

Meat value chain losses in Iran

Vahid Ranaei¹, Zahra Pilevar², Changiz Esfandiari³, Amin Mousavi Khaneghah⁴, Hedayat Hosseini^{5*}

¹ Department of Public Health, School of Public Health, Hamadan University of Medical Sciences, Hamadan, Iran.

² Student research committee, Department of Food Science and Technology, Faculty of Nutrition Sciences and Food Technology, Shahid Beheshti University of Medical Sciences, Tehran, Iran.

³ Department of Agriculture and Food Processing Industries, Tehran, Iran.

⁴ Department of Food Science, Faculty of Food Engineering, University of Campinas (UNICAMP), Rua Monteiro Lobato, 80, Caixa Postal: 6121., 13083-862, Campinas, São Paulo, Brazil.

⁵ Department of Food Science and Technology, National Nutrition and Food Technology Research Institute, Faculty of Nutrition Sciences and Food Technology, Shahid Beheshti University of Medical Sciences, Tehran, Iran.

Running title: Meat value chain losses in Iran

***Corresponding Author**

Hedayat Hosseini, Department of Food Science and Technology, National Nutrition and Food Technology Research Institute, Faculty of Nutrition Sciences and Food Technology, Shahid Beheshti University of Medical Sciences, Tehran, Iran. Tel: +982122376426, Fax: +982122360660, P.O. Box: 19395- 4741. E-mail: hedayat@sbmu.ac.ir.

Abstract

25 To stop hunger reducing food losses is a potential movement towards saving food. A
26 large portion of these losses could be avoided and reduced through the improved food
27 chain in many countries. Raising awareness on how and where food losses occur will
28 help recovering foods such as meat by identifying solutions and convincing people to
29 implement those solutions. This, in turn, will lead to private and public efforts to
30 recover meat that might be otherwise wasted. After highlighting the importance of
31 food saving benefits and relevant statistics, this paper explains the possible ways to
32 reduce meat loss and waste in abattoirs and presents a framework for prevention
33 according to the estimates of meat losses in Iran meat supply. The current article
34 answers the questions of where do we have the meat loss in Iran and what approaches
35 are most successful in reducing losses in the meat industry. The national average loss
36 and waste in meat production are about 300 000 metric tonnes (about 15 %). Many
37 segments and players are involved with this huge amount of losses in the meat value
38 chain, a large portion of these losses could be avoided and reduced by about 25 %
39 through using by-products with the mechanization of design and manufacturing. The
40 production amount of mechanically deboned meat (MDM) is 105,091,000 kg,
41 concluding the major waste (88.33 %) of total poultry losses. Ensuring appropriate
42 actions by exploiting the full potential of engaged Iranian associations and institutes
43 is considered to reduce the losses.

44 **Keywords:** Loss, waste, meat value chain, meat consumption, mechanically deboned
45 meat

46

47 **Introduction**

48 The food wastage contributes to 30 % of world's agricultural land area (1.4 billion
49 hectares of land), in which 78 % of the land occupation of food wastage contributes to
50 meat and milk wastage (Sawaya, 2017). In Iran, the livestock is mainly produced in
51 moisture regions and the big area of concentration is near the Caspian Sea with higher
52 rates of rainfall. The Iran total surface area which suites for farmland is about 1/3, but
53 is restricted by lack of water and poor soil, resulting in the cultivation of 12% total
54 land area (Najafi et al., 2009). In 2016, the global production of carcass weight was 330
55 million tonnes, in which the EU accounted for approximately 15 % of total production.
56 Of 534 million tonnes of feed consumed by livestock husbandry, 70 million tonnes of
57 live animals were processed to 35 million tonnes of meat (Aan den Toorn et al., 2018).
58 In Iran, the production of single-propose animals (product-species) is preferred to
59 multi-propose types and there has been a raised trend for industrial commercial
60 production than grazing or mixed farming systems. The diet changes, population
61 growth, and raised meat consumption enforce higher needs for meat production. In
62 the EU markets including UK, Sweden, Denmark, Germany, and the Netherlands,
63 there has been a great trend for alternative protein products (Aan den Toorn et al.,
64 2018). In Iran, livestock provides employment for small-scale stakeholders and is in
65 line with providing jobs and new sources of income. Livestock production as the
66 backbone of the Iran agricultural economy employs 70 % of the agricultural labor force
67 (Rezvanfar et al., 2009). Approximately 40% of the agricultural gross domestic product

68 is allocated for the livestock sector, this sector accounts for 1.3 billion of job
69 opportunities and offers one-third of protein's intake (Steinfeld et al., 2006). The
70 agricultural sector which comprises the livestock subsector contributes 11 percent of
71 the gross domestic product (GDP) and employs a third of the labor force in Iran, which
72 is about 328,000 people or 16.1% of the entire industry sector's workforce (Noorivandi,
73 2013). Currently, there is an increasing trend to eat meat and seafood-based diets in
74 developing countries. By 2020, developed countries produce 63% of world meat
75 (Delgado et al., 2003) and consume 107 million metric tonnes (36 kg per capita) more
76 meat than they did in 1996/1998 (25 kg per capita) (Delgado, 2003). In Iran, per capita,
77 meat consumption is around 35.5 kg/year, comprising of 12.5 kg of red meat and 23
78 kg of poultry meat. Given that in many developed countries a large amount of meat
79 losses occur due to defects in supply organization, packaging and standardization of
80 expiration dates, in Iran, a major amount of meat is distributed and sold in meat
81 markets, "Gasabi", which present non-packaged fresh meat without further
82 processing and labelling. To the best of our knowledge, there is no study about
83 national meat loss and waste outlook in Iran. In this article, sources of loss and waste
84 in meat value chain including slaughterhouses as well as possible ways to reduce meat
85 loss and waste is mentioned. Moreover, this article presents a framework for the
86 prevention of meat loss and waste according to the estimates of meat loss and waste
87 in the Iranian meat supply.

88 **Materials and Methods**

89 To gather information on meat loss and waste, training workshops on "Meat value
90 chain losses in Iran" was launched by the Ministry of Jihad-e-Agriculture, Food and
91 Agriculture Organization of United Nations and in collaboration with the
92 National Nutrition and Food Technology Research Institute. The main objective of
93 workshops was to familiarize the involved professionals with the importance of
94 saving food by reducing losses; how to reduce waste and loss in meat production and
95 assist the meat industry in saving food together with money. The work steps done for
96 the gathering of information were as follow:

97 Four workshops were held for assessment, monitor, and analysis of the meat value
98 chain in four important provinces.

99 A meat value chain report was developed of the sector weakness, inefficiencies, and
100 opportunities to build capacity to improve the meat value chain .

101 A technical curriculum was obtained for a 4 days' workshop for preventing waste and
102 loss in the meat chain.

103 The training materials were prepared by focus on management strategies for
104 improvements in meat value chain in terms of quality and safety.

105 A comprehensive technical workshop was held for the training of 30 trainers, in 4 days
106 base on needs assessment for prevention meat losses in meat value chain stakeholders
107 and technical persons in Karaj, Iran, Ministry of Jihad-Agriculture.

108 More than 600 persons have been trained in a series of provincial workshops for
109 preventing waste in the meat value chain.

110 In Iran, conducting 17 workshops on preventing waste in the meat value chain
111 ensured the transfer of the acquired knowledge to stakeholders. These serial
112 workshops helped the implementation of effective control of loss in the meat industry.
113 Finally, we divided participants into 4 groups to explore the three issues in Iran as (1)
114 how does the industry play a role in waste and loss of food? (2) What approaches are
115 most successful to reduce loss in meat industry? (3) Where do we have the loss?
116 Participants reported their implications at the end of the workshop and later by noting
117 down workshop reports. Hence, the relevant information and literature on the meat
118 value chain and loss were obtained from participants from various government
119 departments, academics, research and development institutions, ministries, and
120 NGOs.

121

122 **Results and Discussion**

123 **Meat value chain losses**

124 Figure 1 shows the results of meat loss and waste estimates in meat supply in Iran.
125 Our investigation indicates that 300 000 tonnes of meats are lost and wasted in Iran.
126 In Iran, the amount of meat loss and waste is 15 % and is less than the global rate.
127 Globally, 20 percent of meat for human consumption is lost and wasted in the meat
128 value chain. This amount equals 1.3 billion tonnes or 190 kilograms/person of food
129 which equals to 750US\$ billion to 1.0 trillion of economic cost, whereas 870 million
130 people go hunger (Gustavsson et al., 2011). Of total global food loss and waste (32 %)
131 which is equal to 24 % of all food calories produced, only 7 % is contributed to meat,

132 however, reducing the meat loss and waste has an important role in economic costs
133 and environment (Sawaya, 2017). Cold storage capacity in Iran is about 20 kg per
134 capita per year, which is a little less than France, the Netherlands, and Brazil
135 (Gustavsson et al., 2011). In most provinces of Iran, there are good cold storage
136 facilities; however, there might be some shortage in some deprived regions. In
137 developing countries, lack of proper storage facilities is a major cause of post-harvest
138 losses (Gustavsson et al., 2011).

139

140 **Please insert Figure 1 here.**

141

142 **Abattoir meat losses**

143 **Transportation and Distribution**

144 Mortality rates of animals during transport significantly differed due to species, travel
145 distances, and welfare levels. For example, fattened cattle are more resistant to
146 transport stress compared to calves and dairy cows (Malena et al., 2007). The reasons
147 for Iran meat loss and waste in slaughterhouses as well their solutions are summarized
148 in Table 1. The reasons to meat loss and waste including empty shackle or missed
149 assignment, excessive or unnecessary trimming, maladjusted equipment, etc. can be
150 prevented through appropriate actions. As shown in Table 1, due to improper
151 technical practices a part of meat and meat products could go out of the value chain.
152 In brief, the meat loss and waste occur due to improper condition of machines, poor
153 management, weak work system, unqualified or inexperienced workers, defective

154 materials, and methods of production. Applying hygienic and technical principles in
155 meat processing reduces meat losses and wastes. All livestock should be insensible by
156 mechanical (compression stunner) electrical and chemical methods to pain before
157 being hung and stuck for bleeding. In Iran, a major amount of meat is distributed and
158 sold in meat markets, "Gasabi", which presents non-packaged meat. Meat loss among
159 these vendors is higher than other parts of the meat chain in Iran. The fresh-cut of
160 meat products are tending to discoloration, spoiling and dehydration due to damaged
161 and exposed tissues and lack of protective cover.

162

163 **Please insert Table 1 here**

164

165 The number of distribution centers is listed in Table 2.

166

167 **Please insert Table 2 here**

168

169 **Inspection and microbial losses**

170 In Iran, veterinarian inspectors evaluate livestock before, during and after processing
171 and approved meat receives a stamp. If the carcasses possess the presence of specified
172 risk material (SRM), fecal, milk contamination or other pathological condition, the
173 carcass is retained and reworked or condemned and deemed inappropriate for use as
174 a food product (Scanga, 2005). SRM such as the spinal cord and brain tissues that are
175 considered to possibly contain bovine spongiform encephalopathy (BSE) infectivity

176 are banned for human consumption. Inevitable meat losses related to abattoir
177 condemnation are most attributed to parasites infections. (Borji and Parandeh, 2010)
178 reported parasites as responsible for nearly 420 dollars of lost value due to carcass
179 condemnation. *Echinococcus granulosus* and *Dicrocoelium dendriticum* contributed to
180 approximately 52 and 30 percent of condemnations, respectively that are not
181 recoverable for human consumption. This is in contrast with pre-weaning lamb losses
182 that most happen in first 15 days due to non-parasitic disease mainly pneumonia
183 followed by malnutrition (Mandal et al., 2007). On the other hand, a small portion of
184 meat is usually trimmed due to quality defects that can be prevented.

185 The main microbial hazards associated with livestock slaughter should be considered
186 including *Salmonella enterica*, *E. coli* O157:H7, *Campylobacter* spp., *Listeria* spp. and
187 *Yersinia enterocolitica* and, also the prion agents for application of by-products in
188 different industries (Hosseini et al., 2004).

189 Over the last decades, meat safety scares such as bovine spongiform encephalopathy
190 (BSE) and foot and mouth disease (FMD) outbreaks have had significant short-term
191 and long-term impacts on price and consumption of meat products (Lindgreen and
192 Hingley, 2003). Consumers show temporary reactions to food safety scares
193 immediately after BSE and FMD discoveries. Therefore, strategies concerning
194 educating consumers and differentiating products should be taken to reduce the
195 detrimental effects of consumer overreactions (Saghaiana & Reed, 2007).

196

197 **By-products**

198 In 2016, 35 million tonnes of meat and 14 million tonnes of by-products were produced
199 by slaughtering of 70 million tonnes of livestock in the EU (Aan den Toorn et al., 2018).
200 In Turkey, the bone and blood wastes were estimated to be 41,121,380 kg and
201 17,990,604 kg, respectively in 2020 (Kayikci et al., 2019). Of 706.5 kg of bones as animal
202 product, approximately 759 kg of heat and 155 kg of fertiliser can be produced which
203 can reduce the CO₂ emissions by more than 446 tons in 3 months (Bujak, 2015).
204 Raising awareness on the issue of using a by-product is a part of a comprehensive
205 approach to reduce the loss and to assist the meat industry to comply with saving food.
206 Offal including liver, brain, kidney, heart, and other parts are collected and used for a
207 variety of products such as (1) Bones and skin for animal feed, gelatin, button, piano
208 keys, glycerin, cellophane tape, adhesives, dice, and shampoo, (2) Collagen and bone
209 for plastic surgery, ice cream, and pharmaceutical products, (3) Tissues, hormones and
210 fats for soap, medicine, wax, tire, antifreeze, hair conditioner, solvents, chewing gum,
211 oleomargarine, and candle, (4) Wool for Lanolin, (5) Hide hair and pelts for leather,
212 sports equipment, clothing, saddles, hide glue, textile, paint, luggage, footwear, and
213 upholstery, (6) Intestine for sausage casings, instrument strings, surgical sutures and
214 tennis racquet strings (Ockerman et al., 2017; ur Rahman et al., 2014; Prieto and García-
215 López, 2014; Leoci, 2014).

216

217 **Nutritional and quality point of view**

218 Losses in quality might have an impact on the safety of the product, consumers'
219 acceptability, and its nutritional value (Kader and Rolle, 2004). As stated in Figure 2,

220 one of the critical places for the loss to happen is in a slaughterhouse, where the rigor
221 mortis is induced at inappropriate moisture and temperature (Hannula and Puolanne,
222 2004). In normal rigor mortis, lactic acid accumulation results in pH reduction and it
223 is followed by shortening and changes in the water holding capacity (WHC), color
224 and flavor. Poor WHC results in high drip and purge loss and this factor is of
225 significant industry concern (Huff-Lonergan and Lonergan, 2005).
226 Physical/biochemical factors in the muscle that affect water-holding capacity are: net
227 charge effect, genetic factors, steric effects, and leaky' membranes (Pearce et al., 2011).
228 As pH decreases during post mortem, the meat color becomes pale. The drip losses
229 occur by pH changes to an ultimate value around 5.4 through fall in WHC of proteins
230 in isoelectric point (Figure 2). The extent of the cooking loss is influenced by quality
231 and cooking conditions. Low pH value followed by low WHC results in a higher
232 amount of cooking losses (Aaslyng et al., 2003). To reduce meat loss it is important to
233 control abnormal rigor, meat discoloration, and both protein and lipid oxidations
234 (Naseri et al., 2010; Afshari et al., 2017; Afshari et al., 2015). In abnormal rigor mortis,
235 meats are lost due to quality changes in the forms of dark firm dry (DFD), pale soft
236 exudative (PSE), cold shortening, thaw, and heat rigor (Lesiów and Kijowski, 2003;
237 Adzitey and Nurul, 2011; Swatland, 2002). Ruminant products such as milk and meat
238 are important and readily available sources of polyunsaturated fatty acids (PUFA) and
239 conjugated linoleic acid (Raes et al., 2004). Diets containing higher contents of alpha-
240 linolenic acid and lipids rich in PUFA result in increased contents of the same fatty
241 acids in beef muscle or tissue and meat, respectively (Vargas-Bello-Pérez and

242 Garnsworthy, 2013; Vargas-Bello-Pérez and Larraín, 2017). Changing animal feed to
243 grass improves color shelf life because of vitamin E (Scollan et al., 2006). Usually,
244 cardiovascular diseases are linked to fatty acids available in red meat. However, some
245 epidemiological studies totally ignore the connection between lipids and
246 cardiovascular diseases (Siri-Tarino et al., 2010). Red meat contains L-carnitine. L-
247 carnitine converts to trimethylamine followed by trimethylamine oxide. The latter two
248 compounds are responsible for reduced reverse transport of cholesterol from tissues
249 to the liver that is linked with atherosclerosis (Koeth et al., 2013). However, the quality
250 of meat and meat products can also, in order to mitigate the losses. In conclusion, to
251 reduce meat loss it is important to control abnormal rigor mortis, meat discoloration,
252 and oxidation.

253
254 **Please insert Figure 2 here.**

256 **Climate change perspective**

257 In Iran, the drought has led to substantial consequences on livestock feed and
258 production, affecting over 50 percent of the country's total population and about 2.5
259 billion USD of livestock sector losses (Ghaffari, 2010). In Iran, Annually, 600 thousand
260 hectares of farmland are destroyed and 1.65 million hectares are added to deserts
261 (Chizari et al., 2003). This results in the cultivation of only 12% of the total land area
262 (Najafi et al., 2009). A large amount of freshwater, agricultural land, and fertilizers are
263 allocated to compensate for the food wastes and losses (Kummu et al., 2012). One of

264 the biggest problems facing most countries in the future is related to climate change.
265 Food loss and waste (FLW) is a major contributor to climate changes. FLW accounts
266 for around 8 % of total global greenhouse gas emissions (about 3.300-5600 million
267 metric tonnes), which arises from the land, livestock and energy inputs needed in food
268 systems as well as from waste disposal (Lipinski et al., 2013b). Although in
269 comparison to cereals with 30 % loss of production or root crops with 40-50 %
270 production loss, meat loss (20 %) is not a high amount, but the meat share for carbon
271 print is 21 % and meat waste has the highest impact on greenhouse emissions (Sawaya,
272 2017). Making efforts to avoid meat waste and improve the use of resources are of
273 important solutions to meats availability without any extra agricultural production
274 (Hodges et al., 2011). Meat loss and waste among these vendors are higher than other
275 parts of the meat chain in Iran. Therefore, the importance of presenting relevant
276 experiences acquired in loss assessments and sharing further information on meat loss
277 reduction is highlighted by many Iranian stakeholders in order to comply with saving
278 foods. In Iran's agricultural sector, more than 90% of the total water resources are
279 consumed for irrigating farmlands (Nabizadeh et al., 2018). The highest Iran livestock
280 production is associated with small ruminants (63%) with approximately 52 million
281 sheep with 27 breeds (Kamalzadeh and Aouladrabiei, 2009). The current state of
282 Iranian livestock production and capacity is shown in Table 3.

283

284 **Please insert Table 3 here.**

285

286 In contrary to the Iranian livestock production, the cattle contributes to 88 % of total
287 Turkey red meat production (3602115 tonnes in 2018), which may be due to its higher
288 economic value and milk production compared to small ruminants such as sheep and
289 goat (Kayikci et al., 2019). Livestock farming causes further environmental problems
290 including greenhouse gas (GHG) emissions and global warming (Veysset et al., 2010).
291 A chicken product contributes less to GHG emissions and generates less CO₂
292 equivalent per kilogram of food in comparison to cattle or pig (Michaelowa and
293 Dransfeld, 2008; Birisci and McGarvey, 2016). The livestock sector accounts for 18, 80,
294 and 70% of GHG emissions, the use of agricultural land, and grazing lands,
295 respectively (Stehfest et al., 2013).

296

297 **Strategies and solution to reduce food loss and waste**

298 Policy level

299 To save food, all stakeholders, chain actors, support organizations needed for
300 meaningful results should take part. Policymakers and stakeholders are investigating
301 ways to eliminate food waste across the supply chain. In 2015, the size of the meat
302 market was about 1050 million metric tonnes for red meat and 1750 million metric
303 tonnes for chicken meat, totaling about 2800 million metric tonnes for both. In 2016,
304 12 % of available meat was exported in the EU, which consisted of 64 % swine, 25 %
305 chicken, and 9 % cattle (Aan den Toorn et al., 2018). In 2016, the import quantity was
306 2 % in the EU. In Iran, meat importation quantity was 120, 230, 110, 60, and 98

307 (thousand tonnes) during 2011-15. Iran's meat export quantity in 2015 is shown in
308 Table 4.

309

310 **Please insert Table 4 here.**

311

312 The meat importation quantity can be minimized by reducing meat loss and waste. A
313 value chain analysis studied how to terminate waste at intra and intercompany levels.
314 Ten points of action plan released by the red meat industry forum (RMIF) in the
315 United Kingdom. Some of them are (1) Plan schemes in order that farmers can identify
316 how their business can be improved through realizing weaknesses and reducing cost.
317 (2) Attract talented and skilled job seekers to the meat industry and equip abattoirs
318 with tools for better performance. (3) Be in collaboration with retailers and suppliers
319 to get feedback from customers (Simons et al., 2003).

320

321 Infrastructure level

322 There are 391 slaughterhouses in Iran for cattle and sheep. 308 slaughterhouses out of
323 391 are not mechanized, so potentially there could be meat loss because of lack of
324 technology, or emergency systems. Conversely, almost 96% of the 252 poultry
325 slaughterhouses are well equipped and mechanized. In Iran, there are about 150 active
326 meat processing factories that are well-equipped and approved GMP by the Ministry
327 of Health. There are also 391 cattle and 252 poultry slaughtering and packaging sites

328 which are approved by the veterinary organization. Of the 150 companies which are
329 active in the production of different meat products, it is estimated that 101 units are
330 currently registered as members of Iran Meat Producer's society and Units
331 employment is about 9,000 person. Figure 3 shows the trends of Iranian meat
332 production value and employment by 2006-15.

333

334 **Please insert Figure 3 here.**

335

336 Processor level

337 Livestock slaughterhouses in Iran are not mostly mechanized or partly mechanized,
338 thereby, there could be a potential meat loss due to lack of technology, or recovery
339 systems. The majority of raisings in meat wastes that originate from those by-products
340 and prepared products have not been sold should be organized in order to reduce
341 losses. Processing of meat and meat products contributes to 34000 tonnes of wastes in
342 Denmark, however, some of this waste is inedible and should be converted to by-
343 products (Halloran et al., 2014).

344 In Iran, the application of by-products is a solution to the major poultry meat waste
345 and losses. For example, in poultry slaughterhouses, the major waste is associated
346 with improper usage of mechanically deboned chicken meats (MDCM). MDCM is a
347 raw material produced by crushing tissues with specific mechanical deboning
348 equipment after the removal of meat. The MDCM is obtained from cheaper parts of
349 the chicken such as the neck, the back, and meat clinging to the bones (Akramzadeh

350 et al., 2020). As a result of the current study, the production amount of mechanically
351 deboned meat is 105,091,000 kg, concluding the major waste (88.33%) of total poultry
352 losses which are shown in Table 5.

353

354 **Please insert Table 5 here.**

355

356 Implementation of sanitary conditions during meat processing and production are
357 key points to reduce contamination and assuring the final product is fit for human
358 consumption. Given that there is much information on where meat losses occur,
359 actions should be taken in order to focus stakeholders on possible ways to reduce
360 waste and loss in their meat plants (Kantor et al., 1997). Many segments and players
361 are involved with this huge amount of losses in the meat value chain, a large portion
362 of these losses could be avoided and reduced by about 25% through using by-products
363 with the mechanization of design and manufacturing.

364

365 Farmer level

366 Many programs have been designed regarding agricultural production in order to
367 protect natural resources and eliminate food shortages. The behavior of farmers can
368 affect how calves respond to unloading and transportation. Where farmers have
369 positive behavior, calves show lower stress and fear during loading onto vehicles and
370 the unfamiliar slaughterhouses with negative behavior toward calves have resulted

371 in more traumatic incidents, changes in heart rate, and higher cortisol contents
372 (Lensink et al., 2001). In line with this study, automated farming systems in less
373 human contacted calves have worsened handling by familiar and unfamiliar people
374 (Lensink et al., 2000). Hence, the farmers, processing/distribution centers, retail/food
375 service, and consumers play a role in food safety and must be closely monitored.

376

377 Supply level

378 Of 263 million tonnes of global meat is lost or wasted which is equal to 75 million
379 cows (FAO., 2014). Reducing losses requires development and investments in capacity
380 building and varies by the stage of the supply chain across countries. The major part
381 of meat loss is dedicated to consumption and processing in the region and European
382 countries, respectively (Gustavsson et al., 2011). In Europe and North-America, per
383 capita, food waste by consumers is 95-115 kg/year, whereas in South/Southeast Asia
384 is 6-11 kg/year (Halloran et al., 2014). As estimated in Denmark as a high-income
385 European country, 34 000 tonnes of meat and meat products is wasted and this occurs
386 at retail and consumer level (Halloran et al., 2014). But, in Iran, the food losses occur
387 at storage, transport, and processing level. As shown in Table 6, the Iran consumption
388 level of ham and sausages is less than in other countries such as the USA with an
389 estimate of seven billion hot dogs in the summer of 2000 (Essien, 2003). As reported
390 by a British survey, 82 % of consumers do not consider the breakfast complete without
391 sausage consumption. The sausage consumption was estimated to be 197000 tonnes
392 for total retail of pork and beef sausages in 2007 (Raud, 2017).

393

394 **Please insert Table 6 here.**

395

396 The stakeholders should pay special attention to the relevance of chemical, microbial,
397 and physical causes of meat losses. The fresh-cut of meat products are tending to
398 discoloration, spoiling and dehydration due to damaged and exposed tissues and lack
399 of protective cover. Raising awareness on how and where meat losses occur will help
400 to recover meat that is otherwise wasted.

401 The existence of relevant information on date labeling might be misunderstood by
402 consumers that the food approaching the label date is unsafe or disqualified. This
403 perception leads to excess inessential wastes of food by consumers. Value-based labels
404 indicate the quality and safety of meat and meat products from the consumer's point
405 of view (Schröder and McEachern, 2004).

406 An open dating system ensures consumers about the freshness of the product and
407 reduces unnecessary food wastes. The reduction of food waste by an open dating
408 system might be due to the prevention of sorting products by dates on supermarket
409 shelves. Sorting food products causes that consumers buy the freshest product which
410 results in food wastes of the oldest product that are still suitable for consumption
411 (Labuza and Szybist, 1999). Buying excess food products due to discounts, buying for
412 a specific recipe or occasion, and unknowing how much they need can result in food
413 wastes (Graham-Rowe et al., 2014).

414 Efforts should be taken to influence the shopping routines of purchasing food (Stefan
415 et al., 2013). It is suggested to determine the uniform format for sell-by dates as a
416 mandatory law for perishable foods such as meat. Definitions and conceptions for a
417 better understanding of consumers are published (Nist, 2013). "Best before" and "use
418 by" dates and other concepts labeled on food products should be well defined to avoid
419 unnecessary food discards for safety or quality concerns (Wilson et al., 2017). Quality
420 and quantity changes in fresh products before the expiration date have led researches
421 to optimize the price and replenishment time due to quality changes and price
422 sensitivity of demand. When rates of deterioration are large, prices and orders can be
423 increased in order to enhance the profit (Qin et al., 2014).

424

425 Consumer level

426 Food waste occurs in consumer level and producer level in an approximate ratio of
427 2:1 (Buzby et al., 2014). As shown in Figure 1, of 15% of total meat loss and waste, 0.5 %
428 and 2-3 % of meat is wasted at market/retail and consumption level, respectively. In
429 the EU, 14.5 % of meat is wasted at the retail and consumption level (Aan den Toorn
430 et al., 2018). In the USA, 22 % meat loss and waste occur at the retail and consumer
431 stage (Buzby et al., 2014). Measuring meat loss at the consumer level seems inaccurate
432 when it reaches to households. Behavior changes in discarding meat could occur in
433 the survey period, and excess meats are fed to pets and animals. In this case, those
434 surveys conducted in restaurants detail plate waste at the consumer level.

435 Many studies have documented the possible ways to prevent waste at the consumer
436 level rather than earlier stages (Amani et al., 2015). A solution to feed more people is
437 changing diet from meat and meat products to grains and expanding aquatic
438 productions (Godfray et al., 2010). Plate waste as a non-ethical event rises in
439 restaurants compared to households due to over servings. Therefore, leftover foods
440 can be collected and consumed later or recovered and donated rather than being
441 discarded. Retailers can distribute foods to charities and be further delivered to
442 homeless people. In this way, food poverty, as well as food waste, is reduced, and
443 poor people can eat luxury foods such as meat.

444 Unfit foods for consumption are usually discarded in a landfill or diverted to the
445 animal sanctuary (Alexander and Smaje, 2008). Leftovers can be even composted
446 aerobically in bins in combination with desired microorganisms and cooking process.
447 However, it has not been the best way to use food wastes due to the long time and
448 severe cares needed for maturation of composts (Shahudin et al., 2011). The type and
449 ratio of leftovers differ greatly. In restaurants, meat is rarely wasted compared to
450 potatoes or rice (Engström and Carlsson-Kanyama, 2004). On the contrary, a higher
451 rate of wasted meat than wasted potato has been reported from households (Engström
452 and Carlsson-Kanyama, 2004). Household waste is most related to over preparation
453 of food. The amount of waste differs between household in terms of family income,
454 size, habits, beliefs, tastes, and type of lifestyle. Food waste significantly rises in
455 convenience lifestyles (Parizeau et al., 2015). Apart from preferences in convenience

456 lifestyles, changes in meat-eating patterns and asking for organic foods may play a
457 role in the formation of meat waste and losses.

458

459 **Conclusion**

460 The meat has a high "diet impact ratio", i.e. the meat consumption patterns show
461 severe consequences for environmental sustainability. One of the biggest problems
462 facing most countries in the future is related to climate change. The hunger situation
463 further worsens when the susceptible countries are not prepared to cope with climate
464 disasters including loss of lives resulted from lack of food in advance. There has been
465 a unanimous consensus that the loss of food and lack of food are interlinked and
466 extreme hunger can be eradicated by tackling food waste and loss mainly attributed
467 to pre and post-harvest losses. In conclusion, to achieve substantial savings further
468 actions and regulations should be undertaken to familiarize the involved
469 professionals with the basic concepts and principles of the issue. This could be
470 possible by highlighting the role of saving benefits, statistics, and the importance of
471 saving food by reducing loss and developing a meat value chain report of the sector
472 weakness, inefficiencies, and opportunities to build capacity to improve the meat
473 value chain.

474

475 **Conflict of Interests**

476 The authors declared no potential conflicts of interest with respect to the research,
477 authorship, and/or publication of this article.

478

479 **Author Contributions**

480 Methodology and investigation: Hosseini H.

481 Writing - original draft: Ranaei V, Pilevar Z.

482 Writing - review & editing: Hosseini H, Esfandiari CH, Mousavi Khaneghah A.

483

484 **Ethics approval and consent to participate**

485 Not applicable.

486

487 **Acknowledgements**

488 We would like to thank Professor Eleonora Nannoni from the Department of
489 Veterinary Medical Sciences, University of Bologna, Italy, for her valuable comments.

490

491 **Figure legends**

492 **Figure 1** Estimates of meat losses in meat supply in Iran

493 **Figure 2** Losses due to post mortem/rigor mortis

494 **Figure 3** Annual production value and employment by meat industry

495 **References**

- 496 Aan den Toorn, S.I., Tziva, M., van den Broek, M.A., Negro, S.O., Hekkert, M.P. and
497 Worrell, E., 2018. Climate Innovations in Meat and Dairy.
- 498 Aaslyng, M. D., Bejerholm, C., Ertbjerg, P., Bertram, H. C. & Andersen, H. J. 2003.
499 Cooking loss and juiciness of pork in relation to raw meat quality and cooking
500 procedure. *Food quality and preference*, 14, 277-288.
- 501 Adzitey, F. & Nurul, H. 2011. Pale soft exudative (PSE) and dark firm dry (DFD) meats:
502 causes and measures to reduce these incidences-a mini review. *International*
503 *Food Research Journal*, 18.
- 504 Afshari, R., Hosseini, H., Khaksar, R., Mohammadifar, M.A., Amiri, Z., Komeili, R.
505 and Khaneghah, A.M., 2015. Investigation of the effects of inulin and β -glucan
506 on the physical and sensory properties of low-fat beef burgers containing
507 vegetable oils: Optimisation of the formulation using D-optimal mixture design.
508 *Food Technology and Biotechnology*, 53(4), pp.436-445.
- 509 Afshari, R., Hosseini, H., Khaneghah, A.M. and Khaksar, R., 2017. Physico-chemical
510 properties of functional low-fat beef burgers: Fatty acid profile modification.
511 *LWT*, 78, pp.325-331.
- 512 Akramzadeh, N., Ramezani, Z., Ferdousi, R., Akbari-Adergani, B., Mohammadi, A.,
513 Karimian-khosroshahi, N., Khalili Famenin, B., Pilevar, Z. & Hosseini, H. 2020.
514 Effect of chicken raw materials on physicochemical and microbiological
515 properties of mechanically deboned chicken meat. *Veterinary Research Forum*.

- 516 Alexander, C. & Smaje, C. 2008. Surplus retail food redistribution: An analysis of a
517 third sector model. *Resources, conservation and recycling*, 52, 1290-1298.
- 518 Amani, P., Lindbom, I., Sundström, B. & Östergren, K. 2015. Green-Lean Synergy-
519 Root-Cause Analysis in Food Waste Prevention. *International Journal on Food*
520 *System Dynamics*, 6, 99-109.
- 521 Bacon, R., Belk, K., Sofos, J., Clayton, R., Reagan, J. & Smith, G. 2000. Microbial
522 populations on animal hides and beef carcasses at different stages of slaughter
523 in plants employing multiple-sequential interventions for decontamination. *J*
524 *Food Prot*, 63, 1080-1086.
- 525 Birisci, E. & McGarvey, R. G. 2016. Inferring shortfall costs and integrating
526 environmental costs into optimal production levels for an all-you-care-to-eat
527 food service operation. *International Journal of Production Economics*, 182,
528 157-164.
- 529 Borji, H. & Parandeh, S. 2010. The abattoir condemnation of meat because of parasitic
530 infection, and its economic importance: Results of a retrospective study in
531 north-eastern Iran. *Ann Trop Med Parasitol*, 104, 641-647.
- 532 Broom, D. 2008. The welfare of livestock during road transport. Long distance
533 transport and the welfare of farm animals. CABI, Wallingford, UK, 157-81.
- 534 Bujak, J.W., 2015. New insights into waste management–Meat industry. *Renewable*
535 *Energy*, 83, pp.1174-1186.

536 Buzby, J. C., Farah-Wells, H. & Hyman, J. 2014. The estimated amount, value, and
537 calories of postharvest food losses at the retail and consumer levels in the
538 United States.

539 Chao, K., Chen, Y. R., Kim, M. S., Chan, D. & Yang, C.-C. 2014. Method and system
540 for wholesomeness inspection of freshly slaughtered chickens on a processing
541 line. Google Patents.

542 Chizari, M., Karimi, S., Lindner, R. & Pezeshki-Rad, G. 2003. Perception of soil
543 conservation competencies among farmers in Markazi Province, Iran. *Journal*
544 *of International Agricultural and Extension Education*, 10, 13-19.

545 Cockram, M. S. 2014. 13 Sheep Transport. *Livestock Handling and Transport: Theories*
546 *and Applications*, 228.

547 Devine, C. E., Wahlgren, N. M. & Tornberg, E. 1999. Effect of rigor temperature on
548 muscle shortening and tenderisation of restrained and unrestrained beef M.
549 longissimus thoracicus et lumborum. *Meat Science*, 51, 61-72.

550 Draft, R. 2005. Apparatus and method of transporting and stunning livestock. Google
551 Patents.

552 Engström, R. & Carlsson-Kanyama, A. 2004. Food losses in food service institutions
553 Examples from Sweden. *Food policy*, 29, 203-213.

554 Essien, E., 2003. *Sausage manufacture: Principles and practice*. Taylor & Francis US.

555 FAO. 2014. *State of Food Insecurity in the World 2013: The Multiple Dimensions of*
556 *Food Security*, FAO.

- 557 Fernando, T. 1992. Blood meal, meat and bone meal and tallow. Inedible Meat By-
558 Products. Springer.
- 559 Ghaffari, A. 2010. The role of Dryland Agricultural Research Institute in drought
560 mitigation in Iran. *Options Méditerranéennes, A*, 95, 273-278.
- 561 Godfray, H. C. J., Beddington, J. R., Crute, I. R., Haddad, L., Lawrence, D., Muir, J. F.,
562 Pretty, J., Robinson, S., Thomas, S. M. & Toulmin, C. 2010. Food security: the
563 challenge of feeding 9 billion people. *Science*, 327, 812-818.
- 564 Graham-Rowe, E., Jessop, D. C. & Sparks, P. 2014. Identifying motivations and
565 barriers to minimising household food waste. *Resources, conservation and
566 recycling*, 84, 15-23.
- 567 Gustavsson, J., Cederberg, C., Sonesson, U., Van Otterdijk, R. & Meybeck, A. 2011.
568 Global food losses and food waste, FAO Rome.
- 569 Halloran, A., Clement, J., Kornum, N., Bucatariu, C. & Magid, J. 2014. Addressing food
570 waste reduction in Denmark. *Food Policy*, 49, 294-301.
- 571 Hannula, T. & Puolanne, E. 2004. The effect of cooling rate on beef tenderness: The
572 significance of pH at 7 C. *Meat Science*, 67, 403-408.
- 573 Harford, I. D. 2014. Correlated Response to Selection and Effects of Pre-Slaughter
574 Environment on Meat Quality in Broilers Divergently Selected for Muscle
575 Color, University of Arkansas.
- 576 Hodges, R. J., Buzby, J. C. & Bennett, B. 2011. Postharvest losses and waste in
577 developed and less developed countries: opportunities to improve resource use.
578 *The Journal of Agricultural Science*, 149, 37-45.

579 Hosseini, H., Cheraghali, A.M., Yalfani, R. and Razavilar, V., 2004. Incidence of *Vibrio*
580 spp. in shrimp caught off the south coast of Iran. *Food control*, 15(3), pp.187-
581 190.

582 Huff-Lonergan, E. & Lonergan, S. M. 2005. Mechanisms of water-holding capacity of
583 meat: The role of postmortem biochemical and structural changes. *Meat science*,
584 71, 194-204.

585 Kader, A. A. & Rolle, R. S. 2004. The role of post-harvest management in assuring the
586 quality and safety of horticultural produce, *Food & Agriculture Org.*

587 Kamalzadeh, A. & Aouladrabiei, M. 2009. Effects of restricted feeding on intake,
588 digestion, nitrogen balance and metabolizable energy in small and large body
589 sized sheep breeds. *Asian-Australasian Journal of Animal Sciences*, 22, 667-673.

590 Kantor, L. S., Lipton, K., Manchester, A. & Oliveira, V. 1997. Estimating and
591 addressing America's food losses. *Food review*, 20, 2-12.

592 Kayikci, Y., Ozbiltekin, M. & Kazancoglu, Y., 2019. Minimizing losses at red meat
593 supply chain with circular and central slaughterhouse model. *Journal of*
594 *Enterprise Information Management*.

595 Knowles, T. & Warriss, P. 2007. 19 Stress Physiology of Animals During Transport.
596 *Livestock handling and transport*, 312.

597 Knowles, T. G., Warriss, P. D. & Vogel, K. 2014. 21 Stress Physiology of Animals
598 During Transport. *Livestock Handling and Transport: Theories and*
599 *Applications*, 399.

600 Koeth, R. A., Wang, Z., Levison, B. S., Buffa, J. A., Org, E., Sheehy, B. T., Britt, E. B., Fu,
601 X., Wu, Y. & Li, L. 2013. Intestinal microbiota metabolism of L-carnitine, a
602 nutrient in red meat, promotes atherosclerosis. *Nat Med*, 19, 576-585.

603 Kummu, M., de Moel, H., Porkka, M., Siebert, S., Varis, O. & Ward, P. J. 2012. Lost
604 food, wasted resources: Global food supply chain losses and their impacts on
605 freshwater, cropland, and fertiliser use. *Sci Total Environ*, 438, 477-489.

606 Labuza, T. P. & Szybist, L. M. 1999. Current practices and regulations regarding open
607 dating of food products, Retail Food Industry Center, University of Minnesota.

608 Lensink, B., Boivin, X., Pradel, P., Le Neindre, P. & Veissier, I. 2000. Reducing veal
609 calves' reactivity to people by providing additional human contact. *J Anim Sci*,
610 78, 1213-1218.

611 Lensink, B., Fernandez, X., Cozzi, G., Florand, L. & Veissier, I. 2001. The influence of
612 farmers' behavior on calves' reactions to transport and quality of veal meat. *J*
613 *Anim Sci*, 79, 642-652.

614 Leoci, R. 2014. Animal by-products (ABPs): origins, uses, and European regulations,
615 Universitas Studiorum.

616 Lesiów, T. & Kijowski, J. 2003. Impact of PSE and DFD meat on poultry processing-a
617 review. *Polish journal of food and nutrition sciences*, 12, 3-8.

618 Lindgreen, A. & Hingley, M. 2003. The impact of food safety and animal welfare
619 policies on supply chain management: the case of the Tesco meat supply chain.
620 *British Food Journal*, 105, 328-349.

- 621 Lipinski, B., Hanson, C., Lomax, J., Kitinoja, L., Waite, R. & Searchinger, T. 2013b.
622 Reducing food loss and waste. World Resources Institute Working Paper, June.
- 623 Malena, M., Voslářová, E., Kozak, A., Bělobrádek, P., Bedáňová, I., Steinhauser, L. &
624 Večerek, V. 2007. Comparison of mortality rates in different categories of pigs
625 and cattle during transport for slaughter. *Acta Veterinaria Brno*, 76, 109-116.
- 626 Mandal, A., Prasad, H., Kumar, A., Roy, R. & Sharma, N. 2007. Factors associated with
627 lamb mortalities in Muzaffarnagari sheep. *Small ruminant research*, 71, 273-279.
- 628 Michaelowa, A. & Dransfeld, B. 2008. Greenhouse gas benefits of fighting obesity. *Ecol*
629 *Econ*, 66, 298-308.
- 630 Nabizadeh, A., Honar, T. & Khalili, D. Simulation-Optimization Model of a Multi-
631 Purpose Reservoir for Water Allocation and Irrigation Scheduling Under
632 Diverse Hydrological Conditions. EGU General Assembly Conference
633 Abstracts, 2018. 502.
- 634 Naseri, M., Rezaei, M., Moieni, S., Hosseni, H. and Eskandari, S., 2010. Effect of
635 different precooking methods on chemical composition and lipid damage of
636 silver carp (*Hypophthalmichthys molitrix*) muscle. *International journal of*
637 *food science & technology*, 45(10), pp.1973-1979.
- 638 Najafi, G., Ghobadian, B., Tavakoli, T. & Yusaf, T. 2009. Potential of bioethanol
639 production from agricultural wastes in Iran. *Renewable and Sustainable*
640 *Energy Reviews*, 13, 1418-1427.
- 641 Nist, X. 2013. ray Photoelectron Spectroscopy Database, Version 4.1 (National Institute
642 of Standards and Technology, Gaithersburg, 2012).

- 643 Noorivandi, A. N. 2013. Factors Affecting on Development of Processing and
644 Complementary Industries of Date Palm in Khuzestan Province. *International*
645 *Journal of Agricultural Science, Research and Technology in Extension and*
646 *Education Systems*, 3, 101-105.
- 647 Ockerman, H. W., Basu, L. & Toldrá, F. 2017. *Edible By-products*. *Lawrie' s Meat*
648 *Science (Eighth Edition)*. Elsevier.
- 649 Parizeau, K., von Massow, M. & Martin, R. 2015. Household-level dynamics of food
650 waste production and related beliefs, attitudes, and behaviours in Guelph,
651 Ontario. *Waste Management*, 35, 207-217.
- 652 Pearce, K. L., Rosenvold, K., Andersen, H. J. & Hopkins, D. L. 2011. Water distribution
653 and mobility in meat during the conversion of muscle to meat and ageing and
654 the impacts on fresh meat quality attributes—A review. *Meat science*, 89, 111-
655 124.
- 656 Pedersen, P., Jensen, J. & Håkonsen, A. J. 2016. Method and an apparatus for
657 processing birds on a conveyor. Google Patents.
- 658 Prieto, M. & García-López, M. L. 2014. Meat By-Products. *Meat Inspection and Control*
659 *in the Slaughterhouse*, 385-398.
- 660 Qin, Y., Wang, J. & Wei, C. 2014. Joint pricing and inventory control for fresh produce
661 and foods with quality and physical quantity deteriorating simultaneously.
662 *International Journal of Production Economics*, 152, 42-48.
- 663 Raes, K., De Smet, S. & Demeyer, D. 2004. Effect of dietary fatty acids on incorporation
664 of long chain polyunsaturated fatty acids and conjugated linoleic acid in lamb,

665 beef and pork meat: a review. *Animal feed science and technology*, 113, 199-
666 221.

667 Ralph, J. H. & McLean, D. W. 2016. Effective animal stunning. Google Patents.

668 Raud, A.V. and Olentsova, Y.A., 2017. Technological scheme of boiled sausages
669 production. *Проблемы современной аграрной науки*, p.176.

670 Rezvanfar, A., Akbary, M. & Hemmatyar, A. 2009. Analysis of communication linkage
671 from livestock research specialists to livestock owners in Iran. *Livestock
672 Research for Rural Development*. Volume 21, Article, 9.

673 Rouger, A., Tresse, O. & Zagorec, M. 2017. Bacterial contaminants of poultry meat:
674 sources, species, and dynamics. *Microorganisms*, 5, 50.

675 Sams, A. R. & McKee, S. 2001. First processing: slaughter through chilling. *Poultry
676 meat processing*, 19-34.

677 Sawaya, W.N., 2017. Impact of food losses and waste on food security. In *Water,
678 Energy & Food Sustainability in the Middle East* (pp. 361-388). Springer, Cham.

679 Scanga, J. 2005. Slaughter and fabrication/boning processes and procedures.
680 *Improving the Safety of Fresh Meat*. CRC Press: Boca Raton, FL, 259-272.

681 Schröder, M. J. & McEachern, M. G. 2004. Consumer value conflicts surrounding
682 ethical food purchase decisions: a focus on animal welfare. *International
683 Journal of Consumer Studies*, 28, 168-177.

684 Scollan, N., Hocquette, J.-F., Nuernberg, K., Dannenberger, D., Richardson, I. &
685 Moloney, A. 2006. Innovations in beef production systems that enhance the

686 nutritional and health value of beef lipids and their relationship with meat
687 quality. *Meat science*, 74, 17-33.

688 Shahudin, Z., Basri, N. E. A., Zain, S. M., Afida, N., Basri, H. & Mat, S. 2011.
689 Performance evaluation of composter bins for food waste at the Universiti
690 Kebangsaan Malaysia. *Australian Journal of Basic and Applied Sciences*, 5,
691 1107-1113.

692 Simons, D., Francis, M., Bourlakis, M. & Fearne, A. 2003. Identifying the determinants
693 of value in the UK red meat industry: A value chain analysis approach. *Journal*
694 *on Chain and Network Science*, 3, 109-121.

695 Siri-Tarino, P. W., Sun, Q., Hu, F. B. & Krauss, R. M. 2010. Meta-analysis of prospective
696 cohort studies evaluating the association of saturated fat with cardiovascular
697 disease. *The American journal of clinical nutrition*, a jcn. 27725.

698 Small, A., Wells-Burr, B. & Buncic, S. 2005. An evaluation of selected methods for the
699 decontamination of cattle hides prior to skinning. *Meat Science*, 69, 263-268.

700 Smith, D. P. 2014. *Poultry Processing and Products*. *Food Processing: Principles and*
701 *Applications*, Second Edition, 549-566.

702 Stefan, V., van Herpen, E., Tudoran, A. A. & Lähteenmäki, L. 2013. Avoiding food
703 waste by Romanian consumers: The importance of planning and shopping
704 routines. *Food Quality and Preference*, 28, 375-381.

705 Stehfest, E., van den Berg, M., Woltjer, G., Msangi, S. & Westhoek, H. 2013. Options to
706 reduce the environmental effects of livestock production—comparison of two
707 economic models. *Agricultural Systems*, 114, 38-53.

708 Steinfeld, H., Gerber, P., Wassenaar, T., Castel, V. & de Haan, C. 2006. Livestock's long
709 shadow: environmental issues and options, Food & Agriculture Org.

710 Swatland, H. 2002. On-line monitoring of meat quality, CRC Press, Woodhead Pub.:
711 Cambridge, England.

712 Tan, R. M. T. 2008. Intervention strategies to reduce foodborne pathogens in poultry
713 during grow-out and processing, University of Maryland, College Park.

714 ur Rahman, U., Sahar, A. & Khan, M. A. 2014. Recovery and utilization of effluents
715 from meat processing industries. *Food research international*, 65, 322-328.

716 Vargas-Bello-Pérez, E. & Garnsworthy, P. C. 2013. Trans fatty acids and their role in
717 the milk of dairy cows. *Ciencia e Investigación Agraria*, 40, 449-473.

718 Vargas-Bello-Pérez, E. & Larraín, R. E. 2017. Impacts of fat from ruminants' meat on
719 cardiovascular health and possible strategies to alter its lipid composition. *J Sci*
720 *Food Agric*, 97, 1969-1978.

721 Veysset, P., Lherm, M. & Bébin, D. 2010. Energy consumption, greenhouse gas
722 emissions and economic performance assessments in French Charolais suckler
723 cattle farms: Model-based analysis and forecasts. *Agricultural Systems*, 103, 41-
724 50.

725 Wagude, B. E. A. 2007. Hazard analysis critical control point (HACCP) in a red meat
726 abattoir.

727 Weeks, C. A. 2014. 20 Poultry Handling and Transport. *Livestock Handling and*
728 *Transport: Theories and Applications*, 378.

- 729 Wikström, F., Williams, H. & Venkatesh, G. 2016. The influence of packaging
730 attributes on recycling and food waste behaviour—An environmental
731 comparison of two packaging alternatives. *Journal of Cleaner Production*, 137,
732 895-902.
- 733 Wilson, N. L., Rickard, B. J., Saputo, R. & Ho, S.-T. 2017. Food waste: The role of date
734 labels, package size, and product category. *Food Quality and Preference*, 55,
735 35-44.
- 736 Yu, L., Lee, E., Jeong, J., Paik, H., Choi, J. & Kim, C. 2005. Effects of thawing
737 temperature on the physicochemical properties of pre-rigor frozen chicken
738 breast and leg muscles. *Meat science*, 71, 375-382.
- 739 Zhu, J., Wang, Y., Song, X., Cui, S., Xu, H., Yang, B., Huang, J., Liu, G., Chen, Q. &
740 Zhou, G. 2014. Prevalence and quantification of *Salmonella* contamination in
741 raw chicken carcasses at the retail in China. *Food Control*, 44, 198-202.
- 742 Zulkifli, I., Goh, Y., Norbaiyah, B., Sazili, A., Lotfi, M., Soleimani, A. & Small, A. 2014.
743 Changes in blood parameters and electroencephalogram of cattle as affected by
744 different stunning and slaughter methods in cattle. *Animal Production Science*,
745 54, 187-193.

746 Table 1. Reasons and solutions of meat losses in different stages.

Stage	Reasons	Solutions	Reference	
Transportation	Livestock	Fear, fatigue, stress, dehydration, and hunger during transportation and prolonged trucking leads to PSE (pale, soft and exudative) and DFD (dark, firm and dry) meats and quality loss.	Proper handling and loading of livestock. Optimal environmental and vehicle conditions. Avoiding prolonged travel times.	(Knowles et al., 2014; Cockram, 2014; Knowles and Warriss, 2007; Broom, 2008; Weeks, 2014)
	Poultry	Long distances with unsuitable vehicles in poor conditions, heat prostration, overcrowding and dehydration.	Huge fans should rotate to reduce the temperature. Transportation cars should be parked in shadow and sheltered place and animals should be refreshed with water.	

Unloading	Poultry	<p>Bruising and broken bones.</p> <p>Vehicular crowding.</p> <p>Slaughter and processing areas are overcrowded and noisy.</p> <p>Stressful operations, unloaded chickens, glycogen reduction and higher pH prior to slaughter.</p> <p>Chicken with injury, leg/hip breaks or crippled thrown chickens.</p>	<p>Minimize conveyor distance to avoid chicken fall.</p> <p>Avoid roughly manual uploading.</p> <p>Designing waiting salons for animals.</p> <p>Uniformity of birds or adjusted machines between birds.</p> <p>Chicken should not be hung by only one leg.</p> <p>Suspending conditions should be improved to reduce the pain of being stretched by feet.</p>	<p>(Harford, 2014; Weeks, 2014; Smith, 2014; Chao et al., 2014)</p>
	Poultry	<p>Improper electrical immobilization results in blood splash, incomplete bleeding and torturing chickens.</p>	<p>Splashing conditions including voltage and water temperature should be monitored for a better feather removal and avoiding consequences of improper stunning.</p>	

Sticking	Livestock	Sticking severs blood loss: 3-3.5% of live weight and 50% of blood.	This is an unavoidable loss which is necessary for meat quality and to be palatable. Sticking allows maximal blood removal.	(Cockram, 2014; Fernando, 1992)
	Poultry	Cross contamination.	Separate baskets washing area from slaughter.	
Scalding	Poultry	Drowned alive chickens in blood or in scalding hot tunnel. Low standard quality meat. Cross contamination and high bacterial load. Blood loss. Short shelf life.	Reduce the line speed of slaughter to avoid presence of feather in further process. Coordination of carcass flow and production lines so that adequate birds are present to make maximum use of personnel and equipment. Special bleeding rails and channels for collecting blood free from admixture with feather.	(Smith, 2014; Pedersen et al., 2016; Sams and McKee, 2001)

Skinning	Livestock Cattle are laid in a cradle for mechanical skinning by hide pullers.	The animal should not be in contact with the floor. Hide should be removed such that be folded, preventing cross contamination.	(Small et al., 2005; Tan, 2008)
Evisceration	Livestock Contamination by faecal and abdominal pathogens, dirty feet and skin.	Pre-evisceration water washes with acetic acid (1.6–2.6 %). Clean butchers tools such as knife and axes and sanitation of carrier, floor and walls frequently.	(Bacon et al., 2000; Wagude, 2007)
	Poultry Cross contamination. Skin tears in the thigh and breast regions, broken wing, leg and rib bones. Loss in offal and defects in feet such as dark pigmentation or food pad lesions. Rework.	Picking machines should not be adjusted too close to the bird. Do not manually transfer birds to evisceration line. Washing and avoiding intestine cut resulting in fecal and bacterial contamination	

Chilling	Livestock	Weight loss. Toughening.	Monitor temperature and moisture. (Devine et al., 1999; Yu et al., 2005; Sams and McKee, 2001) Avoid immediate chilling after slaughter to prevent toughening.
	Poultry	Washing and chilling effects. Dark color which is usually taken as a sign of thawed and slow refrozen poultry meat. High bacterial load.	Regulate water absorption by time and temperature. Use limited amount of chlorine as an antimicrobial agent in product contact water such as chiller.
Packaging	Poultry	Toughening. Aging. Weight loss or spoilage.	Proper aging for at least 4 hours after death or 3 hours after exiting the chiller under refrigeration. (Rouger et al., 2017; Zhu et al., 2014) Using oxygen scavengers, moisture absorbers, temperature compensating, antimicrobial packaging, aseptic packaging and sous vide.

747

748

749

750 Table 2. **Number of distribution centers for different kinds of meat**

Super butchers (ghasabi)	Fish and chicken distribution centers	Chicken distribution centers	Major chicken distribution centers	Meat and by meat products distribution centers	Major red meat distribution centers	
7515	8.296	20.549	921	9.306	18.929	434

751

752

753

754

755

756

757

758 Table 3. Iranian livestock industry

	Annual production (tonnes)	Average carcass weight (kilogram)	Annual production capacity (tonnes)	Daily production capacity (tonnes)
Bovine	495000	150	3300000	11000
Sheep	522000	20	26100000	87000
Total	1017000			

759

760

761

762

763

764

765

766

767

768 Table 4. Meat export quantity in Iran

	Chicken	Ostrich	Sheep	Cow	Camel	Total Export quantity
Weight (kg)	24,605,000	60,000	12,330,000	555,000	139,800	37,689,800

769

770

771

772

773

774

775

776

777

778

779

780

781

782

783

784

785

786

787

788

789

790 Table 5. Estimates of total meat loss in Iran

	Potential production capacity of mechanically deboned chicken meat	Loss in chicken slaughterhouse	Loss in production, distribution and storage	Loss in livestock slaughterhouse
Weigh/Kg	105.091.000	7.013.476	4.887.500	1.975.486
Total/tonnes	118.967	13.876		
	Meat loss and MDM	Meat loss		
Loss/%	88.33	11.67		

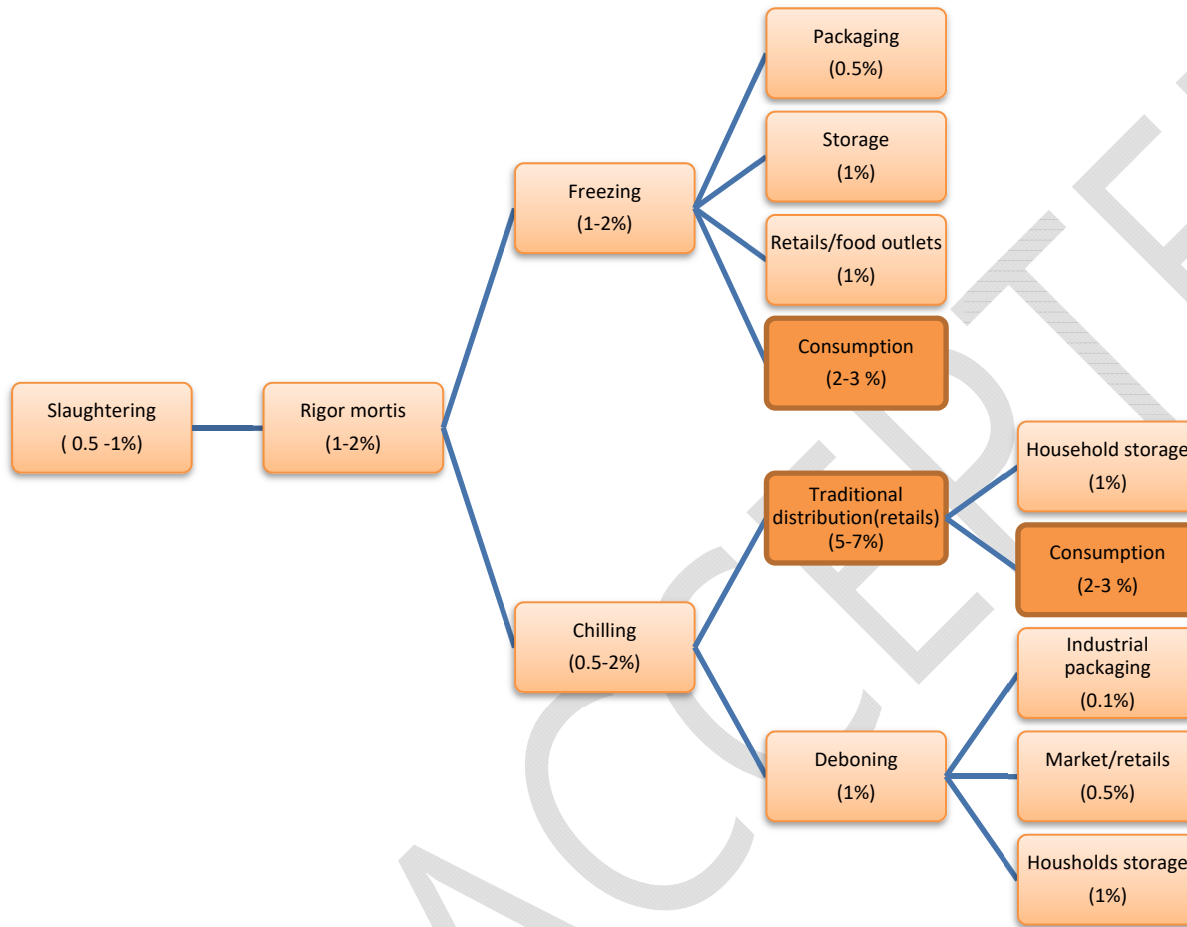
791

792 Table 6. Sausage and ham consumption per capita in Iran

Year	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
Sausage and ham consumption per capita (Kg)	3.5	3.8	4.0	4.3	4.9	5.0	5.1	4.5	5.0	5.2

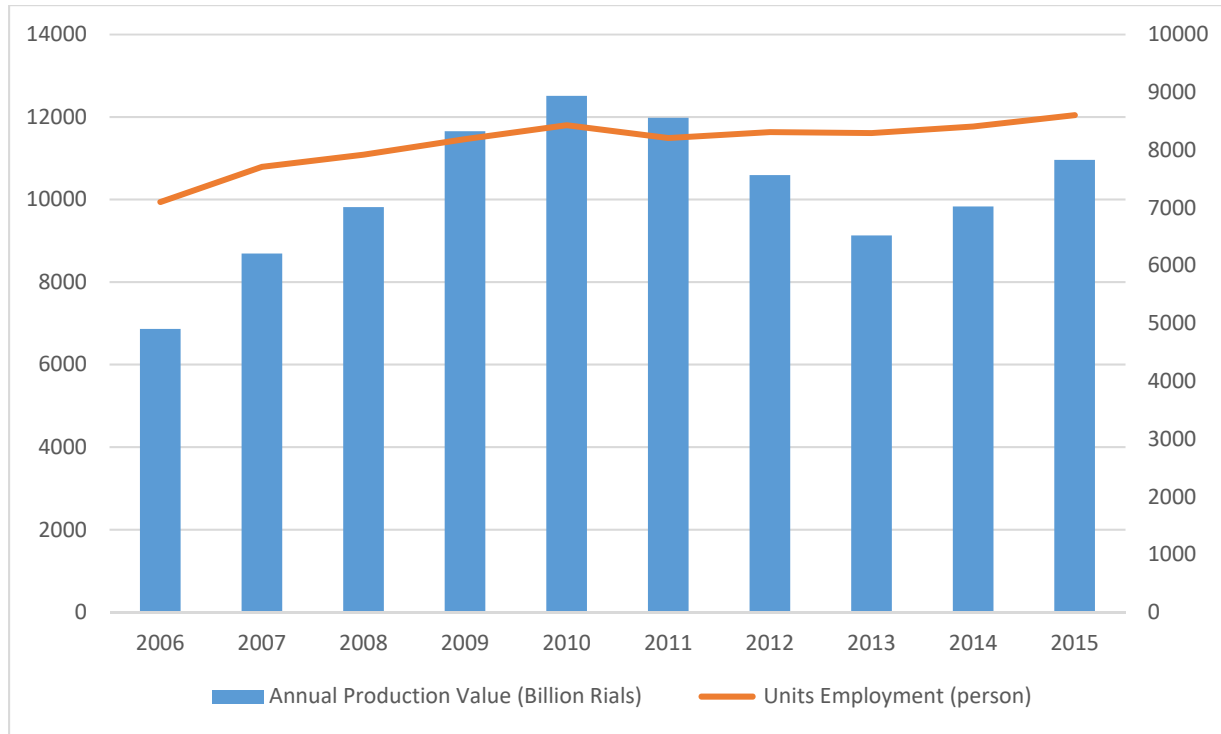
793

794



795

796 Fig. 1 Estimates of meat losses in meat supply in Iran



797

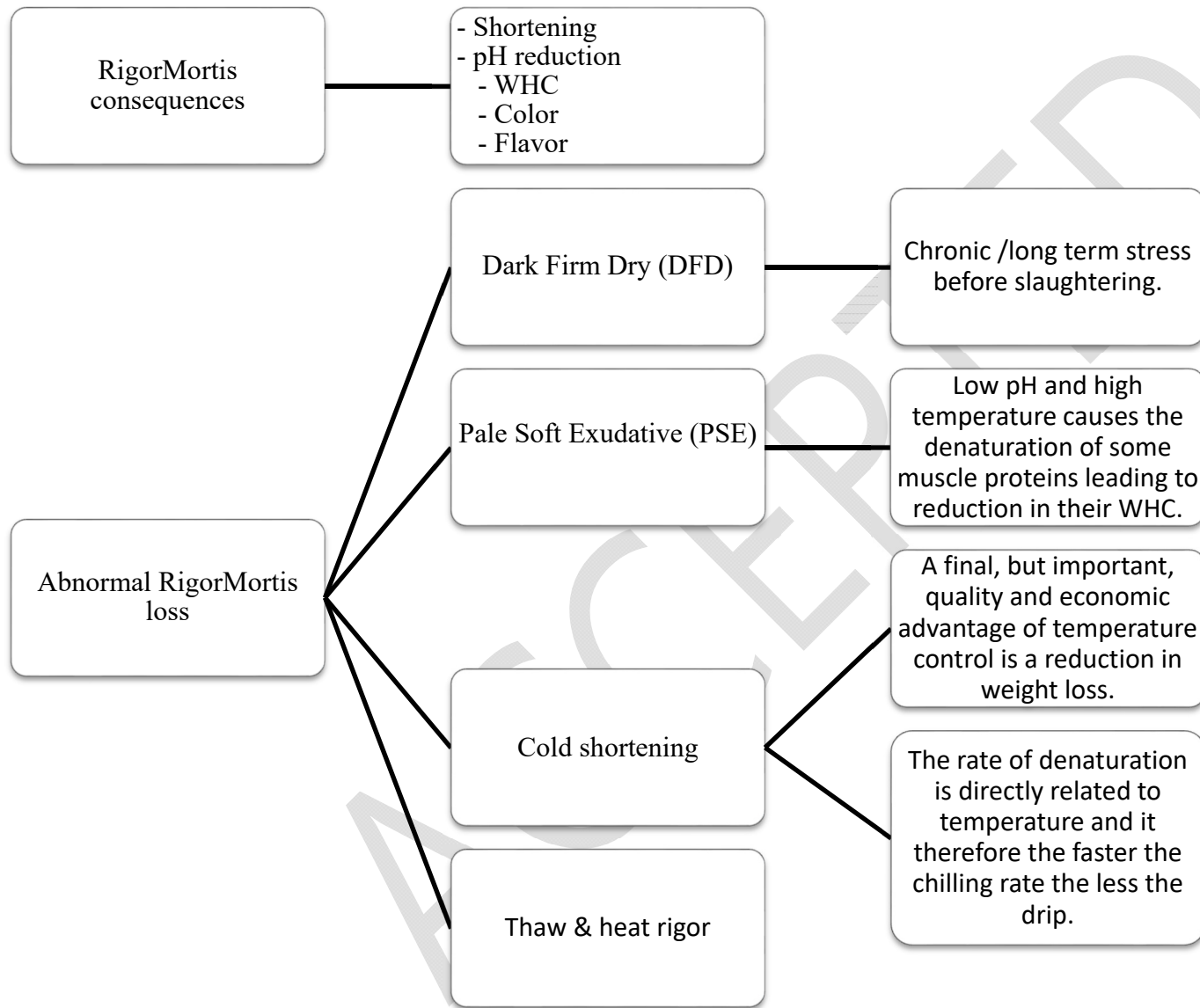
798 Fig. 2 Annual production value and employment by meat industry

799

800

801

802



804 Fig. 3 Losses due to post mortem/rigor mortis.

805

ACCEPTED