

1 **Texture characteristics of horse meat for the elderly based on the enzyme treatment**

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26 **Abstract:**

27 Horse meat is nutritionally adequate to the elderly, but it has a comparatively hard texture in  
28 contrast to most of the food. In practice, the meat intake in the elderly is generally bated  
29 because the relatively difficult texture of the meat can diminish mastication. Thus, strategies  
30 are being developed to produce meat products remanding detracted mastication exertion and  
31 possibly exalt ingestion and nutritional stand, in the elderly. Hence, the effects of enzymes on  
32 textural characteristics of horse meat were studied, because they have well-known favorable  
33 efficacy on the meat tenderness by causing important demotion of the myo-fibrillar protein  
34 and collagen. Four treatments namely, papain, bromelin, pepsin, and pancreatin, alongside  
35 one control were invoked to the horse meat. Their effects on the texture parameters were  
36 determined. All the above enzymatic treatments significantly reduced hardness and resilience  
37 ( $p < 0.001$ ). These results, present opportunities to produce essential fatty acids fortified horse  
38 meat with soft texture and satisfied technological characteristics. The intake of the sort  
39 essential fatty acids intensified horse meat could aid the elderly to get their aimed essential  
40 fatty acid demands. Results also suggest that horse meat tenderized through enzymatic  
41 processing stand for auspicious options for the comprehension of texture-revised diets in the  
42 elderly population.

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44 **Keywords:** horse meat, texture, mastication, elderly, fatty acids

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51 **Introduction**

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53 Just as the Korean committee say, by 2025 more than 20% of the Koreans will be 65 years  
54 old or above, composition of population alter that is predominantly driven by a rise in the  
55 human population aged above 80 years old (Botinestean et al., 2017). But, the particular  
56 wants of this population cohort, including ~800 million people, are repeatedly ignored by  
57 food processors, containing businesses concentrated on the advancement of novel, value-  
58 added, and easy meat products. With this next growth in the elderly population, splendid  
59 economic challenges are expected, added to the immense coercion that will be used on  
60 healthcare accommodations and related contributions. In addition, the elderly buyers do not  
61 detect with the products presently valid on the market, and the package labels neither address  
62 their wants nor accord with the awareness they have about their own health. As the elderly  
63 advance in age, their body starts to role less effectively and their prerequisite for several  
64 nutrients rises. There is, thus, a necessity for the meat field to take account of the elderly  
65 population more and to advance certain products to fulfill the broad kind of necessities in this  
66 cohort. It is important to note that one of the most crucial look towards improving the  
67 attribute of life and the wellbeing of the elderly consumers is giving them allow to joyful,  
68 safe, and nutritious food (Conroy et al., 2017a).

69 Nutrient-packed foods, in which prerequisite nutrients can be delivered in a  
70 comparatively little portion size, are thus, the most advisable for the elderly (Lee et al., 2007).  
71 Although meat is a precious origin of protein, vitamins, and minerals for the elderly, the  
72 comparatively rough texture of the meat can spoil mastication, thereby reducing meat  
73 ingestion in the elderly with an increasing prevail of chewing, tearing, and masticating

74 problems, thus making them miss out on an is elderly consumers. Particularly, good quality  
75 protein foods, that are ample essential amino acids, could help commute the peril of states  
76 like sarcopenia important source of high quality nutrients (Conroy et al., 2017b). In order to  
77 avoid a nutritional imbalance, an intake of high-quality protein foods, which is of great  
78 importance in the elderly's body, is recommended. The high protein foods are important  
79 because they resume to get scientific concern for their capability to conserve svelte mass,  
80 support weight loss, and head off weight take back following weight loss or to keep a healthy  
81 weight throughout the life expectancy (Baugreeta et al., 2017).

82 Botinestean et al. (2016) mentioned that red meat can be a fine dietary source for elders  
83 because of its high-quality bio-available protein. Among red meat, however, horse meat is the  
84 richest in nutrients. However, raw horse meat have thicker fibers because they come from  
85 cast race or saddle horses, which are at the end of their work or slaughtered for fitness  
86 drawbacks, making it challenging to chew especially for the elderly. Besides, lack of research  
87 on the use of horsemeat can reduce the accessibility of consumers by failing to suggest how  
88 to use horse meat properly. Therefore, the diversified approach to the utilization of horsemeat  
89 would improve its accessibility of customers, and subsequently, increase the circulation of  
90 horsemeat. And the horse meat is extremely tough due to the horse's unusual diet, in spite of  
91 being delicious, rich in proteins and minerals, and low in fat (Lorenzo et al., 2013). The  
92 rampancy of chewing troubles in the elderly may be a helping factor. Therefore, there is a  
93 necessity to advance softer-textured foods for those elderly with chewing difficulties, which  
94 could play a role in counterbalancing the decay in red meat consumption. Sure enough,  
95 former studies have shown that softer textures in food products can take the lead in greater  
96 intakes by the elderly. Likewise, tenderness is a very prime property attribute by which  
97 elderly users estimate meat quality, and in the recent times when the elderly's consent for

98 “enhanced” and processed, “meal-ready” meat products is increasing, the tenderness of such  
99 products becomes increasingly significant (Ashie et al., 2006). Besides, the Ministry of Food  
100 and Rural Affairs in Korea has quantified the traditional subjective information about  
101 chewable hardness of food for elderly in three levels. The first level of hardness of  
102 established Korea Standard (KS) is 55,000~500,000 N/m<sup>2</sup> and states that food is soft as  
103 elderly can chew with teeth. The second level of hardness is 22,000~50,000 N/m<sup>2</sup> and states  
104 that food is soft as elderly can chew with gum. The third level of hardness is under 2,000  
105 N/m<sup>2</sup> and states that food is soft as elderly can chew with tongue. Thus, tenderization is  
106 essential before horse meat can be ideally made use of a food resource for the elderly (Korean  
107 Agency for Technology and Standards, 2013).

108 Nowadays, many ways are used to promote the tenderness of meat. Still, mechanical,  
109 chemical, biochemical, physical, and enzymatic methods have been applied by the meat  
110 processing business to attain the desired tenderness in the meat products. Among these  
111 approaches, enzyme treatments have been shown to improve tenderness with effect (Ashie et  
112 al., 2006). Especially the exogenous enzymes that are used to meat in order to improve  
113 tenderness react differently to the myo-fibrillar and connective tissue shares. These  
114 exogenous enzymes containing papain, bromelin, pepsin, and pancreatin have been  
115 extensively used as meat tenderizers. However, there is no information describing whether  
116 the enzymes have an impact on the tenderness of horse meat. This study was, therefore,  
117 undertaken to research the latent tenderizing efficacy of papain, bromelin, pepsin, and  
118 pancreatin, on the texture of horse meat, in order to comprehend their validity in the  
119 exploitation of products for the elderly or those with masticatory defects. Simultaneously,  
120 application of a microstructure approach could serve to a deeper understanding of the nature  
121 of the biochemical destructions and substitutions in muscle fiber structure and unity that are

122 likely to be occurring at the tissue scale, during tenderization with enzymes.

123

## 124 **Materials and Methods**

125

### 126 **Preparation of samples**

127 Fresh race horse meat (thigh muscle) was gained from a local slaughter house in Jeju which is  
128 a part of South Korea within 24 hours after slaughter. The horse meat was cleaned with  
129 running water, and all the fat was removed, after which the horse meat was diced into  
130 rectangular slices weighting 50 g each (2 cm × 2 cm × 2 cm).

131

### 132 **Enzyme treatment**

133 2.5 g of each enzyme (papain, bromelin, pepsin, and pancreatin) and 1 L of sterile water  
134 (added 0.075 % of enzyme) were mixed and left standing in a water bath until the  
135 temperature reached 30°C to make an enzyme solution. Following which, 30 g of the enzyme  
136 solution and cut-off meat sample were placed in a vacuum pack and treated for 1, 2, 3, 4, 5, 6,  
137 7, and 8 hours in a water bath at 55°C. All these experiments were performed in three runs  
138 with whole the four treatments studied in each run. Furthermore, an untreated sample was set  
139 as a control.

140

### 141 **Proximate composition analysis**

142 The proximate composition such as moisture, carbohydrate, protein, fat, and ash contents in  
143 the horse meat were investigated using a Food Scan Lab 78810 (Foss Tecator Co., Ltd.,  
144 Hillerod, Denmark) following the method of the Association of Official Analytical Chemists  
145 (AOAC, 2002). To establish the calories, the horse meat was homogenized in a blender (HMF

146 3160S, Hanil Co., Seoul, Korea), and then the homogenate was used for caloric  
147 measurements using a calorimeter (model 1261, Parr instrument, Moline, IL, USA). Calories  
148 were showed as kcal/100g of the horse meat. Cholesterol content was established according  
149 to the method described by Rhee et al. (1982).

150

### 151 **Fatty acid profiles analysis**

152 To determine the fatty acid composition, the horse meat was extracted using a solvent  
153 mixture of chloroform:methanol (2:1, v/v) and then the extract was methylated using the  
154 procedure as described by Seong et al. (2019). The fatty acids were divided on a capillary  
155 column (30 m × 0.32 mm × 0.25 µm film thickness) linked to a gas chromatography (GC,  
156 Model Star 3600, Varian Technologies, Palo Alto, CA, USA). The GC condition was set as  
157 follows: 250°C for injection port and 300°C for detector. The free fatty acids in the horse  
158 meat were identified by comparing their retention time with those obtained from the standard  
159 fatty acids. The results were expressed as relative percentages based on the total peak area.  
160 Each horse meat was done in triplicates.

161

### 162 **Texture analysis**

163 Texture profile analysis (TPA) was used to determine the texture of the samples  
164 instrumentally using a texture analyzer (TA-XT Express, Stable Micro Systems Ltd., London,  
165 England). The samples went under a two-cycle compression test using 25 kg load cell.  
166 Additionally, the samples were compressed using a 50 mm diameter cylindrical probe (pre-  
167 test speed 2 mm/s, trigger force 5 g, test speed 1 mm/s, return speed 1 mm/s, test distance 7.5  
168 mm, time 5 sec). TPA recorded the following attributes: hardness - represents the maximum  
169 force required to compress the sample at the first bite and resilience - represents the ratio of

170 work carried out between the negative and positive force input during the first compression.

171

## 172 **Statistical analysis**

173 Results were evaluated using the one-way analysis of variance (ANOVA) by using SPSS  
174 version 23 (SPSS Institute, Chicago, IL, USA) at a significance level of 0.05. Tukey's test  
175 which is a single-step multiple comparison procedure, was the statistical test used in  
176 conjunction with ANOVA to find means that are significantly different from each other.  
177 Tukey's test compared the means of every treatment to the means of every other treatment;  
178 that is, it applied simultaneously to the set of all pairwise comparisons and identified any  
179 difference between two means that is greater than the expected standard error.

180

## 181 **Results and Discussion**

182

### 183 **Proximate composition**

184 The moisture, carbohydrate, protein, fat, and ash contents in the horse meat are stated in  
185 Table 1. When compared to the obtained results in our study, Seong et al. (2016) reported  
186 slightly greater levels of moisture (71.69 g/100 g) and protein (21.28 g/100 g) and slightly  
187 lesser levels of fat (2.56 g/100 g) for the same muscle type of horse meat. These contrasting  
188 results in between studies may be referred to the disparities in the slaughter age and the  
189 breeds of animals used. According as an erstwhile studies, it was pointed that beef with  
190 higher fat content or marbling level, usually has better eating quality and was more favored  
191 by consumers. Taking into consideration the fat levels in the thigh muscle of horse meat,  
192 more studies are needed for tenderization of horse meat and the development of horse meat  
193 products particularly for the elderly.



194 For the cholesterol content, the consequence of our analysis revealed much lower  
195 cholesterol level as compared to that observed by Seong et al. (2016) who reported  
196 cholesterol levels as 72.36 mg/100 g. The suggested maximum cholesterol ingestion is 300  
197 mg per day because high cholesterol intake has been linked with a promoted risk of  
198 cardiovascular diseases such as coronary heart disease and high blood pressure as well as  
199 diabetes (American Heart Association, 2008). The cholesterol content in red meat as a whole,  
200 therefore, becomes a care for the consumers. Therefore, consuming 200 g of horse loin in this  
201 study express a cholesterol intake of 126.32 mg, which agree with approximate 42 % of the  
202 commended maximum daily cholesterol intake.

203 As for the calorie requirements, the outcome in this study was slightly lower than that  
204 reported in the literature (160.58 kcal/100 g) (Seong et al., 2016). These contrasting results in  
205 between studies may be referred to the disparities in the slaughter age and the breeds of  
206 animals used.

### 208 **Fatty acid profile**

209 The fatty acid profile of the horse meat is showed in Table 2. A total of 20 fatty acids were  
210 found in the horse meat. Oleic acid (C18:1n9c) is the most abundant fatty acid with a mean  
211 content of 3.140 g/100 g, and it has been shown to help in reducing gut pro-inflammatory  
212 cytokine levels and has a part in fine meat flavor and savory taste (Lee et al., 2019). The  
213 savory taste and flavor are vital characteristics for meat consumers; accordingly, a rich oleic  
214 acid content can make horse meat taste better. While linoleic acid was known to stir a  
215 negative flavor in the meat, the absolute amount of linoleic acid is less than that of palmitic  
216 acid. So its effectiveness to reduce the flavor in horse meat could be expected to be  
217 insignificant (Lee et al., 2019). Palmitic acid (C16:0) was the next most plentiful fatty acid

218 present in the horse meat with values of 2.71 g/100g, followed by linoleic acid (C18:2n6c),  
219 palmitoleic acid (C16:1), myristic acid (C14:0), stearic acid (C18:0), linolenic acid (C18:3n3),  
220 and lauric acid (C12:0). This shows that horse meat could be a good choice of food due to its  
221 high palmitic acid content, which is the first fatty acid manufactured during fatty acid  
222 synthesis and is the precursor to other long chain fatty acids (Biochemistry 2002). As a result,  
223 palmitic acid is a prime fatty acid component in the body of animals. In humans, one study  
224 reported that it makes up to 21~30 % (molar) of human fat storage, and is a main, but greatly  
225 fluctuating, lipid component of human breast milk. Palmitate pessimistically feeds back on  
226 acetyl-CoA carboxylase (ACC), which is important for converting acetyl-CoA to malonyl-  
227 CoA, which in turn is used to add to the growing acyl chain, thus preventing further palmitate  
228 generation. In protein biochemistry, some proteins are changed by the addition of a palmitoyl  
229 group in a process known as palmitoylation which is weighty for membrane localization of  
230 many proteins. According to the World Health Organization (WHO), there is compelling  
231 evidence that consumption of palmitic acid rises the risk of developing cardiovascular disease  
232 (Kingsbury et al., 1961). The present study also shows that horse meat could be a good  
233 palmitoleic acid source, which is considered to be a healthy oil component with health  
234 benefits such as antitumor activity, lowering serum cholesterol and low-density lipoprotein,  
235 and protective effects against ventricular arrhythmias.

236 The horse meat is also a good source of myristic acid which is generally added co-  
237 translationally to the penultimate, nitrogen-terminus, glycine in receptor-associated kinases to  
238 confer the membrane localization of the enzyme (Lee et al., 2007). The myristic acid has a  
239 thoroughly high hydrophobicity to become contained into the fatty acyl core of the  
240 phospholipid bilayer of the plasma membrane of the eukaryotic cell. In this way, myristic  
241 acid acts as a lipid anchor in the bio-membranes (Kiyota et al., 1996). Various human

242 epidemiological studies have shown that myristic acid and lauric acid were the saturated fatty  
243 acids most strongly related to the average serum cholesterol concentrations in humans  
244 (German and Dillard, 2010). This means that they were affirmatively associated to the higher  
245 cholesterol levels as well as raising the triglycerides in plasma by some 20 %, thereby  
246 mounting up the risk of cardiovascular disease. Although some study points to myristic acid's  
247 positive effects on HDL and thus improving the ratio of HDL cholesterol content to the total  
248 cholesterol content.

249 Among the fatty acids analyzed out, stearic acid is known to have little efficacy on the  
250 plasma cholesterol level, while linolenic acid and cis-5,8,11,14,17-eicosapentaenoic acid  
251 (C20:5n3) are well known to have advantageous effects on the human health (Mensink et al.,  
252 2003). An isotope labeling research in the humans reported that the fraction of dietary stearic  
253 acid that oxidatively de-saturates to oleic acid is 2.4 times higher than the fraction of palmitic  
254 acid analogously changed to palmitoleic acid. Stearic acid is less likely to be integrated into  
255 the cholesterol esters. In epidemiologic and clinical research, stearic acid was found to be  
256 related with lower LDL cholesterol in comparison to the other saturated fatty acids (Emken,  
257 1994). Seong et al. (2019) reported higher stearic acid (4.63 g/100 g), linolenic acid (3.60  
258 g/100 g), and cis-5,8,11,14,17-eicosapentaenoic acid (0.02 g/100g) when the results were  
259 compared to the present study. Interestingly, 0.133 g/100g of lauric acid was detected in the  
260 horse meat in the recent study. Lauric acid has been shown to increase the total serum  
261 cholesterol content more than most of the fatty acids, but most of the increase is attributable  
262 to a growth in high-density lipoprotein (HDL). Resultantly, lauric acid has been characterized  
263 as having a more disposed effect on total HDL cholesterol content than any other fatty acid,  
264 either saturated or unsaturated (Mensink et al., 2003). Arachidonic acid is also found in the  
265 horse meat, which is metabolized to both pro-inflammatory and anti-inflammatory

266 eicosanoids during and after the inflammatory response, respectively health (Mensink et al.,  
267 2003). Arachidonic acid (ARA) is also metabolized to pro-inflammatory and anti-  
268 inflammatory eicosanoids during and after physical activity, respectively, to encourage  
269 growth. It helps to conserve the brain from oxidative stress by activating the peroxisome  
270 proliferator-activated receptor gamma as well (Hunter and Bing 2007). In adults, the  
271 interrupted metabolism of ARA may cause to various neuropsychiatric disorders such as  
272 Alzheimer's disease and bipolar disorder. As compared to the levels of each fatty acids in the  
273 horse meat in the recent study, Seong et al. (2019) informed higher arachidonic acid in their  
274 study (0.57 g/100g). These results indicate that the differences in the fatty acid content could  
275 be made for the disparities in feeding diet used or the digestion and absorption process which  
276 influences the lipids synthesis and saving in the muscle tissues among the different species of  
277 horse.

## 279 **Texture**

280 Texture is a principal quality parameter which decides the values of sensory features of red  
281 meat. It is a complex physical feature resulting from the structure and cohesion of particles.  
282 Accordingly, tenderization is essential before horse meat can be ideally utilized as a food  
283 resource for the elderly. However, there is very restricted data in the literature, especially as  
284 aging populations introduce a growing consumer market within which horse meat could do a  
285 significant and necessary part.

286 Furthermore, the information provided in the literature indicates that the structure of  
287 horse meat is cohesive and compact (Stanislawczyk et al., 2019). Its consistency is relatively  
288 hard. The raw materials obtained from cast race or saddle horses is normally characterized by  
289 exceptionable fibrous-nesses and hardness. One of the causes of the above weakness of this

290 type of horse meat is the large content of connective tissue (collagen) in comparison with the  
291 other types of raw material (Moon, 2006). Thus, tenderization is necessary before horse meat  
292 can be optimally utilized as a food resource. Accordingly, tenderization of the horse meat  
293 product which is intrinsically rich in essential fatty acids, particularly, omega 3, 6, and 9,  
294 could result in an essential fatty acid-dense product that could help elderly consumers  
295 increase their essential fatty acids. Thus, from all the previous reports, the idea of using  
296 enzyme treatments was conceived in order to tenderize horse meat for the elderly consumers.

297 Especially, fruit-derived proteolytic enzymes have softening efficacies on the fidelity and  
298 fiber constitution of meat, which may be of relation in developing texture-modified targeted  
299 meat products for those with mastication difficulties (Chris and Gary, 2007). Five exogenous  
300 enzymes: bromelin, papain, ficin, bacillus protease, and aspartic protease, are generally  
301 recognized as safe by the United States Department of Agriculture (USDA) food safety  
302 inspection service (Botinestean et al., 2017). Of these, the cysteine proteases papain and  
303 bromelin are the most well researched into the relation to meat tenderization. Papain and  
304 bromelin function by producing critical degradation of both myo-fibrillar and collagen  
305 proteins. Several authors have also found a beneficial effectiveness of these fruit-derived  
306 proteolytic enzymes on tenderness. However, to our knowledge, no study has been conducted  
307 so far in order to examine the effects of papain and bromelin on horse meat quality for the  
308 elderly. Thus, this study assessed the capability of elderly consumers to identify horse meat of  
309 varying texture.

310 Table 3 presents the texture parameters of horse muscle under papain treatment. The data  
311 shows that the values of all the texture parameters of horse meat treated by papain for 8 hours  
312 after slaughter, were lower in comparison with the control. The sample treated by papain  
313 from 1 to 6 hours had chewable hardness (55,000~500,000 N/m<sup>2</sup>) with teeth whereas the

314 sample treated by papain for at least 7 hours had chewable hardness (22,000~50,000 N/m<sup>2</sup>)  
315 with elderly's gum. The following results proved that papain had equivalent effectiveness on  
316 the horse meat and could effectually be used for tenderization. In the meat industry, papain is  
317 a heat-stable cysteine protease and is often used for increasing the tenderness owing to its  
318 role in hydrolysing the myo-fibrillar and collagen proteins. On account of the breakdown of  
319 myo-fibrillar proteins is connected with a betterment in the functional characteristics, papain  
320 can also be applied for this object (Barekat and Soltanizadeh, 2019). Taken together, the TPA  
321 values suggest that treatment with papain could be taken into account as a promising option  
322 for advancing softer meat products. Therefore, optimization of various tenderizing treatment  
323 options has a latent to promote the appeal of less tender cuts to older consumers and broaden  
324 the visions for those with mastication impairment.

325 Treatment with bromelin is also one of the most gradual methods used in meat  
326 tenderization. Along with papain, bromelin is preferable to bacterially derived enzymes  
327 mainly because of safety problems, such as pathogenicity, or other disadvantageous  
328 effectiveness (Sharma and Vaidya, 2018). This enzyme is derived from the stems of  
329 pineapples, and it helps in digesting the muscle protein when combined with the meat. It can  
330 also hydrolyze collagen and elastin, which decreases the toughness of meat (Weston and  
331 Rogers 2002). However, the amount of enzyme needs to be optimized because an excessive  
332 volume would result in meat decomposition. There is a greater extent of research on the use  
333 of bromelin on meats such as beef, pork, and chicken, but none reporting on its use on horse  
334 meat (Istrati 2008). Therefore, this study also focused on the application of bromelin in the  
335 tenderization of horse meat for the elderly consumers.

336 Table 3 presents the texture parameters of horse muscle under bromelin treatment. The  
337 data show that the values of all texture parameters of horse meat treated by bromelin for 8

338 hours after slaughter were lower in comparison to the control. The sample treated by  
339 bromelin from 1 to 6 hours had chewable hardness (55,000~500,000 N/m<sup>2</sup>) with teeth  
340 whereas the one treated for at least 7 hours had chewable hardness (22,000~50,000 N/m<sup>2</sup>)  
341 with elderly's gum. These results proved that pineapple is possibly a substitute source for  
342 proteolytic enzymes (Sharma and Vaidya, 2018). The pineapple is very famous in human diet  
343 due to its nice taste and high content of vitamin C, minerals (potassium, phosphorus, iron),  
344 and low calorific value. Pineapple is also a fine sources of folate, potassium, and large  
345 amounts of vitamin E. But there is little information expressing whether the proteases  
346 included in the pineapple have an influence on meat tenderization. The purpose of this study  
347 was to investigate the effect of pineapple's protease enzyme on horse meat tenderization.

348 Along with papain and bromelin, pepsin also do a significant role in meat tenderization  
349 and in the production of fermented foods by moulds from soybeans, rice, and other cereals  
350 (Temiz et al., 2017). It is also used in the baking industry for the modification of wheat  
351 proteins in bread production, and in the dairy industry for the clotting of milk to produce  
352 cheese. Therefore, another purpose of the present study was to find the properties of pepsin in  
353 the tenderization of horse meat for the elderly.

354 Table 3 presents the texture parameters of horse muscle under pepsin treatment. In this  
355 research, values of all texture parameters of horse meat treated by pepsin for 8 hours after  
356 slaughter were lower in comparison with the control. The sample treated by pepsin from 1 to  
357 6 hours had chewable hardness (55,000~500,000 N/m<sup>2</sup>) with teeth whereas the one treated for  
358 at least 7 hours had chewable hardness (22,000~50,000 N/m<sup>2</sup>) with elderly's gum. These  
359 instrumental measures supply mutual complementary data on texture. While shear force is a  
360 nice measure of first bite tenderness, TPA gives a more accurate information on the textural  
361 properties of the products (Botinestean et al., 2016). For the elderly, the most critical

362 parameters are likely hardness. The information studied in this research for TPA suggests that  
363 the enzyme treatment is a promising procedure in meat tenderization, thus recommending the  
364 elderly to promote their horse meat consume. Henceforth, pepsin can also be considered as an  
365 effective tenderizer of horse meat for the elderly consumers, which will also advantage the  
366 horse meat end-users in the market place by having more tender horse meat.

367 Unlike papain and bromelin, pancreatin is a mixture of several digestive enzymes  
368 manufactured by the exocrine cells of the pancreas. It is made up of amylase, lipase, and  
369 protease (Whitehead, 1988). This mixture is used to treat states in which pancreatic secretions  
370 are lacking, such as surgical pancreatectomy, pancreatitis and cystic fibrosis. Pancreatin is an  
371 effectual enzyme supplement for substituting the missing pancreatic enzymes, and aids in the  
372 digestion of foods in the cases of pancreatic insufficiency. Pancreatin also diminish the  
373 assimilation of iron from food in the duodenum during digestion (Bhattacharjee et al., 2013).  
374 They are on the World Health Organization's List of Essential Medicines, the most effectual  
375 and safe medicines needed in a health system. Therefore, this study also focused on the  
376 application of pancreatin in the tenderization of horse meat for the elderly.

377 Table 3 presents the texture parameters of horse muscle under pancreatin treatment. In  
378 this study, values of all the texture parameters of horse meat treated by pancreatin for 8 hours  
379 after slaughter were lower in comparison with the control. The sample treated by pancreatin  
380 from 1 to 7 hours had chewable hardness ( $55,000\sim 500,000\text{ N/m}^2$ ) with teeth whereas the ones  
381 treated for at least 8 hours had chewable hardness ( $22,000\sim 50,000\text{ N/m}^2$ ) with elderly's gum.  
382 In another study, the enzyme treatments on beef steaked significantly reduced the TPA values  
383 (Botinestean et al., 2017). These observations are similar for the muscle fiber dispersion and  
384 meat hardness. For example, enzyme can give onto physical weakening of the fiber structure  
385 while the tenderization of meat. Thus, this coming asunder of structure may also play a part



386 in the diminution in the TPA of the enzyme treated horse meat for the elderly consumers.

387 And the last, Table 3 presents hardness of horse muscle after enzyme treatment. The data  
388 shows that the values of hardness of horse meat treated by enzymes for 8 hours after  
389 slaughter were lower in comparison with the control. The following results proved that  
390 papain, bromelin, pepsin, and pancreatin had even effects on the horse meat and could  
391 effectually be used for tenderization. The tenderized parts were soft. The sample treated by  
392 pepsin and pancreatin for at least 6 hours had chewable hardness (22,000~50,000 N/m<sup>2</sup>) with  
393 elderly's gum whereas the sample treated by papain and bromelin for at least 7 hours had  
394 chewable hardness with elderly's gum. As hardness is the major factor determining the  
395 commercial value of meat for the elderly, it is crucial that hardness diverse in the samples to  
396 estimate the varying age of commercial appeal and value of the samples. Besides, the  
397 physiological processes taking part in the buccal cavity of the mouth, such as salivation  
398 (saliva flow, rate, and composition) tongue movements, and temperate interchanges between  
399 food and oral cavity do a vital role in the awareness of texture. It is also found that  
400 mastication and capacity to swallow do a vital role in the sensation of food texture. For  
401 example, Conroy et al. (2017a) reported that the 66~70 age assessor category negatively  
402 correlated sample tender for tenderness, while the 71~75 age assessor category positively  
403 correlated the same sample for tenderness. This may be explained by a decreased cognition of  
404 texture in the latter group.

405 Thus, the aim of the study in identifying the proper type of enzyme for each treatment  
406 without harmful effectiveness on tenderness was successful. Resultantly, there were discords  
407 in tenderness among the various treatments. For all the texture parameters, pancreatin-treated  
408 meat was the least tender sample while papain had the lowest numerical worth and the  
409 papain-treated meat was significantly tenderer than all the treatments except bromelin. But all

410 the treatments attest to rise the tenderness of the product in comparison to the control.  
411 Depending on the system and degree of demotion craved, each has its object and place within  
412 the meat industry. Prior to deciding which enzyme to use, one must study the system in place.  
413 Factors such as raw material, holding time and temperature, other ingredients found within  
414 the brine, handling, and cooking procedures need to be assessed in order to establish which  
415 enzyme will supply the wanted outcome.

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## Conclusion

From this study, it was shown for the first time that enzyme treated samples revealed a better result for texture. Extension of treatment time from 1 to 8 hours effected in a diminution in the value of all the texture parameters (hardness and resilience) in the analyzed raw horse meat. Anyhow the length of treatment time in horse meat, the used enzymes (papain, bromelin, pepsin, and pancreatin) significantly reduced the values of all texture parameters of the analyzed raw materials as parallelized to the control sample.

The consequences indicate that the enzyme treatments can act as meat tenderizer with an ability to improve the meat tenderness. The treatment of enzyme is also crucial because it diminish the cooking time, fuel expenditure, and makes the horse meat soft and tits to eat or chew, especially by the elderly consumers with teeth troubles. The product tenderized with enzymes will have the latent ability for progressing texture-optimized horse meat products, demanding a lessened mastication endeavor that could be advantageous for those with chewing difficulty, such as the elderly. Additionally, the development of tenderized horse meat could help the elderly consumers achieve their target protein provision in smaller portion size, thus curtailing the peril of sarcopenia. The use of enzyme to soften the horse meat and promote on its palatability may also alter the demeanor of many meat consumers and they may opt to start selling and consuming horse meat, which is plentiful in Korea, Jeju. Thus, these finding might help the industry and the elderly consumers to improve the quality attributes of tough horse meat. It could be in the Korean horse meat industries best attention to certain all of the populations textural favors are catered for.

Though, more inquiries are needed to see the detailed alterations of the muscle fiber proteins in the horse meat during the enzyme treatment and to adapt this technology to the

food industry. And it may be requisite to define the tenderness values that would be detectable and acceptable to elderly consumers. Therefore, more study is needed in this area so that guidelines could be introduced for industrial uptake. And future work could concentrate on sensory evaluation of the horse meat prepared under the proposed enzymatic procedures to establish their consent among the elderly.

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**Table 1.** Proximate composition in thigh muscle of the horse meat

	<b>Content (per 100g)</b>
Moisture	66.7 g
Carbohydrate	0.6 g
Protein	20.8 g
Fat	11.0 g
Ash	0.9 g
Cholesterol	45.3 mg
Calorie	185.0 kcal

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**Table 2.** Fatty acid profile in thigh muscle of the horse meat

	<b>Content (g/100g)</b>
Capric acid (C10:0)	0.007
Lauric acid (C12:0)	0.133
Myristic acid (C14:0)	0.560
Myristoleic acid (C14:1)	0.053
Pentadecanoic acid (C15:0)	0.032
Palmitic acid (C16:0)	2.720
Palmitoleic acid (C16:1)	0.964
Heptadecanoic acid (C17:0)	0.030
Stearic acid (C18:0)	0.312
Oleic acid (C18:1n9c)	3.140
Elaidic acid (C18:1n9t)	0.016
Linoleic acid (C18:2n6c)	1.500
Linolelaidic acid (C18:2n6t)	0.005
Linolenic acid (C18:3n3)	0.280
Arachidic acid (C20:0)	0.005
cis-11-Eicosenoic acid (C20:1)	0.044
cis-11,14-Eicosadienoic acid (C20:2)	0.032
cis-11,14,17-Eicosatrienoic acid (C20:3n3)	0.010
cis-8,11,14-Eicosatrienoic acid (C20:3n6)	0.011
Arachidonic acid (C20:4n6)	0.047

**Table 3.** Texture of the horse meat treated by enzymes and time

Enzyme	Hours Texture	Mean $\pm$ S.D.									F-value (p-value)
		0 (control)	1	2	3	4	5	6	7	8	
Papain	Hardness (N/m <sup>2</sup> )	115312.52	105816.32	94890.95	79785.88	60951.92	53607.63	50705.20	32465.77	25123.93	340.501
		$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	*** 1)
		5355.29	5159.40	3140.42	3843.94	2495.22	1756.72	993.13	634.79	289.98	(0.000)
Papain	Resilience	0.44 $\pm$	0.42 $\pm$	0.38 $\pm$	0.36 $\pm$	0.35 $\pm$	0.32 $\pm$	0.27 $\pm$	0.22 $\pm$	0.21 $\pm$	143.737
		0.01	0.01	0.01	0.02	0.01	0.02	0.01	0.01	0.01	***
		0.01	0.01	0.01	0.02	0.01	0.02	0.01	0.01	0.01	(0.000)
Bromelin	Hardness (N/m <sup>2</sup> )	115312.52	95028.15	68867.05	66136.93	61127.50	53229.52	50323.82	48142.50	45797.03	595.029
		$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	$\pm$	***
		5355.29	$\pm$ 424.91	509.28	1324.32	$\pm$ 391.33	1866.44	618.26	664.36	472.27	(0.000)

		0.44 ±	0.28 ±	0.26 ±	0.24 ±	0.23 ±	0.22 ±	0.21 ±	0.19 ±	0.17 ±	258.632
	Resilience										***
		0.01	0.01	0.00	0.01	0.01	0.01	0.01	0.01	0.01	(0.000)
		115312.52	107345.93	101314.8	87020.73	64872.73	56894.31	50614.55	48477.17	47357.68	578.170
	Hardness										***
	(N/m <sup>2</sup> )	±	±	5 ±	±	±	±	±	±	±	(0.000)
Pepsin		5355.29	2550.99	1182.36	3846.36	2234.96	1906.19	1638.09	537.79	388.35	383.500
	Resilience										***
		0.44 ±	0.40 ±	0.35 ±	0.32 ±	0.22 ±	0.20 ±	0.17 ±	0.15 ±	0.13 ±	(0.000)
		0.01	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	(0.000)
		115312.52		94592.87	67232.90	64497.07	62001.33	60215.28	50349.95	47630.86	340.501
	Hardness		99635.78								***
	(N/m <sup>2</sup> )	±	± 2119.97	±	±	±	±	±	±	±	(0.000)
Pancreatin		5355.29		1370.19	1161.24	1045.79	176.97	804.91	612.34	998.07	143.737
	Resilience										***
		0.44 ±	0.36 ±	0.32 ±	0.27 ±	0.22 ±	0.19 ±	0.16 ±	0.14 ±	0.12 ±	(0.000)
		0.01	0.01	0.02	0.01	0.01	0.01	0.01	0.01	0.01	(0.000)

									(0.000)
F-value <sup>2)</sup>	0.000	182.118	394.303	110.088	93.925 ***	62.112	31.774	58.403	639.637
(p-value)	(1.000)	***	***	***	(0.000)	***	***	***	***
		(0.000)	(0.000)	(0.000)		(0.000)	(0.000)	(0.000)	(0.000)

<sup>1)</sup> \*\*\*,  $p < 0.001$  (The  $p$ -value is the probability of obtaining test results at least as extreme as the results actually observed during the test, assuming that the null hypothesis is correct).

<sup>2)</sup> Enzyme effectiveness of hardness of the horse meat (The F-value is a continuous probability distribution that arises frequently as the null distribution of a test statistic, most notably in the analysis of variance).