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Author	Sanghun Park, Yun-a Kim, Sanghun Lee, Yunhwan Park, Nahee Kim, Jungseok Choi
Affiliation	1 Department of Animal Science, Chungbuk National University, Cheongju 28644, Korea, Republic of
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information to inform the editorial office	
ORCID (All authors must have ORCID) https://orcid.org	Sanghun Park (<u>https://orcid.org/0000-0003-4804-0848</u>) Yun-a Kim (https://orcid.org/0000-0002-5505-030X) Sanghun Lee (https://orcid.org/0000-0001-5632-5064) Yunhwan Park (https://orcid.org/0000-0002-2239-6697) Nahee Kim (https://orcid.org/0000-0002-2041-6893) Jungseok Choi (https://orcid.org/0000-0001-8033-0410)
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CORRESPONDING AUTHOR CONTACT INFORMATION

For the <u>corresponding</u> author (responsible for correspondence, proofreading, and reprints)	Fill in information in each box below
First name, middle initial, last name	Choi, Jungseok
Email address – this is where your proofs will be sent	jchoi@chungbuk.ac.kr
Secondary Email address	

Postal address	Department of Animal Science, Chungbuk National University, Cheonju, Chungcheongbuk-do Korea, 28644
Cell phone number	+82-10-3235-2127
Office phone number	+82-43-261-2551
Fax number	+82-43-261-2773

Abstract

10

This study aimed to enhance the quality of broiler breast meat by adding pig skin collagen 11 to feed. A total of 50 Ross 308 broilers were classified according to the following feeding 12 regime for two weeks: basal diet (NC), basal diet + 0.1% fish collagen (PC), basal diet + 0.1% 13 pig skin collagen (T1), basal diet + 0.5% pig skin collagen (T2), and basal diet + 1.0% pig skin 14 collagen (T3). The moisture content was the highest in the PC group, and the protein content 15 was the lowest in the T1 group (p < 0.05). The fat content was higher in the T1 and PC groups, 16 whereas the ash content was higher in the T3 group (p < 0.05). Drip loss was the highest in the 17 NC group and the lowest in the T2 group (p < 0.05). Lightness was low in groups T2 and T3, 18 redness was low in groups T2 and PC, and yellowness was low in groups T1, T2, and PC (p < p19 20 0.05). The collagen content of the chicken breast was the highest in the T3 group, and that of the skin was the highest in the T1 group (p < 0.05). The tissue characteristics of springiness, 21 cohesiveness, chewiness, and hardness were the highest in the T3 group (p < 0.05). In 22 conclusion, the supplementation of a broiler diet with pig skin collagen was found to increase 23 the collagen content of the breast meat, indicating the improved quality of the broiler breast 24 25 meat.

26

27 Keywords: broiler meat, pig skin, collagen, drip loss, tissue characteristics

29 Introduction

30

Meat and meat products play an important role in the human diet as they provide proteins and 31 32 essential amino acids that are difficult to obtain from vegetables and fruits (Kushi et al., 2006). In particular, poultry meat is preferred by consumers owing to its nutritional value as well as 33 cost (Stanciu, 2020). The average poultry meat consumption of the Organization for Economic 34 Cooperation and Development (OECD) member countries was 31.7 kg/capita in 2020, which 35 reflects an increase of approximately 5 kg from 26.57 kg/capita in 2010. In contrast, the world's 36 average poultry meat consumption was 14.88 kg/capita in 2020, compared to approximately 37 12.73 kg/capita in 2010. The consumption of poultry meat in the United States was 50.1 38 kg/capita in 2020, whereas it was 14 kg/capita in China, and 18.7 kg/capita in Korea (OECD 39 40 meat consumption, 2020). Poultry production and consumption have increased significantly over the past 40 - 50 years, and are expected to increase further, especially in developing 41 countries, making chicken the most valuable source of meat protein for the growing world 42 population (Baldi et al., 2020; OECD-FAO, 2020). In a survey of 1,100 adult men and women 43 aged between 20 and 69 years old in Korea, the annual consumption of chicken was found to 44 have increased due to easy delivery and online purchases, despite the challenges introduced by 45 COVID-19. When purchasing chicken meat at home, the first criterion was freshness (63.6%), 46 followed by price (39.9%), meat quality (36.9%), and expiration date (29.1%). In addition, the 47 most common improvement for promoting chicken consumption was providing grade-based 48 information (83.7%) and soft-textured meat (93.5%) (Rural Development Administration, 49 2020). The livestock industry focuses on health-oriented livestock products. In particular, meat 50 processing products were developed to meet the requirements of modern consumers who 51 prioritize improved living standards, diet, and food safety (Hafez and Attia, 2020). Therefore, 52

chicken products have been improved in various ways, such as changing the cooking methodsand developing partial meat products (Kook et al., 2020).

55 Most waste in the meat industry is generated during slaughtering, which raises concerns for environmental protection and sustainability (Russ and Meyer-Pittroff, 2004). The slaughter by-56 products include bones, tendons, skin, gastrointestinal contents, blood, and internal organs 57 58 (Grosse, 1984). These can be generally utilized as food or reprocessed as secondary byproducts in agriculture and industry (Liu, 2002). Many studies have been conducted to utilize 59 60 the slaughter by-products (Jayathilakan et al., 2012; Min et al., 2017; Mirzapour-Kouhdasht et al., 2020). Collagen is an animal protein that accounts for approximately 30% of the animal 61 protein and can be easily obtained from livestock, including fish, pigs, and chicken 62 63 (Aberoumand, 2012; Cheng et al., 2009; Huo and Zheng, 2009; Muyonga et al., 2004; Pataridis et al., 2008). It provides strength and support to the skin, bone, cartilage, tendon, and blood 64 vessels, and plays a major role in the extracellular matrix (Erdmann et al., 2008; Mendis et al., 65 2005; Ngo et al., 2011). Collagen forms a scaffold for tissue treatment and wound healing and 66 is used in applications related to drug delivery systems in the urology, biotechnology, and 67 68 medical fields (Nune et al., 2017). In the food industry, collagen is used in protein supplements, 69 fragrances, gelling agents, emulsifiers, and additives aimed at improving texture (Nazeer and Kumar, 2012). The ingredients in poultry feed are high in methionine and lysine and should be 70 71 a source of energy and minerals. Collagen is high in methionine (6%) and lysine (19%), so it 72 plays an important role as a feed supplement in the poultry industry (Nazeer et al., 2011). Proper protein feed is important for broiler growth and meat quality (Beski et al., 2015). Many 73 74 studies have focused on improving the meat quality of chicken through feed supplementation 75 using natural products and by-products, such as collagen (Choi, 2005; Park et al., 2005; Woo et al., 2007). Supplementation with hydrolyzed collagen is known to have a positive impact on 76 tibial dimensions, strength, and the mineral content of broilers (Güz et al., 2019). Collagen 77

feeding can play an important role in increasing the muscle content of the broiler, and the collagen component proline can provide a higher initial growth rate than other amino acids, and thereby is a necessary ingredient. Therefore, collagen-related studies have focused on extracting collagen from by-products produced by the livestock and fish industries and using it as an effective supplement for alternative feed (Nurubhasha et al., 2019). The current study aimed to improve the availability of pig skin, which is a by-product of the pig industry, to enhance the quality of broiler breast meat.

85

Materials and Methods

87

88 Pig skin collagen extract

Six liters of distilled water and 3 kg of pig skin were put into an electronic pressure extractor (KS 220S, Kyungseo E&P, Korea) at 80 °C for 5 h. After heating, the insoluble collagen was strained through the gauze. The collagen extract was hydrolyzed at 60 °C for 5 h using protease (Love Me Tender, H GROUP USA LLC, USA) and concentrated at 80 °C for 12 h. The collagen extract was cooled at room temperature for 20 minutes and filtered to 9,450 daltons using a 10,000-dalton filter (Multi-Angle Light Scattering, Korea Basic Science Institute, Korea). The final collagen extracted from pig skin was stored at 4 °C for 24 hours and used for feed additive.

96

97 Experimental design and animals

Fifty Ross 308 broilers, two weeks old with an average weight of 322 ± 0.3 g, were housed for
two weeks before the experiment. The experiment was conducted with five random, completely
blocked treatments, classified into the following groups: the negative control (basal diet, NC),
positive control (basal diet + 0.1% fish collagen (fish collagen premium power, Graviola House,

102	Korea), PC), T1 (basal diet + 0.1% pig skin collagen), T2 (basal diet + 0.5% pig skin collagen),
103	and T3 (basal diet + 1.0% pig skin collagen) groups. The basal diet met or exceeded the
104	National Research Council (NRC) (1994) requirements. All broilers were allowed to consume
105	both feed and water ad libitum. After completing the two-week feeding regime, the tibial bone
106	size, weight and skin thickness of the broilers were measured and the left breast was harvested
107	for meat quality analysis.
108	
109	Analysis method
110	In this study, five replicates of the same treatment were prepared and analyzed. The average
111	value was considered the result.
112	
113	General components
114	Moisture, fat, protein, and ash (%) were measured in accordance with the Association of
115	Official Agricultural Chemists method (AOAC) (2012).
116	
117	рН
118	pH was measured after adding 50 ml of distilled water to 5 g of breast meat sample. All samples
119	were homogenized at 230 rpm for 30 s using a homogenizer (Stomacher®400 Circulator,
120	Seward, UK) and the pH was measured using a pH meter (Mettler Toledo Delta 340, Mettler-
121	Toledo, Ltd, UK).
122	
123	Water-holding capacity
124	The water-holding capacity was estimated by the centrifugation method as reported by
125	Lakkonen et al. (1970). The crushed sample $(0.5 \pm 0.05 \text{ g})$ was placed in the upper filter tube

126 of the centrifuge tube, heated in an 80 °C water bath for 20 min, and cooled thereafter for 10

- min. The centrifuge tube centrifuged for 10 min at 2000 rpm. It is displayed as the ratio of the
 remaining sample weight / the sample weight before heating
- 129
- 130 Tissue characteristics and shear force

To measure the texture characteristics of the sample, the mastication test, shear, and cutting 131 tests were performed using a rheometer (COMPAC-100, Sun Scientific Co., Japan), and the 132 sample was placed at right angles to the direction of the muscle fibers in a 3cm-thick steak 133 134 shape. The muscle was sheared and heated to an internal temperature of 70 °C, and then allowed to cool under running water for 30 min. From the cooled sample, a 1-cm-diameter core was 135 drilled in a cylindrical shape along the muscle fiber direction to collect the sample and then cut 136 137 in the direction perpendicular to the muscle fiber using a rheometer (Compac-100, Sun Scientific Co., Japan) to measure the shear force. The measurement was repeated three or more 138 times. 139

140

141 **Drip loss**

After shaping a 2-cm-thick sample into a circle $(100 \pm 5 \text{ g})$, it was put in a polypropylene bag and vacuum packed. The amount of drip loss generated during storage in a refrigerator at 4 °C for 24 h was measured as the weight ratio (%) of the initial sample.

145

146 Cooking loss

After shaping a 3-cm-thick sample into a circle $(150 \pm 5 \text{ g})$, it was put into a polypropylene bag, vacuum packed, and heated in a 70 °C water bath for 40 min, followed by cooling for 30 min. The weight lost after heating was measured as the weight ratio (%) of the first sample.

151 Hunter color measurement

The surface color of the breast meat was measured using a spectrophotometer (Model JX-777,
Color Techno. System Co., Japan) standardized with a white plate (CIE L*, 94.04; CIE a*,
0.13; CIE b*, -0.51), with the CIE L* value on a HunterLab color system representing lightness,
the CIE a* value representing redness, and the CIE b* value representing yellowness using a
white fluorescent lamp (D65).

157

158 Collagen measurement

159 Approximately 4 g of sample was placed in an Erlenmeyer flask, and 30 ml of sulfuric acid solution was added to the sample. The flask was covered with a lid and heated in a dry oven at 160 105 °C for 16 h. The contents of the flask were transferred to a 500 ml volumetric flask, diluted 161 162 with tertiary distilled water, and homogenized. A Whatman No. 2 150 mm filter was used to filter the sample. The filtrate (5 ml) was diluted to 100 ml, and 2 ml of the diluted sample was 163 added to a test tube, to which 1 ml of oxidant solution was added, shaken, and finally left at 164 20 °C to 25 °C for 20 min. Next, 1 ml of a color reagent was added to each test tube, mixed, 165 and these samples were incubated in a 60 °C water bath for 15 min, cooled under flowing water 166 167 for 3 min or more, and finally, the absorbance was measured at a fixed wavelength of 558 nm using a spectrophotometer. For preparation of the standard curve, 2 ml of the working standard 168 solution was taken and its absorbance measured based on color development. The collagen 169 170 content (g/100 g) was analyzed by substituting the sample absorbance into the regression equation (Kolar, 1990). 171

172

173 Measurement of tibial bone size, weight, and skin thickness

The left tibia bones of each broiler were removed as drumsticks with the flesh intact. The drumsticks were immersed in boiling water (100 °C) for 10 min. After cooling to room temperature, the drumsticks were defleshed by hand and the patella was removed. Then, they were dried for 24 h at room temperature. The tibial length and bone weight were measured.Skin thickness was measured immediately after slaughter.

179

180 Fatty acid analysis

The sample (50 g) was homogenized in 250mL of chloroform:methanol (2:1) solution at 3000 181 ppm according to the method of Folch et al. (1957). The lipids were extracted from the 182 homogeneous solution and sodium anhydrous sulfate was used to remove moisture from the 183 184 liquid from which the lipids were extracted and the filtrate was concentrated at 50-55 °C. One milliliter of tricosanic acid was added first, followed by 1 ml of 0.5 N NaOH. The sample was 185 heated at 100 °C for 20 min, cooled for 30 min, and 2 ml of BF3 was added, heated for 20 min, 186 187 and finally cooled for 30 min. After adding heptane and 4 ml of NaCl, the supernatant was removed and injected into a gas chromatograph to measure the fatty acid content. 188

189

190 Analysis of free amino acids

Amino acid analysis was conducted according to the standard analysis method proposed by the 191 192 Livestock Technology Research Institute in 2000 using an amino acid analyzer. Briefly, 100 mg of sample (approximately 30 mg of crude protein) was placed in a decomposition bottle, 193 and 40 ml of 6 N HCl was added, followed by the injection of nitrogen gas. It was placed in an 194 195 evaporating flask, connected to a rotating evaporator, and the hydrochloric acid was removed at 50 °C. When the evaporation was completed, the distilled water bottle was washed with 196 197 distilled water, the contents transferred to the evaporative flask, and evaporation was conducted 198 thrice. A small amount of buffer solution (pH 2.2) or distilled water was added to the final evaporative flask to dissolve the amino acids, and the sample was then filtered through No. 5B 199 filter paper, and the volume was made up to 50 ml. This sample was used as the amino acid 200 201 analyzer specimen and its absorbance was measured at 570 nm.

203 Statistical analysis

Statistical analysis was conducted using the General Linear Model (GLM) procedure of the SAS program (Statistical Analysis System 2002, USA), and the significance of the comparisons between the means of the treatment groups was verified (p < 0.05) using Duncan's multiple range test.

208

209 **Results and Discussion**

210

211 General composition of breast meat from pig skin collagen-fed broilers

Table 1 shows the general composition of the breast meat from pig skin collagen-fed broilers. 212 213 While the moisture content was the highest in the PC (74.33%) group, it was the lowest in the T3 group (72.94%). There was no significant difference between the NC, T1, and T2 groups in 214 terms of moisture content. The protein content was significantly lower in the T1 group than in 215 the NC group, and the PC group showed significantly low protein content. Previous studies 216 reported that the growth of salmon was reduced upon replacing much of the fish protein 217 concentrate fed to the fish with gelatin (Mundheim et al., 2004; Opstvedt et al., 2003). Studies 218 219 have also shown that increasing the supply of bovine skin gelatin reduced the rate of protein digested from the meat and that the protein source affected the flow of endogenous amino acids 220 into the intestines (Rutherfurd et al., 2015). According to research on the performance of 221 broilers-which were provided feed in which a portion of soymeal was replaced by cow skin 222 gelatin—the weight of the broilers decreased as the supply of cow skin gelatin gradually 223 increased (Rutherfurd et al., 2015). These studies suggested that collagen supplementation may 224 reduce the amino acid digestion rate of broilers, thus reducing the protein content in broiler 225

226 breast meat. As shown in Table 1, groups T1 and PC had significantly higher levels of fat than the groups given other treatments. The fatty acid biosynthesis of algae depends upon the supply 227 228 of dietary carbohydrates for acetyl-CoA production, and when such carbohydrates are ingested, insulin stimulation results in the increased activity of fatty acid synthase (FAS) and malate 229 dehydrogenase (MD) (Hillgartner et al., 1995). Most of the fat present in poultry comes from 230 231 carbohydrates, and glycolysis and NADPH are essential for the synthesis of fatty acids in the cytoplasm. Therefore, fatty acid synthesis depends largely upon the supply of carbohydrates 232 233 from feed and the activity of the glycolytic system (Moon, 2018). The significantly higher fat 234 content in the PC group can be attributed to the carbohydrate content of the feed and is not thought to be affected by collagen. The PC group also has a relatively high fat content owing 235 236 to its low protein content. Table 2 shows that the ash content significantly increased with increases in the collagen levels. Feeding calf bone-extracted gelatin to early breeding chicks, 237 with high bone hemostatic capability (in 14 days) significantly improved the tibial ash, calcium, 238 and phosphorus content in the chicks. Considering that gelatin can improve bone strength by 239 promoting the mineralization of cartilage sheets (Kim et al., 2017), the feeding of pig skin 240 241 collagen can be assumed to increase the ash content in broiler breast meat.

242

243 Quality characteristics of breast meat from pig skin collagen-fed broilers

Table 2 shows the quality characteristics of the broiler breast meat. The NC group showed significantly higher drip loss than the other treatments, whereas T2 showed the lowest. There was no significant difference between cooking loss and the CIE L* of Hunter color. However, the CIE a* of the T2 and PC groups was significantly lower than that of the other treatments, whereas the CIE b* of the T1 group was the lowest. The collagen content of the skin was significantly higher in the T1 group than in other treatment groups and was the lowest in the T3 group. The drip loss, cooking loss, water-holding capacity, and color of the breast meat are 251 known to be related to pH (Berri et al., 2008; Fletcher, 1995; Mir et al., 2017). However, since there was no significant difference in pH, an association between drip loss, cooking loss, water-252 holding capacity, and color due to the difference in pH could not be determined. Increases in 253 the water-holding capacity were reported to improve tenderness, juiciness, firmness, and 254 appearance (Offer, 1988). Therefore, since there was no significant difference in the water-255 256 holding capacity of the broiler breast meat, it is judged that there was no significant difference in the shear force. A previous study reported a positive correlation between drip loss and time 257 258 in storage, suggesting that the oxidative processes occurring in both the lipid and protein 259 fractions during storage may alter the water-holding capacity (Lonergan et al., 2001). However, since there was no significant difference in drip loss and water-holding capacity in this study, 260 261 the relationship between drip loss and water-holding capacity could not be determined. In this study, the collagen content of the broiler breast meat was found to increase with the collagen 262 content of the feed, and the T3 group showed a significantly higher content than the NC group. 263 264 Preceding studies reported that the human consumption of collagen extracted from pig skin and chicken feet was likely to affect the proliferation of fibroblasts and the formation of collagen 265 266 fibroblasts in collagen-specific ways (Iwai et al., 2005). The results of the previous study may 267 be related to the difference in the collagen content of the breast meat of broilers fed pig skin collagen in this study. 268

269

270 Tissue characteristics of breast meat from pig skin collagen-fed broilers

Table 3 shows the tissue characteristics of broiler breast meat. Springiness and cohesiveness were significantly higher in all treatment groups relative to those in the NC group, and chewiness was significantly higher in the T3 group than in the other groups. Hardness was significantly higher in the following order: T3, PC, T2, and T1. There was no significant difference in shear force between the treatments. In a previous study, pigs that orally ingested 276 feed with collagen peptides were shown to have a higher fibroblast density in the dermis, larger diameter and density of collagen fibrils, and a larger area of collagen than those that ingested 277 278 the basic diet and feed with lactalbumin (Matsuda et al., 2006). Small-diameter collagen fibrils are mechanically weaker than thicker ones (Parry et al., 1978), and collagen fibrils are denser 279 280 due to the proliferation of fibroblasts in the dermis (Yamamoto et al., 2002). Collagen has been proven to play a key role in determining the meat strength in various livestock, including birds 281 (Sirri et al., 2016). Broilers that ingested pig skin may be expected to have a greater diameter 282 283 and higher density of collagen fibrils in the dermis than those in the NC group. As the pig skin-284 fed broilers had harder meat due to the high density of fibroblasts in the dermis, springiness, cohesiveness, and chewiness of the meat may also be affected. 285

286

Bone length, weight, and skin thickness of the breast meat from pig skin collagen-fed broilers

289 Table 4 shows the bone length, weight, and skin thickness of broiler breast meat. No significant difference between the treatments was seen (Table 4). The bone weight was the heaviest in the 290 291 T1 group and tended to decrease with the addition of collagen extract. Although there was no 292 significant difference in the four treatment groups, the bone length tended to increase in the T1 and T2 groups compared to the NC group and tended to decrease in the T3 group. The addition 293 294 of gelatin extracted from calf bones to broiler feed is known to result in longer broiler tibiae than those in the NC group (Beyranvand et al., 2019). In animal experiments, the intake of 295 296 hydrolyzed collagen by livestock was reported to improve bone density and bone mineral 297 content (Wu et al., 2004). The amount of type I collagen in bone substrate increased when mice 298 consumed hydrolyzed collagen (Nomura et al., 2005). Research has shown that the consumption of alkali and acid-treated bone gelatin enhanced the surface area of the small 299 intestine, and consequently improved bone properties and the intestinal absorption of 300

301 phosphorus (Van Harn et al., 2017). There are report that gelatin intake promotes bone-forming cell differentiation and bone regeneration in broilers and that gelatin can improve bone strength 302 303 by promoting the mineralization of cartilage sheets (Kim et al., 2017). The results of previous studies show that collagen intake and bone are related, but no significant difference was 304 observed in this research. Compared to the NC group, there was no significant difference in 305 306 skin thickness between the T1 and T2 groups, although it was significantly lower in the T3 group. The results of a previous experiment showed that the thickness of the dermis in pigs fed 307 308 collagen peptide was similar to that of pigs fed lactalbumin group and the NC group (Matsuda 309 et al., 2006).

310

311 Analysis of fatty acids and amino acids in breast meat from pig skin collagen-fed

312 broilers

Table 5 shows the fatty acid analysis of the broiler breasts. No significant difference was 313 observed overall. The γ -linoleic acid (C18:3n6) content was the highest in the NC group (at 314 16.38%) and tended to decrease as the extract content in the treatments increased. The γ -linoleic 315 316 acid (C18:3n6) content in the PC group was 14.80% and it was the lowest level in the T3 group 317 at 13.59%. Feeding pigs with diets containing conjugated linoleic acid has been reported to significantly increase the L* and a* values of pig tenderloin, although it did not increase the 318 319 b* value (Dunshea et al., 2005). As shown in Table 5, the γ -linoleic acid (C18:3n6) content of NC and T1 was high, and as shown in Table 2, the L* and a* values of the NC and T1 groups 320 were high. The results of this study are similar to those reported in previous studies. The L* 321 322 and a* values were attributed to the γ -linoleic acid content (C18:3n6). Table 6 shows the amino 323 acid analysis of broiler breast meat. While there was no significant difference in the overall amino acid content, lysine, histidine, and arginine showed lower levels in the T1, T2, and T3 324 325 groups than in the NC group.

327 Conclusions

This study was conducted to investigate the quality of broiler breast meat after feeding broilers 328 pig skin collagen, a by-product of the pig farming industry, and to upgrade broiler breast meat 329 to meet the consumer requirements. The protein content was highest in the NC and T3 groups 330 331 (p < 0.05). Drip loss was the highest in the negative control (p < 0.05). As the pig skin collagen content increased in broiler feed, the collagen content, springiness, cohesiveness, chewiness, 332 333 and hardness also gradually increased (p < 0.05). In terms of Hunter color, CIE L* and the CIE a* value were high in the NC and T1 groups (p < 0.05), and the CIE b* was low in the T1 334 group (p < 0.05). Bone weight was the highest in the T1 group, bone length was the shortest in 335 336 the T3 group, and the skin also was the thinnest in the T3 group (p < 0.05). Therefore, the breast meat of pig skin collagen-fed broilers was of better quality than that of the NC group. 337 Among them, T3 was considered to have the most improved broiler breast meat quality because 338 it had the highest collagen content, best tissue characteristics, and the lowest drip loss, despite 339 the disadvantage of poor skin thickness. Research is needed to offset the disadvantages of poor 340 341 skin thickness for higher meat quality.

342

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Tables

Table 1 General components of breast meat from pig skin collagen-fed broilers

Treatments	NC	PC	T1	T2	Т3
Moisture	73.05±0.36 ^{bc}	74.33±0.04ª	73.33±0.09 ^{bc}	73.57±0.30 ^b	72.94±0.01°
Protein	24.42±0.12 ^a	21.80±0.39°	23.35±0.27 ^b	23.78±0.18 ^{ab}	24.13±0.35 ^a
Fat	1.11±0.21 ^b	2.00 ± 0.26^{a}	2.20±0.18 ^a	1.16±0.25 ^b	1.29±0.08 ^b
Ash	1.10±0.04 ^b	1.10 ± 0.00^{b}	1.06±0.02 ^b	1.12±0.02 ^{ab}	1.18±0.01ª

494 NC: basal diet, PC: basal diet + 0.1% fish collagen powder T1: basal diet +0.1% collagen, T2: basal diet + 0.5% collagen, T3: basal diet + 1.0% collagen, a. bMeans in the same row with different superscripts differ (p < 0.05).

Treatm	nents	NC	РС	T1	Τ2	Т3
Drip los	s (%)	4.41±0.19 ^a	$3.26{\pm}0.47^{b}$	2.77±0.15 ^{bc}	2.37±0.32°	3.38±0.84 ^b
Cooking	loss (%)	20.2±2.32	20.86±1.81	21.37±1.04	19.25±2.16	21.67±1.11
WHC ¹⁾)(%)	66.6±5.24	61.64±8.29	59.05±4.67	63.46±0.15	65.16±1.24
рН	[6.19±0.14	6.22±0.14	6.11±0.15	6.26±0.13	6.15±0.21
	L*	58.82±2.72ª	55.84±1.06 ^{ab}	56.88±1.2 ^{ab}	54.08±1.02 ^b	54.16±1.91 ^b
Hunter Color ²⁾	a*	18.57±1.04ª	12.78±0.66 ^b	18.26±0.4ª	12.58±0.62 ^b	18.73±1.23ª
	b*	14.61±2.01 ^{ab}	12.11±3.09 ^{bc}	9.56±0.44°	11.88±0.61 ^{bc}	17.52±0.39ª
Collage	en in	4.69	29.42	50.90	79.88	226.14
breast (mg/		±1.58°	$\pm 1.58^{d}$	±1.55°	±4.96 ^b	±6.29ª
Collage	en in	0.34	0.26	0.50	0.31	0.16
skiı (g/10		±0.02 ^b	±0.02 ^b	$\pm 0.06^{a}$	$\pm 0.00^{\rm b}$	±0.01°

Table 2 Quality characteristics of breast meat from pig skin collagen-fed broilers 496

NC: basal diet, PC: basal diet + 0.1% fish collagen powder T1: basal diet +0.1% collagen, T2: basal diet + 0.5% collagen, T3: basal diet + 1.0% collagen, ^{a, b}Means in the same row with different superscripts differ (p < 0.05). 1) WHC: water holding capacity 2) L*: lightness, a*: redness, b*: yellowness.

Treatments	NC	РС	T1	T2	Т3
Springiness (%)	32.13 ±2.72°	51.95 ±2.13 ^a	47.16 ±2.76 ^{ab}	$\begin{array}{c} 46.36 \\ \pm 2.6^{\mathrm{b}} \end{array}$	50.13 ± 2.95^{ab}
Cohesiveness (%)	43.74 ±3.82°	55.44 ± 1.86^{ab}	55.54 ±2.18 ^{ab}	49.29 ±7.26 ^{bc}	57.26 ±2.46ª
Chewiness (%)	35.52 ±17.97°	$98.89 \\ \pm 6.44^{\mathrm{b}}$	58.57 ±11.08°	85.14 ±13.97 ^b	166.91 ±16.18ª
Hardness (g)	1174.26 ±702.75 ^e	5190.88 ±251.98 ^b	2776.36 ± 659.36^{d}	3951.58 ±713.41°	8339.29 ± 404.09^{a}
Shear force (g)	1156.12 ±201.07	1206.75 ± 325.27	1755.27 ±721.66	1518.99 ±277.61	1953.59 ±912.12

Table 3 Tissue characteristics of breast meat from pig skin collagen-fed broilers

 $\frac{2}{3}$ NC: basal diet, PC: basal diet + 0.1% fish collagen powder T1: basal diet +0.1% collagen, T2: basal diet + 0.5% collagen, T3: basal diet + 1.0% collagen, a. bMeans in the same row with different superscripts differ (p < 0.05).

Table 4 Bone length, weight, and skin thickness of breast meat from pig skin 504 collagen-fed broilers

Treatments	NC	РС	T1	T2	Т3
Bone weight (g)	8.92±2.77	8.98±3.35	9.44±2.94	8.90±1.47	7.00±0.19
Bone length (cm)	7.46±1.46	7.66±0.70	7.72±0.56	7.98±0.52	7.00±0.24
Skin thickness (cm)	0.37±0.04ª	0.31±0.03 ^{ab}	0.38±0.03ª	0.38±0.04ª	0.26±0.06 ^b

NC: basal diet, PC: basal diet + 0.1% fish collagen powder T1: basal diet +0.1% collagen, T2: basal diet + 0.5% collagen, T3: basal diet + 1.0% collagen, a, bMeans in the same row with different superscripts differ (p < 0.05).

506 507

Table 5 Analysis of fatty acids in breast meat from pig skin collagen-fed broilers 508 (%) 509

Fatty acids	NC	РС	T1	T2	Т3
Myristic acid (C14:0)	0.84	0.84	0.82	0.84	0.87
Palmitic acid (C16:0)	20.76	22.95	22.19	23.76	23.81
Palmitoleic acid (C16:ln7)	5.08	5.40	5.08	8.42	6.78
Stearic acid (C18:0)	7.58	7.94	7.54	5.45	7.18
Oleic acid (C18:ln9)	45.04	44.23	45.15	44.52	44.35
Linoleic acid (C18:2n6)	0.00	0.00	0.00	0.00	0.00
γ-Linoleic acid (C18:3n6)	16.38	14.80	15.60	13.74	13.59
Linolenic acid (C18:3n3)	0.10	0.17	0.15	0.14	0.11
Eicosenoic acid (C20:ln9)	2.38	1.89	2.12	2.03	2.17
Arachidonic acid (C20:4n6)	0.58	0.69	0.66	0.56	0.61
Total	1.26	1.09	0.70	0.54	0.52
SFA ¹⁾	29.18	31.73	30.55	30.05	31.86
USFA ²⁾	70.82	68.27	69.45	69.95	68.14
MUFA ³⁾	50.12	49.63	50.23	52.94	51.13
PUFA ⁴⁾	49.88	50.37	49.77	47.06	48.87
n-3 fatty acids	29.18	31.73	30.55	30.05	31.85
n-6 fatty acids	70.82	68.27	69.45	69.95	68.15

NC: basal diet, PC: basal diet + 0.1% fish collagen powder T1: basal diet +0.1% collagen, T2: basal diet + 0.5% collagen, T3: basal diet + 1.0% collagen, 1) SFA: saturated fatty acid 2) USFA: unsaturated fatty acid 3) MUFA: monounsaturated fat 4) PUFA: polyunsaturated fat

Treatments	NC	РС	T1	T2	Т3
Cysteine	0.266	0.249	0.251	0.263	0.265
Methionyl	0.575	0.509	0.536	0.553	0.557
Aspartic acid	2.115	1.957	2.021	2.107	2.078
Threonine	1.027	0.957	0.983	1.027	1.011
Serine	0.899	0.862	0.864	0.909	0.893
Glutamic acid	3.322	3.108	3.140	3.323	3.281
Glycine	0.952	0.907	0.925	0.955	0.949
Alanine	1.301	1.196	1.245	1.287	1.276
Valine	1.059	0.954	1.004	1.039	1.031
Isoleucine	1.026	0.918	0.956	1.004	0.998
Leucine	1.905	1.735	1.805	1.879	1.859
Tyrosine	0.724	0.657	0.684	0.712	0.704
Phenylalanine	0.900	0.845	0.859	0.896	0.891
Lysine	2.123	1.883	1.988	2.049	2.026
Histidine	0.837	0.726	0.693	0.707	0.697
Arginine	1.500	1.339	1.404	1.474	1.457
Proline	0.778	0.713	0.739	0.750	0.749

Table 6 Analysis of free amino acids in breast meat from pig skin collagen-fed 515 broilers (%) 516

517 NC: basal diet, PC: basal diet + 0.1% fish collagen powder T1: basal diet +0.1% collagen, T2: basal diet + 0.5% collagen, T3: basal diet + 1.0% collagen