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9 Abstract

This study investigated the effect of storage state (chilled state on sous-vide, CS; frozen 10 state without thawing on sous-vide, FS; and frozen/thawed states on sous-vide, TS) and sous-11 vide cooking temperature (65°C and 72°C) on the *longissimus dorsi* muscle quality of pork. 12 FS showed a higher moisture content than that of CS and TS (p < 0.001), whereas both FS and 13 CS showed higher expressible moisture loss than that of TS (p < 0.001). FS showed a lower 14 cooking loss (p < 0.001) than that of CS and TS. FS and TS exhibited significantly higher lipid 15 oxidation than that of CS. Carbonyl and sulfhydryl content were not significantly affected by 16 the storage treatment. FS and TS exhibited lower shear force than that of CS (p < 0.001). FS 17 and TS showed higher springiness than that of CS (p < 0.001), FS exhibited lower gumminess 18 than that of CS and TS (p < 0.01). Sous-vide treatment at 65°C exhibited significantly higher 19 moisture content and lower expressible moisture loss, cooking loss, and total and 20 sarcoplasmic protein than those at 72°C. Shear force and springiness of 65°C-treated groups 21 were lower than those of 72°C-treated groups (p < 0.01). Cooking temperature significantly 22 23 influenced overall acceptability, whereas the storage state did not affect the overall acceptability. These results indicated that meat quality might be improved upon cooking from 24 25 the frozen or frozen/thawed state using sous-vide when compared with traditional processing. Keywords frozen, thawed, sous-vide, longissimus dorsi muscle, meat quality 26

27

28 Introduction

The principle aim of the meat industry is to produce safe products while improving sensory, texture, and quality properties and ensuring oxidative stability (Dominguez-Hernandez et al., 2018). The effects of freezing, which increases shelf life by preventing oxidative degradation, on product quality has been extensively studied (Choi et al., 2017; Soyer et al., 2010; Leygonie et al., 2012a). Tenderness and juiciness, which comprise crucial

properties for consumers, exhibit more positive results upon freezing/thawing rather than 34 chilling meat (Lagerstedt et al., 2008). However, the question has been raised regarding 35 whether freezing/thawing leads to reduced meat quality (Kim et al., 2018). Ice crystal 36 formation in muscle fiber destroys structural and nutrient homeostasis by inducing increases 37 in protein, carbohydrate, lipid, vitamin, and mineral concentrations (Leygonie et al., 2012a). 38 The damaged muscle fibers do not reabsorb water during the thawing process, leading to an 39 40 overall increase in discoloration and decreased water holding capacity (WHC); lipid and protein oxidation also occur (Ali et al., 2015; Leygonie et al., 2012b). 41

42 High temperature cooked meat from the frozen or thawed state did not influence cooking yield and tenderness (Smith et al., 1969), but enhanced yield and juiciness (Jakobsson and 43 Tsson, 1973). Alternatively, sous-vide processing transfers heat from water to food to 44 45 uniformly cook the product (Jeong et al., 2018a), reduces moisture loss and heat damage to protein and lipids, and improves texture compared to traditional cooking methods (Sánchez 46 del Pulgar et al., 2012; Jeong et al., 2018b). This processing is also referred to as vacuum 47 packaged cooked foods, which are cooked for a long time at 65 to 80°C to preserve flavor, 48 49 texture, and nutritional characteristics (González-Fandos et al., 2005).

Although cooking meat directly in the frozen or frozen/thawed state is controversial owing to quality degradation, the sous-vide method may represent a crucial alternative for quality improvement. This study was intended to analyze the pork quality, stability, texture, and sensory characteristics of *longissimus dorsi* muscle based on storage state and sous-vide cooking temperature.

55

- 56 Materials and methods
- 57

58 Experimental design

59 A total of five pork loins (longissimus dorsi muscle) from the same side of the porcine carcass (n=5) was collected at 24 h postmortem from a local slaughter house. After trimming, 60 they were equally cut into six 25 mm thick and about 95 g pieces, individually vacuum-61 packaged at settings of vacuum 30 s, sealing 3 s, and soft air 2 s (Cryovac C5045, 62 nylon/PE/nylon/PE/nylon/LLDPE, Sealed Air Corporation, Duncan, SC, USA), and randomly 63 assigned into six treatments according to storage state (chilled (CS), frozen (FS), or 64 frozen/thawed (TS)) and cooking temperature (1 h at 65°C or 72°C). All groups were cooled 65 in a refrigerator for 1 h after cooking (Fig. 1). During the cooking process, the core 66 temperature of samples was recorded using a thermocouple (Testo108, Testo, Lenzkirch, 67 Germany) every 5 min (Fig. 2). 68

69

70 **Proximate analysis and pH measurement**

Proximate analysis was determined as moisture, crude fat, and crude protein contents
(AOAC, 1995). Sample pH was estimated using a pH meter (F-71G, Horiba Co, Kyoto, Japan)
after pulverizing a 2 g sample with 18 mL distilled water for 1 min in a homogenizer (AM-1,
Nihonseiki kalsha, Tokyo, Japan).

75

76 Water holding capacity (WHC)

For expressible moisture, 1.5 g was wrapped in gauze, placed in a conical tube, then centrifuged at $1,000 \times g$, 15 min (VS-550, Vision, Daejeon, South Korea). The weight of expressible moisture was calculated according to the following equation:

80 Expressible mositure (%) =
$$\frac{\text{weight of initial sample-weight of sample after centrifugation}}{\text{weight of initial sample}} \times$$

81 100

Cooking loss was measured by weight difference between the pork loin before and after cooking and calculated according to the following equation:

84 Cooking loss (%) =
$$\frac{\text{(weight of raw meat - weight of cooked meat)}}{\text{weight of raw meat}} \times 100$$

86 Color measurement

The sample was assessed after sous-vide cooking and 1 h refrigerator cooling. The inside color of meat was estimated using a colorimeter (Chromameter Minolta Co, Japan) using by the Commission International de1'Eclairage (CIE) system. The colorimeter was calibrated employing a standard white plate (CIE $L^*=+97.43$, CIE $a^*=-0.08$, CIE $b^*=+1.83$).

91

92 Lipid oxidation (2-thiobarbituric acid reactive substances; TBARS)

TBARS was measured as previously described (Buege and Aust, 1978) based on the 93 malondialdehyde (MDA) amount. Sous-vide-treated sample (5 g) was added to 15 mL 94 distilled water and 100 µL butylated hydroxytoluene (6%, v/w). After homogenizing for 1 95 min at 3220×g, 1 mL sample was reacted with 2 mL of 20 mM TBA/15% trichloroacetic acid 96 reagent (TCA, v/w), vortexed, heated in an 80°C water bath for 15 min, cooled for 30 min in 97 ice water, centrifuged (2,000×g, 10 min, 25°C), and filtered through Whatman paper (No.1). 98 99 The absorbance was analyzed using a spectrophotometer (Optizen 2120UV, Mecays, Seoul, Korea) at 532 nm (A₅₃₂). TBARS number was calculated as mg MDA/kg meat using a mole 100 extinction coefficient of 1.56×10⁵ M⁻¹cm⁻¹. The MDA concentration was calculated according 101 to the TBARS number per the following equation: 102

103 TBARS number (mg MDA/kg meat)

104 =
$$A_{532} \times (1 \text{ M MDA}/1.56 \times 10^5) \times [(1 \text{ mole/L})/\text{M}]$$

105
$$\times (0.003 / 0.5g \text{ meat}) \times (72.07g \text{ MDA/mole MDA}) \times (1000 \text{ mg/g})$$

106 \times (1000 g/Kg)

107 = $A_{532} \times 2.77$ (mg MDA/kg meat)

Protein oxidation

Protein oxidation measurements were based on carbonyl and sulfhydryl content (Vossen 109 and De Smet, 2015). For carbonyl content, the sample (3 g) was homogenized with 20 mM 110 phosphate buffer (30 mL) containing 0.6 M NaCl. To each sample, 10% TCA regent (v/w) 111 was added, held for 30 min in an ice bath, centrifuged (2,000×g, 30 min), the supernatant 112 discarded, 10% TCA reagent again added, and the process repeated. DNPH reagent was then 113 114 added to the sample, the mixture shaken for 1 h in a dark room, supplemented with 20% TCA (0.5 mL, v/w), the cooled sample centrifuged $(2,000 \times \text{g}, 20 \text{ min})$, and the supernatant removed. 115 116 The remaining pellet was washed three times with added 1 mL ethanol/ethyl acetate solution (1:1, v/v), centrifuged $(2,000 \times g, 20 \text{ min})$, the supernatant removed, the solvent evaporated for 117 15 min, then 1 mL guanidine-HCl (6 M) in 20 mM phosphate buffer was added, mixed for 30 118 119 min, and centrifuged (9,500×g, 10 min). The absorbance was measured at 280 nm for 120 measuring protein concentration using the bovine serum albumin (BSA) standard curve and 370 nm for measuring protein hydrazones using a nanomole extinction coefficient of 0.021 121 122 $nM^{-1}cm^{-1}$; the carbonyl content was expressed as nmol carbonyl/mg protein.

For sulfhydryl content, 2 g sample was added to 5% SDS buffer (50 mL), homogenized, 123 placed in a tube, heated in a water bath at 80°C for 1 h, cooled for 30 min, and filtered using 124 Whatman paper (No.1). Then, 0.1 M TRIS buffer (2 mL, pH 8.0) and 10 mM DTNB (0.5 mL) 125 126 were added to 0.5 mL filtered sample, reacted in a dark room for 30 min, and the absorbance of sulfhydryl content was analyzed at 412 nm. Sulfhydryl content was calculated as a 127 nanomole extinction coefficient of 0.0114 nM⁻¹cm⁻¹ and protein content was measured based 128 on the BSA standard curve using the Biuret method; the sulfhydryl content was expressed as 129 nmol sulfhydryl/mg protein. 130

131

Protein solubility

The total protein solubility was analyzed according to the method of Bowker and Zhuang 134 (2016). Potassium phosphate buffer (0.025 M, pH 7.2) and 0.55 M potassium iodide in 0.05 135 M potassium phosphate buffer (pH 7.2) were respectively used to measure sarcoplasmic and 136 total protein solubility. Cooked sous-vide samples (1 g) were added to 10 volumes of each 137 reagent, homogenized at 3220×g for 1 min, and stored in a refrigerator for 20 h. After 138 centrifugation (2,600×g, 30 min, 4°C), the protein in the supernatant was quantified using the 139 Biuret test. The following equation was used without measuring the myofibrillar protein 140 solubility (myofibrillar protein=total protein-sarcoplasmic protein). Protein solubility was 141 142 given as mg soluble protein per g meat.

143

144 Shear force and texture profile analysis (TPA)

Shear force and texture profile were measured using a TX-XT2 instrument (Stable Micro 145 Systems Ltd, Surrey, England). For the shear force, the cooked pork loin sous-vide sample 146 was cored to a cylindrical 12 mm diameter. Operating parameters were 5 kg load cell and 200 147 148 mm/min cross-head speed. Shear force value was calculated by taking the average of the maximum force required to shear the cored sample. Texture analysis conditions were pre-test 149 speed 2.0 mm/s, post-test speed 5.0 mm/s. maximum load 2 kg, head speed 2.0 mm/s, 150 151 distance 6.0 mm, trigger force 5 g. The central portion of sous-vide cooked longissimus dorsi muscle was cut to a $10 \times 10 \times 15$ mm sample, which was placed under the probe moving down 152 at a constant speed; results were automatically recorded by the software. Texture parameters 153 for hardness (kg), springiness (mm), gumminess (kg), and cohesiveness and chewiness (kg) 154 were assessed using the method of Bourne (1978). 155

156

158 Laboratory method for sensory analysis

Stored samples (about 95g) were cooked in sous-vide processing for 1 h at 65 and 72°C, 159 160 then cooled at room temperature for 30 min. The samples were cut to a $10 \times 15 \times 15$ mm block and placed on a white plate. The sensory analysis was performed by ten untrained consumer 161 162 panelists (6 women and 4 men aged 25 to 34 years with an average age of 29 years). The sensory analysis conducted twice, once in the morning and once in the afternoon with the 163 same panelists. At each session, each sample was provided with a random three-digit number. 164 Each untrained consumer panelist rated six samples using a hedonic seven-point scale of 165 lightness, redness, flavor, odor, tenderness, juiciness, and overall rating: 1 (strongly non-like) 166 to 7 (strongly like). Untrained consumer panelists for this study were selected by the Konkuk 167 University Meat Science Laboratory. 168

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170 Statistical analysis

The factorial design was conducted for each sample status (chilled, frozen, and frozen/thawed) and two cooking temperatures (65°C and 72°C), where each carcass served as a block. All methods were analyzed by two-way ANOVA procedure of IBM SPSS statistics 24.0. Difference significant between storage state (chilled, frozen, and frozen/ thawed), temperature (65°C and 72°C) and storage × temperature (S×T) interaction effects were used to identify (Tukey's HSD test, p < 0.05).

177

178 **Results and discussion**

179

180 **Proximate composition and pH measurement**

181 Table 1 reveals the effect of storage state and sous-vide cooking temperature on proximate182 composition and pH of pork. The crude protein and fat were not influenced by storage state,

183 cooking temperature, or S×T interaction. The FS showed higher moisture content than those of TS and CS (p < 0.001). The moisture contents influenced by the holding time of sous-vide 184 cooking procedures. Obuz et al. (2003) reported that short holding time resulted less cooking 185 loss. When cooking loss is reduced, water may be captured more in the protein structure than 186 the higher cooking losses, resulting in higher water content. (Aaslyng et al., 2003). The 187 moisture of the 65°C groups (66.07%) was significantly higher than that of the 72°C groups 188 (63.02%). Previous study also reported that low sous-vide cooking temperature resulted low 189 cooking loss and high moisture content (Sánchez del Pulgar et al., 2012). 190

The pH range was 5.91–5.98, which did not significantly differ by storage methods or sous-vide cooking temperatures. Muela et al. (2010) stated that the pH of fresh, frozen, and thawing samples did not significantly differ. When cooked at 61°C for 45 min, the pH was 6.02 (Jeong et al., 2018b), similar to the ranges of the present study. Overall, our findings indicated that the range of pH did not significantly differ between conditions, indicating that pH had no effect on frozen state and cooking temperature.

197

198

Water holding capacity (WHC)

Figure 3 reveals the effects of storage method and sous-vide cooking temperature on 199 WHC (cooking loss and expressible moisture). Cooking loss is related to the juiciness of the 200 meat product (Kerr et al., 2005), and FS showed lower cooking loss than that of TS and CS 201 (p < 0.001). Sous-vide treatment at 65°C showed lower cooking loss than that of 72°C 202 203 (p < 0.001). The changes of the water in muscle tissue is due to the heat-induced proteins denaturation and structural contraction (Ishiwatari et al., 2013). The low core temperature 204 indicates the lowest cooking loss as a result of deteriorates the strength of the connective and 205 less changes in myofibrillar protein (Becker et al., 2016). Furthermore, Aaslyng et al. (2003) 206 reported that not only the cooking temperature but also the time that reached at cooking 207

208 temperature and holding time affect the protein denaturation. The frozen state of sous-vide cooking had a short holding time because it reaches at the cooking temperature later than the 209 chilled and frozen/thawing state of sous-vide cooking (Figure 2). This results is similar to the 210 previous study reported that short holding time showed low cooking loss (Obuz et al., 2003). 211 In this study, the FS showed lower cooking loss than CS and TS and also the lowest cooking 212 loss was observed in FS65. The low cooking sous-vide treatment in the frozen state can be 213 214 expected to have higher eating quality with less cooking loss and high juiciness than that of 215 the sous-vide treatment in chilled and frozen/thawed state.

216 Expressible moisture is the measure of the juice preserved in the cooked product. (Kerr et al., 2005). The FS expressible moisture was higher than that of TS and CS (p <0.001). 217 Fernández et al. (2007) reported the lower water release during centrifugation of expressible 218 219 moisture resulting from water loss through the thawing process. In addition, Kerr et al. (2005) reported that expressible moisture may contain less juice that can be expressed after cooking 220 due to loss of juice during cooking. Theses indicated that expressible moisture are inversely 221 related to thawing and cooking loss. Therefore, frozen treatment and low cooking temperature 222 treatment resulted in increase of WHC (low cooking loss and high expressible moisture). 223

224

225 Color measurement

Results of color measurement are revealed in Table 1. There was a significant effect on CIE L*, a*, and b* of S×T interaction, but not on that of storage groups (CS, FS, and TS). Dominguez-Hernandez et al. (2018) reported that the color remained constant when the core reached the final temperature through low temperature cooking. Therefore, sous-vide cooking was less affected in terms of color change and the cooking temperature groups (65 and 72°C) were influenced by CIE a* and b* (p<0.001). As the cooking temperature increases, myoglobin is degraded and CIE a* is reduced (Roldán et al., 2013). CIE b* is increased owing to the thermal denaturation and the formation of metmyoglobin; accordingly, the loss
of CIE a* and the increase of CIE b* were found by other authors as the sous-vide cooking
temperature increased (Roldán et al., 2013; Sánchez del Pulgar et al., 2012).

236

237 Lipid oxidation

As shown Table 2, TBARS, a measure of the amount of MDA as a secondary lipid oxide 238 239 (Buege and Aust, 1978), was significantly (p < 0.001) elevated CS < FS < TS (0.13, 0.32, and 0.40 MDA mg/kg, respectively). Higher oxidation level was influenced to accumulate 240 241 unstable MDA because of cell membrane damage owing to ice crystals, especially heme iron release (Coombs et al., 2018; Leygonie et al., 2012a). Leygonie et al. (2012a) reported that 242 when stored at -20° C, water did not freeze completely, and that freezing led to primary 243 peroxidation whereas thawing promoted a radical secondary lipid oxidation. In the present 244 study, TBARS was influenced by cooking temperature (p < 0.05) but not by S×T interaction 245 (p>0.05). Heat treatment increases the lipid oxidation of meat, and the oxidation rate may 246 increase when the cooking temperature increases (Roldán et al., 2013). Oxidation is 247 considered to be the cause of deterioration of taste, flavor and meat quality (Scollan et al., 248 2014). However, all treatment groups (CS65, CS72, FS65, FS72, TS65, and TS72) were 249 within the acceptable edible range of 1.2 mg MDA/kg meat (Kim et al., 2015). These results 250 251 indicate that changes in storage method and sous-vide cooking temperature are not negative effect on the lipid oxidation. 252

253

254 **Protein oxidation**

Carbonyl and sulfhydryl content were not influenced by storage and cooking temperature (p>0.05, Table 2). The interaction of S×T had no difference in carbonyl and sulfhydryl content (p>0.05). The first event observed during the protein oxidation process is that the 258 sulfhydryl group is converted to disulfide and other oxidized species, resulting in reduced sulfhydryl content, and when MDA forms a protein complex, its carbonyl content increases 259 260 (Xia et al., 2009). Loss of sulfhydryl content and formation of carbonyl content were not promoted; similarly, previous results showed that sulfhydryl and carbonyl content did not 261 significantly differ after freezing for 3 months (Sover et al., 2010). In addition, protein 262 oxidation induced protein cross-linking, especially myofibrillar protein aggregates 263 264 (Laakkonen et al., 1970; Xia et al., 2009). Table 2 shows that the myofibrillar protein did not aggregate and or show changes in physical structure, which would not be influenced by 265 266 protein oxidation (carbonyl and sulfhydryl content). In conclusion, protein oxidation is stable in 1 month-frozen meat upon processing by sous-vide cooking. 267

268

269 **Protein solubility**

Table 2 reveals the effect of storage state and sous-vide cooking temperature on total, 270 sarcoplasmic, and myofibrillar protein solubility. Total and myofibrillar protein solubility did 271 not differ by $S \times T$ interaction and storage (p > 0.05). Protein solubility is widely used as an 272 indicator of protein structural changes (e.g., protein denaturation), as the solubility is 273 decreased owing to the generation of non-extractable insoluble protein aggregates (Laakkonen 274 et al., 1970; Marcos et al., 2010). Sarcoplasmic protein solubility is a great indicator of quality 275 276 and a significant part of meat processing (Marcos et al., 2010). Dai et al. (2013) reported that 277 the solubility of sarcoplasmic protein is influenced by WHC, shear force, and gel formation. The decreases in sous-vide cooking temperature significantly increase the solubility of 278 sarcoplasmic and total protein (p < 0.001). These results showed the same results as the 279 280 previous studies (Li et al., 2013; Murphy and Marks, 2000). High protein solubility can be result the less insoluble protein aggregates, increased WHC and tenderness compared to lower 281 protein solubility (Dai et al., 2013; Marcos et al., 2010). 282

Shear force

Table 3 shows the effect of storage state and sous-vide cooking temperature on shear force. 284 285 Tenderization is determined to result from structural destruction owing to the damage caused by ice crystal formation (Lagerstedit et al., 2008). Shear force was significantly lower 286 (p < 0.001) in FS and TS groups (3.90 and 3.45 kg, respectively) than the CS group (4.65 kg), 287 whereas S×T interaction had no effect (Table 3). Destefanie et al. (2008) reported that the 288 289 perception of tenderness is defined as the range of shear forces (from 3.36 to 4.36 kg tender, from 4.37 to 5.2 kg tough). In previous studies, the frozen and frozen/thawed samples showed 290 291 lower shear force tendency than the refrigerated samples (Leygonie et al., 2012a; Shanks et al., 2002). Sous-vide treatment at 65°C (3.60 kg) was lower a shear force than that of 72°C (4.40 292 kg). García-Segovia et al. (2007) reported that the sous-vide cooking from 60 to 80°C 293 increased shear force value, but Vaudagna et al. (2002) reported that at the 60 to 65°C the 294 meat was maintain as tenderness. This result is based on myosin (55-60°C) and actin (about 295 80°C) denaturation and collagen contraction (56-65°C), as the temperature decreases, the 296 shear force decreases due to less collagen denaturation and myofibrillar structure (Roldán et 297 298 al., 2013; García-Segovia et al., 2007). In particularly, low shear forces were showed in FS65 299 and TS65. As the previous studies reported, the freezing process and low cooking temperature tended to decrease the shear force (Lagerstedit et al., 2008; Shanks et al., 2002; García-300 301 Segovia et al., 2007).

302

303 **TPA**

Table 3 reveals TPA values by storage method and cooking temperature. The high moisture content shrinkage the muscles in the meat and influence the TPA parameter (springiness, gumminess, cohesiveness, hardness, chewiness) (Du and sun, 2005). In this study, cohesiveness, hardness and chewiness did not show significant difference for storage, 308 cooking temperature and S×T. Gumminess of FS was lower than those of CS and TS, and 309 springiness of 65°C was lower than that of 72°C. In Table 1, FS showed higher moisture 310 content than TS and CS, which is consistent to the previous study that reported high water 311 content resulted low gumminess (Zhang and Barbut, 2005). Moreover, previous study 312 indicated that heating above 65°C increase the modulus of elasticity (Tornberg, 2005).

313

314

Laboratory method for sensory analysis

Table 4 shows the effect of storage state and cooking temperature on sensory analysis. 315 Tenderness, juiciness, and flavor were the main factors of consumer's choice of meat 316 (Dominguez-Hernandez et al., 2018). Tenderness scores of FS and TS groups (5.92 and 5.67, 317 respectively) were higher than that of the CS group (4.53, p=0.001); moreover, tenderness of 318 319 65°C was higher than that of 72°C. Shear force generally has high correlation with sensory scores on meat toughness (Tornberg, 2005), consistent with sensory results and shear force 320 measurements. The FS and TS showed higher juiciness than the CS group (p=0.001), with 321 juiciness of the 65°C group being higher than that of the 72°C group (p < 0.001). Aaslyng et al. 322 (2003) reported that low cooking loss result the high juiciness. Accordingly, FS65 showed the 323 lowest cooking loss (Figure 3) and showed the highest juiciness. The FS65 showed the 324 highest score in flavor, tenderness and overall as well as juiciness. This results suggest that 325 326 frozen state and low sous-vide cooking have a positive effect on sensory quality.

327

328 Conclusion

This study investigated the meat quality effect on the storage state and the cooking temperature. Frozen state on sous-vide treatment increased the moisture content and improve the sensory quality (tenderness and juiciness) and decreased cooking loss. Moreover, frozen and frozen/thawed on sous-vide treatment showed lower shear force than chilled on sous-vide

treatment. This study suggests that frozen state on sous-vide cooking may minimize the 333 quality degrenation. In addition, sous-vide cooking temperature at 65°C showed higher 334 moisture content, sarcoplasmic protein solubility, tenderness and juiciness and lower shear 335 force and cooking loss than that of 72°C. Therefore, the combination of frozen state and 65°C 336 sous-vide cooking temperature may produce the high quality meat products with the 337 advantages of high moisture content, WHC, tenderness and juiciness and low share force. 338 However, further study is necessary to indicate the effect of storage state and sous-vide 339 340 cooking temperature on oxidation stability of the meat products.

341

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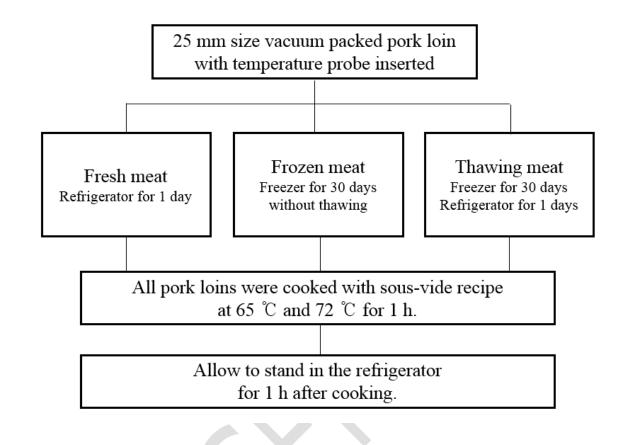
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- 451 Figure 1. Schematic diagram of sample storage method and sous-vide cooking process.

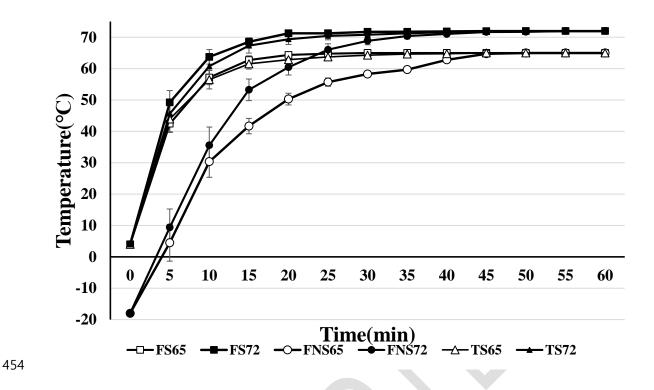


Figure 2. Effect of cooking rate on *longissimus dorsi* cooking core temperature (chilled
starting temperature 4°C, frozen starting temperature -18°C, thawed starting
temperature 4°C). Cooking temperature (65 and 72°C) was heated and checked every 5 min.

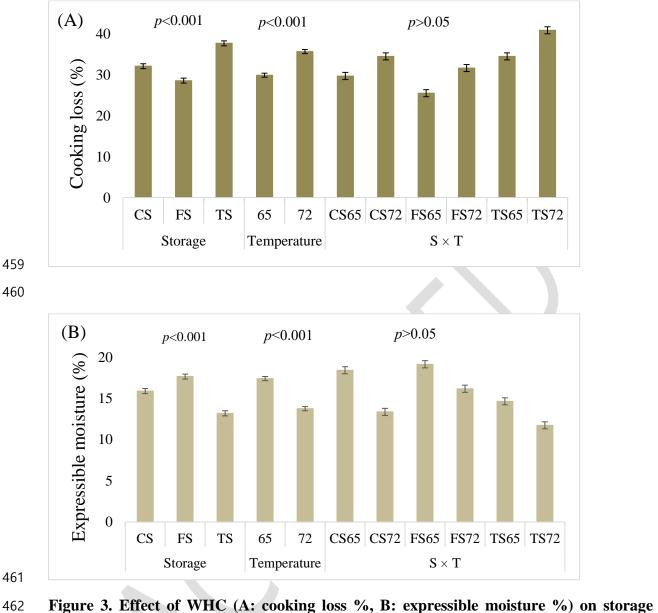


Figure 3. Effect of WHC (A: cooking loss %, B: expressible moisture %) on storage method and sous-vide cooking temperature. Three meat storage groups included: CS, chilled storage sous-vide, FS, frozen storage sous-vide, TS, thawing storage sous-vide. Two temperature groups included 65, sous-vide cooking temperature 65°C, and 72°C, sous-vide cooking temperature 72°C.

Treatmer	nt	Crude protein (%)	Crude fat (%)	Moisture (%)	pН	CIE L*	CIE a*	CIE b*
Storage sta	ate							
CS		24.64 ^{ns1)}	6.52 ^{ns}	64.11 ^b	5.93 ^{ns}	79.35 ^{ns1)}	5.58 ^{ns}	8.82 ^{ns}
FS		23.73 ^{ns}	6.01 ^{ns}	66.21ª	5.92 ^{ns}	79.07 ^{ns}	5.40 ^{ns}	8.58 ^{ns}
TS		25.62 ^{ns}	5.98 ^{ns}	64.21 ^b	5.97 ^{ns}	78.74 ^{ns}	5.62 ^{ns}	8.58 ^{ns}
<i>p</i> -value		0.129	0.208	< 0.001	0.431	0.097	0.124	0.073
SEM ²⁾		0.641	0.226	0.299	0.026	0.210	0.077	0.085
Temperature	e (°C)							
65		24.70	6.40	66.07	5.92	78.92	5.85	8.27
72		24.63	5.93	63.02	5.96	79.18	5.22	9.05
<i>p</i> -value		0.928	0.100	< 0.001	0.267	0.298	< 0.001	< 0.001
SEM		0.523	0.184	0.245	0.021	0.172	0.063	0.070
S × T ³⁾								
CS	65	25.61	6.56	65.13	5.91	78.69	6.22	8.56
CS	72	23.67	6.47	63.09	5.96	80.01	4.94	9.08
FS	65	23.67	6.32	67.30	5.91	79.62	5.32	7.88
ГЭ	72	23.79	5.70	65.13	5.94	78.51	5.48	9.29
TS	65	24.82	6.32	65.79	5.95	78.50	6.02	8.37
15	72	26.43	5.64	62.63	5.98	79.01	5.30	8.80
<i>p</i> -value		0.162	0.600	0.362	0.937	< 0.001	< 0.001	< 0.001
SEM		0.906	0.320	0.424	0.037	0.297	0.108	0.121

467 **Table 1.** Effect of storage method and sous-vide cooking temperature on proximate composition, pH, and color

468 Meat storage groups: CS, chilled storage sous-vide, FS, frozen storage sous-vide, TS, thawing storage sous-vide.

469 Temperature groups: 65, sous-vide cooking temperature 65°C, and 72, sous-vide cooking temperature 72°C.

470 ^{a-b} Different superscript letters within the same common category indicate significant differences for the storage state (*p*<0.05).

471 ¹⁾ ns, not significant ²⁾ SEM, standard error of the means ³⁾ S \times T, storage state \times temperature

Treatment			Comband	G 101 1 1	Protein solubility ⁴⁾			
		TBARS ¹⁾	Carbonyl content ²⁾	Sulfhydryl content ³⁾	Total protein	Sarcoplasmic protein	Myofibrillar protein	
Storage	e state							
C	S	0.14 ^c	1.89 ^{ns5)}	39.54 ^{ns}	57.06 ^{ns}	22.11 ^b	34.95 ^{ns}	
FS	S	0.32 ^b	1.72 ^{ns}	39.76 ^{ns}	62.34 ^{ns}	26.01 ^a	36.33 ^{ns}	
T	S	0.40^{a}	1.78 ^{ns}	39.61 ^{ns}	60.35 ^{ns}	24.48 ^{ab}	35.88 ^{ns}	
<i>p</i> -value		< 0.001	0.157	0.989	0.110	0.068	0.841	
SEM ⁶⁾		0.020	0.061	1.109	1.696	1.146	1.617	
Temperat	ture (°C)							
65		0.26	1.77	39.42	66.28	29.57	36.72	
72	2	0.31	1.82	39.86	53.55	18.82	34.72	
<i>p</i> -value		0.029	0.454	0.733	< 0.001	< 0.001	0.295	
SEM		0.016	0.050	0.906	1.396	0.931	1.330	
S×T	Γ ⁷⁾							
CS	65	0.13	1.83	39.53	62.55	27.29	35.27	
CS	72	0.14	1.95	39.54	51.57	16.93	34.64	
FS	65	0.29	1.65	39.31	68.59	31.31	37.28	
1.2	72	0.34	1.79	40.21	56.08	20.71	35.38	
TS	65	0.36	1.83	39.41	67.71	30.11	37.60	
15	72	0.44	1.73	39.81	52.99	18.84	34.15	
<i>p</i> -value		0.530	0.300	0.961	0.759	0.959	0.844	
SEM		0.028	0.086	1.277	2.321	1.548	2.212	

473 **Table 2**. Effect of storage method and sous-vide cooking temperature on lipid, protein oxidation, and protein solubility

474 Storage state groups: CS, chilled storage sous-vide, FS, frozen storage sous-vide, and TS, thawing storage sous-vide.

475 Temperature groups: 65, sous-vide cooking temperature 65°C, and 72, sous-vide cooking temperature 72°C.

476 ^{a-c} Different superscript letters within the same common category indicate significant differences for the storage state (p < 0.05).

477 ¹⁾Unit, mg MDA/kg meat ²⁾Unit, nmol carbonyl /mg protein ³⁾Unit, nmol sulfhydryl/mg protein ⁴⁾Unit, soluble protein mg/g meat

478 $^{5)}$ ns, not significant $^{6)}$ SEM, standard error of the means $^{7)}$ S×T, storage state × temperature

479

Treatm	ent	Springiness (mm)	Gumminess (kg)	Cohesiveness	Hardness (kg)	Chewiness (kg)	Shear force (kg)
Storage s	state						
ĊS		0.55^{b}	4.15 ^a	0.47^{ns1}	8.57 ^{ns}	2.28 ^{ns}	4.65 ^a
FS		0.60^{a}	3.45 ^b	0.46^{ns}	7.61 ^{ns}	2.92 ^{ns}	3.90 ^b
TS		0.58^{a}	4.13 ^a	0.46^{ns}	8.66 ^{ns}	2.42 ^{ns}	3.45 ^b
<i>p</i> -value		< 0.001	0.003	0.277	0.090	0.480	< 0.001
SEM ²⁾		0.007	0.116	0.008	0.381	0.397	0.241
Temperatu	re (°C)						
65		0.55	3.99	0.46	8.52	2.40	3.60
72		0.61	3.83	0.47	8.04	2.69	4.40
<i>p</i> -value		< 0.001	0.404	0.305	0.280	0.533	0.002
SEM		0.006	0.136	0.006	0.312	0.325	0.175
S×T ³	3)						
CS	65	0.52	4.40	0.48	9.29	2.29	4.22
CS	72	0.57	3.91	0.47	7.85	2.28	5.08
EC	65	0.58	3.47	0.46	7.71	2.63	3.46
FS	72	0.63	3.43	0.46	7.52	3.21	4.35
TS	65	0.55	4.10	0.45	8.56	2.27	3.13
15	72	0.61	4.16	0.48	8.77	2.57	3.77
<i>p</i> -value		0.908	0.493	0.337	0.309	0.874	0.899
SEM		0.010	0.235	0.011	0.539	0.562	0.303

481 **Table 3.** Effects of storage method and sous-vide cooking temperature on TPA and shear force

482 Meat storage groups: CS, chilled storage sous-vide, FS, frozen storage sous-vide, and TS, thawing storage sous-vide.

483 Temperature groups: 65, sous-vide cooking temperature 65°C, and 72, sous-vide cooking temperature 72°C.

484 ^{a-b} Different superscript letters within the same common category indicate significant differences for the storage state (p < 0.05).

485 ¹⁾ ns, not significant ²⁾ SEM, standard error of the means ³⁾ S \times T, storage state \times temperature

Treatment		Lightness	Redness	Flavor	Odor	Tenderness	Juiciness	Overall
Storag	e state							
C	S	5.31 ^{ns1)}	4.58 ^{ns}	5.25 ^{ns}	3.92 ^{ns}	4.53 ^b	3.75 ^b	5.19 ^{ns}
F	S	5.81 ^{ns}	5.31 ^{ns}	5.42 ^{ns}	3.56 ^{ns}	5.92 ^a	5.11 ^a	5.75 ^{ns}
Т	S	5.39 ^{ns}	4.86 ^{ns}	5.22 ^{ns}	4.06 ^{ns}	5.67 ^a	5.14 ^a	5.67 ^{ns}
<i>p</i> -value		0.165	0.159	0.870	0.330	0.001	0.001	0.151
SEM ²⁾		0.198	0.266	0.282	0.244	0.272	0.278	0.216
Tempera	ture (°C)							
6	5	5.82	5.89	5.43	3.98	6.28	5.78	6.37
72	2	5.22	3.94	5.17	3.70	4.47	3.56	4.70
<i>p</i> -value		0.007	< 0.001	0.428	0.326	< 0.001	< 0.001	< 0.001
SEM		0.162	0.217	0.230	0.199	0.222	0.227	0.176
S×'	Γ ³⁾							
CS	65	5.17	5.28	5.06	4.17	5.39	4.83	5.83
CS	72	5.44	3.89	5.44	3.67	3.67	2.67	4.56
EC	65	6.39	6.50	5.67	3.56	6.81	6.33	6.67
FS	72	5.22	4.11	5.17	3.56	5.03	3.89	4.83
TS	65	5.89	5.89	5.56	4.22	6.64	6.17	6.61
13 72		4.89	3.83	4.89	3.89	4.70	4.11	4.72
<i>p</i> -value		0.022	0.404	0.367	0.762	0.956	0.879	0.544
SEM		0.280	0.376	0.399	0.345	0.384	0.394	0.305

487 **Table 4.** Effects of storage method and sous-vide cooking temperature on the Laboratory method for sensory analysis

488 Meat storage groups: CS, chilled storage sous-vide, FS, frozen storage sous-vide, and TS, thawing storage sous-vide.

489 Temperature groups: 65, sous-vide cooking temperature 65°C, and 72, sous-vide cooking temperature 72°C.

490 ^{a-b} Different superscript letters within the same common category indicate significant differences for the storage state (p < 0.05).

491 ¹⁾ ns, not significant ²⁾ SEM, standard error of the means ³⁾ S \times T, storage state \times temperature