

1 (ARTICLE)

2 **Physicochemical Quality Properties of Loin and Tenderloin Ham**
3 **from Sows**

4 Gye-Woong Kim¹ and Hack-Youn Kim^{1,*}

5
6 ¹Department of Animal Resources Science, Kongju National University, Yesan 32439,
7 Korea

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11 Running title: Sow Ham Properties

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14 *Corresponding author:

15 Hack-Youn Kim, Department of Animal Resources Science, Kongju National University.

16 Tel: + 82-41-330-1241; Fax: +82-41-330-1249, E-mail: kimhy@kongju.ac.kr

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18 **Physicochemical Quality Properties of Loin and Tenderloin Ham from Sows**

20 **Abstract**

21 This study was conducted to investigate the physicochemical properties of hams obtained
22 from loin and tenderloin cuts from standard pigs and sows. pH levels of loin ham before cooking,
23 standard pig was significantly lower than that of sow ($p<0.001$). Values of lightness (L^*) and
24 yellowness (b^*) of loin ham from standard pigs were significantly higher than those of sow loin
25 ham ($p<0.001$). The water-holding capacities (WHC) and curing yield of sow loin was
26 significantly higher than standard loin ($p<0.01$). The cooking loss of standard pig loin ham was
27 significantly higher than that of sow loin ham ($p<0.01$). Differences in sensory quality evaluation,
28 except in the case of tenderness, for the two loin hams were not significant. pH levels of
29 tenderloin ham before cooking, standard pig was significantly lower than that of sow ($p<0.001$).
30 Redness (a^*) values of before and after cooking tenderloin ham of sow was higher than that of
31 standard pig ($p<0.001$). L^* values of tenderloin ham of standard pig was significantly higher than
32 that of sow ($p<0.001$). WHC and curing yield of tenderloin ham from sow was significantly
33 higher than that from a standard pig ($p<0.001$, $p<0.05$). The cooking losses of sow and
34 standard pig tenderloin ham were 26.06% and 28.31%, respectively ($p<0.001$). Differences in
35 sensory quality evaluation, except in the case of tenderness and color, for the two tenderloin
36 hams were not significant. In conclusion, sow pigs loin and tenderloin is suitable for ham
37 product more than standard pigs loin and tenderloin.

38 **Key words:** sow, loin ham, tenderloin ham, physicochemical properties

Introduction

40
41 In South Korea, pork meat consumption was reported to have risen by the largest extent
42 among all commercial meat products, with an increase of 27.92% during a period of five
43 years – from 18.84 kg per person in 2011 to 24.10 kg per person in 2016 (MAFRA, 2018).

44 Livestock products play a crucial role with regard to maintaining and managing physical
45 stamina, as they are enriched with animal nutrients such as amino acids, fatty acids, and
46 minerals, that cannot be replaced by common grains. Pork meat products are commercially
47 available in seven different forms, that include loin and tenderloin, in addition to chuck roll,
48 front legs, hind legs, belly, and ribs. For pork meat, the water holding capacity (WHC) is an
49 important criterion, as it measures the level of drip loss during quality assessment. This is
50 because the loss of moisture accounts for the largest contribution to the weight loss of meat
51 during storage and processing. Additionally, the meat quality is known to depend on several
52 factors including color, tenderness, juiciness, and pH (Park et al., 2007). Pork loin exhibits
53 high marbling and is known to be a low-fat and high-protein food. Nonetheless, it is
54 categorized as an unpopular cut, along with hind legs, and is often sold at lower prices.
55 Consumer preferences are shown to tend towards pork belly and chuck roll, both with
56 relatively higher fat content (Moon, 2002).

57 For processed meat products, the addition of phosphate enhances WHC, binding capacity,
58 antioxidation ability, and the overall meat quality. The enhancement in WHC is due to an
59 increase in the pH and ionic strength by the addition of phosphate, which either inhibits or
60 ruptures the bonding between the myofibrillar proteins myosin and actin (Offer and Trinick,

61 1993; Moon, 2002). Phosphate addition also improves consumer acceptability by increasing
62 the tenderness and juiciness of meat as a result of an enhanced WHC (Offer, 1991). The
63 porcine gender and marketing date have a substantial influence on the characteristics of the
64 dressed carcass and meat quality (Choe et al., 2000); we also know that the carcass weight
65 and back-fat thickness also influence the carcass grade and quality (Park et al., 2005). The
66 carcass grade has been reported to be determined by the weight, marbling score, tenderness,
67 and meat color (Boggs and Merkel, 1984; Park et al., 2007). The meat color is known to
68 affect the consumers' desire to purchase, influencing their perception of its freshness (Zhu
69 and Brewer, 1998). Meat color has been reported to have a close correlation to texture and
70 WHC. It has been shown that WHC, in turn, can be predicted using the meat color (Joo et al.,
71 1995; Norman et al., 2003). Therefore, this study suggests that unpopular cuts of pork meat
72 from standard pigs and sows should be subjected to practical investigations for improving
73 their usefulness, more specifically, by producing loin and tenderloin hams and analyzing their
74 physicochemical quality properties so as to develop meat products with high acceptability.

75 For the carcass loin, studies have reported a considerable increase in carcass weight and
76 length as well as significantly higher tenderness with increasing porcine age. The carcass
77 length and loin surface area were 73.49 cm and 27.31 cm², respectively, at the age of 120
78 days, which increased to 92.71 cm and 44.52 cm², respectively, at the age of 170 days (Rhim
79 et al., 1995). Moon et al. (2003) reported that a higher carcass weight resulted in lower
80 cooking loss, whereas the shearing force did not differ significantly. The porcine muscle has
81 been reported to show differences in the texture and structural characteristics of muscle fibers
82 with a large number of other changes brought about by weight gain (Harris and Shorthose,

83 1988; Wiklund et al., 1998). Furthermore, pork curing has been reported to improve the WHC
84 via a tumbling process, which results in an increase in tenderness as well (Dzudie and
85 Okubanjo, 1999).

86 This study, therefore, used meat from standard pigs and sows to produce hams using the
87 unpopular cuts – loin and tenderloin. We then comparatively analyzed the physicochemical
88 and sensory properties, with an aim to develop a meat product (ham) using low-cost sow
89 meat, thereby increasing the usefulness of the processed meat products in order to enhance
90 the productivity of hog farms.

91

92

Materials and Methods

Materials

94 In this study, curing formulation of curing solution was NaCl 1.5%, ice water 20%, and
95 phosphate 0.3%, then keep in refrigeration at 4°C (Table 1). Loin (*M. Longissimus dorsi*) and
96 tenderloin (*Psoas major*) were selected from three carcass of standard and sow pigs and each
97 samples were cut into three section (in total: 9 samples), its used for the test (standard pig: 1+
98 grade; sow pig: non-grade). Both types of samples were prepared in the same manufacturing
99 as follow: injection of curing solution for loin and tenderloin were using a injector (injection
100 rate: 20% of meat weight; IDEAL VA, Vakona, Germany), and tumbling at tumbler (VTS-
101 41, Biroblend, USA) for 2 h. After tumbling, thermally processed in an 85°C chamber (OES
102 6.06, Onvotharm, Germany) for 40 min (Fig. 1).

103

104 **pH and color analysis**

105 Homogenates were prepared using 4 g meat samples and distilled water (16 mL). The pH
106 of each homogenate was measured with a pH meter (Model S220, Mettler-Toledo,
107 Switzerland). All measurements were performed in triplicate.

108 The color of uncooked and cooked meat samples were determined using a colorimeter
109 (CR-10, Minolta, Tokyo, Japan; illuminate C, calibrated with a white plate, CIE L* = +97.83,
110 CIE a* = -0.43, CIE b* = +1.98). Lightness (CIE L*-value), redness (CIE a*-value), and
111 yellowness (CIE b*-value) values were recorded.

112
113 **Water-holding capacity (WHC) analysis**

114 The water-holding capacity (WHC) was measured by modification of the procedure of
115 Grau and Hamm (1953). Briefly, a 300 mg meat batter of each treatment was placed in a
116 filter-press device and compressed for 3 min. The WHC was calculated from duplicate
117 samples as a ratio of the sample film area to the total area; hence, a larger value suggests a
118 higher WHC:

119
$$\text{WHC (\%)} = [\text{Meat area (mm}^2\text{)} / \text{Total area (mm}^2\text{)}] \times 100$$

120
121 **Curing yield and cooking loss analysis**

122 Curing yield (%) and cooking loss (%) were determined by calculating the weight
123 difference for ham before and after curing and cooking as follows:

124
$$\text{Curing yield (\%)} = \frac{\text{ham weight after curing (g)}}{\text{ham weight before curing (g)}} \times 100$$

125 Cooking loss (%) = $\left[\frac{(\text{weight of uncooked sample (g)} - \text{weight of cooked sample (g)})}{\text{weight of uncooked sample (g)}} \right] \times 100$

126

127 **Shear-force**

128 The shear-force of each sample was prepared by cutting samples into 1.1×3×1.1 cm³ blocks
129 and analyzed using a V-blade attached to a Texture Analyzer (test speed, 4.0 mm/s;
130 distance, 13.0 mm; force, 5 g; TA 1, Ametek, USA). Nine blocks per each sample were
131 analyzed for shear force. Measured values are expressed in kg.

132

133 **Sensory evaluation**

134 Fifteen panelists were using basic taste identification test and trained with commercial
135 pork loin and tenderloin products for 2 wk (three 30 min sessions per week) to the product
136 characteristics planned to be evaluated. Each pre-cooked sample was warmed, sliced 12 mm
137 thick and served to panelists. The color (1 = extremely undesirable, 10 = extremely desirable),
138 flavor (1 = extremely undesirable, 10 = extremely desirable), tenderness (1 = extremely tough,
139 10 = extremely tender), juiciness (1 = extremely dry, 10 = extremely juicy), and overall
140 acceptability (1 = extremely undesirable, 10 = extremely desirable) of the cooked sausage
141 samples were evaluated using a ten-point descriptive scale.

142

143 **Statistical analysis**

144 The results obtained from at least three replicate experiments were selected to calculate
145 the mean and standard deviation using SAS 3.0 software. The sensory evaluation was

146 performed using a Likert scale ranging from 1 point (poor) to 10 points (excellent), and an
147 arithmetic average was calculated. The differences between the mean values of the
148 experimental groups were analyzed using Duncan's multiple range tests and t-tests to
149 determine the statistical significance at the $p<0.05$, $p<0.01$, and $p<0.001$.

150

151

Results and Discussion

152 pH and color

153 The pH and color of loin ham and tenderloin ham produced using the meat from standard
154 pigs and sows are presented in Table 2. The pH levels of loin ham before cooking were found
155 to be 5.79 and 6.18 for those from standard pigs and sows, respectively, with the higher pH
156 found in the latter ($p<0.001$). The pH levels of tenderloin ham before cooking were 6.02 and
157 6.21 for the products from standard pigs and sows, respectively, with the higher pH found
158 again in the latter ($p<0.001$). After cooking, the pH levels of loin ham were 5.83 and 6.10 for
159 the products from standard pigs and sows, respectively, with the higher pH in the latter
160 ($p<0.01$), and the pH levels of tenderloin ham were 6.07 and 6.23 for the products from
161 standard pigs and sows, respectively, with the higher pH in the latter ($p<0.01$). Such results
162 were consistent with the report of Dzudie and Okubanjo (1999) – which showed that higher
163 the pH of the source meat, the higher is the pH of the final ham product – as well as with the
164 reports of Morin et al. (2002) and Kim et al. (2010).

165 CIE L* values of loin ham before cooking were found to be 43.87 and 38.05 for the
166 products from standard pigs and sows, respectively, showing a significant difference

167 (p<0.001). For tenderloin ham, the values were 40.58 and 38.00 in standard pigs and sows,
168 respectively, being higher for the former (p<0.01). CIE L* values of loin ham after cooking
169 were found to be 71.54 and 64.05, respectively, with a higher level in standard pigs (p<0.01),
170 while for tenderloin ham, they were 68.47 and 59.69, respectively, being higher for the
171 former (p<0.001).

172 CIE a* values of loin ham before cooking were found to be 4.26 and 5.19 for the products
173 from standard pigs and sows, respectively, showing a significant difference (p<0.01). For
174 tenderloin ham, they were 6.36 and 8.78, respectively, with a significantly higher value for
175 the ones from sows (p<0.001). CIE a* values of loin ham after cooking were determined to
176 be 5.47 and 7.68 for those from standard pigs and sows, respectively, with the loin ham from
177 sows displaying a more intense red color (p<0.01). For tenderloin ham, they were 6.01 and
178 8.03, with the redness being higher for the sow product (p<0.001).

179 CIE b* values of loin ham before cooking were found to be 12.19 and 8.00 for the products
180 from standard pigs and sows, respectively, with a more intense yellow color in the loin ham
181 from standard pigs (p<0.001). In the case of tenderloin ham, they were 8.98 and 7.15,
182 respectively, with the yellowness being higher for the products from standard pigs (p<0.001).
183 CIE b* values of loin ham after cooking were 12.47 and 10.60 for the products from standard
184 pigs and sows, respectively, with that from the former showing a higher value (p<0.01). For
185 tenderloin ham, no difference CIE b* values was found between the samples from standard
186 pigs and sows, which both displayed similar value.

187 The results partly agreed with the report of Choe et al. (2000) where the lightness (L*),
188 redness (a*), and yellowness (b*) did not show significant differences with respect to the

189 slaughter date; the agreement was with the pattern shown by b^* whereas the results disagreed
190 with respect to L^* and a^* . This results of this study are also in agreement to those of Martin
191 et al. (1980) that found a significant difference in carcass weight and to those of Jin et al.
192 (2004) where a significant difference in redness (a^*) was observed in regard to carcass grade.

193

194 **WHC (water-holding capacity)**

195 The WHC of loin ham and tenderloin ham produced using the meat from standard pigs and
196 sows is as shown in Fig. 2 and Fig. 3. The WHC of loin ham was 59.35% in sows and 48.92%
197 in standard pigs, with the sow loin exhibiting higher WHC than standard pigs ($p < 0.01$). The
198 WHC of tenderloin ham were 64.97% and 53.05% in sows and standard pigs, respectively,
199 showing a significantly large difference between the two groups ($p < 0.001$).

200 The results agreed with the report of Seo (1982) where the WHC of meat increased with
201 increasing porcine age. In addition, Huff-Lonergan and Lonergan (2005) reported that WHC
202 could be an important determinant of pork meat quality, indicating that poor-quality meat
203 with substantial moisture excretion would incur economic loss, while Kauffman et al. (1992)
204 and Stetzer and Mckcith (2003) reported that pork meat with a high level of drip loss would
205 generally cause $\geq 5\%$ moisture loss. The usefulness of sow tenderloin is likely to be improved
206 through the manufacture of a low-cost ham product where the muscle shape is preserved.

207

208 **Curing yield and cooking loss**

209 The curing yield of loin ham and tenderloin ham produced using the meat from standard
210 pigs and sows is shown in Fig. 4 and Fig. 5. The curing yields of loin ham were 106.74% and

211 114.28% in standard pigs and sows, respectively, with the loin ham from sows exhibiting a
212 higher curing yield than that from standard pigs with a significant difference ($p<0.01$). For
213 tenderloin ham, the curing yield was 117.59% in sows, which was significantly higher than
214 the 109.33% obtained in case of tenderloin ham from standard pigs ($p<0.05$).

215 The results had a similar trend to those of Virgili et al. (2003) where the higher the porcine
216 age, the lesser the drip and cooking loss. The processing yield of cured ham production was
217 also reported to have improved with an increase in WHC according to tumbling time (Gillet
218 et al., 1981; Tenin and Ademola, 1999). Thus, the higher WHC and curing yield in sows, as
219 shown in the previous sections, is supposed to lead to outstanding process suitability for meat
220 products such as hams.

221 The cooking loss of loin ham and tenderloin ham produced using the meat from standard
222 pigs and sows is as shown in Fig. 6 and Fig. 7. The cooking losses of loin ham were 22.76%
223 and 20.36% for the loin ham from standard pigs and sows, respectively, with that of the latter
224 being significantly lower ($p<0.01$). The cooking loss of tenderloin ham was 26.06% in sows,
225 a significantly lower value than the 28.31% obtained for those from standard pigs ($p<0.01$).

226 The results may be attributed to the more outstanding WHC in sows than in standard pigs,
227 and they agreed with the reports of Candek-Potokar et al. (1998) and Virgili et al. (2003),
228 where the cooking loss decreased with an increase in porcine age. Thus, it was concluded
229 that the sow loin and tenderloin, with a lower level of cooking loss, would lead to the
230 production of higher quality ham than those obtained from standard pigs.

231

232

233 **Shear-force and sensory evaluation**

234 The shear-force of the loin and tenderloin ham from standard and sow pigs is shown in Fig.
235 4. Shear-force of loin ham and tenderloin ham of sow was significantly higher than those of
236 standard pig ($p < 0.001$). These results were consistent with the report of Fang et al. (1999)
237 and Kauffman et al. (1964). The reason for this increase in shear-force can be attributed to
238 the thickening of the intramuscular connective tissue, that is related to an increase in the
239 toughness of pork during the growth of pigs (Fang et al., 1999; Cross et al., 1973).

240 The result of the sensory evaluation for the loin ham and tenderloin ham produced using
241 the meat from standard pigs and sows is presented in Table 3. The meat color values were
242 7.6 in sows and 8.2 in standard pigs, with sow loin ham showing a lower trend but without
243 statistical significance. The color of tenderloin ham was significantly lower in sows (7.1)
244 than in standard pigs (8.2) ($p < 0.01$). The flavor of loin ham and tenderloin ham showed a
245 similar trend without a significant difference between standard pigs and sows. The tenderness
246 values of loin ham were 7.6 and 8.8 in sows and standard pigs, respectively, with sow loin
247 ham being less tender ($p < 0.01$), while the tenderness values of tenderloin ham were 6.9 and
248 8.0, respectively, with a significantly lower tenderness in the case of sow tenderloin ham
249 ($p < 0.01$). Loin and tenderloin of sow pork gave lower values in tenderness evaluation. This
250 was due to the high value of shear-force. In this regard, a way to reduce the shear-force should
251 be found, like using a meat tenderizer, when making ham product from sow pork. For
252 juiciness and off-flavor, both loin and tenderloin hams showed similar trends for sows and
253 standard pigs, without any statistical significance. Additionally, the overall acceptability did
254 not differ significantly between sows and standard pigs for both loin and tenderloin hams,

255 although it was higher for both products derived from standard pigs than for those derived
256 from sows.

257 Such results were in line with the report of Seong et al. (2008) that found no significant
258 difference in color or flavor between loin ham and other meat area hams. Furthermore, Brady
259 (1995) reported that savoriness, juiciness, and tenderness are the essential indicators of
260 sensory quality evaluation for meat products. Thus, based on the findings of this study where
261 the savoriness and juiciness of loin ham and tenderloin ham were similar between the
262 products of standard pigs and sows without a significant difference, the consumer preference
263 is likely to improve towards sow loin or tenderloin cuts when ham products made from them
264 are commercialized.

265

266

Conclusion

267 The present study compared and analyzed the physicochemical properties of loin and
268 tenderloin obtained from standard pig and sow. Important factors as a ham product, pH, WHC,
269 curing yield and cooking loss were excellent of using sow pigs loin and tenderloin were more
270 than standard pigs loin and tenderloin. Therefore, sow pigs loin and tenderloin is suitable for
271 ham product.

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Table legend

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355 Table 1. pH and color of loin and tenderloin ham in standard and sow pork

356 Table 2. Sensory evaluation for loin and tenderloin ham in standard and sow pork

357

ACCEPTED

358 Table 1. pH and color of loin and tenderloin ham in standard and sow pork

Items	Treatment		t-values	Treatment		t-values	
	Standard loin	Sow loin		Standard tenderloin	Sow tenderloin		
Non-cooked	pH	5.79±0.13	6.18±0.16	5.44***	6.02±0.06	6.21±0.1	4.53***
	CIE L*	43.87±2.53	38.05±2.38	-5.8***	40.58±2.23	38.00±1.87	-3.06**
	a*	4.26±0.44	5.19±0.77	3.69**	6.36±1.39	8.78±1.56	3.99***
	b*	12.19±2.7	8.00±1.15	-4.93***	8.98±1.14	7.15±1.04	-4.09***
Cooked	pH	5.83±0.12	6.10±0.24	2.95**	6.07±0.05	6.23±0.12	3.75**
	CIE L*	71.54±1.73	64.05±3.53	-6.58***	68.47±2.04	59.69±0.25	-13.79***
	a*	5.47±1.1	7.68±1.79	3.63**	6.01±1.04	8.03±1.42	3.95***
	b*	12.47±1.58	10.60±1.51	-2.96**	10.95±1.01	10.05±0.82	-2.35 ^{NS}

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360

361 Table 2. Sensory evaluation for loin and tenderloin ham in standard and sow pork

Items	Treatment		t-values	Treatment		t-values
	Standard loin	Sow loin		Standard tenderloin	Sow tenderloin	
Color	8.2±0.40	7.6±0.80	-2.01 ^{NS}	8.2±0.87	7.1±0.70	-2.95 ^{**}
Flavor	8.3±0.78	7.9±0.70	-1.14 ^{NS}	8.1±0.83	8.6±0.48	1.56 ^{NS}
Tenderness	8.8±0.74	7.6±0.48	-4.02 ^{***}	8.0±0.63	6.9±0.30	-4.71 ^{***}
Juiciness	8.6±1.01	8.2±0.97	-0.85 ^{NS}	8.7±0.64	8.1±0.70	-1.90 ^{NS}
Off-flavor	8.5±0.80	8.7±0.45	0.65 ^{NS}	8.6±0.48	8.2±0.87	-1.20 ^{NS}
Overall acceptability	8.3±0.64	7.8±0.60	-1.71 ^{NS}	8.9±0.94	8.3±0.64	-1.58 ^{NS}

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Figure Legends

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366 Fig. 1. Water holding capacity of loin ham in standard and sow pork (A), tenderloin ham in
367 standard and sow pork (B).

368 Fig. 2. Curing yield for loin ham in standard and sow pork (A), tenderloin ham in standard
369 and sow pork (B).

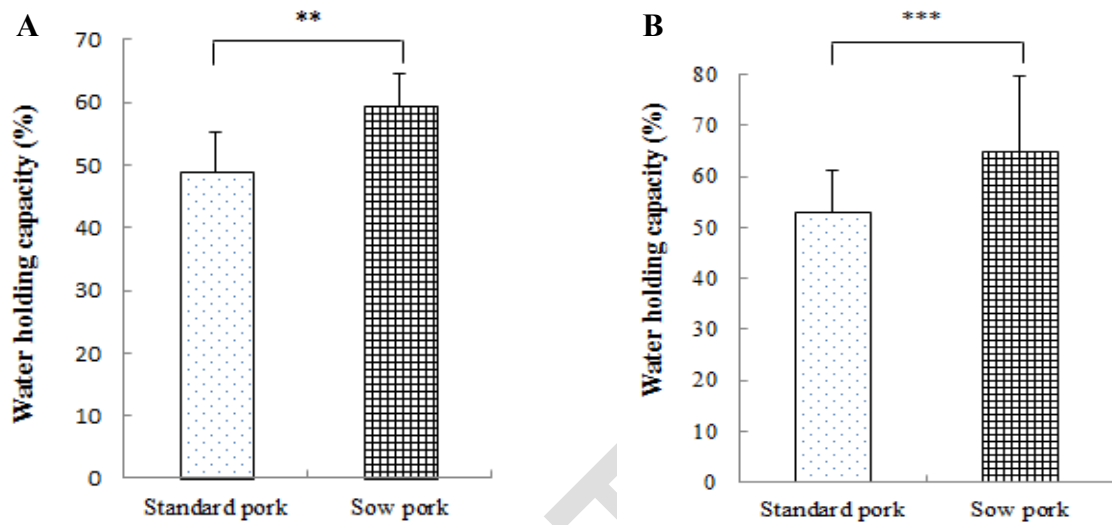
370 Fig. 3. Cooking loss of loin ham in standard and sow pork (A), tenderloin ham in standard
371 and sow pork (B).

372 Fig. 4. Shear-force of loin ham in standard and sow pork (A; ***: $p < 0.001$), tenderloin ham
373 in standard and sow pork (B; ***: $p < 0.001$).

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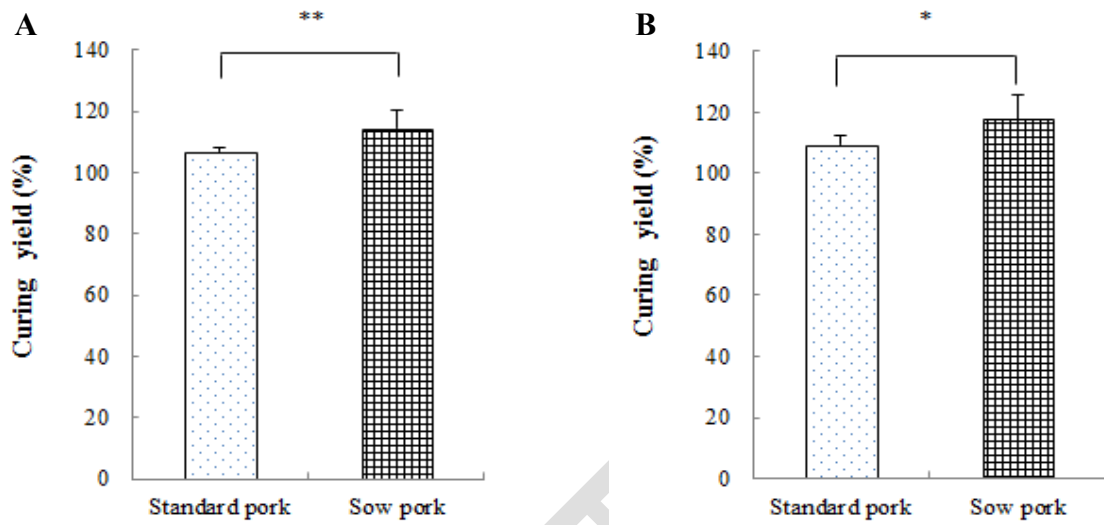
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378 Fig. 1. Water holding capacity of loin ham in standard and sow pork (A; **:p<0.01),
379 tenderloin ham in standard and sow pork (B; ***: p<0.001.).

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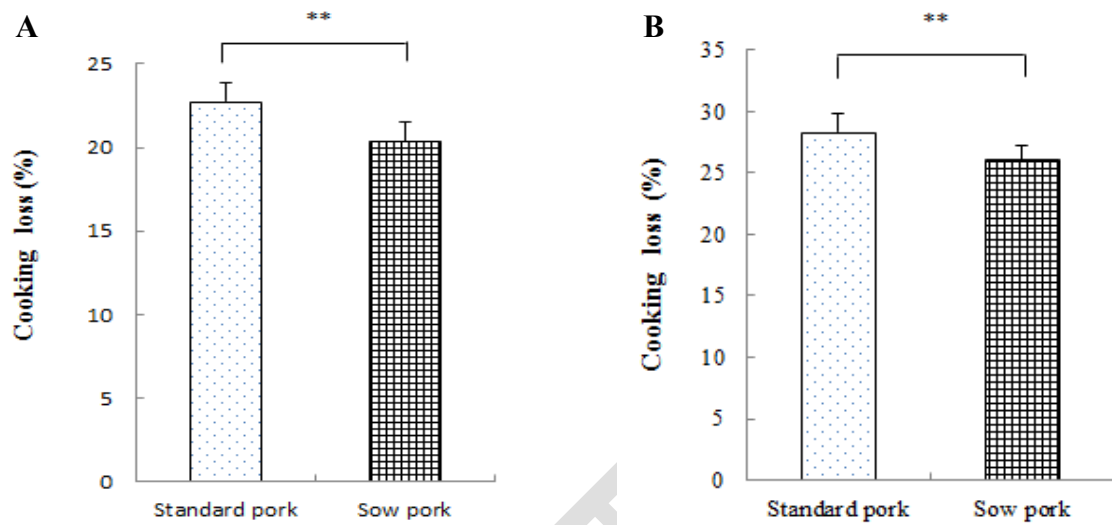


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384 Fig. 2. Curing yield for loin ham in standard and sow pork (A; **: p<0.01), tenderloin ham
385 in standard and sow pork (B; *: p<0.05.).

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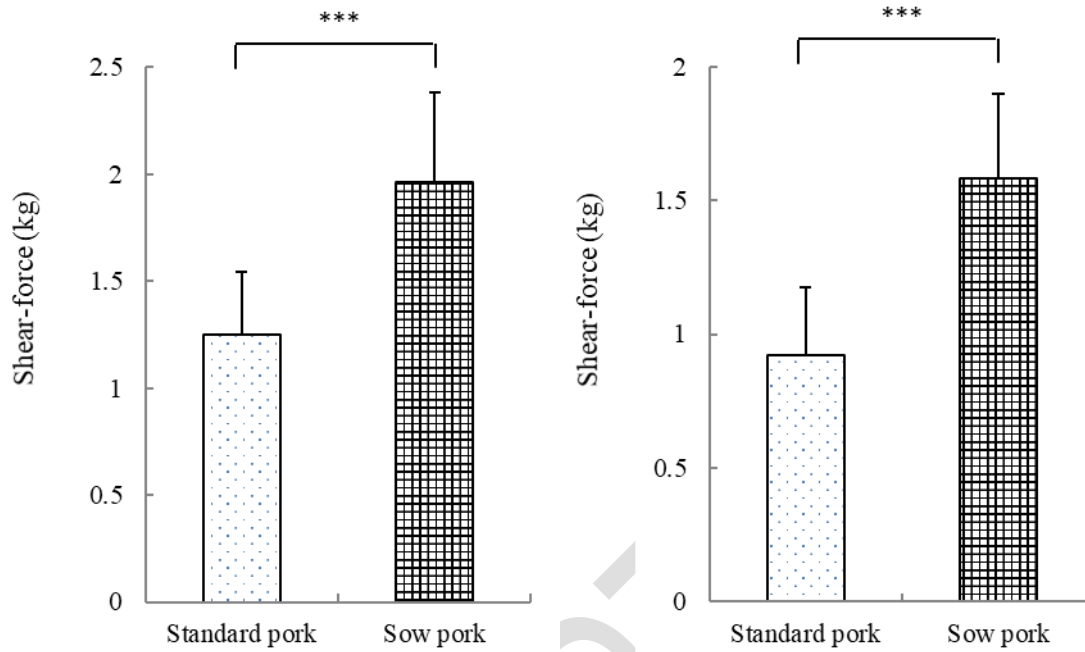


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391 in standard and sow pork (B; **: $p < 0.01$).

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396 Fig. 4. Shear-force of loin ham in standard and sow pork (A; ***: $p < 0.001$), tenderloin ham
397 in standard and sow pork (B; ***: $p < 0.001$).

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