of nomads	milking	N43.36

 Table 2
 Contents of Nutritional Components in Camel Milk and Cow Milk

(Groups	Fat (%)	Protein (%)	Lactose (%)	Total Solid (%)	Solid Nonfat (%)	Vitamin C (µg/mL)
	Dabanchen g	6.93±0.01 °	3.37±0.01 b	3.85±0.01 a	17.00±0.01 °	8.55±0.01 ^a	28.60±1.10 °
	Midong	5.77±0.74	3.34±0.42 b	4.39±0.26	13.78±1.36 ^a	8.64±0.85 ^a	16.50±2.20 ^d
	Fuhai	6.32±0.95 °	3.37±0.15 b	4.72±0.26	14.69±0.76 ab	9.06±0.30 ab	12.10±1.10 ^d
Camel milk	Jeminay	7.02±0.11 °	3.89±0.04	4.63±0.02	15.72±0.10	9.62±0.05 ^b	30.25±2.20 °
	Changji	4.62±0.07 ^b	3.58±0.06	$4.79\pm_{d}0.01$	13.59±0.13 ^a	9.41±0.07 ab	41.25±2.20 ^a
	Fukang	5.83±0.06	3.95±0.04 c	4.66±0.01	14.34±0.09 ab	9.73±0.04 ^b	35.75±4.40 ^b
	Hami	6.65±0.68 °	3.40±0.38 b	4.30±0.05 b	14.65±1.04 ab	8.61±0.42 ^a	12.10±1.10 ^d
Mean of camel milk		6.16	3.56	4.48	14.88	9.09	25.22
Cow milk		3.03±0.09 ^a	2.76±0.03 a	4.21±0.05 b	10.31±0.11 ^d	9.41±0.06 ab	6.60±0.11 ^e

435 Note: Different letters indicate that there are significant differences between the data at P < 0.05

436 level.

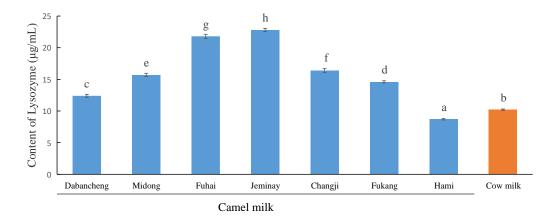
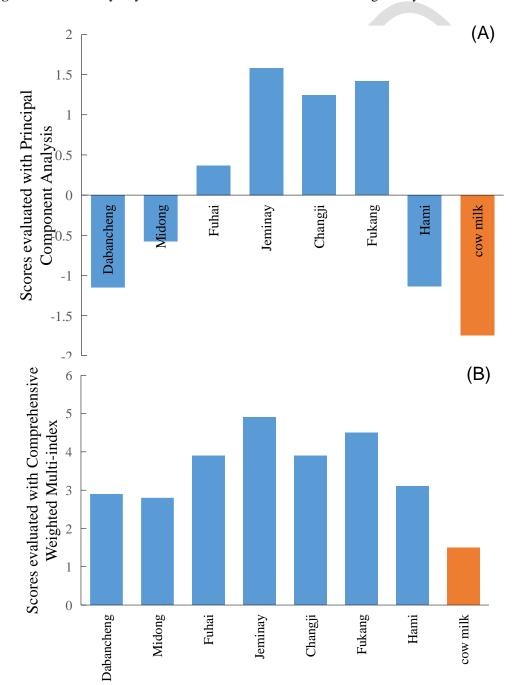




Fig. 1 Contents of lysozyme in camel milk from seven different regions by colorimetric method



- 441 Fig.2 Scores of seven batches of camel milk evaluated with methods of Principal Component
- 442 Analysis and Comprehensive Weighted Multi-index. (A) for Scores evaluated with Principal
- 443 Component Analysis (PCA), (B) for Scores evaluated with Comprehensive Weighted Multi-index
- 444

(CMW).

445 **Supplementary material**

446 Data of PCA score

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447
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Table S1Total Variance Explained

Compone	T 1	Initial Eigenvalues		Extraction Sums of Squared Loadings			
nt	Total –	% of Variance	Cumulative %	% of Variance	Cumulativ e %	Total	
1	3.58	51.143	51.143	3.58	51.143	51.143	
2	1.956	27.941	79.084	1.956	27.941	79.084	
3	0.823	11.764	90.848				
4	0.361	5.16	96.008				
5	0.264	3.768	99.776				
6	0.014	0.195	99.971				
7	0.002	0.029	100				

Extraction Method: Principal Component Analysis.

448

449

Table S2Component Matrix(a)

	1	2
Fat	0.584	-0.747
Protein	0.946	-0.043
Lactose	0.664	0.558
Total Solid	0.800	-0.536
Solid Nonfat	0.380	0.871
Vitamin C	0.734	0.149
Lysozyme	0.762	0.124

Extraction Method: Principal Component Analysis.

2 components extracted.

450 Data of CWM score

451

Table S3CWM score of camel milk and cow milk

Proportion -	Fat	Protein	Lactose	Total Solid	Solid Nonfat	Vitamin C	Lysozyme	Score
	0.2	0.2	0.2	0.1	0.1	0.1	0.1	Scole
Dabancheng	5	3	1	5	1	4	2	3.0
Midong	4	3	3	3	1	2	3	2.9
Fuhai	5	3	5	4	3	1	5	3.9
Jeminay	5	5	5	5	5	4	5	4.9
Changji	3	4	5	3	4	5	3	3.9
Fukang	5	5	5	4	5	5	3	4.7
Hami	5	3	3	4	1	1	1	2.9
cow milk	1	1	2	1	4	1	1	1.5