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- Food Science of Animal Resources -
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31 **Introduction**

32 The processing of meat is infamous for producing large amounts of byproducts, such as blood,
33 bones, meat trimmings, skin, fatty tissues, horns, hoofs, feet, viscera, and skin (Toldrá et al., 2016).
34 Concerns regarding these byproducts' environmental effects arise because it can be challenging
35 and expensive to dispose of them in an environmentally friendly way. Furthermore, properly
36 handling and disposal of these byproducts can significantly raise the overall cost of the production
37 process (Ryder et al., 2015). Even though some byproducts of the meat industry may be difficult
38 to dispose of, they may also be very nutritious and used in foods worldwide (Rahman et al., 2014).
39 Byproducts from several organs, including the liver, lung, heart, kidney, brain, spleen, and tripe,
40 are often used in conventional dishes across many cultures (Nollet & Toldrá, 2011). These
41 byproducts are essential for constructing nutrient-dense meals since they frequently include high
42 protein levels, vitamins, and minerals (Soladoye et al., 2022). Utilizing these byproducts in specific
43 circumstances can also help prevent food waste and promote more sustainable food systems
44 (Jurgilevich et al., 2016).
45 Meat byproducts can be used in various ways, including as ingredients in animal, poultry, and
46 aquatic animal feed and in the manufacturing of pet foods (Thompson, 2008). They can also be
47 used as a source of novel materials that can replace plastics and biodiesel manufacturing. Meat
48 byproducts can also be converted into bioactive peptides, which have potent physiological effects,
49 or protein hydrolysates, which have a variety of technical uses (Toldrá et al., 2016). Many cultures
50 are aware of the nutritional composition of meat byproducts. They utilized them in their diet as an
51 excellent source of major amino acids, minerals, fats, and proteins (Alao et al., 2017).
52 The liver is also a great source of vitamins, particularly vitamins A, B, C, and D. The Liver can be
53 ingested directly in raw form or even in well-processed form, depending on the individual's
54 preferences (Alao et al., 2017). Many sectors are currently utilizing beef liver to facilitate the

55 protein content of their food items. It is also being incorporated in complementary feeds to provide
56 proper nutrition to children and save them from protein energy malnutrition (Ryckman et al., 2021).
57 Chicken liver is also nutritious and eaten worldwide. Due to its nutritional profile, it is added as a
58 protein replacement in processed items like sausages (Choe et al., 2019). This research article
59 showed the formulation of chicken nuggets supplemented with beef and chicken livers to enhance
60 the overall nutritional profile of the nuggets.

61 **Materials and methods**

62 **Collection of materials**

63 Liver samples were collected from the local market in Johar town, Lahore, Pakistan, transported
64 under cold conditions, and stored at 4°C in sealed bags. Analytical-grade chemicals were used for
65 all experiments.

66 **Characterization of chicken and beef livers**

67 *Compositional analysis*

68 Compositional analysis (moisture, ash, fat, and protein) was performed using the AOAC method
69 (930.15, 942.05, 920.39, and 984.13, respectively). The compositional profile of beef and chicken
70 livers was measured on alternate days (days 0, 1, 3, 5, and 7) to understand the degradation rate.

71 *Analysis of Oxidative stability*

72 The oxidative stability of fat was determined through free fatty acids (FFA) and peroxide value
73 (POV) by following the method of Akhter et al. (2022). For FFA, a 5 g minced sample was
74 dissolved in 30 mL of chloroform, mixed at 10,000 rpm for 1 min with a homogenizer, and filtered
75 using Whatman filter paper no. 1 to remove particles. Then, 5 drops of 1% ethanolic
76 phenolphthalein were added, followed by titration with 0.01 or 0.1 N ethanolic potassium
77 hydroxide, depending on fat content. For POV, a 3 g minced sample was melted at 60°C for 3 min

78 in an Erlenmeyer flask. Then, 30 mL of 3:2 (v/v) acetic acid and chloroform mixture was
79 vigorously mixed for 3 min. After filtration with Whatman filter paper no. 1, 0.5 mL of saturated
80 potassium iodide and 0.5 mL of 1% starch solution were added, followed by titration with 0.01N
81 sodium thiosulfate.

82 **Antioxidant assay**

83 The antioxidant potential was determined with the help of two analyses, which included the radical
84 scavenging potential accessed through DPPH assay as per the method of (Verma et al., 2017). The
85 samples were evaluated at 4 °C temperature. Twenty-five µL of the homogenized sample was
86 mixed with 1 mL of prepared DPPH solution and 0.25 mL of Tris-HCl buffer. The absorbance was
87 measured at 517nm. Whereas, the antioxidant potential present due to phenolic content was
88 determined through TPC according to the methodology described by Wong-Paz et al. (2015). The
89 homogenized sample (0.5 mL) was mixed with 10% Folin-Ciocalteu reagent (2.5 mL), followed
90 by the addition of 7.5% sodium carbonate (2.5 mL). After 45 min incubation at 45°C, absorbance
91 at 765 nm was measured and compared to a gallic acid reference curve.

92 **Value addition of chicken nuggets**

93 Beef and chicken liver were nutritionally profiled with the proximate analyses. Then, each quantity
94 was added to chicken nuggets to improve their nutritional value. The experiment was set up so that
95 there was a single positive and negative control, with the negative control having no value addition,
96 as indicated in Table 1. Only the positive control contained texturized soy protein (TSP), which
97 assisted in comparing the nutritional value of nuggets with and without the TSP and the value
98 addition of the liver. The nuggets were then prepared using the standard recipe for all the
99 formulations, as given in Table 1.

100 **Color analysis**

101 The color analysis of L^* a^* b^* color values defining lightness, hue, and saturation of beef and
102 chicken livers were measured according to the method described by Abd-El-Aziz et al. (2022) with
103 the help of a standardized colorimeter (Konika Minolta, CR-20, Tokyo, Japan). All the readings
104 were taken in triplicates.

105 **Texture profiling of chicken nuggets**

106 Texture profiling of the nuggets was performed using Imada Texture Analyzer. The treatments'
107 nuggets were fried at 130°C for 4-5 min in an electric deep fryer and were placed on the texture
108 analyzer surface. A suitable probe (diameter=20 mm) was used to check the nuggets' hardness,
109 cohesiveness, springiness, and chewiness. The compression speed was kept at 2 mm per sec,
110 whereas the displacement for compression and returning speed were kept at 5 mm per sec.

111 **Sensory evaluation**

112 A descriptive sensory evaluation based on a hedonic preference test was done to assess the
113 acceptability of two groups of liver-supplemented nuggets, for which a panel was formed after the
114 taste testing. Each panelist was instructed to use a 9-point hedonic scale to score the samples for
115 color, texture, taste, flavor, and overall acceptability. Water was provided to the panelists so they
116 could rinse their mouths between samples.

117 **Institutional Review Board Statement**

118 The sensory evaluation of supplemented nuggets was approved by the Ethical Review Committee
119 of the University of Management and Technology, Lahore, Pakistan. The approval number was
120 UMT/IRB/PostGrad/Res/2022-01-R005-2. Moreover, the study was conducted following the
121 Declaration of Helsinki Protocol.

122 **Statistical analysis**

123 The collected data was processed through statistical analysis using analysis of variance (ANOVA)
124 based on the Completely Randomized Design method. The significance of differences between
125 means was determined at a 95% probability level threshold. The results were reported as mean \pm
126 standard deviation.

127

128 **Results and discussion**

129 **Compositional analysis of livers**

130 A significant decrease was observed ($p=0.000$) in all the compositional parameters over the
131 storage period of 7 days. Beef liver (Table 2) has a better nutritional profile and stability over 7
132 days than the chicken liver. The shelf stability of beef and chicken liver was estimated with the
133 help of first-order kinetics, which explained the protein degradation rate concerning storage time
134 in days. The protein degradation kinetics differed significantly ($p=0.0000$) between the two types
135 of livers, chicken and beef. The half-life values (Fig. 1) at 4 °C were >16 days for chicken liver
136 and >23 days for beef liver.

137 Comparable moisture content findings of approximately 74.9% for beef liver were reported by
138 Kakimov et al. (2018). The decline in moisture and ash content can be attributed to a reduction in
139 water-holding capacity (Hughes et al., 2014). Temperature changes, particularly transitioning from
140 a refrigerated environment to room temperature and handling practices, can contribute to decreased
141 ash content in broiler meat (Augustyńska-Prejsnar et al. (2019). The degradation of meat lipids
142 can be attributed to the intermediate actions of endogenous meat enzymes, leading to fat hydrolysis
143 (Agnihotri, 1988). The disparity in fat percentage between beef and chicken liver may be attributed
144 to the higher antioxidant potential of beef liver, although no specific study on the antioxidant
145 potential of beef liver exists. The possible reason for protein degradation might be the oxidation

146 of proteins when exposed to the environment; moreover, endogenous enzymes' enzymatic activity
147 can cause protein degradation (Akhter et al., 2022; Lan et al., 2022).

148

149 **Compositional analysis of value-added nuggets**

150 The statistical analysis showed a significant ($p=0.0000$) increase in the compositional content
151 (moisture, ash, fat, and protein) of nuggets after the addition of different liver concentrations, as
152 indicated in Table 3. The ash content varied between 1.9 to 2.0% with the addition of different
153 concentrations of beef liver. In comparison, adding chicken liver increased the ash contents in
154 nuggets from 1.7 to 1.8%. Each treatment markedly increased the fat present; however, the latter
155 two had comparable fat levels. While beef liver-treated nuggets had 16.5% to 20.4% fat, control
156 nuggets had 12.6% to 13.3% fat. Beef liver contributed more to the fat content of chicken liver-
157 based nuggets, which had a 14.1% to 15.5% fat content.

158 Positive control (12%) outperformed the negative control (11.9%) in protein content, attributed to
159 soy inclusion (Yuan et al., 2021). Beef liver-treated nuggets had 11.8% to 13.0% protein, and
160 chicken liver-treated nuggets contained 11.3% to 12.5%, showing that addition of liver content
161 from 5% to over 10% boosted protein content more than controls.

162 Using chicken liver resulted in higher moisture content in chicken liver-based pate (Porto-Fett et
163 al., 2019). In their study, the moisture content was recorded to be 74.2%. On the other hand, an
164 increasing trend in moisture content was observed by Devatkal et al. (2004), where the moisture
165 content of the end food product increased from 68 to 69% with the addition of beef liver in the
166 meat loaves. The liver is a rich source of micronutrients (Jurgilevich et al., 2016). One of the
167 studies reported an increase in total ash or mineral content by adding chicken liver to sausages. El-
168 Sayed et al. (2018) reported an increase from 3.4% to 7.7%, from 0% to 20% of chicken liver

169 addition, respectively. This justifies the ameliorating nutritional content of formulated chicken
170 nuggets with beef and chicken liver supplementation.

171 Adding the liver increases the fat content as it was also estimated by adding the liver in liver pate
172 (Estévez et al., 2005). Meat byproducts, predominantly liver, can increase the food item's overall
173 fat and protein content (Bujak, 2015). Adding chicken liver meat to sausages also increased the
174 overall protein content of the sausages from 34.6% to 37.9% (El-Sayed et al., 2018). The same
175 results were observed when beef liver in powdered form was added to cakes and cookies, resulting
176 in increased protein content and increased beef liver powder concentration (Folorunso &
177 Ayooluwa, 2021). Thus, these studies validate the increase in the nutritional profile of chicken
178 nuggets with beef and chicken liver supplementation.

179

180 **Oxidative stability and antioxidant potential**

181 A significant increase ($p=0.000$) was observed in both POV and FFA values of both livers over
182 the storage period of 7 days, as shown in Fig. 2a and b, respectively. Whereas, while talking about
183 the value-added nuggets, a significant divergence was observed regarding the increment of POV
184 and FFA values, as shown in Fig. 2c and d, respectively. The increase might be due to the
185 susceptibility of the liver to oxidation, and the presence of polyunsaturated fatty acids increases
186 the susceptibility to peroxidation (Włóslowicz et al., 2004).

187 The antioxidant potential of the livers decreased significantly ($p=0.0000$) with respect to the
188 storage time, as shown in Fig. 3a and b. The radical scavenging activity of the liver-based nuggets
189 increased significantly ($p=0.0000$) with respect to increasing liver concentrations, as shown in Fig.
190 3c and d. This heightened antioxidant potential may be attributed to elevated phenolic content and
191 stable feeding practices. However, research on storage effects and antioxidant enhancement in
192 animal liver and liver-based products is ongoing (Wang et al., 2017). TPC significantly ($p=0.0000$)

193 increased with rising liver concentration. Control samples had lower TPC (152.0% positive, 164.3%
194 negative) than liver-added nuggets, which exhibited increasing TPC values with higher liver
195 content.

196 The liver having more fat is more susceptible to oxidation and fat degradation, resulting in the
197 instability of fatty acid contents. A similar trend was reported by Akhter et al. (2022) while
198 conducting the same analysis on the beef liver, where they concluded that altered ratios between
199 saturated and unsaturated fatty acids are considered unfavorable from a dietary perspective.

200 It is worth noting that polyunsaturated fatty acids increase susceptibility to peroxidation, thereby
201 contributing to undesirable odors (Włsowicz et al., 2004). POV and FFA trend reported by Akhter
202 et al. (2022) for beef liver gives a brief idea of this increasing trend. However, no specific studies
203 are present in this context to support the particular trend regarding processed food items.

204 The beef liver exhibited strong but unstable antioxidant potential compared to chicken liver, likely
205 due to rich phenolic content and consistent feeding practices. However, no storage-related research
206 on animal liver inhibition activity exists, and ongoing studies aim to enhance meat and liver
207 antioxidant potential through supplementation (Wang et al., 2017).

208 The decline in liver antioxidant potential could be due to environmental exposure, promoting
209 radical oxidation and formation (Echegaray et al., 2021; Islam et al., 2015), a topic lacking prior
210 research. The liver has a high antioxidant potential that leads to oxidative stability, as a study on
211 porcine liver-extracted hydrolysates showed a high scavenging potential of free radicals (Verma
212 et al., 2017). Literature also suggests using pomegranate peel-based coatings (Bashir et al., 2022)
213 and frozen white cauliflower (El-Anany et al., 2020) to boost antioxidant activity in chicken
214 nuggets. This antioxidant potential enhancement by the liver can be seen in the chicken nuggets
215 supplemented with liver.

216

217 **Color analysis**

218 Color is also one of the main quality parameters that is observed visually with the help of a
219 colorimeter. The color evaluation was determined to evaluate the color change in nuggets due to
220 adding livers. A significant increase ($p=0.001$) in L^* (brightness/darkness) values was observed;
221 however, a^* (redness/greenness) and b^* (yellowness/blueness) showed minimal or no changes.
222 The overall color change index ΔE^* with respect to different treatments of livers was also
223 calculated using the formula reported by Ghorbani et al. (2021).

224 The results revealed that the color changes were perceptible to human detection (Delta E range
225 between 1-2) when observed closely, as slight change was observed with respect to the control.
226 However, the values of liver-supplemented nuggets lie between Delta E values 5-8, as shown in
227 Table 5, which revealed that these values are perceptible at a glance (Minaker et al., 2021). As the
228 addition of liver was done through manual mixing, it made the liver somewhat visible, leaving an
229 impact on the overall color properties of the nuggets. However, the treated nuggets were not much
230 different from each other.

231

232 **Texture profiling of value-added chicken nuggets**

233 Texture analysis of chicken and beef liver-based chicken nuggets revealed significant differences
234 ($p=0.000$) among all treatments and the control, with notable variations in hardness, cohesiveness,
235 gumminess, springiness, and chewiness, as shown in Table 4. However, the same results were
236 observed for all the parameters in chicken nuggets supplemented with chicken and beef liver.
237 Among the treatments of chicken nuggets supplemented with chicken and beef liver, T_1 exhibited
238 the highest hardness, while T_3 had the lowest hardness and chewiness, likely attributed to its higher
239 moisture content due to increased liver concentration. Trends in cohesiveness, hardness, and

240 springiness were comparable across chicken and beef liver nuggets. Beef liver nuggets displayed
241 superior chewiness and gumminess.

242 The texture is important in determining the quality and defining the major characteristics (Yuan et
243 al., 2021). Under this wider texture domain, hardness or tenderness is important as it determines
244 consumer acceptability. Hardness indicates protein texturization after formulating the final product
245 (Samard & Ryu, 2019). Gumminess and cohesiveness increased with higher liver concentration,
246 enhancing ingredient interlocking and binding capacity. The same results were found when goat
247 patties were formulated with full-fat soya paste (Biswas et al., 2011).

248 Thus, it was observed that the addition of liver does impact the overall texture profile of chicken
249 nuggets in a positive context. The springiness, gumminess, and chewiness of meat and liver-based
250 loaves showed similar results, and a decreasing trend from control to liver-based loaves paralleled
251 our defined results (Devatkal et al., 2004).

252 **Sensory evaluation**

253 The sensory evaluation of the formulated value-added chicken nuggets was performed to
254 determine the consumer perception and acceptability regarding the addition of liver. The sensory
255 criteria have scored under an acceptable level for all kinds of treatments. Additionally, there was
256 no difference between the different treatments for cooked and uncooked products, as shown in Fig.
257 4. T₁ achieved the highest overall acceptability in sensory evaluation for chicken liver-based
258 nuggets, while T₃ had the lowest scores across various parameters. T₂ fell between these extremes,
259 indicating that adding chicken liver improved consumer acceptability compared to the control, as
260 shown in Fig. 5.
261

262 In the sensory evaluation of beef liver-based chicken nuggets, T₁ had the highest overall
263 acceptability with favorable scores across parameters. T₂ and T₃ had similar, lower acceptability,
264 likely due to intensified beef liver taste and smell as concentration increased, as shown in Fig. 5.
265 The results obtained from sensory analysis were further statistically analyzed by Kruskal-Wallis
266 H, and the mean score was reported for each treatment at a 95% probability level. The mean score
267 of parameters for chicken liver-supplemented nuggets showed no significant difference between
268 the control nuggets and all the other treatment samples, other than the overall appearance, which
269 was statistically different ($p= 0.032$) for all the treatments. However, beef liver-supplemented
270 nuggets showed all the parameters to be statistically the same ($p<0.05$). This exhibited that the
271 nuggets were near to the control samples and had the potential to be liked by the consumers.

272 The sensory evaluation results depicted the likeliness of consuming beef and chicken livers in
273 processed food items. Beef liver-based hamburger with oats has great acceptability between
274 children and adults, showing the potential likeliness of beef liver and the capacity to be added to
275 processed food items (ROCHA et al., 2018). Similarly, the beef liver showed acceptable
276 organoleptic profiling regarding liver meat pate (Kolbábek et al., 2019). This illustrates the market
277 and consumer acceptability of beef and chicken liver, as many products are already being evaluated
278 with beef and chicken liver.

279 **Conclusion**

280 As a competitive substitute for TVP in the consumer market, optimizing the use of chicken and
281 beef liver presents a promising path for improving value, palatability, and formulation cost
282 efficiency. This study investigates the incorporation of chicken and beef liver in processed foods,
283 looking at antioxidants, proximate variables, and shelf stability over seven days. However, during
284 preservation, the nutritional value and stability of the liver drastically decrease. Although the liver

285 is known to be a nutrient-rich source, its stability difficulties point to the potential for incorporating
286 the liver as a functional ingredient in innovative cuisines. Improved nutritional and organoleptic
287 qualities are revealed when the chicken nuggets enhanced with chicken and beef liver are evaluated.
288 These products replace texturized vegetable protein and greatly enhance protein content. They also
289 contain more water, ash, fat, and protein and have better antioxidant properties. These products
290 are a healthy alternative for consumers, considering the antioxidants in the liver. Positive results
291 from texture analysis and sensory evaluation demonstrate the foods' suitability for consumption
292 and acceptability. Liver, which is frequently regarded as waste, has significant nutritional potential
293 and may one day improve the nutrition of processed meat products and aid in achieving sustainable
294 development objectives.

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418 **Table 1: Standard recipe for chicken nuggets and chicken nuggets supplemented with**
 419 **chicken and beef livers in different concentrations (5%, 10%, and 15%) as protein enhancers.**

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Ingredients	Negative control (%)	Positive control (%)	T₁ (5%)	T₂ (10%)	T₃ (15%)
Chicken breast boneless	64	61	59	54	49
Chicken skin - premium	10	10	10	10	10
Water/ice	20	20	20	20	20
Vinegar	0.5	0.5	0.5	0.5	0.5
Green chili fresh	0.5	0.5	0.5	0.5	0.5
Premix	5	5	5	5	5
Liver (5%)			5		
Liver (10%)				10	
Liver (15%)					15
Texturized soya protein		3			
Total	100	100	100	100	100

421 ***Notes:** positive control with texturized soy protein, negative control without texturized soy
 422 protein, T₁ 5% addition of liver, T₂ 10% addition of liver, T₃ 15% addition of liver.

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435 **Table 2: Compositional analysis of beef and chicken liver over a storage period of 7 days.**

Beef Liver	Day 0	Day 1	Day 3	Day 5	Day 7
Ash	1.58 ^a	1.56 ^a	1.48 ^b	1.37 ^c	1.21 ^d
Moisture	75.21 ^a	74.11 ^b	73.5 ^c	72.84 ^d	71.62 ^e
Fat	6.42 ^a	5.74 ^{ab}	5.39 ^{bc}	4.89 ^c	4.02 ^d
Protein	18.94 ^a	17.78 ^{ab}	17.07 ^{bc}	16.13 ^{cd}	15.27 ^e
Chicken Liver	Day 0	Day 1	Day 3	Day 5	Day 7
Ash	1.55 ^a	1.5 ^a	1.36 ^b	1.7 ^c	1.4 ^d
Moisture	74.14 ^a	72.69 ^b	72.31 ^c	71.76 ^d	70.57 ^e
Fat	5.89 ^a	5.47 ^b	5.05 ^c	4.5 ^d	3.85 ^e
Protein	15.77 ^a	14.4 ^{ab}	13.75 ^{bc}	12.84 ^{cd}	12.05 ^d

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437 **Table 3: Compositional analysis of chicken nuggets supplemented with beef and chicken**
 438 **livers:**

Chicken nuggets with beef liver					
	Positive control	Negative control	T1	T2	T3
Moisture	53.48 ^e	57.36 ^d	61.52 ^c	63.8 ^b	66.02 ^a
Ash	1.64 ^d	1.6 ^c	1.91 ^{bc}	1.94 ^{ab}	1.96 ^a
Fat	12.63 ^e	13.27 ^d	16.43 ^c	18.53 ^b	20.4 ^a
Protein	11.98 ^c	11.82 ^c	11.77 ^c	12.37 ^b	13.05 ^a
Chicken nuggets with chicken liver					
	Positive control	Negative control	T1	T2	T3
Moisture	53.48 ^e	57.36 ^d	59.58 ^c	61.59 ^b	63.18 ^a
Ash	1.64 ^d	1.6 ^c	1.74 ^{bc}	1.78 ^{ab}	1.8 ^a
Fat	12.63 ^e	13.27 ^d	14.1 ^c	14.93 ^b	15.36 ^a
Protein	11.98 ^c	11.82 ^c	11.3 ^c	11.93 ^b	12.53 ^a

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444 **Table 4: Color change (Delta E) of all the treatments to highlight the change of color due to**
 445 **addition of liver in various concentrations.**

Positive control				
	Delta L	Delta a	Delta b	Delta E
Negative control	1.1	0.3	0.2	1.16
BT1	8.1	1	1.4	8.28
BT2	8.5	1.1	1.4	8.68
BT3	8.8	1.2	1.4	8.99
Negative Control				
BT1	7	0.7	1.2	7.14
BT2	7.4	0.8	1.2	7.5
BT3	7.7	0.9	1.2	7.84
BT1				
BT2	0.4	0.1	0	0.41
BT3	0.7	0.2	0	0.73
BT2				
BT3	0.3	0.1	0	0.31
Positive control				
	Delta L	Delta a	Delta b	Delta E
Negative control	1.1	0.3	0.2	1.16
CT1	5.5	-1.6	0	5.26
CT2	6.7	-1	-0.1	6.62
CT3	8.3	-0.5	-0.1	8.28
Negative Control				
CT1	4.4	-1.9	-0.2	5.44
CT2	5.6	-1.3	-0.3	4.76
CT3	7.2	-0.8	-0.3	7.25
CT1				
CT2	1.2	0.6	-0.1	1.35
CT3	2.8	1.1	-0.1	3.01
CT2				
CT3	1.6	0.5	0	1.68

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Table 5: Texture profiling of chicken nuggets supplemented with different concentrations (5%,10% and 15%) of beef and chicken liver as indicated by BT₁, BT₂, BT₃ and CT₁, CT₂, CT₃ respectively.

Treatment	Positive control	Negative control	Textural profile of chicken nuggets supplemented with different concentration of beef liver			Textural profile of chicken nuggets supplemented with different concentration of chicken liver		
			BT ₁	BT ₂	BT ₃	CT ₁	CT ₂	CT ₃
Hardness (N/m²)	3.0×10 ⁴ ±0.02	2.7×10 ⁴ ±0.02	2.6×10 ⁴ ±0.03	2.5×10 ⁴ ±0.05	2.3×10 ⁴ ±0.02	2.6×10 ⁴ ±0.03	2.4×10 ⁴ ±0.04	2.3×10 ⁴ ±0.02
Springiness	0.9±0.01	0.9±0.01	0.9±0.01	0.9±0.02	0.9±0.04	0.9±0.02	0.8±0.05	0.8±0.01
Cohesiveness	1.2±0.02	1.0±0.04	1.3±0.01	1.5±0.04	1.6±0.01	1.2±0.01	1.3±0.02	1.3±0.03
Chewiness (N/m²)	3.5×10 ⁴ ±0.03	2.7×10 ⁴ ±0.02	2.6×10 ⁴ ±0.02	2.5×10 ³ ±0.03	2.2×10 ⁴ ±0.01	2.7×10 ⁴ ±0.01	2.4×10 ⁴ ±0.04	2.1×10 ⁴ ±0.03
Gumminess (N/m²)	3.5×10 ⁴ ±0.02	2.8×10 ⁴ ±0.03	3.9×10 ⁴ ±0.04	4.5×10 ⁴ ±0.02	4.7×10 ⁴ ±0.02	4.0×10 ⁴ ±0.02	4.2×10 ⁴ ±0.03	4.4×10 ⁴ ±0.02

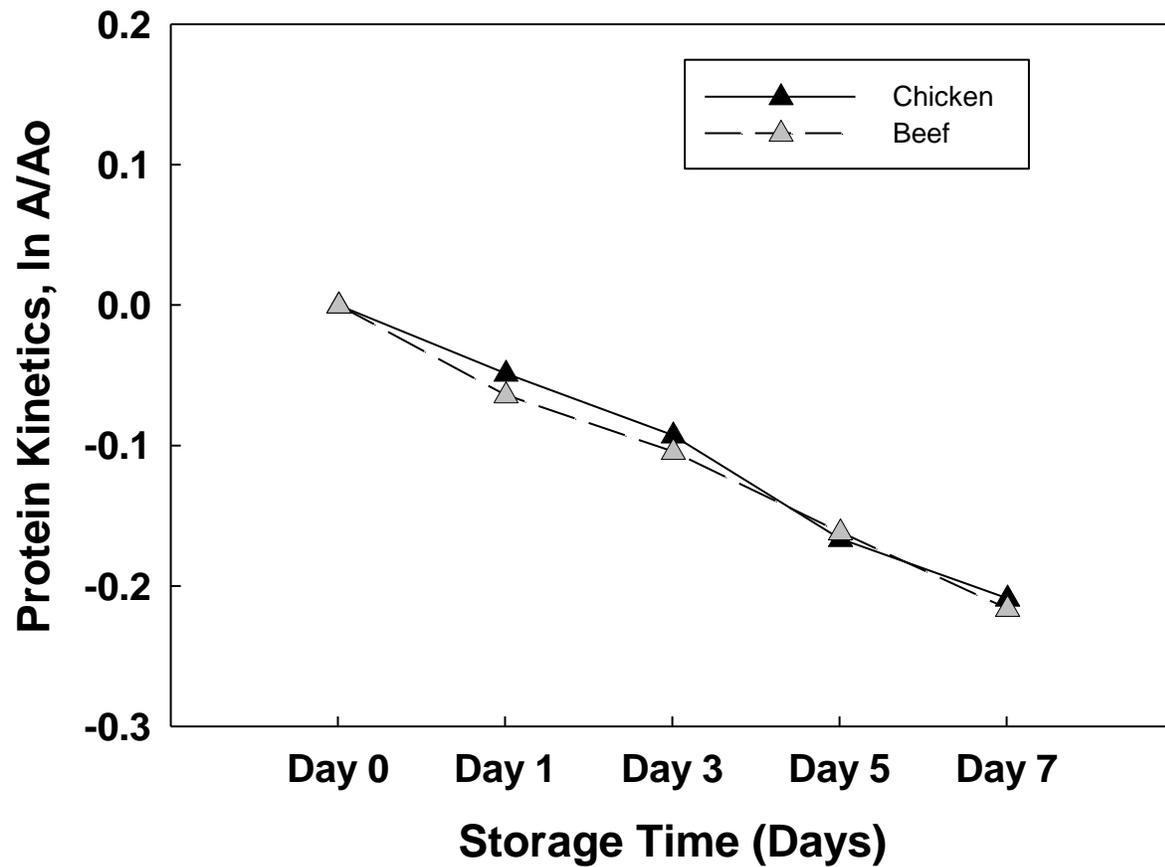


Figure 1: The protein degradation kinetics of both chicken and beef livers with respect to storage time in days. A significant ($p=0.000$) decrease in terms of protein degradation was observed.

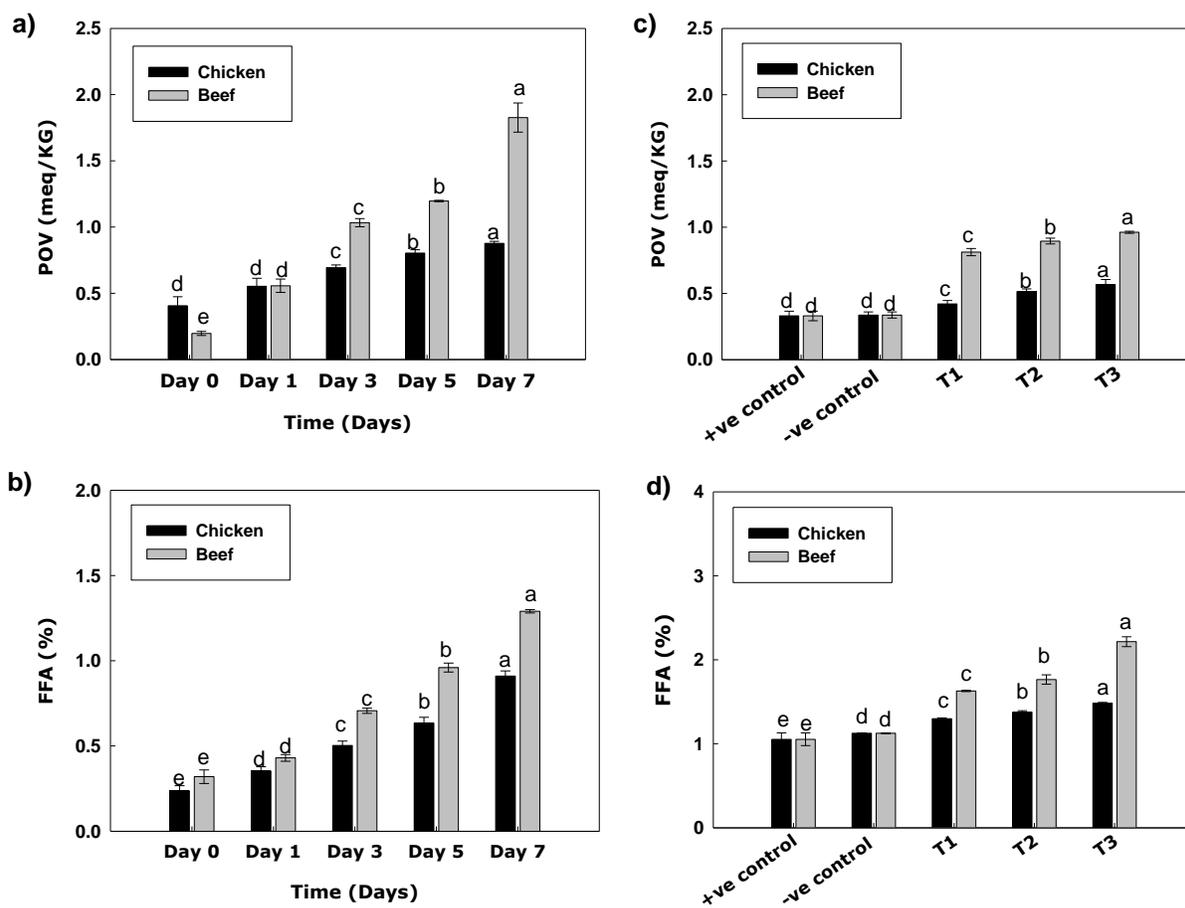


Figure 2: Oxidative stability of live and supplemented nuggets. Graphs (a) and (b) illustrate the oxidative stability of livers over time. Graphs (c) and (d) depict that adding livers to chicken nuggets also raised POV and FFA content, compromising their oxidative stability.

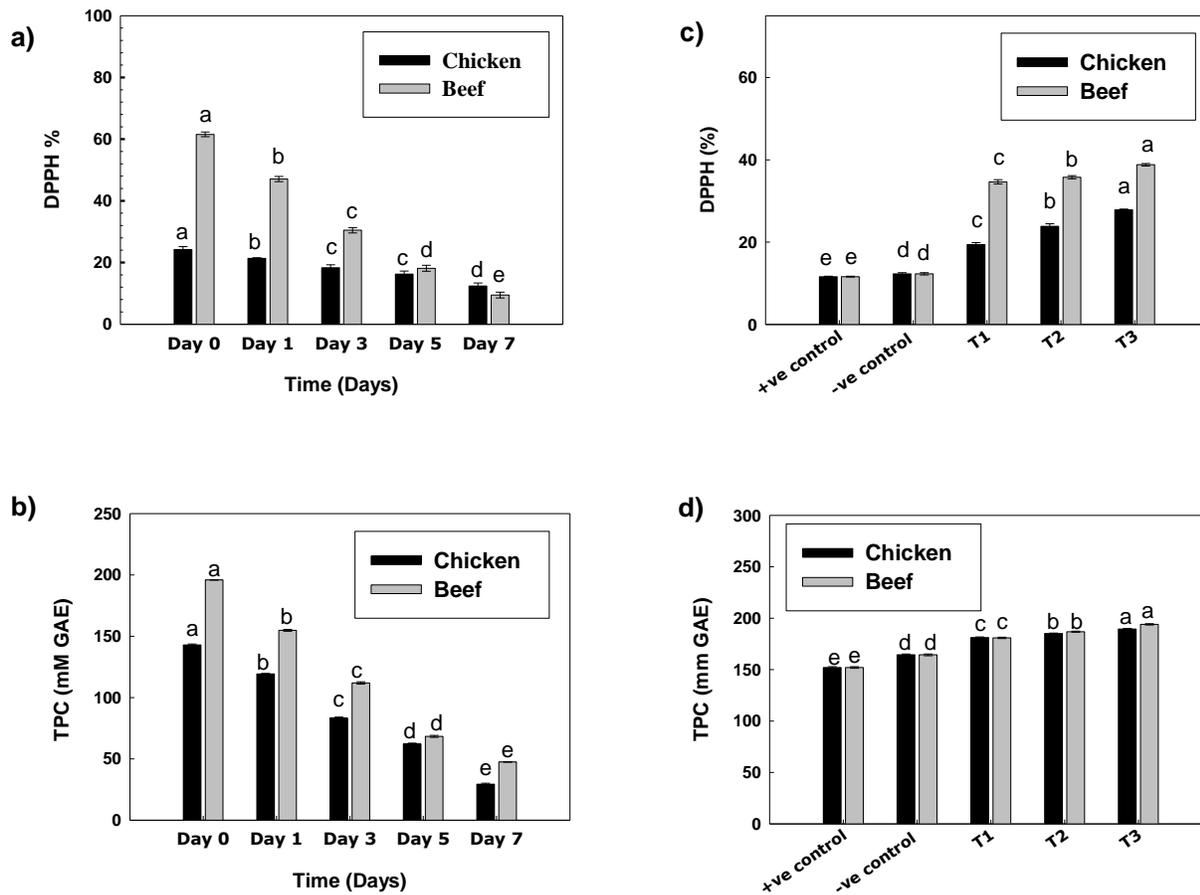
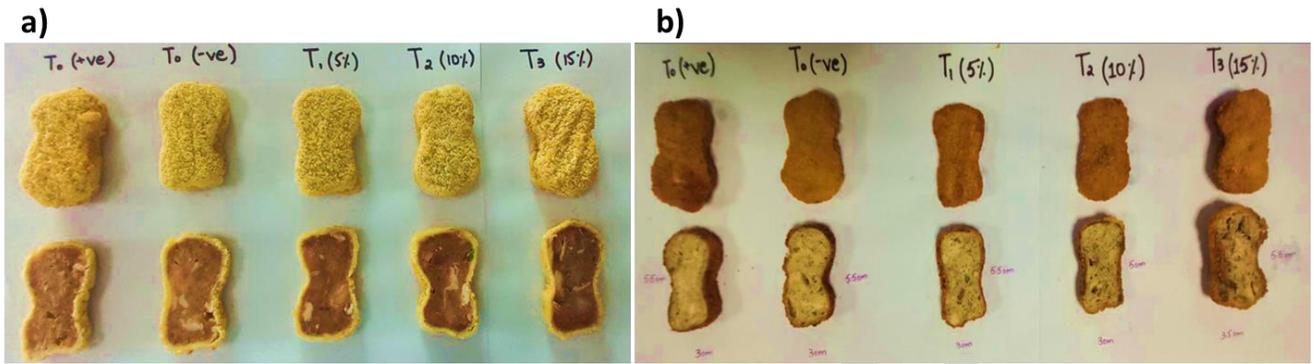
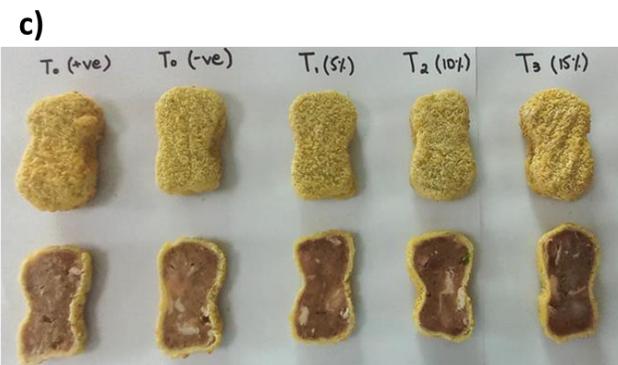


Figure 3: Antioxidant profiling of livers and chicken nuggets. (a) and (b) shows the antioxidant potential of livers with time, and (c) and (d) shows the nuggets' overall antioxidant potential.

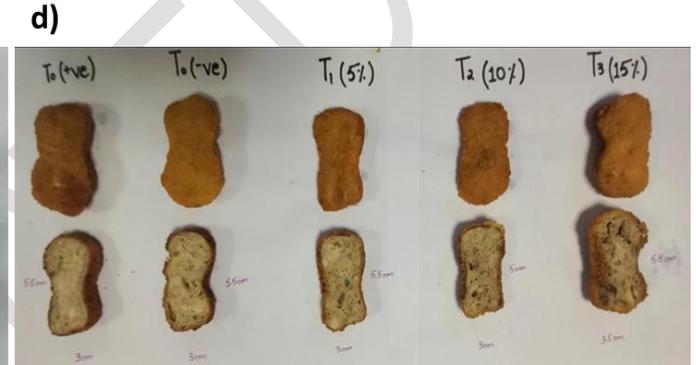
Beef Nuggets



Nuggets before frying



Nuggets after frying



Chicken Nuggets

Figure 4: The images (a) and (b) showing the chicken nuggets supplemented with beef livers before and after frying. Whereas (c) and (d) depict the addition of chicken liver in the chicken nuggets before and after frying of nuggets.

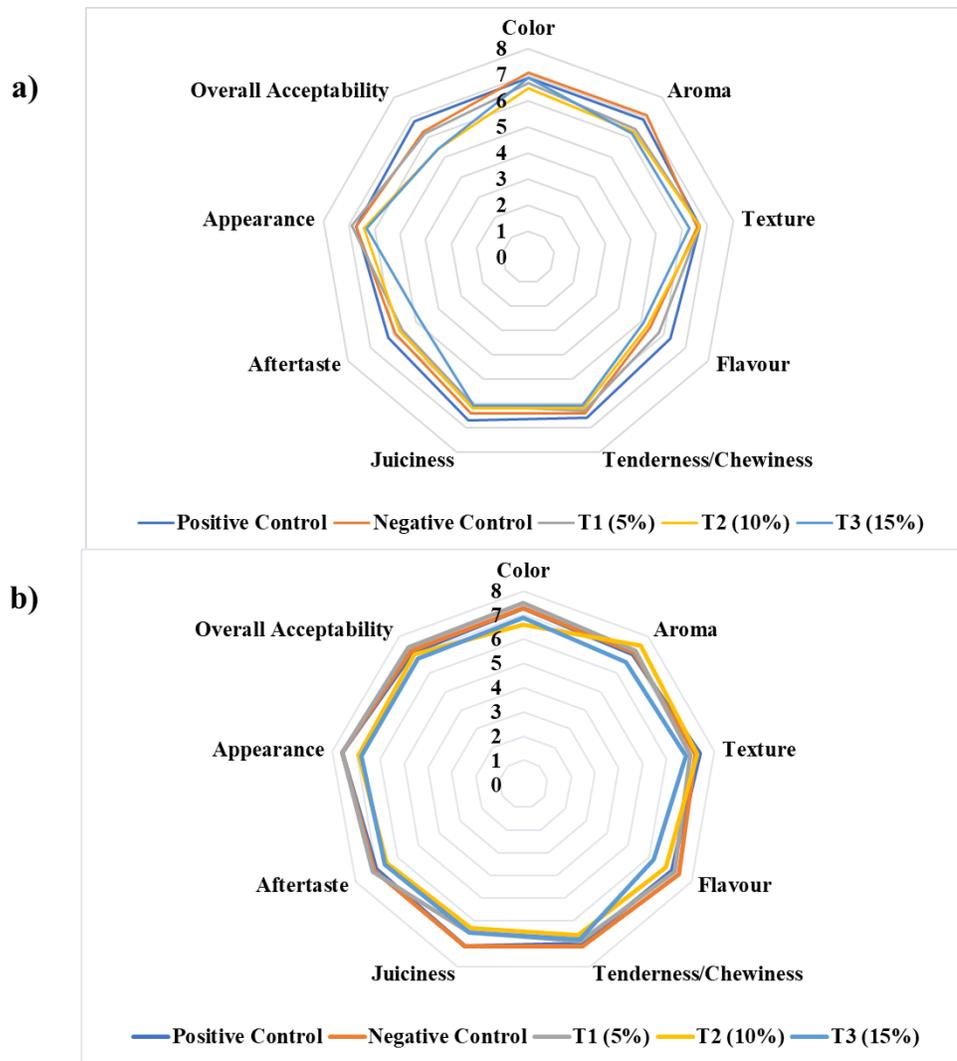


Figure 5: Sensory evaluation of supplemented nuggets. (a) chicken liver-supplemented nuggets, and (b) beef liver-supplemented nuggets.